

SECTION 16130 - RACEWAYS AND BOXES

PART 1 - GENERAL

0.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

0.2 SUMMARY

- A. This Section includes raceways, fittings, boxes, enclosures, and cabinets for electrical wiring.

- 1. Raceways include the following:

- a. RMC.
- b. IMC.
- c. PVC externally coated, rigid steel conduits.
- d. PVC externally coated, IMC.
- e. EMT.
- f. FMC.
- g. LFMC.
- h. Wireways.
- i. Surface raceways.

- 2. Boxes, enclosures, and cabinets include the following:

- a. Device boxes.
- b. Floor boxes.
- c. Outlet boxes.
- d. Pull and junction boxes.
- e. Cabinets and hinged-cover enclosures.

0.3 DEFINITIONS

- A. EMT: Electrical metallic tubing.
- B. FMC: Flexible metal conduit.
- C. IMC: Intermediate metal conduit.
- D. LFMC: Liquidtight flexible metal conduit.
- E. RMC: Rigid metal conduit.

0.4 QUALITY ASSURANCE

- A. Listing and Labeling: Provide raceways and boxes specified in this Section that are listed and labeled.
 - 1. The Terms "Listed" and "Labeled": As defined in NFPA 70, Article 100.
 - 2. Listing and Labeling Agency Qualifications: A "Nationally Recognized Testing Laboratory" as defined in OSHA Regulation 1910.7.
- B. Comply with NECA's "Standard of Installation."
- C. Comply with NFPA 70.

0.5 COORDINATION

- A. Coordinate layout and installation of raceways and boxes with other construction elements to ensure adequate headroom, working clearance, and access.

PART 2 - PRODUCTS

0.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Metal Conduit and Tubing:
 - a. Alflex Corp.
 - b. Anamet, Inc.; Anaconda Metal Hose.
 - c. Anixter Brothers, Inc.
 - d. Carol Cable Co., Inc.
 - e. Cole-Flex Corp.
 - f. Electri-Flex Co.
 - g. Flexcon, Inc.; Coleman Cable Systems, Inc.
 - h. Grinnell Co.; Allied Tube and Conduit Div.
 - i. Monogram Co.; AFC.
 - j. Spiraduct, Inc.
 - k. Triangle PWC, Inc.
 - l. Wheatland Tube Co.
 - 2. Nonmetallic Conduit and Tubing:
 - a. Anamet, Inc.; Anaconda Metal Hose.
 - b. Arnco Corp.
 - c. Breeze-Illinois, Inc.
 - d. Cantex Industries; Harsco Corp.
 - e. Certainteed Corp.; Pipe & Plastics Group.
 - f. Cole-Flex Corp.
 - g. Condux International; Electrical Products.

- h. Electri-Flex Co.
 - i. George-Ingraham Corp.
 - j. Hubbell, Inc.; Raco, Inc.
 - k. Lamson & Sessions; Carlon Electrical Products.
 - l. R&G Sloan Manufacturing Co., Inc.
 - m. Spiraduct, Inc.
 - n. Thomas & Betts Corp.
3. Conduit Bodies and Fittings:
- a. American Electric; Construction Materials Group.
 - b. Crouse-Hinds; Div. of Cooper Industries.
 - c. Emerson Electric Co.; Appleton Electric Co.
 - d. Hubbell, Inc.; Killark Electric Manufacturing Co.
 - e. Lamson & Sessions; Carlon Electrical Products.
 - f. O-Z/Gedney; Unit of General Signal.
 - g. Scott Fetzer Co.; Adalet-PLM.
 - h. Spring City Electrical Manufacturing Co.
4. Metal Wireways:
- a. Hoffman Engineering Co.
 - b. Keystone/Rees, Inc.
 - c. Square D Co.
5. Surface Metal Raceways:
- a. Airey-Thompson Co., Inc.; A-T Power Systems.
 - b. American Electric; Construction Materials Group.
 - c. Butler Manufacturing Co.; Walker Division.
 - d. Wiremold Co. (The); Electrical Sales Division.
6. Surface Nonmetallic Raceways:
- a. Anixter Brothers, Inc.
 - b. Butler Manufacturing Co.; Walker Division.
 - c. Hubbell, Inc.; Wiring Device Division.
 - d. JBC Enterprises, Inc.; Enduro Fiberglass Systems.
 - e. Lamson & Sessions; Carlon Electrical Products.
 - f. Panduit Corp.
 - g. Thermotools Co.
 - h. United Telecom; Premier Telecom Products, Inc.
 - i. Wiremold Co. (The); Electrical Sales Division.
7. Boxes, Enclosures, and Cabinets:
- a. American Electric; FL Industries.
 - b. Butler Manufacturing Co.; Walker Division.
 - c. Crouse-Hinds; Div. of Cooper Industries.
 - d. Electric Panelboard Co., Inc.
 - e. Erickson Electrical Equipment Co.

- f. Hoffman Engineering Co.; Federal-Hoffman, Inc.
- g. Hubbell Inc.; Killark Electric Manufacturing Co.
- h. Hubbell Inc.; Raco, Inc.
- i. Lamson & Sessions; Carlon Electrical Products.
- j. O-Z/Gedney; Unit of General Signal.
- k. Parker Electrical Manufacturing Co.
- l. Robroy Industries, Inc.; Electrical Division.
- m. Scott Fetzer Co.; Adalet-PLM.
- n. Spring City Electrical Manufacturing Co.
- o. Thomas & Betts Corp.
- p. Woodhead Industries, Inc.; Daniel Woodhead Co.

0.2 METAL CONDUIT AND TUBING

- A. Rigid Steel Conduit: ANSI C80.1.
- B. Rigid Aluminum Conduit: ANSI C80.5.
- C. IMC: ANSI C80.6.
- D. Plastic-Coated Steel Conduit and Fittings: NEMA RN 1.
- E. Plastic-Coated IMC and Fittings: NEMA RN 1.
- F. EMT and Fittings: ANSI C80.3.
 - 1. Fittings: Set-screw or compression type.
- G. FMC: Zinc-coated steel.
- H. Fittings: NEMA FB 1; compatible with conduit/tubing materials.

0.3 METAL WIREWAYS

- A. Material: Sheet metal sized and shaped as indicated.
- B. Fittings and Accessories: Include couplings, offsets, elbows, expansion joints, adapters, hold-down straps, end caps, and other fittings to match and mate with wireways as required for complete system.
- C. Select features, unless otherwise indicated, as required to complete wiring system and to comply with NFPA 70.
- D. Wireway Covers: Screw-cover type.
- E. Finish: Manufacturer's standard enamel finish.

0.4 SURFACE RACEWAYS

- A. Surface Metal Raceways: Galvanized steel with snap-on covers. Finish with manufacturer's standard prime coating.
- B. Types, sizes, and channels as indicated and required for each application, with fittings that match and mate with raceways.

0.5 OUTLET AND DEVICE BOXES

- A. Sheet Metal Boxes: NEMA OS 1.
- B. Cast-Metal Boxes: NEMA FB 1, Type FD, cast box with gasketed cover.

0.6 FLOOR BOXES

- A. Floor Boxes: Cast metal, fully adjustable, rectangular.

0.7 PULL AND JUNCTION BOXES

- A. Small Sheet Metal Boxes: NEMA OS 1.
- B. Cast-Metal Boxes: NEMA FB 1, cast aluminum with gasketed cover.

0.8 ENCLOSURES AND CABINETS

- A. Hinged-Cover Enclosures: NEMA 250, Type 1, with continuous hinge cover and flush latch.
 - 1. Metal Enclosures: Steel, finished inside and out with manufacturer's standard enamel.
- B. Cabinets: NEMA 250, Type 1, galvanized steel box with removable interior panel and removable front, finished inside and out with manufacturer's standard enamel. Hinged door in front cover with flush latch and concealed hinge. Key latch to match panelboards. Include metal barriers to separate wiring of different systems and voltage, and include accessory feet where required for freestanding equipment.

PART 3 - EXECUTION

0.1 EXAMINATION

- A. Examine surfaces to receive raceways, boxes, enclosures, and cabinets for compliance with installation tolerances and other conditions affecting performance of raceway installation. Do not proceed with installation until unsatisfactory conditions have been corrected.

0.2 WIRING METHODS

A. Outdoors: Use the following wiring methods:

1. Exposed: Rigid steel or IMC.
2. Concealed: Rigid steel or IMC.
3. Underground, Single Run: RNC.
4. Underground, Grouped: RNC.
5. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): LFMC.
6. Boxes and Enclosures: NEMA 250, Type 3R or Type 4.

B. Indoors: Use the following wiring methods:

1. Exposed: EMT.
2. Concealed: EMT.
3. Connection to Vibrating Equipment (Including Transformers and Hydraulic, Pneumatic, Electric Solenoid, or Motor-Driven Equipment): FMC; except in wet or damp locations, use LFMC.
4. Damp or Wet Locations: Rigid steel conduit.
5. Boxes and Enclosures: NEMA 250, Type 1, except as follows:
 - a. Damp or Wet Locations: NEMA 250, Type 4, stainless steel.

0.3 INSTALLATION

- A. Minimum Raceway Size: $\frac{3}{4}$ -inch trade size (DN21)
- B. Conceal conduit and EMT, unless otherwise indicated, within finished walls, ceilings, and floors.
- C. Keep raceways at least 6 inches away from parallel runs of flues and steam or hot-water pipes. Install horizontal raceway runs above water and steam piping.
- D. Install raceways level and square and at proper elevations. Provide adequate headroom.
- E. Complete raceway installation before starting conductor installation.
- F. Support raceways as specified in Division 16 Section "Basic Electrical Materials and Methods."
- G. Use temporary closures to prevent foreign matter from entering raceways.
- H. Protect stub-ups from damage where conduits rise through floor slabs. Arrange so curved portion of bends is not visible above the finished slab.
- I. Make bends and offsets so ID is not reduced. Keep legs of bends in the same plane and straight legs of offsets parallel, unless otherwise indicated.

- J. Use raceway fittings compatible with raceways and suitable for use and location. For intermediate steel conduit, use threaded rigid steel conduit fittings, unless otherwise indicated.
- K. Run concealed raceways, with a minimum of bends, in the shortest practical distance considering the type of building construction and obstructions, unless otherwise indicated.
- L. Raceways Embedded in Slabs: Install in middle third of slab thickness where practical, and leave at least 1-inch concrete cover.
 - 1. Secure raceways to reinforcing rods to prevent sagging or shifting during concrete placement.
 - 2. Space raceways laterally to prevent voids in concrete.
 - 3. Run conduit larger than 1-inch trade size parallel to or at right angles to main reinforcement. Where at right angles to reinforcement, place conduit close to slab support.
 - 4. Transition from nonmetallic tubing to Schedule 80 nonmetallic conduit, rigid steel conduit, or IMC before rising above floor.
- M. Install exposed raceways parallel to or at right angles to nearby surfaces or structural members, and follow the surface contours as much as practical.
 - 1. Run parallel or banked raceways together, on common supports where practical.
 - 2. Make bends in parallel or banked runs from same centerline to make bends parallel. Use factory elbows only where elbows can be installed parallel; otherwise, provide field bends for parallel raceways.
- N. Join raceways with fittings designed and approved for the purpose and make joints tight.
 - 1. Make raceway terminations tight. Use bonding bushings or wedges at connections subject to vibration. Use bonding jumpers where joints cannot be made tight.
 - 2. Use insulating bushings to protect conductors.
- O. Tighten set screws of threadless fittings with suitable tools.
- P. Terminations: Where raceways are terminated with locknuts and bushings, align raceways to enter squarely and install locknuts with dished part against the box. Where terminations are not secure with 1 locknut, use 2 locknuts: 1 inside and 1 outside the box.
- Q. Where raceways are terminated with threaded hubs, screw raceways or fittings tightly into the hub so the end bears against the wire protection shoulder. Where chase nipples are used, align raceways so the coupling is square to the box and tighten the chase nipple so no threads are exposed.
- R. Install pull wires in empty raceways. Use No. 14 AWG zinc-coated steel or monofilament plastic line with not less than 200-lb tensile strength. Leave at least 12 inches of slack at each end of the pull wire.

- S. Telephone and Signal System Raceways, 2-Inch Trade Size and Smaller: In addition to the above requirements, install raceways in maximum lengths of 150 feet and with a maximum of two 90-degree bends or equivalent. Separate lengths with pull or junction boxes where necessary to comply with these requirements.
- T. Install raceway sealing fittings according to manufacturer's written instructions. Locate fittings at suitable, approved, and accessible locations and fill them with UL-listed sealing compound. For concealed raceways, install each fitting in a flush steel box with a blank cover plate having a finish similar to that of adjacent plates or surfaces. Install raceway sealing fittings at the following points:
 - 1. Where conduits pass from warm to cold locations, such as the boundaries of refrigerated spaces.
 - 2. Where otherwise required by NFPA 70.
- U. Stub-up Connections: Extend conduits through concrete floor for connection to freestanding equipment. Install with an adjustable top or coupling threaded inside for plugs set flush with the finished floor. Extend conductors to equipment with rigid steel conduit; FMC may be used 6 inches above the floor. Install screwdriver-operated, threaded flush plugs flush with floor for future equipment connections.
- V. Flexible Connections: Use maximum of 6 feet of flexible conduit for recessed and semirecessed lighting fixtures; for equipment subject to vibration, noise transmission, or movement; and for all motors. Use liquidtight flexible conduit in wet or damp locations. Install separate ground conductor across flexible connections.

0.4 PROTECTION

- A. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure coatings, finishes, and cabinets are without damage or deterioration at the time of Substantial Completion.
 - 1. Repair damage to galvanized finishes with zinc-rich paint recommended by manufacturer.
 - 2. Repair damage to PVC or paint finishes with matching touchup coating recommended by manufacturer.

0.5 CLEANING

- A. On completion of installation, including outlet fittings and devices, inspect exposed finish. Remove burrs, dirt, and construction debris and repair damaged finish, including chips, scratches, and abrasions.

END OF SECTION 16130