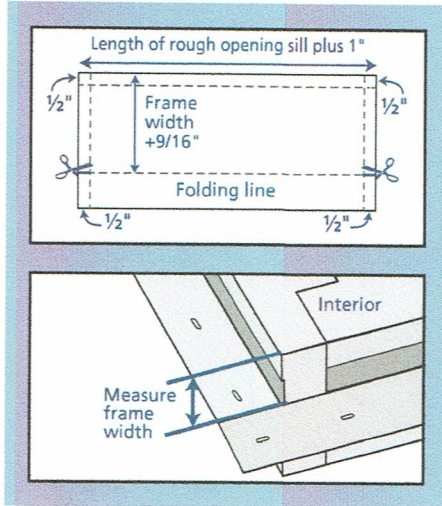


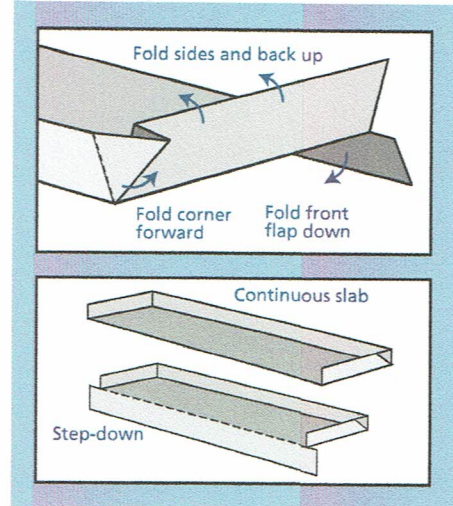
3 PREPARE SILL PAN

The sill can be prepared using one of two methods: We recommend SureSill™ Sloped Sill Pan™ available from SureSill at www.suresill.com, building supply stores, and some manufacturing locations. As an alternative, a sill pan can be fabricated on site, by following the instructions below. If installing a SureSill™ sill pan, follow SureSill's instructions for installation and skip to section 6 "PREPARE STUD-FRAMED WALL".

1. Cut a piece of sheet material to the length shown.
2. Lightly crease folding lines 1/2" in from the two short sides and one long side.
3. Measure the width of the frame from the interior to the nailing fin/trim and add 9/16".
4. Take this distance from the back edge and lightly crease a folding line across the sheet material.

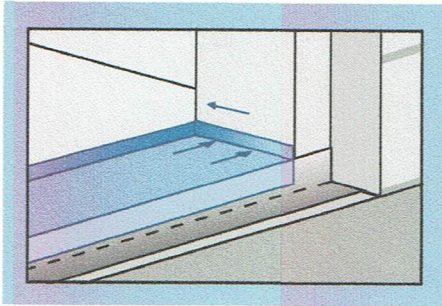


5. For step-down landings, cut 1/2" in at this line on both sides of the sheet material.
6. For continuous slab, cut across the folding line.
7. Fold the three back sides up to make a 3-sided box, and, for step-down landings, fold the front flap down.

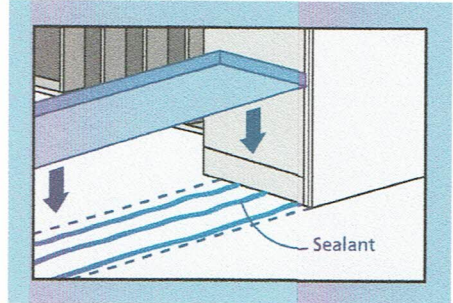


4 INSTALL SILL PAN

1. Set the sill pan in the rough opening, aligning the front edge (for continuous slab) or folded down edge (for step-down) with the exterior of the rough opening.



2. Mark a line across the front and back of the sill pan.
3. Apply three 3/8" beads of sealant between the lines.
4. Place the sill pan in the rough opening. Firmly press the sill pan into the sealant with a J-roller.



5 PREPARE BUCK

Note! This section applies to installations into a buck only. For installations into a stud-framed wall, begin with section 6, "PREPARE STUD-FRAMED WALL."

1. Seal any joint larger than 1/16" in the buck and between the buck and the concrete/masonry with sealant.
 2. Cover the buck and the surrounding concrete/masonry at the head and jamba and sill with liquid applied flashing as shown.
 3. Apply diamond lath to all flashed surfaces to be covered by stucco.
- END of Buck Instructions, SKIP to section 7, "INSTALL DOOR."**

