

Beller Fabrication

Project Name:  
(Portland Retirement Residence)

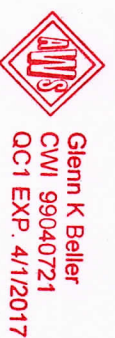
Fab Sheet (3/15/17)  
Form F-11 Rev 4 Effective Date 7 20 16

Mark	Fab	Check	Weld	Weld Insp	Paint Insp	Final Ck	Drawing Rev #	Date Checked	Notes	Weight
- C-1	R/B		R/B							241.0
- C-2	R/B		R/B							334.0
- C-3	R/B		R/B							334.0
- C-4	R/B		R/B							334.0
- C-5	R/B		R/B							382.0
- C-6	R/B		R/B							382.0
- C-7	R/B		R/B							243.0
- C-8	R/B		R/B							374.0
- C-9	R/B		R/B							374.0
- C-10	R/B		R/B							242.0
- C-10x	R/B		R/B							242.0
- C-11	R/B		R/B							104.0
- C-12	R/B		R/B							104.0
- C-13a	R/B		R/B							995.0
- C-13b	R/B		R/B							995.0
- C-13c	R/B		R/B							995.0
- C-13d	R/B		R/B							995.0
- C-14a	R/B		R/B							995.0
- C-14b	R/B		R/B							995.0
- C-14c	R/B		R/B							995.0
- C-14d	R/B		R/B							995.0
- C-15	R/B		R/B							113.0
- C-16	R/B		R/B							113.0
- C-17(1)	R/B		R/B							141.0
- C-17(2)	R/B		R/B							141.0
- C-18	R/B		R/B							110.0
TOTAL WT. =										12268.0

All Material to be ASTM:  
HSS A-500-B  
Wide Flange A-992  
Plate A-36

Coating Conditions:  
Date Temp Humidity Dry Mill Min Max  
Surface Prep SSPC #2  
Coating- 1mil coat Shop Primer

5-31-17 82° Dry  
C-1-17 84° Dry



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Fab Sheet (3/15/17)

Mark	Fab	Check	Weld	Weld Insp	Paint Insp	Final Ck	Drawing Rev #	Date Checked	Net Ck	Weight
C-19	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	478.0
C-20	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	113.0
C-21	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	478.0
C-22	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	144.0
C-23(1)	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	97.0
C-23(2)	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	97.0
C-24	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	144.0
C-25	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	113.0
C-26	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	243.0
C-27	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	500.0
C-28	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	113.0
C-29	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	82.0
C-30a	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	113.0
C-31(1)	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	113.0
C-31(2)	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	374.0
C-32	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	243.0
C-33	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	246.0
C-34	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	111.0
C-35a	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	106.0
C-36	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	104.0
C-37	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	0.0
C-38	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	0.0
C-39	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	105.0
C-40(1)	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	105.0
C-40(2)	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	138.0
C-41	✓ RB	✓ RB	RB	✓	✓	✓	DELTA 5	3/17	✓	4457.0

Net Used 4457.0  
 Net Used 105.0  
 TOTAL WT. = 4457.0

All Material to be ASTM:  
 HSS A-500-B  
 Wide Flange A-992  
 Plate A-36

Coating Conditions:  
 Date Temp Humidity Dry Mill Min Max

Surface Prep SSPC #2  
 Coating- 1mil coat Shop Primer

Fab	Check	Weld	Lines
38 - 5V	✓	✓	✓
39 - 5V	✓	✓	✓
39x - 5V	✓	✓	✓



Glenn K Beller  
 CWI 99040721  
 QC1 EXP. 4/1/2017

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Mark	Fab	Check	Weld	Weld Insp	Paint Insp	Final Ck	Drawing Rev #	Date Checked	Order	Weight
- C-42	RB	TV	RB	✓	✓	✓	DELTA 5	✓	206.0	
- C-43	RB	TV	RB	✓	✓	✓	DELTA 5	✓	397.0	
- C-44	RB	TV	RB	✓	✓	✓	DELTA 5	✓	439.0	
- C-45	RB	TV	RB	✓	✓	✓	DELTA 5	✓	110.0	
- C-46	RB	TV	RB	✓	✓	✓	DELTA 5	✓	110.0	
- C-47	RB	TV	RB	✓	✓	✓	DELTA 5	✓	371.0	
- C-48	RB	TV	RB	✓	✓	✓	DELTA 5	✓	0.0	
- C-49	RB	TV	RB	✓	✓	✓	DELTA 5	✓	0.0	
- C-50(1)	RB	TV	RB	✓	✓	✓	DELTA 5	✓	281.0	
- C-50(2)	RB	TV	RB	✓	✓	✓	DELTA 5	✓	281.0	
- C-51	RB	TV	RB	✓	✓	✓	DELTA 5	✓	281.0	
- C-51x	RB	TV	RB	✓	✓	✓	DELTA 5	✓	281.0	
- C-52(1)	RB	TV	RB	✓	✓	✓	DELTA 5	✓	118.0	
- C-52(2)	RB	TV	RB	✓	✓	✓	DELTA 5	✓	118.0	
- C-52(3)	RB	TV	RB	✓	✓	✓	DELTA 5	✓	118.0	
- C-52(4)	RB	TV	RB	✓	✓	✓	DELTA 5	✓	118.0	
- C-53	RB	TV	RB	✓	✓	✓	DELTA 5	✓	0.0	
- C-54	RB	TV	RB	✓	✓	✓	DELTA 5	✓	0.0	
- C-55	RB	TV	RB	✓	✓	✓	DELTA 5	✓	0.0	
- C-56	RB	TV	RB	✓	✓	✓	DELTA 5	✓	0.0	
- C-57	RB	TV	RB	✓	✓	✓	DELTA 5	✓	0.0	
- C-58	RB	TV	RB	✓	✓	✓	DELTA 5	✓	113.0	
- C-59	RB	TV	RB	✓	✓	✓	DELTA 5	✓	113.0	
- C-60	RB	TV	RB	✓	✓	✓	DELTA 5	✓	243.0	
- C-61	RB	TV	RB	✓	✓	✓	DELTA 5	✓	240.0	
TOTAL WT. =									3938.0	

All Material to be ASTM:

HSS A-500-B

Wide Flange A-992

Plate A-36

Coating Conditions:

Date Temp Humidity Dry Mill Min Max

Surface Prep SSPC-#2

Coating- 1mil coat Shop Primer



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