SECTION 15055 - MOTORS 15055 - 1

PART 1 – GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes basic requirements for factory-installed motors.

1.3 QUALITY ASSURANCE

A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

B. Comply with NFPA 70.

1.4 COORDINATION

A. Coordinate features of motors, installed units, and accessory devices and features that comply with the following:

1. Compatible with the following:

- a. Magnetic controllers.
- b. Multispeed controllers.
- c. Reduced-voltage controllers.

2. Designed and labeled for use with variable frequency controllers, and suitable for use throughout speed range without overheating.

3. Matched to torque and horsepower requirements of the load.

4. Matched to ratings and characteristics of supply circuit and required control sequence.

PART 2 - PRODUCTS

2.1 MOTOR REQUIREMENTS

A. Motor requirements apply to factory-installed motors except as follows:

1. Different ratings, performance, or characteristics for motor are specified in another Section.

2. Motorized-equipment manufacturer requires ratings, performance, or characteristics, other than those specified in this Section, to meet performance specified.

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2.2 MOTOR CHARACTERISTICS

A. Motors 3/4 HP and Larger: Three phase.

B. Motors Smaller Than 3/4 HP: Single phase or Three phase if available.

C. Frequency Rating: 60 Hz.

D. Voltage Rating: NEMA standard voltage selected to operate on nominal circuit voltage to which motor is connected.

E. Service Factor: 1.15 for open dripproof motors; 1.0 for totally enclosed motors.

F. Duty: Continuous duty at ambient temperature of 105 deg F and at altitude of 3300 feet above sea level.

G. Capacity and Torque Characteristics: Sufficient to start, accelerate, and operate connected loads at designated speeds, at installed altitude and environment, with indicated operating sequence, and without exceeding nameplate ratings or considering service factor. H. Enclosure: Open dripproof.

2.3 POLYPHASE MOTORS

A. Description: NEMA MG 1, Design B, medium induction motor.

- B. Efficiency: Premium, as defined in NEMA MG 1.
- C. Stator: Copper windings, unless otherwise indicated.
 - 1. Multispeed motors shall have separate winding for each speed.
- D. Rotor: Squirrel cage, unless otherwise indicated.
- E. Bearings: Double-shielded, prelubricated ball bearings suitable for radial and thrust loading.
- F. Temperature Rise: Match insulation rating, unless otherwise indicated.
- G. Insulation: Class F, unless otherwise indicated.
- H. Code Letter Designation:
 - 1. Motors 15 HP and Larger: NEMA starting Code F or Code G.
 - 2. Motors Smaller Than 15 HP: Manufacturer's standard starting characteristic.
- I. Enclosure: Cast iron for motors 7.5 hp and larger; rolled steel for motors smaller than 7.5 hp. 1. Finish: Gray enamel.

2.4 POLYPHASE MOTORS WITH ADDITIONAL REQUIREMENTS

A. Motors Used with Variable Frequency Controllers: Ratings, characteristics, and features coordinated with and approved by controller manufacturer.

1. Designed with critical vibration frequencies outside operating range of controller output.

2. Temperature Rise: Matched to rating for Class B insulation.

3. Insulation: Class H.

4. Thermal Protection: Comply with NEMA MG 1 requirements for thermally protected motors.

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2.5 SINGLE-PHASE MOTORS

A. Type: One of the following, to suit starting torque and requirements of specific motor application:

- 1. Permanent-split capacitor.
- 2. Split-phase start, capacitor run.
- 3. Capacitor start, capacitor run.

B. Shaded-Pole Motors: For motors 1/20 hp and smaller only.

C. Thermal Protection: Internal protection to automatically open power supply circuit to motor when winding temperature exceeds a safe value calibrated to temperature rating of motor insulation. Thermal protection device shall automatically reset when motor temperature returns to normal range.

D. Bearings: Ball type for belt-connected motors and other motors with high radial forces on motor shaft; sealed, prelubricated-sleeve type for other single-phase motors.

E. Source Quality Control for Field-Installed Motors: Perform the following tests on each motor according to NEMA MG 1:

- 1. Measure winding resistance.
- 2. Read no-load current and speed at rated voltage and frequency.
- 3. Measure locked rotor current at rated frequency.
- 4. Perform high-potential test.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine areas to receive field-installed motors for compliance with requirements, installation tolerances, and other conditions affecting performance.

B. Examine roughing-in for conduit systems to verify actual locations of conduit connections before motor installation.

C. Proceed with installation only after unsatisfactory conditions have been corrected.

END OF SECTION 15055