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**1-26-15**

**Project: Ocean Gateway Pier 2 - Mooring Platform Catwalks & Stairs**

**Owner: City of Portland**

**GC: Prock Marine Co.**

**NIF WO 14210**

## **NDT Schedule**

### **Non-Destructive Testing for Catwalks**

- **Full Pen Welds to be 100% UT Tested by NIF qualified technician.**
- **100% VT on all welds by NIF CWI**
- **25% of Fillet Welds to Main Members will be MT Tested by NIF qualified technician.**
  - **Main Members connections to be tested: verticals to main chords, diagonal bracing to main chords, and floor beams to verticals.**

**All NDT testing will be done to AWS D1.1 latest edition.**