

SECTION 07811 - SPRAYED FIRE-RESISTIVE MATERIALS

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes sprayed fire-resistive materials applied to surfaces that are concealed from view behind other construction when the Work is completed.

1.2 SUBMITTALS

- A. Product Data: For each product indicated.
- B. Compatibility and adhesion test reports.
- C. Product test reports.
- D. Research/evaluation reports.

1.3 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified installer, approved by manufacturer to install manufacturer's products. A manufacturer's willingness to sell its sprayed fire-resistive materials to Contractor or to an installer engaged by Contractor does not in itself confer qualification on the buyer.
- B. Sprayed Fire-Resistive Materials Testing: By a qualified testing and inspecting agency engaged by Contractor or manufacturer to test for compliance with specified requirements for performance and test methods.
 - 1. Sprayed fire-resistive materials are randomly selected for testing from bags bearing the applicable classification marking of UL or another testing and inspecting agency acceptable to authorities having jurisdiction.
 - 2. Testing is performed on specimens of sprayed fire-resistive materials that comply with laboratory testing requirements specified in Part 2 and are otherwise identical to installed fire-resistive materials, including application of accelerant, sealers, topcoats, tamping, troweling, rolling, and water overspray, if any of these are used in final application.
- C. Compatibility and Adhesion Testing: Engage a qualified testing and inspecting agency to prepare compatibility and adhesion test reports.
 - 1. Test for bond per ASTM E 736 and requirements in UL's "Fire Resistance Directory" for coating materials. Provide bond strength indicated in referenced fire-resistance design, but not less than minimum specified in Part 2.

2. Verify that manufacturer, through its own laboratory testing or field experience, has not found primers or coatings to be incompatible with sprayed fire-resistive material.
- D. Fire-Test-Response Characteristics: Where indicated, provide products identical to those tested for fire resistance per ASTM E 119 by a testing agency acceptable to authorities having jurisdiction.
1. Fire-Resistance Ratings: Indicated by design designations from UL's "Fire Resistance Directory" or from the listings of another testing and inspecting agency.
 2. Identify products with appropriate markings of applicable testing and inspecting agency.
- E. Provide products containing no detectable asbestos as determined according to the method specified in 40 CFR 763, Subpart E, Appendix E, Section 1, "Polarized Light Microscopy."

1.4 PROJECT CONDITIONS

- A. Environmental Limitations: Do not apply sprayed fire-resistive material when ambient or substrate temperature is 40 deg F or lower unless temporary protection and heat is provided to maintain temperature at or above this level for 24 hours before, during, and for 24 hours after product application.
- B. Ventilate building spaces during and after application of sprayed fire-resistive material. Use natural means or, if they are inadequate, forced-air circulation until fire-resistive material dries thoroughly.
- C. Sequence and coordinate application of sprayed fire-resistive materials with related work.
1. Provide temporary enclosure as required to confine spraying operations and protect the environment.
 2. Provide temporary enclosures for applications to prevent deterioration of fire-resistive material due to exposure to weather and to unfavorable ambient conditions for humidity, temperature, and ventilation.
 3. Avoid unnecessary exposure of fire-resistive material to abrasion and other damage likely to occur during construction operations subsequent to its application.
 4. Do not apply fire-resistive material to metal roof deck substrates until concrete topping, if any, has been completed. For metal roof decks without concrete topping, do not apply fire-resistive material to metal roof deck substrates until roofing has been completed; prohibit roof traffic during application and drying of fire-resistive material.
 5. Do not apply fire-resistive material to metal floor deck substrates until concrete topping has been completed.
 6. Do not begin applying fire-resistive material until clips, hangers, supports, sleeves, and other items penetrating fire protection are in place.

7. Defer installing ducts, piping, and other items that would interfere with applying fire-resistive material until application of fire protection is completed.
8. Do not install enclosing or concealing construction until after fire-resistive material has been applied, inspected, tested and corrections have been made to defective applications.

1.5 WARRANTY

- A. Special Warranty: Manufacturer's standard form, signed by Contractor and by Installer, in which manufacturer agrees to repair or replace sprayed fire-resistive materials that fail in materials or workmanship within two years from date of Substantial Completion.
 1. Failures include, but are not limited to, cracking, flaking, spalling, eroding in excess of specified requirements; peeling; or delaminating of sprayed fire-resistive materials from substrates.

PART 2 - PRODUCTS

2.1 CONCEALED SPRAYED FIRE-RESISTIVE MATERIALS

- A. General: For concealed applications of sprayed fire-resistive materials, provide manufacturer's standard products complying with requirements indicated for material composition and physical properties representative of installed products.
- B. Products: Subject to compliance with requirements, provide the following:
 1. Cementitious Sprayed Fire-Resistive Material:
 - a. Grace, W. R. & Co.--Conn., Construction Products Div.; Monokote Type MK-6s.
- C. Material Composition: As follows:
 1. Cementitious sprayed fire-resistive material consisting of factory-mixed, dry formulation of gypsum or portland cement binders and lightweight mineral or synthetic aggregates mixed with water at Project site to form a slurry or mortar for conveyance and application.
- D. Physical Properties: Minimum values, unless otherwise indicated, or higher values required to attain designated fire-resistance ratings, measured per standard test methods referenced with each property as follows:
 1. Dry Density: 15 lb/cu. ft. for average and individual densities regardless of density indicated in referenced fire-resistance design, or greater if required to attain fire-resistance ratings indicated, per ASTM E 605 or AWCI Technical Manual 12-A, Section 5.4.5, "Displacement Method."

2. Thickness: Provide minimum average thickness required for fire-resistance design indicated according to the following criteria, but not less than 0.375 inch, per ASTM E 605:
 - a. Where the referenced fire-resistance design lists a thickness of 1 inch or greater, the minimum allowable individual thickness of sprayed fire-resistive material is the design thickness minus 0.25 inch.
 - b. Where the referenced fire-resistance design lists a thickness of less than 1 inch but more than 0.375 inch, the minimum allowable individual thickness of sprayed fire-resistive material is the greater of 0.375 inch or 75 percent of the design thickness.
 - c. No reduction in average thickness is permitted for those fire-resistance designs whose fire-resistance ratings were established at densities of less than 15 lb/cu. ft..
3. Bond Strength: 200 lbf/sq. ft. minimum per ASTM E 736 under the following conditions:
 - a. Field test sprayed fire-resistive material that is applied to flanges of wide-flange, structural-steel members on surfaces matching those that will exist for remainder of steel receiving fire-resistive material.
 - b. If surfaces of structural steel receiving sprayed fire-resistive material are primed or otherwise painted for coating materials, perform series of bond tests specified in UL's "Fire Resistance Directory." Provide bond strength indicated in referenced UL fire-resistance criteria, but not less than 200 lbf/sq. ft. minimum per ASTM E 736.
 - c. Minimum thickness of sprayed fire-resistive material tested in laboratory shall be 0.75 inch.
4. Compressive Strength: 5.21 lbf/sq. in. as determined in the laboratory per ASTM E 761. Minimum thickness of sprayed fire-resistive material tested shall be 0.75 inch and minimum dry density shall be as specified, but not less than 15 lb/cu. ft..
5. Corrosion Resistance: No evidence of corrosion per ASTM E 937.
6. Deflection: No cracking, spalling, or delamination per ASTM E 759.
7. Effect of Impact on Bonding: No cracking, spalling, or delamination per ASTM E 760.
8. Air Erosion: Maximum weight loss of 0.025 g/sq. ft. in 24 hours per ASTM E 859. For laboratory tests, minimum thickness of sprayed fire-resistive material is 0.75 inch, maximum dry density is 15 lb/cu. ft., test specimens are not prepurged by mechanically induced air velocities, and tests are terminated after 24 hours.
9. Fire-Test-Response Characteristics: Provide sprayed fire-resistive materials with the following surface-burning characteristics as determined by testing identical products per ASTM E 84 by UL or another testing and inspecting agency acceptable to authorities having jurisdiction:
 - a. Flame-Spread Index: 10 or less.
 - b. Smoke-Developed Index: 0.
10. Fungal Resistance: No observed growth on specimens per ASTM G 21.

2.2 AUXILIARY FIRE-RESISTIVE MATERIALS

- A. General: Provide auxiliary fire-resistive materials that are compatible with sprayed fire-resistive materials and substrates and are approved by UL or another testing and inspecting agency acceptable to authorities having jurisdiction for use in fire-resistance designs indicated.
- B. Substrate Primers: For use on each substrate and with each sprayed fire-resistive product, provide primer that complies with one or more of the following requirements:
 - 1. Primer's bond strength complies with requirements specified in UL's "Fire Resistance Directory," for coating materials based on a series of bond tests per ASTM E 736.
 - 2. Primer is identical to those used in assemblies tested for fire-test-response characteristics of sprayed fire-resistive material per ASTM E 119 by UL or another testing and inspecting agency acceptable to authorities having jurisdiction.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Examine substrates, areas, and conditions, with Installer present, to determine whether they are in satisfactory condition to receive sprayed fire-resistive material and to verify the following:
 - 1. Substrates are free of oil, grease, rolling compounds, incompatible primers, loose mill scale, dirt, or other foreign substances capable of impairing bond of fire-resistive materials with substrates under conditions of normal use or fire exposure.
 - 2. Objects penetrating fire-resistive material, including clips, hangers, support sleeves, and similar items, are securely attached to substrates.
 - 3. Substrates are not obstructed by ducts, piping, equipment, and other suspended construction that will interfere with applying fire-resistive material.
- B. Clean substrates of substances that could impair bond of fire-resistive material, including dirt, oil, grease, release agents, rolling compounds, loose mill scale, and incompatible primers, paints, and encapsulants.
- C. Conduct tests according to fire-resistive material manufacturer's written recommendations to verify that substrates are free of oil, rolling compounds, and other substances capable of interfering with bond.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.
- E. Cover other work subject to damage from fallout or overspray of fire-resistive materials during application.

- F. Extend fire-resistive material in full thickness over entire area of each substrate to be protected. Unless otherwise recommended in writing by sprayed fire-resistive material manufacturer, install body of fire-resistive covering in a single course.
- G. Spray apply fire-resistive materials to maximum extent possible. Following the spraying operation in each area, complete the coverage by trowel application or other placement method recommended in writing by sprayed fire-resistive material manufacturer.
- H. Apply concealed sprayed fire-resistive material in thicknesses and densities not less than those required to achieve fire-resistance ratings designated for each condition, but apply in greater thicknesses and densities if specified in Part 2 "Concealed Sprayed Fire-Resistive Materials" Article.
- I. Immediately after completing spraying operations in each containable area of Project, remove material overspray and fallout from surfaces of other construction and clean exposed surfaces to remove evidence of soiling.
- J. Repair or replace work that has not been successfully protected.

3.2 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to perform field tests and inspections and to prepare test reports.
- B. Testing Services: Testing and inspecting of completed applications of sprayed fire-resistive material shall take place in successive stages, in areas of extent. Do not proceed with application of sprayed fire-resistive material for the next area until test results for previously completed applications of sprayed fire-resistive material show compliance with requirements. Tested values must equal or exceed values indicated and required for approved fire-resistance design.
- C. Remove and replace applications of sprayed fire-resistive material where test results indicate that it does not comply with specified requirements for cohesion and adhesion, for density, or for both.
- D. Apply additional sprayed fire-resistive material per manufacturer's written instructions where test results indicate that thickness does not comply with specified requirements.
- E. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

END OF SECTION 07811
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