

RE-SUBMITTAL DATA

Project: Immucell

Mechanical Engineer: Stantec

Mechanical Contractor: AAA Energy Services

Date: January 11, 2017

Product: Outdoor Central Station AHUs

Specification Section: 237413

Revision: 1

Tag	Qty	Model / Description	Manufacturer
AHU-1	1	OAH065GDGC/ Rooftop AHU	Daikin Applied
AHU-2	1	OAH021GDGM / Rooftop AHU	Daikin Applied
AHU-3	1	OAH032GDGM / Rooftop AHU	Daikin Applied
AHU-4	1	OAH014GDGM / Rooftop AHU	Daikin Applied

Prepared by: Ann Marie Juliano ajuliano@briggsac.com 207-657-7123 ext. 202

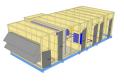


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Job Information		Technical Data Sheet
Job Name	ImmuCell Portland	
Date	January 11 2017	
Submitted By	Briggs Equipment Sales	, Inc.
Software Version	11.10	
Unit Tag	AHU-1	



Unit Overview										
Model Number	Supply									
	Air Volume	Static P	ressure	External Dimensions						
Wiodel Wallibel	cfm	External Total		Height	Width	Length				
		inWc	inWc	in	in	in				
OAH065GDGC	25610	5.00	7.66	92*	136*	326				
	., .,									

^{*}Not including base rails, coil connectors, drain connectors, vestibule sections, control boxes and hoods.

Unit									
Model Number:	OAH065GDGC								
Approval:	ETL Listed / ETL Listed to Canadian S	ETL Listed / ETL Listed to Canadian Safety Standards (ETL Label / ETLc Label)							
Construction:	High pressure low leakage construction								
Max. Design Leakage:	Less than 1% of Supply Air Volume	Less than 1% of Supply Air Volume							
Outer Panel:	Painted heavy-gauge G60 Galvanized Steel								
Liner:	Galvanized Steel (unless noted per s	ection)							
Insulation:	R-13 Injected Foam								
Unit Configuration:	Inline horizontal	Drive (Handling) Location:	Right						
Base:	Curb ready	Wall Thickness:	2 in						
Roof Curb Kit:	18 in	Shrink Wrapping:	Yes						
Altitude:	0 ft	Warranty:	Two Year Parts and Labor						

Mixing Box		Compone	nt: 1		Length	n: 56 in	Ç	Shipping Section: 1		
Portion		Dam	per	per Rated CFM			Air	Quantity	Hoods	
	Size (lengt	h x width)	Location	Туре			Pressure			
	Overall	Opening					Drop			
Outside Air	46 in x 132 in	42 in x 122 in	End	UltraSe Lea	-	25610 cfm	0.04 insWg	1	Fitted	
Return Air	52 in x 132 in	48 in x 122 in	Bottom	UltraSe Lea		25610 cfm		1		
				Do	or					
Location Width						Opening				
	Drive side			24	in					

Combinatio	n Filter	C	Compone	ent: 2		Length: 16 i	n		Shipp	oing Section: 1	
Access				Face Veloc	city	Face Area			Air Volume		
Side				357 ft/mi	in	71.7 ft²			25610 cfm		
Portion	Type	Efficien	iency Air Pressure Dr			ор	Number of	Hei	ght	Width	Depth
			Cl	ean Air	Mean Air	Dirty Air	Filters				
Pre-Filter	Pleated	MERV	' 8 O '	15 inWc	0.57 inWc	1.00 inWc	15	24	in	24 in	2 in
Fie-Filter	Fleated	IVILIV	0 0	13 111000		1.00 11100	8	24	in	12 in	2 in
Filter	AmAir 1300	MERV :	13 O 1	14 inWc	0.57 inWc	1.00 inWc	15	24	in	24 in	4 in
riitei	AlliAll 1300	IVILINV .	15 0	14 111000	0.37 IIIVVC		8	24	in	12 in	4 in
					Do	or					
	Location				Wie	dth				Opening	
	Drive side	!			12	in				Outward	
	Special Text										
Extra filters	Extra filters 1 set(s)										

Extra filters 1	set(s)														
Chilled Wate	r Coil		Comp	onent: 3			Lengt	h: 36 in			Shi	pping Sectio	n: 2		
Coil Model	Total Ca	pacity		sible acity	Numb Coi			ber of	Fins	Fins per Inch		e Diameter		e Spacing e x Row)	
5WD0912B	1167531	Btu/hr	824114	4 Btu/hr	2		12		9		0.625 in		in x 1.299 in		
Air		A	ir Temp	erature			Coil	Air	Finne	ed I	inned	Face Ar		Face	
Volume	Ente	ering		Le	eaving		Press		Heigh	nt I	ength.		'	Velocity	
	Dry Bulb	Wet	Bulb	Dry Bulb	We	t Bulb	Dro	р							
25610 cfm	73.2 °F	61.	0 °F	43.8 °F	43	.6 °F	0.93 i	nWc	39 ir	1	123 in	66.63 f	t ² 38	84 ft/min	
	luid	·	Flow	Rate	Press		Ve	ocity	\	/olume		Weight		iping stibule	
Entering 38.0 °F	Leav 50.3		107.0	00 gpm	15.00	-	2.0	0 ft/s	1,	01.0 gal	C	45.00 lb		24 in	
36.0 F	30.3				gpm 15.00 ftHd			Glycol Type		Min. Fin		Min. Tube			
Туре	Quantity		onnectic Size			Mat	erial		Sur Te		irface Wall emp. Surfac Temp			ouling Factor	
Threaded	2		2.50 in	Opp d	rive side	Carbo	n steel Propylen (30%)		•	38.0	°F 38.0 °F			0.000	
			Materia	al				Drain Pan I			Drair	Drain Side Turbospiral			
Fin		Tube		Heade	•	Ca	Case								
Aluminum .00	Copp	er .020) in	Coppe		Galv.	steel	Sta	inless s	steel	Drive	e side	١	'es	
					AHI	RI 410 C	ertifica	tion							
				Coil is NO	T certif	ied by A	HRI Du	e to Use	of Gly	col					
						Do	or								
	Location	1				Wid	Width Opening								
	Non-drive s					28						Outward			
Humidifier Se	ection		Comp	onent: 4			Lengt	h: 36 in			Shi	pping Section	n: 2		
Capacity	150 #/H	•		Inlet	Pressure	<u> </u>	25 PS	SI		Absoprtion Distance: 0.43 ft					
Valve Size:	1/2"			Valve	Cv		2.80			Valve Type: 316 SS					

24" Vestibule with Door on Opposite Drive Side.

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See full humidifier submittal information for additional details

Access Section	Component: 5	Length: 36 in	Shipping Section: 3			
Door						
Location	Wi	dth	Opening			
Drive side	28	in	Outward			

Supply Fan			Compone	nt: 6		Length: 54 in			Shippin	ng Sectio	n: 4	
					Fan Perf	formance						
Air Volur	ne	S	tatic Pressı	ire	Brake Spe			eed	eed Fan Circuit			
		External	Total	Cabinet	Hor	rsepower	Operating	Ma	ximum	МО	Р	MCA
12805 cfm (p 25610 cfm (•	5.00 inWc	7.66 inWo	0.00 inWo		BHP (per fan) BHP (total)	1902 rpm	198	31 rpm	90.0	Α	67.5 A
					Fan	Data						
Fan Type	Bla	ade Type / Class	Quantity Fans		/heel imeter	Material Type	e Numbe Blade		Disch	arge	Mot	or Location
Centrifugal Plenum	- A	Airfoil / 2	2	27	7.00 in	Aluminium	12		Ax	Axial E		ehind Fan
				M	otor Data	(Typical of 2)						
Power	Electr Supp		eed Ef	iciency E	nclosure	Frame Size	Supplier		nber of oles	Lock Roto Currer	r	Full Load Current*
25.0 HP	460/6 V/Hz/P) rpm Pr	emium	TEFC	284 T frame	Generic		4	185.1	Α	30 A
					Fan C	ptions						
	Seismic	: Restraint:	With snu	bers			Block Off F	Plate:	Yes			
	Iso	lator Type:	Spring									
					De	oor						
	Loc	cation				Width				Openir	ng	
	Driv	ve side				30 in				Outwa	rd	

Access Section Co	Component: 7	Length: 36 in	Shipping Section: 5							
	Do	or								
Location	Wic	dth	Opening							
Drive side	28	in	Outward							
	Special (Options								
	Tread Plate Floor Liner									
	Tread plate	e installed								

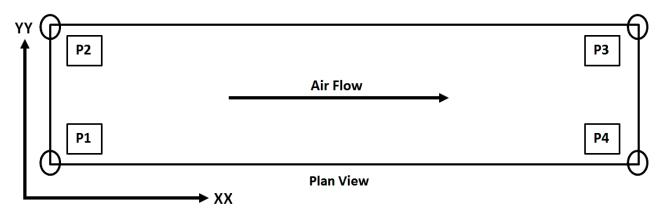
Final Filter	Final Filter Component: 8					n	Shipp	Shipping Section: 5		
	Access Face Velocity					ace Area		Air Volume		
	Front 387 ft/min			(66.1 ft²		25610 cfm			
Portion	Туре	Efficiency	Ai	r Pressure Dr	ор	Number of	Height	Width	Depth	
			Clean Air	Mean Air	Dirty Air	Filters				
Final	Varicel II MH	MERV 15	0.55 inWc	1.03 inWc	1.50 inWc	15	24 in	24 in	4 in	
Fillal	cartridge	INIEWA 12	0.55 IIIVVC 1.05 IIIVVC	T.SU IIIVVC	5	12 in	24 in	4 in		

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Plenum Section	Component: 9	Length: 40 in	Shipping Section: 5
Opening Location	Open	ng Size	Air Pressure Drop
Bottom	36.00"	(132.00"	0.01 inWc
	D	oor	
Location	W	idth	Opening
Drive side	30) in	Outward

Unit Sound Power (dB)								
Туре	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz
Radiated:	83	79	73	72	72	61	46	51
Unit Discharge:	85	82	80	82	82	75	66	61
Unit Return:	83	79	73	72	72	61	46	51

Shipping Sec	ction Details								
Section	Length	Weight		Corner W	eights (lb)		Cen	ter of Gravity	(in)
	in	lb	P1	P2	Р3	P4	XX	YY	ZZ
1	72	2969	727	727	757	757	37	68	50
2	72	5266	1659	1767	949	890	25	70	50
3	36	801	200	200	200	200	18	68	50
4	54	3746	960	960	913	913	26	68	43
5	92	2956	749	749	729	729	45	68	50
6	72	797	199	199	199	199	36	12	50
Entire Unit	326	16535	4230	4835	3985	3486	147	73	49
Roof Curb	326	1245							



AHRI Certification



Supply fan performance is certified in accordance with the Central Station Air-Handling Unit Certification Program, which is based on AHRI Standard 430.

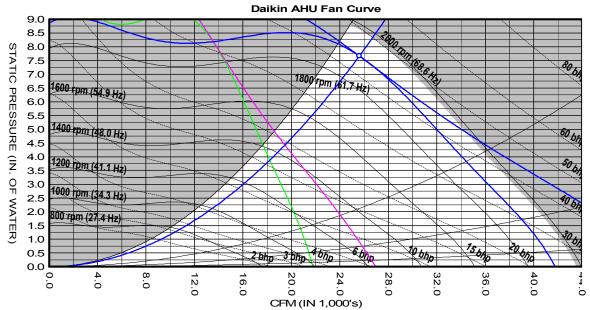
Notes

Standard

1. As a standalone component, unit meets or exceeds requirements of ASHRAE 90.1 - 2007. The approving authority is responsible for compliance of multi-component building systems.

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Fan Curve for AHU-1

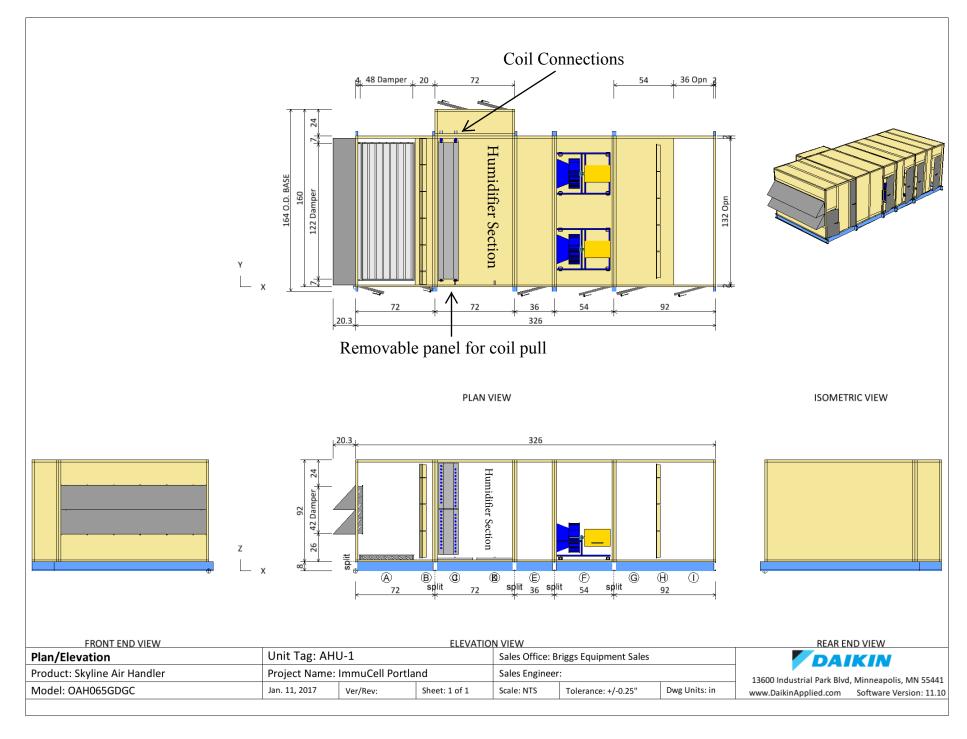


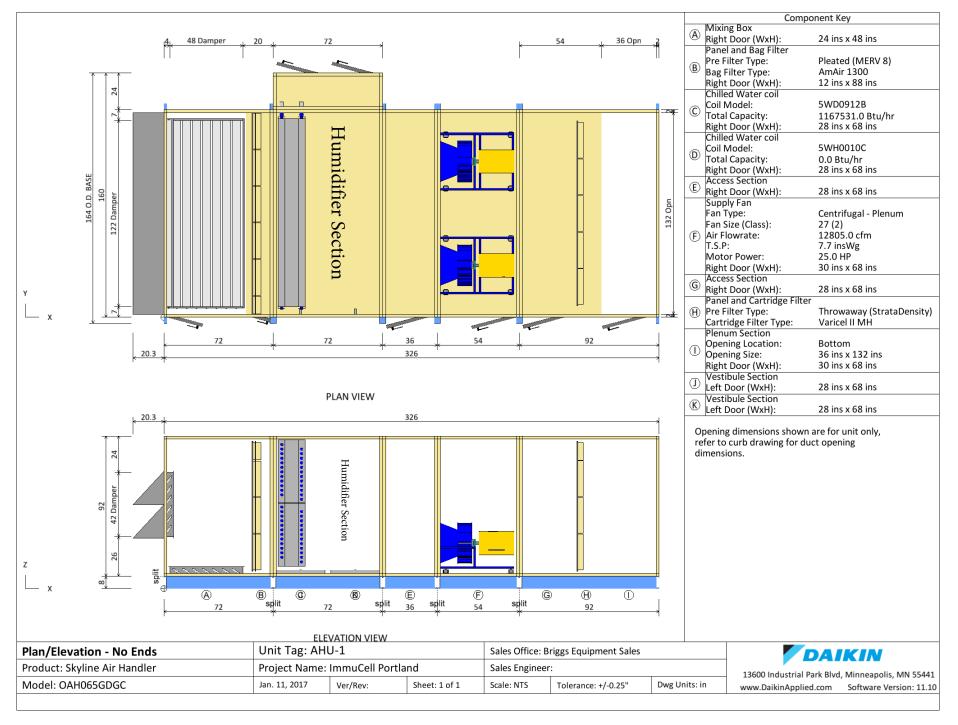
Green line = fan curve for 1 fan(s) at max speed	Red line = BHP curve for 1 fan(s) at ma

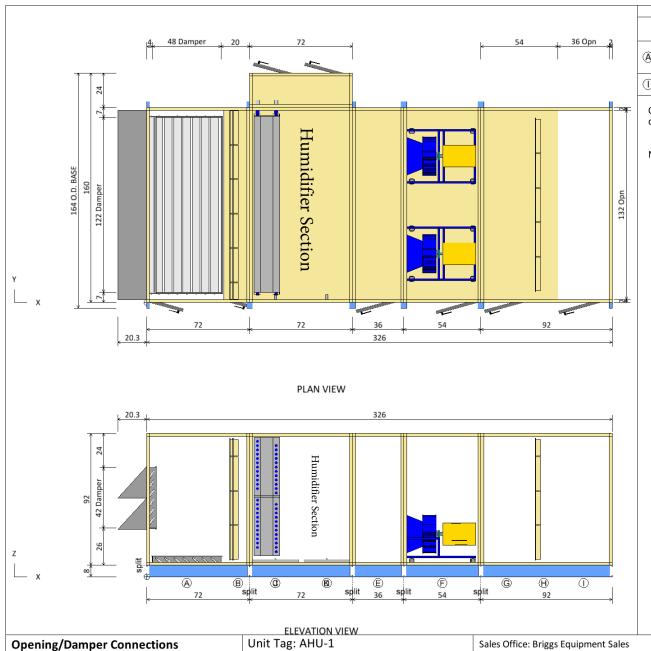
AF 27 DD PLENUM 12BL (100% Width) 1x2 Supply Fan at Standard Conditions						
Air volume	25610	cfm	Fan speed		1902	rpm
Total static	7.66	insWg	Max speed		1981	rpm
Brake horsepower	44.1	bhp	Efficiency		70.0	%
Approx VFD Setting	65.2	Hz	Motor Speed		1750	rpm
Redundancy	71.5	%				
Unit tagging	AHU-1		-	Date	January-1	11-2017
Job name	ImmuCell	Portland		Time	10:30	

Supply fan performance is certified in accordance with the Central Station

Air-Handling Unit Certification Program, which is based on AHRI Standard 430.







Project Name: ImmuCell Portland

Ver/Rev:

Jan. 11, 2017

Component Key							
Туре	Х	Υ	Z	Wid	Hgt		
Mixing Box Outside air damper Return air damper	0.00 4.00	7.00 7.00	34.00 8.00	122.00 122.00	42.00 48.00		
Plenum Section Opening	288.00	2.00	8.00	132.00	36.00		
Opening	288.00	2.00	8.00	132.00	36.0		

Opening dimensions shown are for unit only, refer to curb drawing for duct opening dimensions.

Note: Dimensions are measured from the origin point.

DAIKIN

13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 11.10

Product: Skyline Air Handler

Model: OAH065GDGC

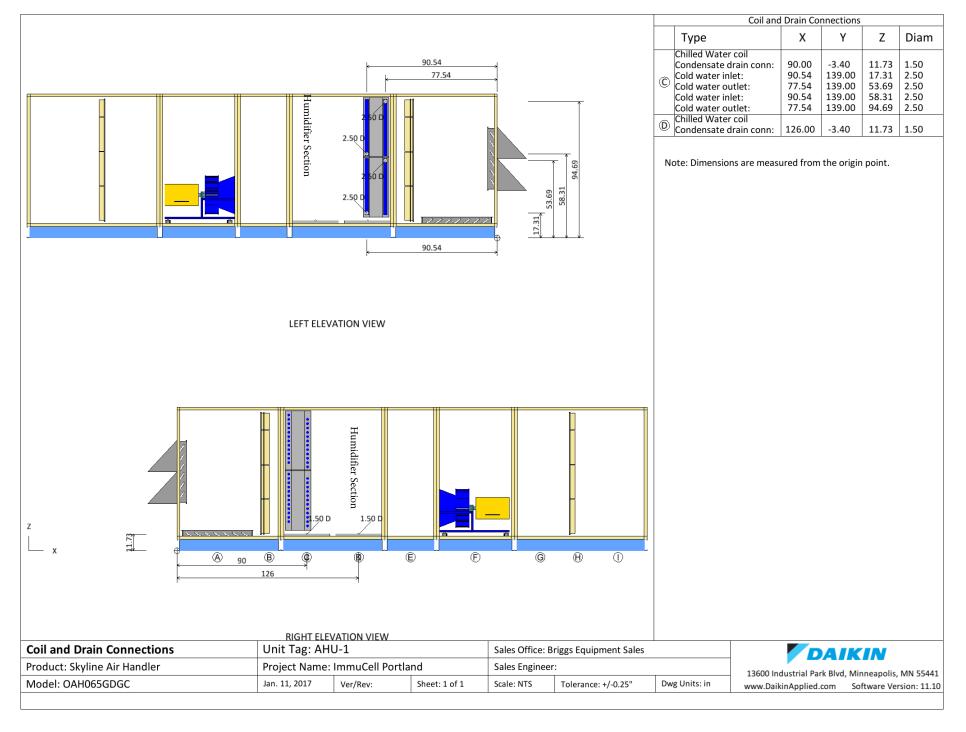
Sheet: 1 of 1

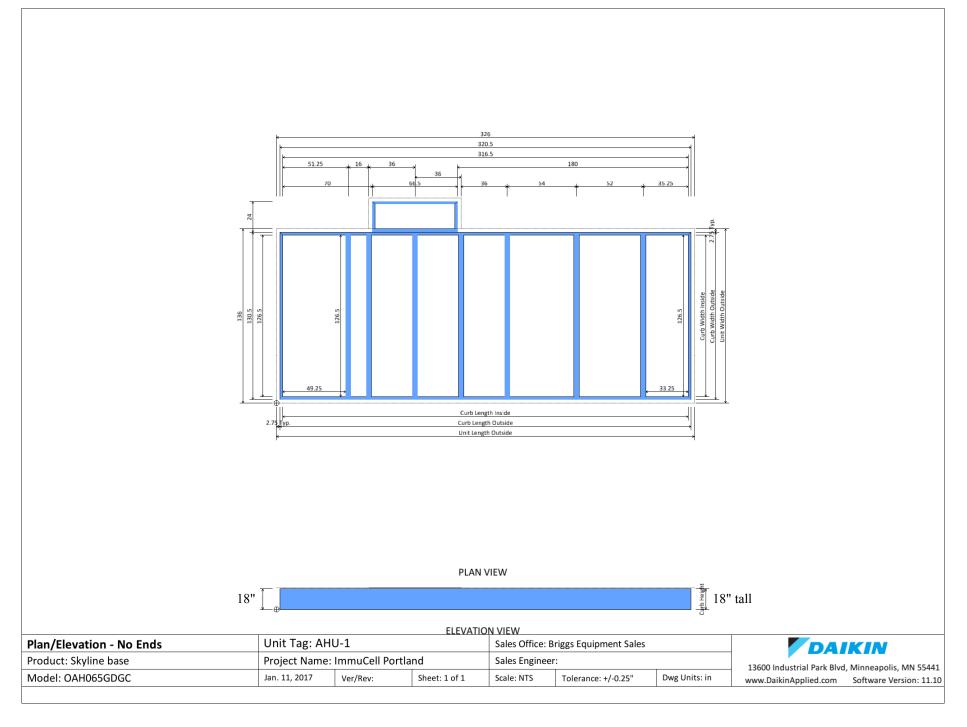
Sales Engineer:

Tolerance: +/-0.25"

Dwg Units: in

Scale: NTS





Job Information		Technical Data Sheet
Job Name	ImmuCell Portland	
Date	January 11 2017	
Submitted By	Briggs Equipment Sales	, Inc.
Software Version	11.01	
Unit Tag	AHU-2	



Unit Overview									
Supply									
Model Number	Air Volume	Static Pı	ressure	External Dimensions					
Widdel Wallibel	cfm	External	Total	Height	Width	Length			
		inWc	inWc	in	in	in			
OAH021GDGM	DAH021GDGM 8220 3.00 6.17 52* 80* 292								
*Not including has	se rails coil connec	tors drain connecto	ore vestibule section	ons control hoves a	nd hoods				

^{*}Not including base rails, coil connectors, drain connectors, vestibule sections, control boxes and hoods.

Unit						
Model Number:	OAH021GDGM					
Approval:	ETL Listed / ETL Listed to Canad	ian Safety Standards (ETL L	abel / ETLc Label)			
Construction:	High pressure low leakage cons	truction				
Max. Design Leakage:	Less than 1% of Supply Air Volu	me				
Outer Panel:	Painted heavy-gauge G60 Galva	nized Steel				
Liner:	Galvanized Steel (unless noted	per section)				
Insulation:	R-13 Injected Foam					
Unit Configuration:	Inline horizontal	Drive (Handling) Location:	Right			
Base:	Curb ready Wall Thickness: 2 in					
Roof Curb Kit:	18 in Shrink Wrapping: Yes					
Altitude:	0 ft	Warranty:	Two Year Parts and Labor			

Mixing Box (100% OA) Component: 1			Length	Length: 26 in Shipping Section: 1				
Portion		Dam	nper		Rated CFM	Air	Quantity	Hoods
	Size (lengt	h x width)	Location	Туре		Pressure		
	Overall	Opening				Drop		
Outside Air	28 in x 76 in	24 in x 66 in	End	UltraSeal Low Leak	8220 cfm	0.04 insWg	1	Fitted
				Door				
	Location			Width			Opening	
	Drive side			22 in		Outward		

Combinatio	n Filter	Con	Component: 2		Length: 20 in		Shipping Section: 1			
	Access		Face Velo	city	Face Area			Air Volume		
	Side		395 ft/m	395 ft/min			20.8 ft ²		8220 cfm	
Portion	Type	Efficiency	Ai	r Pressure Dr	op Number o		Hei	ght	Width	Depth
			Clean Air	Mean Air	Dirty Air	Filters				
Pre-Filter	Pleated	MERV 8	0.17 inWc	0.58 inWc	1.00 inWc	3	24	in	24 in	2 in
Fie-Filter	Fleated	IVILIA	0.17 111000	0.38 III V C	1.00 11100	3	20	in	24 in	2 in
Filter	AmAir 1300	MERV 13	0.16 inWc	0.58 inWc	1.00 inWc	3	24	in	24 in	4 in
riitei	AIIIAII 1300	IVILIA 13	0.10 111000	0.30 111000	1.00 111440	3	20	in	24 in	4 in

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	Door	
Location	Width	Opening
Drive side	16 in	Outward
	Special Text	
Extra filters 1 set(s)		

Extra filters 1	set(s)													
Energy Recov	ery Coil		Compone	ent: 3			Length	n: 20 in			Sh	ipping Secti	on: i	2
Coil Model	Total Cap	acity	Sensib Capaci		Numb Coi			ber of ows	Fin	Fins per Inch		Tube Diameter		ube Spacing Face x Row)
5WL0906A	64107 Bt	u/hr	64107 Bt	64107 Btu/hr 1				6		9		0.625 in		50 in x 1.299 in
					SUN	1MER C	ONDITI	ONS						
Air		Α	ir Tempera	ture			Coil	Air	Finne		Finned	Face A	ea	Face
Volume	Ente				eaving		Press		Heigh	nt I	Length			Velocity
	Dry Bulb			ry Bulb		Bulb	Dro	•					_	
8220 cfm	86.0 °F	74.	0 °F 7	78.9 °F	72	.0 °F	0.23 ii	nWc	42 ir		67 in	19.54		421 ft/min
Entering F	luid Leavir	1ø	Flow Ra	ate	Press Dro		Vel	ocity	\	olume/		Fluid Weight		Operating Weight
76.4 °F	79.9 °		37.90 g	pm	7.30 f	-	2.00	0 ft/s	1	.6.0 gal		136.00 lb		607.00 lb
			J		wir	NTER CO	ONDITIO) DNS		J				
Air		Α	ir Tempera	ture			Coil	Air	Finne	d I	Finned	Face A	ea	Face
Volume	Ente	ring		Le	eaving		Press	ure	Heigh	nt I	Length			Velocity
	Dry I	Bulb		Dr	ry Bulb		Dro	р						
8220 cfm	-3	.0			26.0		0.27 i	nWc	42 Ir	1	67 In	19.54	t²	421 ft/min
F	luid		Flow Ra	ate	Press	ure	Vel	ocity	\	olume/		Fluid		Operating
Entering	Leavir	ng			Dro	р						Weight		Weight
44.3	27.1		33.90 g	pm	12.2 f	tHd	1.80	0 ft/s	1	.6.0 gal		136.00 lb		607.00 lb
		Co	onnection					Glycol	Type					
Type	Quantity		Size	Loc	ation	Mat	erial							
Threaded	2		2.50 in	Opp di	rive side	Carboi	n steel	Propy (309						
			Material					D	rain Pa	an	Drai	in Side	T	urbospiral
Fin	Т	ube		Header	٢	Ca	se							
Aluminum .00	Coppe	er .025	5 in	Copper	-	Galv.	steel	Stai	inless s	teel	Driv	ve side		Yes
					AHF	RI 410 C	ertificat	tion						
	Coil	is Buil	t to AHRI S	tandard	ds but, Co	oil is NC	T certif	ied by A	HRI Du	ie to the	Use of	f Glycol		
						Acc	ess							

24" Coil Vestibule with Door

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Threaded

Fin

Aluminum .0075

2

Tube

Copper .020 in

Material

Header

Copper

Hot Water Co	oil	Co	ompone	ent: 4		ļ	Length	: 16 in			Sh	ipping Sect	ion: 2	
Coil Model	Total C	apacity	Num	ber of Coi	ls Nun	nber o	f Rows	Fins	per I	nch T	ube D	iameter		pe Spacing ice x Row)
5WH1101C	518056	Btu/hr		1		1			11		0.6	25 in	1.50	in x 1.299 in
Air Volume	Air	Temper	ature		Coil Air	•	Fin	ned	ı	Finned	F	ace Area	Fa	ce Velocity
	Enterin	g	Leavin	g I	Pressure	е	Hei	ght	ı	Length				
	Dry Bul	b	Dry Bu	lb	Drop									
8220 cfm	-3.0 °F		54.6°	F 0	.14 inW	/c	42	in		64 in		18.67 ft ²	4	140 ft/min
	luid		Flow Ra	ite I	Pressure	е	Velo	city	V	olume/		Weight		Piping
Entering	Leaving				Drop									Vestibule
180.0 °F	150.5 °	F :	37.00 g	pm 4	1.50 ftH	d	2.80	ft/s	•	4.0 gal		37.00 lb		24 in
Туре	Quantity		ection ze	Locatio	n	Mater	rial	Glycol 1	Гуре	Min. F Surfac Temp	e	Min. Tub Wall Surface Temp.		Fouling Factor
Threaded	2	1.5	0 in	Opp drive	side Ca	arbon s	steel	Propylo (30%		150.5	°F	150.5 °F	=	0.000
						Mater	rial							
	Fin			Tube					der				Case	
Aluminu	ım .0075 in		С	opper .020) in			Cop	per			Galvar	nized	track
					AHRI 4	I10 Cer	rtificat	ion						
			Coil	is NOT cer	tified b	y AHRI	Due to	the Use	e of G	lycol				
						Doo	r							
	Location					Widt	:h					Opening	g	
	Non-drive sid	e				12 ir	า					Outward	d	
Chilled Water	r Coil	Co	ompone	ent: 5		ا	Length	: 36 in			Sh	ipping Sect	ion: 2	
Coil Model	Total Capa	city	Sensib Capaci		umber (Coils	of		oer of ws	Fins	s per Inch	D	Tube iameter		be Spacing ice x Row)
5WD0812A	735459 Bt	u/hr 36	6603 Bt	tu/hr	1		1	2		8	C).625 in	1.50	in x 1.299 in
Air		Air T	empera	ture			Coil A	Air	Finne	d Fi	nned	Face A	rea	Face
Volume	Enteri	ng		Leavi	ing		Pressu		Heigh	nt Le	ngth			Velocity
	Dry Bulb	Wet Bu		ry Bulb	Wet Bu		Dro	р						
8220 cfm	86.0 °F	74.0 °F		5.2 °F	45.0 °	°F (0.52 in		42 ir		7 in	19.54	ft²	421 ft/min
	luid		Flow Ra	ite I	Pressure	е	Velo	city	V	olume/	1	Neight		Piping
Entering	Leaving				Drop			. C. 1					V	estibule
38.0 °F	47.9 °F		.54.00 g	pm 2	2.90 ftH	id		ft/s		1.0 gal		63.00 lb		24 in
Туре	Quantity	Connec		ocation	Mat	terial	G	ilycol Ty _l	pe	Min. F Surfac Temp	e	Min. Tu Wall Sur Temp	face	Fouling Factor
_,														

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Case

Galv. steel

2.50 in Opp drive side Carbon steel Propylene (30%)

38.0 °F

Drain Pan

Stainless steel

38.0 °F

Drain Side

Drive side

0.000

Turbospiral

Yes

AHRI 410 Certification Coil is NOT certified by AHRI Due to the Use of Glycol Door Location Width Opening Non-drive side 28 in Outward

Access Section	Component: 6	Length: 24 in	Shipping Section: 2
	Do	oor	
Location	Wi	dth	Opening
Drive side	20) in	Outward

Humidifier Section	Component: 4	Length: 34 ir	Shippi	Shipping Section: 2		
Capacity 200 #/	Hr Inlet Pressur	re 25 PSI	Absoprtion Distance	ce: 1.54 ft		
Valve Size: 1/2"	Valve Cv	3.6	Valve Type:	316 SS		

See full humidifier submittal information for additional details

24" Vestibule with Door on Opposite Drive Side.

Supply Fan				Comp	onent: 8	3		Length: 38 ii	n			Shipping Section: 3			
						Fan	Perfo	rmance							
Air Volun	ne		9	Static F	ressure			Brake		Sp	eed		I	Fan (Circuit
		Exteri	nal	To	otal Cabinet		Но	Horsepower		erating	Maximum		МО	P	MCA
	4110 cfm (per fan) 3.00 inWc 8220 cfm (total)		6.17	inWc	0.00 inWc	0.00 inWc 5.99 BHP 11.98 BHP (tota)		3086 rpm 365		3650 rpm 2		Α	20.3 A		
							Fan D	Data							
Fan Typ	е	Blade Ty Clas			ntity of ans	Wheel Diamete		Material Typ	pe	Numbe Blade		Disc	harge	Mo	tor Location
_	Centrifugal - Airfoil / 2 2 Plenum		2	15.75 in	1	Aluminium 9			Axial		В	ehind Fan			
						Motor D	Data (1	Typical of 2)							
Power		ctrical pply	Spe	eed	Efficie	ncy Enclos	ure	Frame Size	Su	upplier		ber of les	Lock Rot		Full Load Current*
7.5 HP		/60/3 /Phase	3500	rpm	Premi	um TEFC		213 T frame	G	eneric	2	2	64 A		9 A
						Fa	an Op	otions							
	Seismic Restraint: With snub				snubber	S			В	lock Off I	Plate:	Yes			
	Isolator Type: Spring			g											
						Door									
	Location					Width						Openin	ng		
		Drive sid	e			30 in				Outward					

Access Section	Component: 9	Length: 32 in	Shipping Section: 4
	Do	or	
Location	Wie	dth	Opening
Drive side	28	in	Outward
	Special	Options	
	Tread Plate	Floor Liner	
	Tread plat	e installed	

Job Number:1AMN36 REV 01PagePrepared Date:01/11/2017Job Name:Immucell Portland16 of 67www.daikinapplied.com

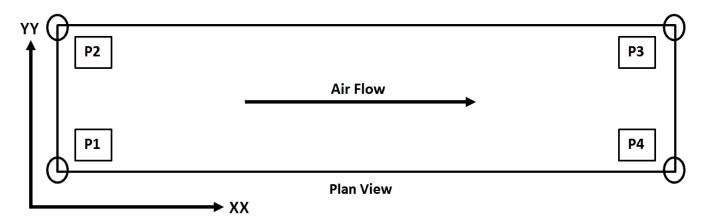
Combinatio	n Filter	Com	Component: 10			n	Sh	Shipping Section: 4		
	Access			city	Face Area			Air Volume		
Front		419 ft/m	iin		19.6 ft²		8220 cfm			
Portion	Type	Efficiency	ciency Air Pressure Dro		op Number of		Height	Width	Depth	
			Clean Air	Mean Air	Dirty Air	Filters				
						2	24 in	24 in	4 in	
Filter	Varicel II MH	MERV 15	0.61 inWc	1.05 inWc	1.50 inWc	1	24 in	20 in	4 in	
riitei	cartridge	ridge WERV 15 0.61 IIIWC 1.05 IIIW		1.03 111000	1.50 11100	2	20 in	24 in	4 in	
						1	20 in	20 in	4 in	

Plenum Section	Component: 11	Length: 28 in	Shipping Section: 4
Opening Location	Oper	ing Size	Air Pressure Drop
Bottom	24.00	x 76.00"	0.01 inWc
	[)oor	
Location	V	/idth	Opening
Drive side	2	4 in	Outward

Unit Sound Po	wer (dB)							
Туре	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz
Radiated:	76	72	66	75	67	60	48	51
Unit Discharge:	78	75	74	81	77	74	68	60
Unit Return:	76	72	66	75	67	60	48	51

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Shipping Sec	ction Details											
Section	Length	Weight		Corner W	eights (lb)		Cen	Center of Gravity (in)				
	in	lb	P1	P2	Р3	P4	XX	YY	ZZ			
1	46	1066	265	265	268	268	23	40	29			
2	96	3202	874	956	716	656	41	42	29			
3	72	1708	374	377	481	476	40	40	26			
4	78	1224	305	305	307	307	39	40	29			
5	72	527	132	132	132	132	36	12	29			
6	34	308	77	77	77	77	17	12	29			
Entire Unit	292	8035	1925	2626	2010	1474	127	46	28			
Roof Curb	292	864										



NOTE: Piping vestibule shipping section length(s) not included in the total shipping section length.

NOTE: Special components aren't included in the corner weights and center of gravity data.

AHRI Certification



Supply fan performance is certified in accordance with the Central Station Air-Handling Unit Certification Program, which is based on AHRI Standard 430.

Notes

Standard

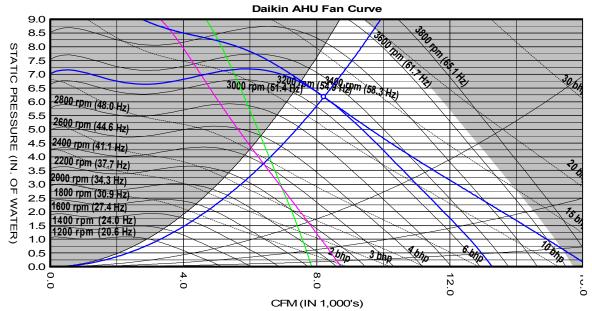
- 1. As a standalone component, unit meets or exceeds requirements of ASHRAE 90.1 2007. The approving authority is responsible for compliance of multi-component building systems.
- 2. Note: Pre-filter media not provided by Daikin Applied, quantity and size data is for informational purposes only.

Prepared Date:

01/11/2017

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Fan Curve for AHU-2

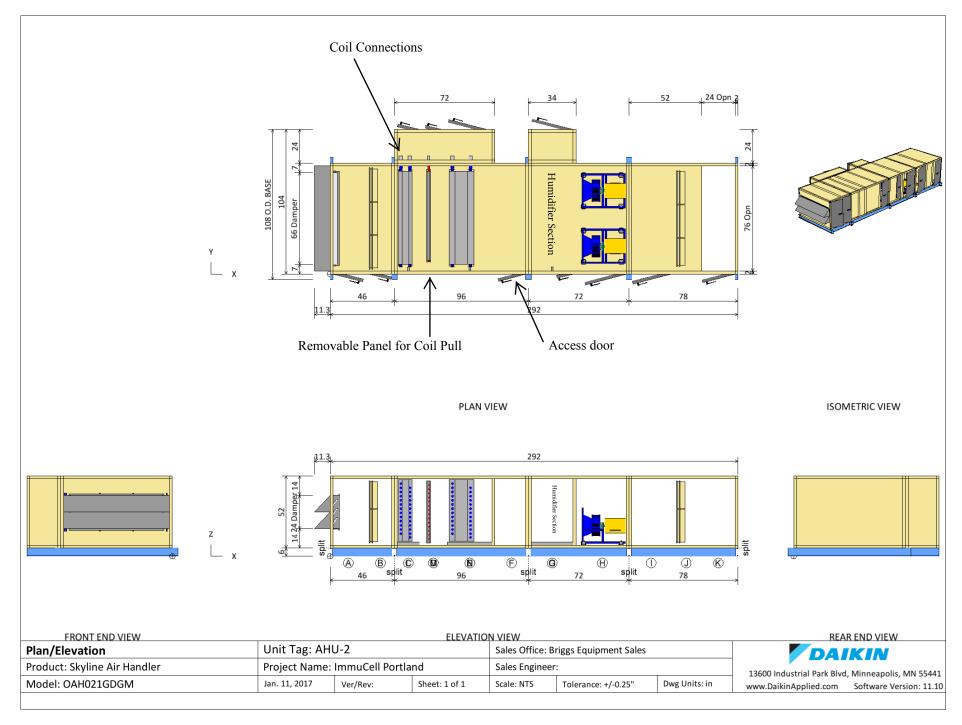


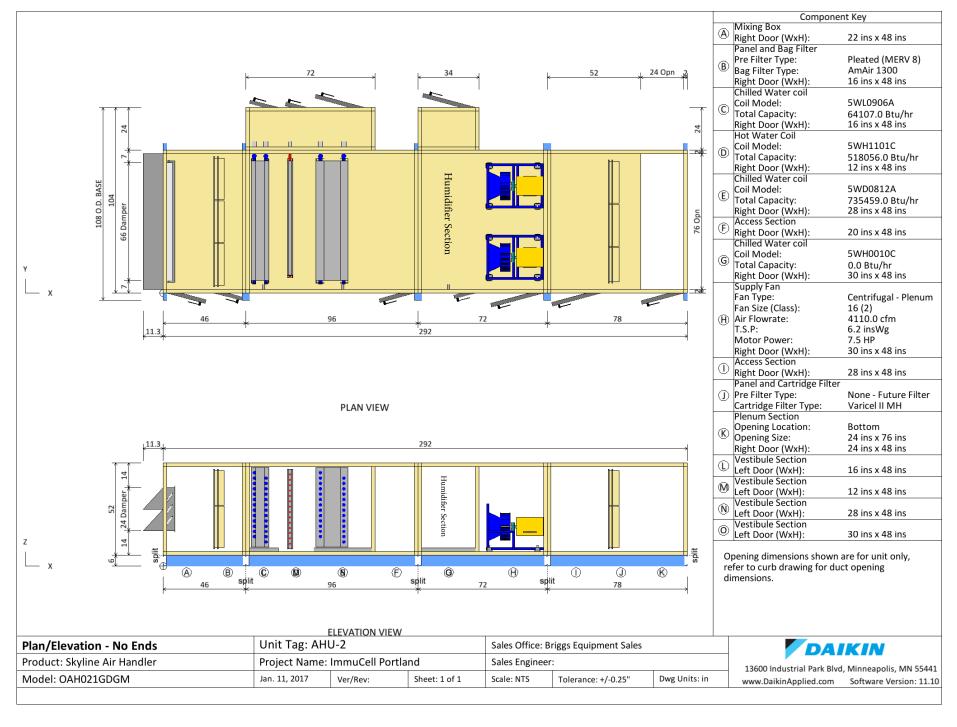
een line = fan curve for 1 fan(s) at max speed	Red line = BHP curve for 1 fan(s) at max power of selected moto

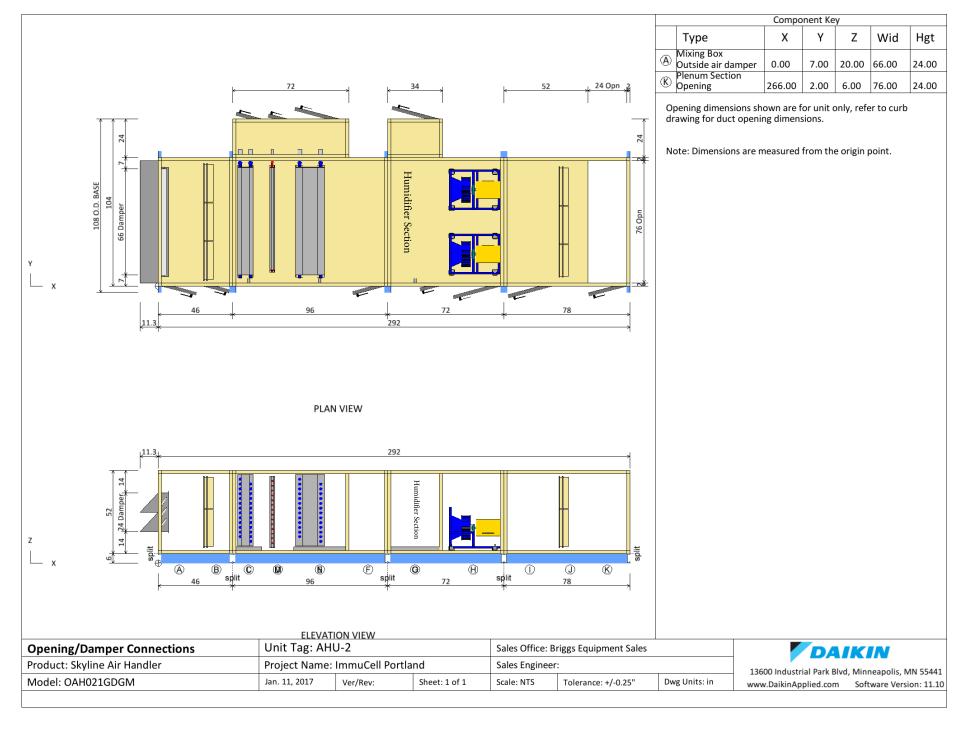
AF 16 DD PLE	NUM 9BL (100% Width)	1x2 Supply Fa	n at Sta	ndard Con	ditions
Air volume	8220	cfm	Fan speed		3086	rpm
Total static	6.17	insWg	Max speed		3650	rpm
Brake horsepower	12.0	bhp	Efficiency		66.6	%
Approx VFD Setting	52.9	Hz	Motor Speed		3500	rpm
Redundancy	77.9	%				
Unit tagging	AHU-2			Date	January-1	1-2017
Job name	ImmuCell	Portland		Time	10:52	

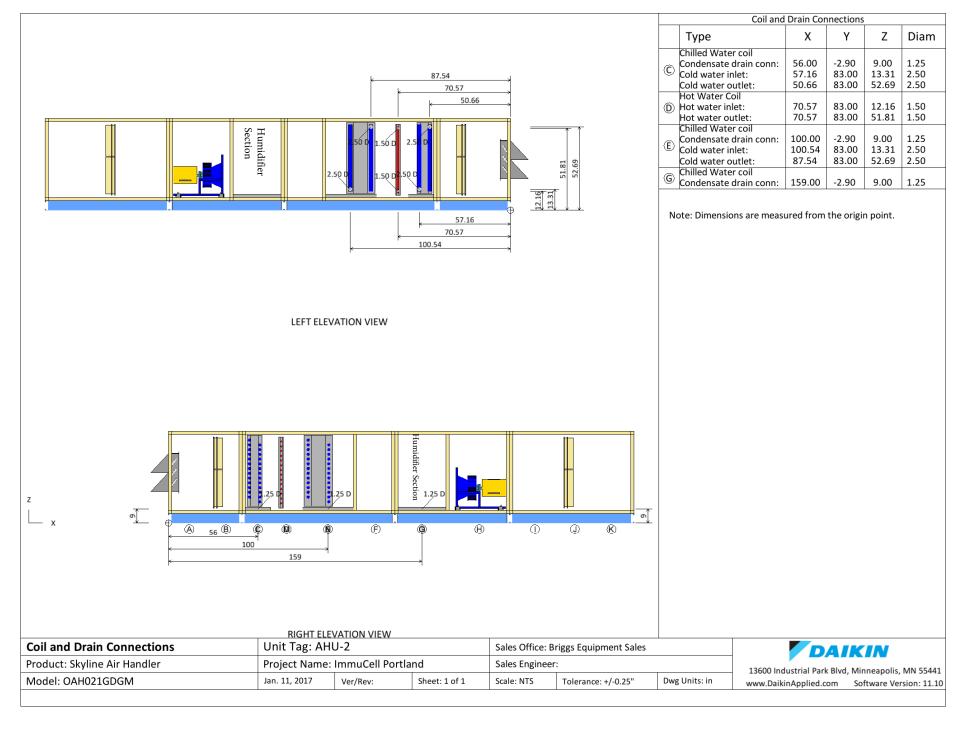
Supply fan performance is certified in accordance with the Central Station

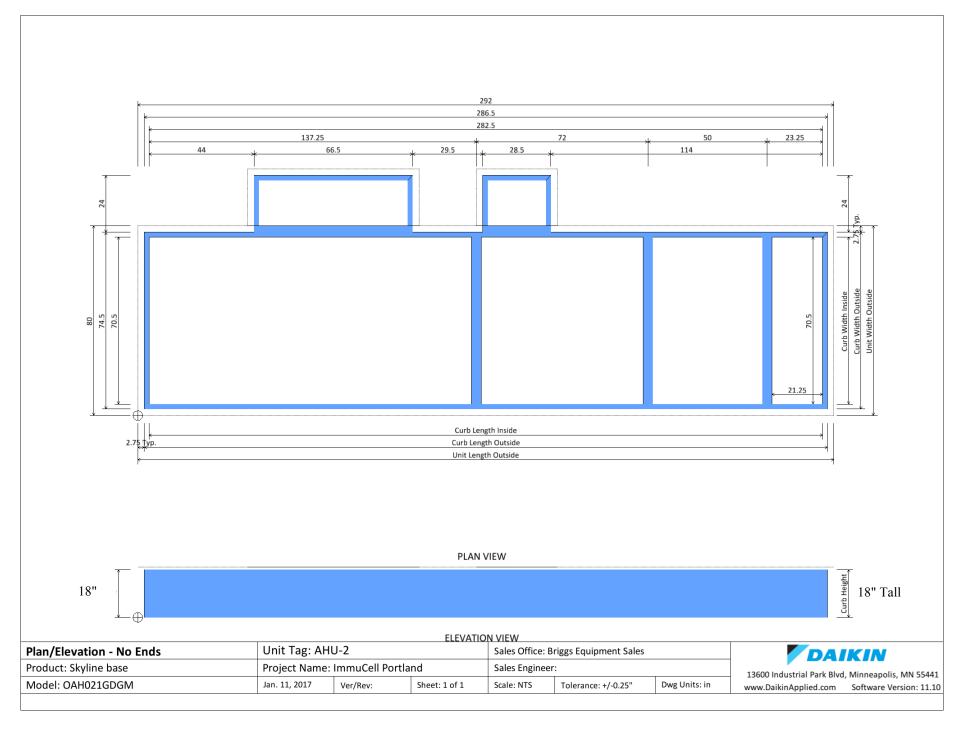
Air-Handling Unit Certification Program, which is based on AHRI Standard 430.











Job Information		Technical Data Sheet
Job Name	ImmuCell Portland	
Date	January 11 2017	
Submitted By	Briggs Equipment Sales	, Inc.
Software Version	11.10	
Unit Tag	AHU-3	



Unit Overview													
			Sup	ply					Return/	Exhaust			
Model Number	Air	Static P	ressure	Exteri	nal Dimer	nsions	Air Static Pressu			External Dimensions			
Wiodel Wallibel	Volume	External	Total	Height	Width	Length	Volume	External	Total	Height	Width	Length	
	cfm	inWc	inWc	in	in	in	cfm	inWc	inWc	in	in	in	
OAH032GDGM	13520	3.00	6.24	70*	88*	272	13520	3.00	3.12	70*	88*	136	
	cfm	inWc	inWc	in	in	in	cfm	inWc	inWc	in	in	L	

^{*}Not including base rails, coil connectors, drain connectors, vestibule sections, control boxes and hoods.

Unit			
Model Number:	OAH032GDGM		
Approval:	ETL Listed / ETL Listed to Canad	ian Safety Standards (ETL L	abel / ETLc Label)
Outer Panel:	Painted heavy-gauge G60 Galva	nized Steel	
Liner:	Galvanized Steel (unless noted)	per section)	
Insulation:	R-13 Injected Foam		
Unit Configuration:	Inline horizontal	Drive (Handling) Location:	Left
Base:	Curb ready	Wall Thickness:	2 in
Roof Curb Kit:	18 in	Shrink Wrapping:	Yes
Altitude:	0 ft	Warranty:	Two Years Parts and Labor
High Pressure Door Handles:	Provided		

Plenum Section	Component: 1	Length: 46 i	Length: 46 in						
	Air Pressure Drop								
		0.08 inWc							
	Custom Ope	nings – RETURN AIR OPENIN	IG DRIVE SIDE						
Custom Opening	Location	Width	Height	Rainhood w/Screen					
1	Drive side	42 in	42 in	None					
		Door							
Location Width Opening									
Non-drive si	ide		Outward						

Exhaust Air Stream

Access Section (Component: 2	Length: 22 in	Shipping Section: 1
	Do	or	
Location	Wie	dth	Opening
Drive side	18	in	Outward

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Return/Exha	aust F	an		Comp	one	nt: 3			Length: 44	in			Shipping Section: 2			
								Fan Perf	ormance							
Air Volum	ie		Sta	itic Pres	sure	e Brake Spee				eed		F	an Ci	rcuit		
		Exteri	nal	Tota	I			epower	0	perating	Maximum		МО	Р	MCA	
6760 cfm (per 13520 cfm (t		3.00 in	ıWc	3.12 in\	Wc	0.00 in\	Vс		P (per fan) BHP (total)	2	.442 rpm	3650) rpm	30.0	Α	21.1 A
								Fan	Data							
Fan Type	E	Blade Ty Class	_	Quar F	ntity ans	of		heel neter	Material Ty	/pe	Numbe Blade		Disc	charge	Mot	or Location
Centrifugal Plenum	-	Airfoil ,	/ 2		2		18.	25 in	Aluminiur	n	9		Д	xial	Be	hind Fan
							Mo	tor Data	(Typical of 2))						
Power		ctrical pply	Spo	eed	Eff	iciency	En	closure	Frame Size		Supplier	Number of Poles		Lock Rot Current		Full Load Current*
7.5 HP		/60/3 /Phase	1750) rpm	Pre	emium		TEFC	213 T frame)	Generic	4		70.6 A	1	9.4 A
								Fan O	ptions	_						
	Seisn	nic Restr	aint:	With	snub	bers					Block Off I	Plate:	Yes			
	Is	olator 1	Гуре:	Spring	3											
								Do	oor							
	L	ocation						1	Width					Openin	g	
	Drive side							30 in					Outwar	ď		

Access Section	Component: 4	Length: 24 in	Shipping Section: 2
	Do	or	
Location	Wi	dth	Opening
Drive side	20	in	Outward

Economizer		Compone	nt: 5	Length: 68	Length: 68 in Shipping Section: 3			
Portion		Da	amper		Rated CFM	Air	Quantity	Hoods
	Size (lengt	h x width)	Location	Type		Pressure		
	Overall	Opening				Drop		
Outside Air	32 in x 60 in	26 in x 50 in	Right	UltraSeal Low Leak	13520 cfm	0.04 inWc	2	Fitted
Return Air	32 in x 60 in	26 in x 50 in	Internal	UltraSeal Low Leak	13520 cfm	0.04 inWc	2	N/A
Exhaust Air	32 in x 60 in	26 in x 50 in	Left	UltraSeal Low Leak	13520 cfm	0.04 inWc	2	Fitted

Supply Air Stream

Combinatio	n Filter	Com	ponent: 1		Length: 18 i	n	Ship	Shipping Section: 3		
	Access		Face Velo	city	Fa	ace Area		Air Volume		
	Side		447 ft/m	iin	30.3 ft ²			13520 cfm		
Portion	Type	Efficiency	Ai	Air Pressure Drop		Number of	Height	Width	Depth	
			Clean Air	Mean Air	Dirty Air	Filters				
Pre-Filter	Pleated	MERV 8	0.20 inWc	0.60 inWc	1.00 inWc	3	24 in	24 in	2 in	
rie-riitei	Fleateu	IVILITY O	0.20 111000	0.00 11100C	1.00 11100	6	20 in	24 in	2 in	
Filter	AmAir 1300	MERV 13	0.19 inWc	0.60 inWc	1.00 inWc	3	24 in	24 in	4 in	
riitei	AIIIAII 1300	IVILITY 13	0.19 111000	U.OU IIIVVC	1.00 11100	6	20 in	24 in	4 in	

Job Number:1AMN36 REV 01PagePrepared Date:01/11/2017Job Name:Immucell Portland26 of 67www.daikinapplied.com

	Door	
Location	Width	Opening
Drive side	14 in	Outward
	Special Text	
Extra filters 1 set(s)		

Chillad Wate	u Cai	1		Composo	nti 2			Longt	2. 26 in			Chin	ning Costio	n. 1
Chilled Wate				Compone				_	า: 36 in	_			ping Sectio	
Coil Model	T	otal Capac	ity	Sensib Capaci					ber of ows	Fins	per Inch	Tube	Diameter	Tube Spacing (Face x Row)
5WM1412A	. 5	74758 Btu,	/hr 4	20745 Bt	:u/hr	2		12			14		.625 in	1.50 in x 1.299 in
Air			Air 1	Tempera	ture			Coil	Air	Finne	d Fi	nned	Face Are	ea Face
Volume		Enterin	g		Le	aving		Press	ure	Heigh	nt Lo	ength		Velocity
	Dry	Bulb V	Vet Bu	ulb Dr	y Bulb	We	t Bulb	Dro	р					
13520 cfm	72.	.5 °F	60.2°	'F 4	4.0 °F	43	8.8 °F	0.85 i	nWc	27 in	1 7	'5 in	28.13 ft	² 481 ft/min
	Fluid			Flow Ra	ite	Press	sure	Vel	ocity	V	olume '	V	Veight	Piping
Entering		Leaving				Dro	ор							Vestibule
38.0 °F		50.9 °F		93.00 gp	om	9.30	ftHd	1.8	0 ft/s	4	4.0 gal	37	70.00 lb	24 in
			Conr	nection					Glyco	ol Type	Min. I	in	Min. Tube	Fouling
Туре	Q	uantity	S	Size	Loca	ation	Mat	terial			Surfac Temp		Wall Surface Temp.	Factor
Threaded		2	2.	50 in	Drive side		Carboi	n steel		oylene 0%)	38.0	'F	38.0 °F	0.000
			M	laterial						Drain Pa	n	Drain	Side	Turbospiral
Fin		Tub	e	ı	Header		Case							
Aluminum .00 in	075	Copper .	.020 in	n (Copper		Galv.	steel	Sta	ainless s	teel (Opp driv	ve side	Yes
						AH	RI 410 C	ertifica	tion					
	Coil is NOT certified by AHRI Due to the Use of Glycol													
								or						
	Lo	ocation					Wie	dth					Opening	
Drive side					- in						Outward			
Humidifier S	ectio	n	C	Compone	nt: 4			Lengtl	า: 36 in	1		Ship	ping Sectio	n: 2

Humidifier Section		Component: 4	Length: 36 in		Shipping Section: 2		
Capacity	55 #/Hr	Inlet Pressure	25 PSI	Absoprtion	Distance:	0.60 ft	
Valve Size:	1/2"	Valve Cv	1.3	Valve Type:		316 SS	
See full humidif	ier submittal info	rmation for additional details					
24" Vestibule w	ith Door on Oppo	site Drive Side.					

Job Number:1AMN36 REV 01PagePrepared Date:01/11/2017Job Name:Immucell Portland27 of 67www.daikinapplied.com

Supply Fan			Comp	onent:	4		Length: 46 i	in		Shipp	ing Sectio	on: 5			
						Fan Perf	ormance			_					
Air Volume	е	9	tatic Pre	ssure		В	rake Sp		peed	peed		Fan Circuit			
		External T		l C	Cabinet	Horsepower		Operating	Operating Maximur		mum MOP		MCA		
6760 cfm (per 13520 cfm (to	•	3.00 inWc	6.24 in	Wc 0.0	00 inWc		P (per fan) HP (total)	2408 rpm	267	2674 rpm		2674 rpm 35.0) A	27.0 A
						Fan	Data								
Fan Type		Blade Type Class		ntity of ans		/heel imeter	Material Ty	-	oer of des	Disc	charge	Mot	or Location		
Centrifugal Plenum	-	Airfoil / 2		2	20	0.00 in	Aluminiun	n S	9	P	Axial	Вє	hind Fan		
					Mo	otor Data	(Typical of 2)								
Power		trical ! pply	peed	Efficie	ency E	nclosure	Frame Size	Supplier		ber of les	Lock Rot		Full Load Current*		
10.0 HP		/60/3 17 /Phase	50 rpm	Premi	ium	TEFC	215 T frame	Generic		4	106.7	A	12 A		
						Fan O	ptions					_			
S	Seism	ic Restrain	:: With	snubbe	rs			Block Of	f Plate:	Yes					
	Is	olator Type	: Sprin	g											
						Do	oor								
Location			Width			Opening									
	Dr	ive side					30 in			Outward					

Access Section	Componen	t: 5	Length: 32 in		Shipping Section: 5				
Door									
Location Wid			dth	Opening					
Drive side		28	in		Outward				
		Special (Options						
	Tread Plate Floor Liner								
Tread plate installed									

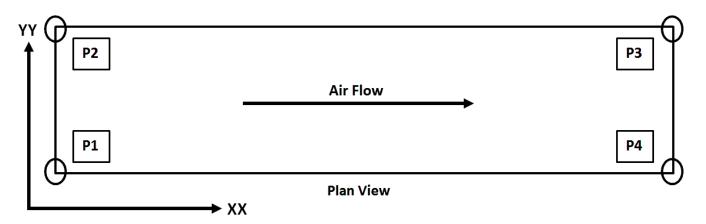
Combination Filter		Com	onent: 6		Length: 16 in			Shipping Section: 5			
	Access		Face Velo	city	Face Area			Air Volume			
	Front		447 ft/min 3		30.3 ft ²			13520 cfm			
Portion	Type	Efficiency	Aiı	Pressure Dr	ор	Number of	Heig	ght	Width	Depth	
			Clean Air	Mean Air	Dirty Air	Filters					
Final	Varicel II MH	MERV 15	0.66 inWc	1.08 inWc	1.50 inWc	3	24	in	24 in	4 in	
Filiai	cartridge	INIEWA 12	0.00 IIIVVC 1.08 IIIVVC	1.50 111000	6	20	in	24 in	4 in		

Supply Plenum Section	Component:	7 Length: 20 in	n	Shipping Section: 6					
	Air Pressure Drop								
0.08 inWc									
Custom Openings – DISCHARGE AIR OPENING									
Custom Opening	Location	Width	Height	Rainhood w/Screen					
1	End	42 in	42 in	None					
		Door							
Location		Width		Opening					
Drive side		16 in		Outward					

Job Number:1AMN36 REV 01PagePrepared Date:01/11/2017Job Name:Immucell Portland28 of 67www.daikinapplied.com

Unit Sound Po	Unit Sound Power (dB)										
Туре	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz			
Radiated:	80	76	75	78	71	61	50	51			
Unit Discharge:	80	77	78	83	77	72	65	58			
Unit Return:	80	77	81	90	77	76	76	68			

Shipping Sec	ction Details										
Section	Length	Weight		Corner Weights (lb)				Center of Gravity (in)			
	in	lb	P1	P1 P2 P3 P4		XX	YY	ZZ			
1	68	1468	367	367	367	367	34	44	38		
2	68	1821	557	557	353	353	26	44	34		
3	86	1652	421	421	405	405	42	44	38		
4	72	3057	1015	928	532	582	26	42	38		
5	94	2572	741	741	545	545	40	44	35		
6	20	477	119	119	119	119	10	44	38		
7	72	601	150	150	150	150	36	12	38		
Entire Unit	408	11648	2636	2936	3201	2874	213	46	37		
Roof Curb	408	965									



NOTE: Piping vestibule shipping section length(s) not included in the total shipping section length.

NOTE: Special components aren't included in the corner weights and center of gravity data.

AHRI Certification



Supply fan performance is certified in accordance with the Central Station Air-Handling Unit Certification Program, which is based on AHRI Standard 430.

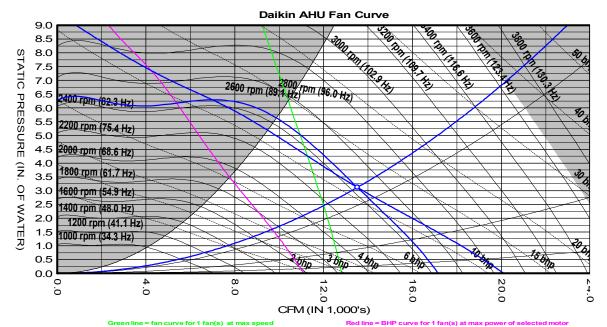
Notes

Important

- 1. This unit may not meet ASHRAE Standard 90.1 2007 fan motor power limitations. If that code applies, alternate fan selections may be required.
- 2. The designer and installer must ensure compliance with applicable codes. A component supplier cannot determine the brake horsepower ("BHP") for other motors in the air handling system.
- 3. Before approving this unit, determine whether ASHRAE Standard 90.1 2007 has been adopted in the specific jurisdiction or contract specifications in which the unit will be installed.

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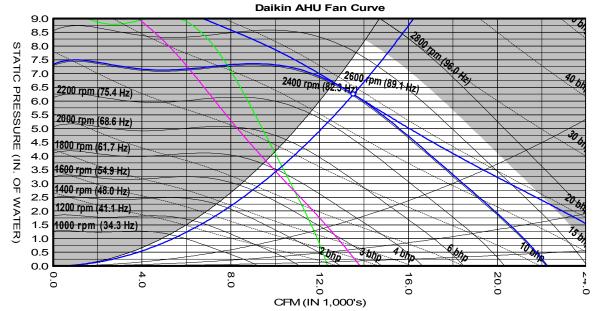
Fan Curve for AHU-3



AF 18 DD PLENUM 9BL (100% Width) 1	x2 Ret/Exh Fan at Standard Conditions

() ()							
Air volume	13520	cfm	Fan speed		2442	rpm	
Total static	3.12	insWg	Max speed		3650	rpm	
Brake horsepower	11.1	bhp	Efficiency		59.6	%	
Approx VFD Setting	83.7	Hz	Motor Speed		1750	rpm	
Redundancy	71.6	%					
Unit tagging	AHU-3			Date	January-	11-2017	
Job name	ImmuCell	Portland		Time	11:24		

Fan Curve for AHU-3



Green line = fan curve for 1 fan(s) at max speed

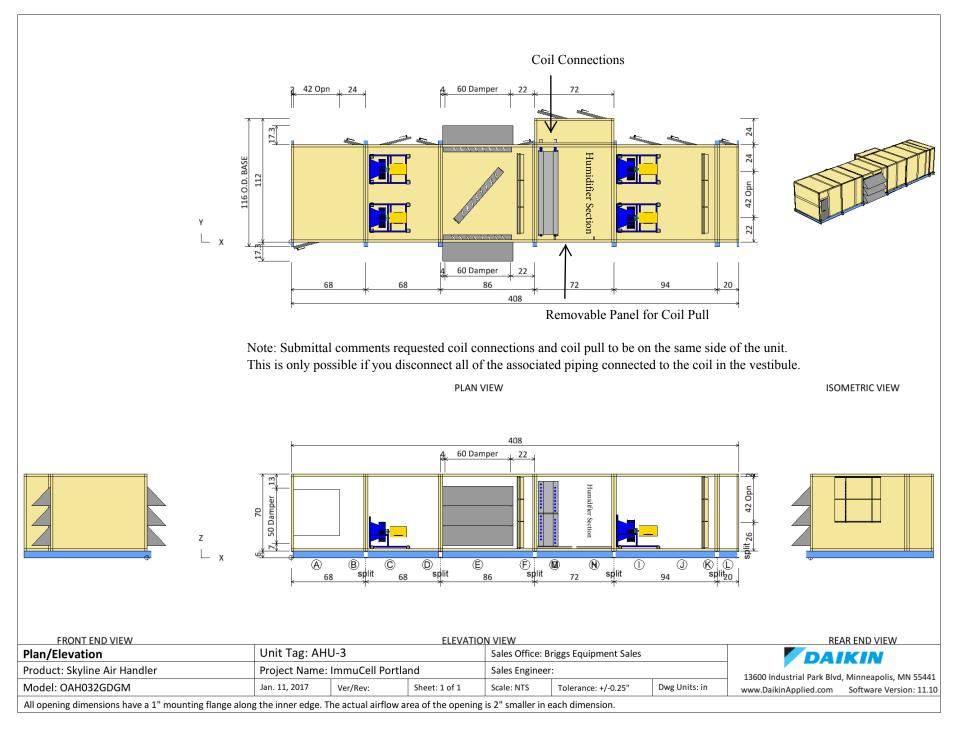
Red line = BHP curve for 1 fan(s) at max power of selected motor

AF 20 DD PLENUM 9BL (100% Width) 1x2 Supply Fan at Standard Conditions									
Air volume	13520	cfm	Fan speed		2408	rpm			
Total static	6.24	insWg	Max speed		2674	rpm			
Brake horsepower	19.1	bhp	Efficiency		69.5	%			
Approx VFD Setting	82.5	Hz	Motor Speed		1750	rpm			
Redundancy	74.2	%							
Unit tagging	AHU-3			Date	January-	-11-2017			
Job name	ImmuCell			Time	11:24				

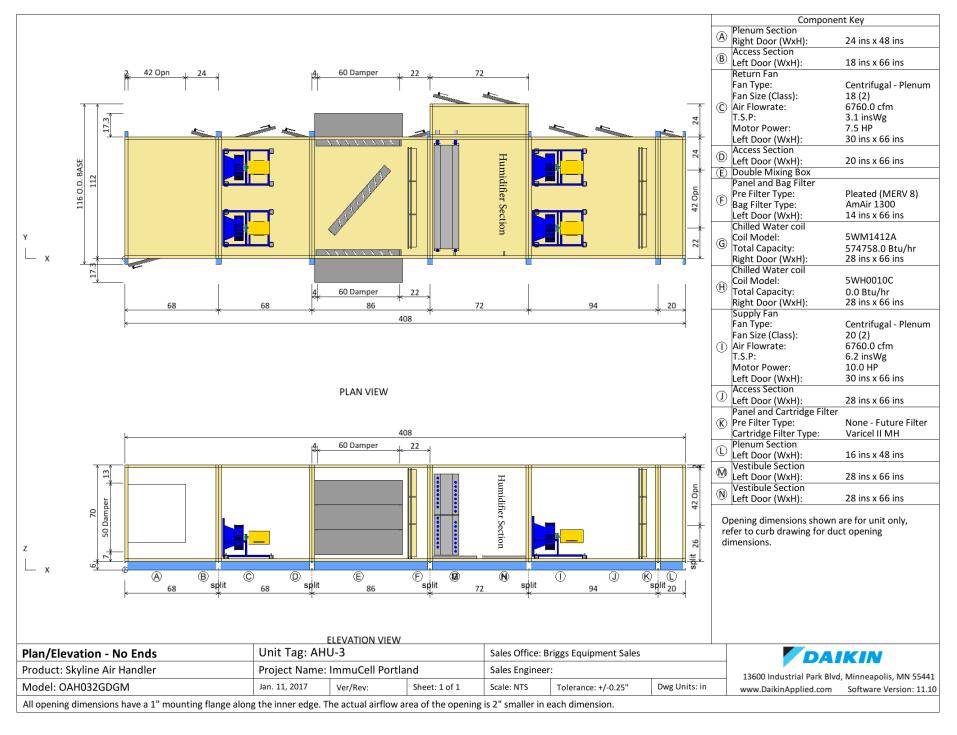
Supply fan performance is certified in accordance with the Central Station

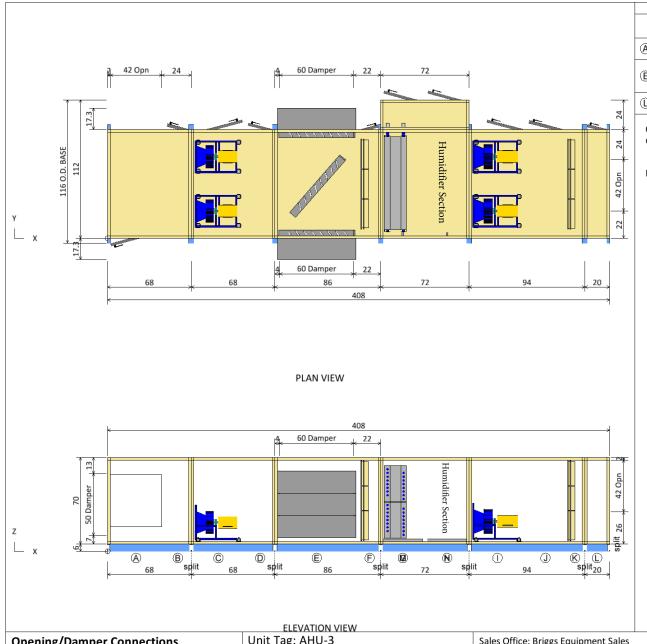
Air-Handling Unit Certification Program, which is based on AHRI Standard 430.

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Job Number: 1AMN36 REV 01 Job Name: Immucell Portland





		Component Key										
		Туре	Х	Υ	Z	Wid	Hgt					
	(A)	Plenum Section Opening	2.00	88.00	20.00	42.00	42.00					
	Ê	Double Mixing Box Outside air damper Exhaust air damper	140.00 140.00	0.00 88.00	13.00 13.00	50.00 50.00	60.00 60.00					
~	Û	Plenum Section Opening	408.00	22.00	32.00	42.00	42.00					

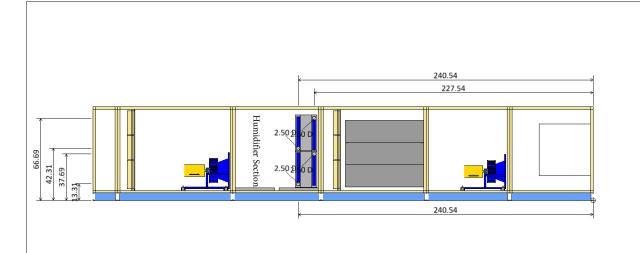
Opening dimensions shown are for unit only, refer to curb drawing for duct opening dimensions.

Note: Dimensions are measured from the origin point.

Opening/Damper Connections	Unit Tag: AHU-3			Sales Office: B		
Product: Skyline Air Handler	Project Name: ImmuCell Portland Sales Engineer:			:		
Model: OAH032GDGM	Jan. 11, 2017	Ver/Rev:	Sheet: 1 of 1	Scale: NTS	Tolerance: +/-0.25"	Dwg Units: in

13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 11.10

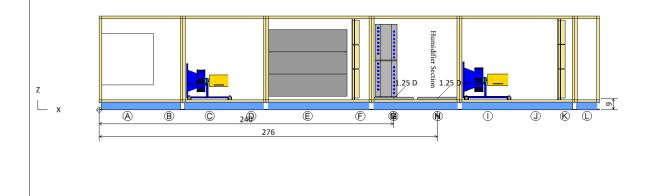
All opening dimensions have a 1" mounting flange along the inner edge. The actual airflow area of the opening is 2" smaller in each dimension.



Coil and Drain Connections										
	Coll and Drain Connections									
	Туре	Х	Υ	Z	Diam					
	Chilled Water coil									
	Condensate drain conn:	240.00	-2.90	9.00	1.25					
(A)	Cold water inlet:	240.54	91.00	13.31	2.50					
G	Cold water outlet:	227.54	91.00	37.69	2.50					
	Cold water inlet:	240.54	91.00	42.31	2.50					
	Cold water outlet:	227.54	91.00	66.69	2.50					
(1)	Chilled Water coil									
\oplus	Condensate drain conn:	276.00	-2.90	9.00	1.25					
	•	•			-					

Note: Dimensions are measured from the origin point.

LEFT ELEVATION VIEW



Sales Office: Briggs Equipment Sales

Sales Engineer:

 Product: Skyline Air Handler
 Project Name: ImmuCell Portland
 Sales Engineer:

 Model: OAH032GDGM
 Jan. 11, 2017
 Ver/Rev:
 Sheet: 1 of 1
 Scale: NTS
 Tolerance: +/-0.25"
 Dwg Units: in

13600 Industrial Park Blvd, Minneapolis, MN 55441 www.DaikinApplied.com Software Version: 11.10

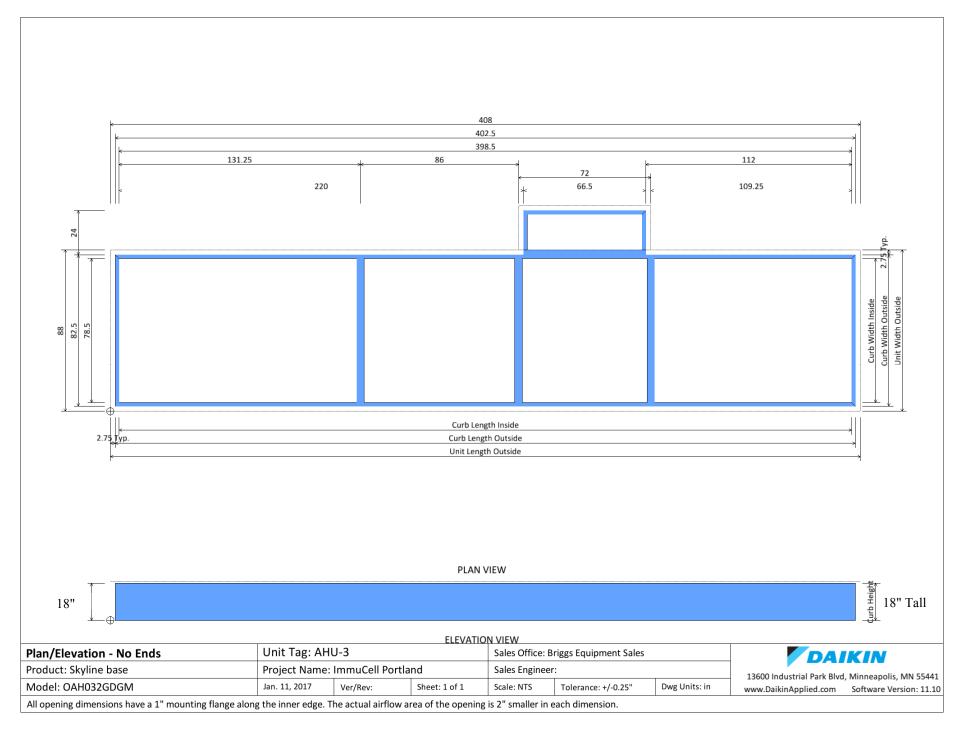
All opening dimensions have a 1" mounting flange along the inner edge. The actual airflow area of the opening is 2" smaller in each dimension.

Unit Tag: AHU-3

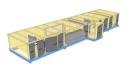
RIGHT ELEVATION VIEW

Job Number: 1AMN36 REV 01 Job Name: Immucell Portland

Coil and Drain Connections



Job Information	Technical Data Sheet	
Job Name	ImmuCell Portland	
Date	January 11 2017	
Submitted By	Briggs Equipment Sales	, Inc.
Software Version	11.10	
Unit Tag	AHU-4	



Unit Overview												
Supply Return/Exhaust												
Model Number	Air	Static P	ressure	Exteri	nal Dimer	nsions	Air	Static Pressure		External Dimensions		
Wiodel Nullibel	Volume	External	Total	Height	Width	Length	Volume	External	Total	Height	Width	Length
	cfm	inWc	inWc	in	in	in	cfm	inWc	inWc	in	in	in
OAH014GDGM	5380	2.00	4.96	40*	76*	234	5380	2.00	2.08	40*	76*	98
YA1	.,	.,							., ,			

^{*}Not including base rails, coil connectors, drain connectors, vestibule sections, control boxes and hoods.

Unit										
Model Number:	OAH014GDGM	DAH014GDGM								
Approval:	ETL Listed / ETL Listed to Canad	ETL Listed / ETL Listed to Canadian Safety Standards (ETL Label / ETLc Label)								
Outer Panel:	Painted heavy-gauge G60 Galva	nized Steel								
Liner:	Galvanized Steel (unless noted p	Galvanized Steel (unless noted per section)								
Insulation:	R-13 Injected Foam	R-13 Injected Foam								
Unit Configuration:	Inline horizontal	Drive (Handling) Location:	Right							
Base:	Curb ready	Wall Thickness:	2 in							
Roof Curb Kit:	18 in	Shrink Wrapping:	Yes							
Altitude:	0 ft	Warranty:	Two Years Parts and Labor							
High Pressure Door Handles:	Provided									

Exhaust Air Stream

Plenum Section	Component: 1	Length: 18 in	Shipping Section: 1
Opening Location	Openi	ng Size	Air Pressure Drop
Bottom	14.00"	k 72.00"	0.04 inWc
	Do	or	
Location	Wi	dth	Opening
Drive side	14	in	Outward

Access Section (Component: 2 Length: 24 in		Shipping Section: 1					
Door								
Location	Wie	dth	Opening					
Drive side	20	in	Outward					

Job Number: 1AMN36 REV 01 Job Name: Immucell Portland Page 37 of 67 Prepared Date: 01/11/2017 www.daikinapplied.com

Return/Exhaust Fan Component: 3							Length: 32	2 in			Shipp	Shipping Section: 1			
Fan Performance															
Air Volume		S	tatic Pre	atic Pressure Br				rake Speed			Fan Circuit				
	ı	External	Total		Cabinet	Hors	epower	Op	perating	Maxi	Maximum MOP		•	MCA	
2690 cfm (per f 5380 cfm (tota		.00 inWc	2.08 in\	<i>N</i> c 0.	00 inWc		P (per fan) HP (total)	26	532 rpm	3909	rpm	15.0	A	8.3 A	
						Fan	Data								
Fan Type	BI	ade Type , Class		ntity of ans		heel neter	Material 1	Гуре	Numbe Blade		Dis	charge	Moto	or Location	
Centrifugal - Plenum	- ,	Airfoil / 2		2	14.	14.00 in Aluminium 9 Axial		Axial	al Behind Fan						
					Mo	tor Data	(Typical of 2	2)							
Power E	Electric Suppl	•	eed	Efficie	iciency Enclo		Frame Size	e Supplier		Number of Poles		Lock Rotor Current*		Full Load Current*	
	460/60 /Hz/Ph		0 rpm	Premi	ium	TEFC	182 T fram	ie	Generic		2	32 A		3.7 A	
		_				Fan O	ptions								
Se	ismic I	Restraint:	With	snubber	rs				Block Off I	Plate:	Yes				
	Isola	ator Type:	Spring	5											
						Do	or								
	Location Width Opening														
	Drive	side					28 in					Outwar	ď		

Access Section	Component: 4	Length: 24 in	Shipping Section: 1					
	Door							
Location	Wi	dth	Opening					
Drive side	20) in	Outward					

Economizer		Compone	nt: 5	Length: 68 i	Length: 68 in Shipping Section: 2				
Portion		D	amper		Rated CFM	Air Pressure	Quantity	Hoods	
	Size (lengt	h x width)	idth) Location			Drop			
	Overall	Opening							
Outside Air	32 in x 30 in	26 in x 20 in	Right	UltraSeal Low Leak	5380 cfm	0.04 inWc	2	Fitted	
Return Air	32 in x 30 in	26 in x 20 in	Internal	UltraSeal Low Leak	5380 cfm	0.04 inWc	2	N/A	
Exhaust Air	32 in x 30 in	26 in x 20 in	Left	UltraSeal Low Leak	5380 cfm	0.04 inWc	2	None	

Supply Air Stream

Combinatio	n Filter	Com	ponent: 1		Length: 16 in Shipping Section: 2					
	Access		Face Velo	city	Fa	Air Volur	ir Volume			
	Side		358 ft/m	iin		15.0 ft ² 5380 cfm				
Portion	Type	Efficiency	Ai	r Pressure Dr	ор	Number of	Height	Width	Depth	
			Clean Air	Mean Air Dirty Air		Filters				
Pre-Filter	Pleated	MERV 8	0.15 inWc	0.57 inWc	1.00 inWc	3	20 in	24 in	2 in	
rie-riitei	Fleateu	IVILITY O	0.13 111000	0.37 111VVC	1.00 11100	3	12 in	24 in	2 in	
Filter	AmAir 1300	MERV 13	0.14 inWc	0.57 inWc	1.00 inWc	3	20 in	24 in	4 in	
riitei	AIIIAII 1300	IVILITY 13	0.14 111000	0.57 11100C	1.00 11100	3	12 in	24 in	4 in	

Job Number:1AMN36 REV 01PagePrepared Date:01/11/2017Job Name:Immucell Portland38 of 67www.daikinapplied.com

	Door							
Location	Width	Opening						
Drive side	12 in	Outward						
	Special Text							
Extra filters 1 set(s)								

Chilled Wate	er Coil			Comp	onen	t: 2			Lengtl	ո։ 36 in				Shipp	ing Sectio	n: 3		
Coil Model	To	otal Cap	acity		nsible pacity		Numb Coi			ber of ows	Fins	per I	nch	Tube	Diameter		e Spacing ce x Row)	
5WS0908B	22	22665 B ⁻	tu/hr	16467	74 Btu	/hr	1		8			9		0.625 in		1.50	in x 1.299 in	
Air			Ai	ir Tem _l	perati	ıre			Coil	Air	Finne	ed Finne		ned	Face Are	a	Face	
Volume		Ente	ring			Lea	ving		Press		Heigh	nt	Len	gth			Velocity	
	-	Bulb	Wet		-	Bulb	Wet	Bulb	Dro	р								
5380 cfm	74.	2 °F	61.	4 °F	46	.2 °F	46	.0 °F	0.68 i	nWc	30 ir)	63	in	13.13 ft	2 /	110 ft/min	
Entering	Fluid	Leavin	ıg	Flo	w Rat	e	Press Dro		Vel	ocity	V	olum/	e	W	eight		Piping estibule	
38.0 °F		48.5 °	F	44.0	00 gpr	n	12.70	ftHd	2.4	O ft/s	1	4.0 ga	al	119	9.00 lb		24 in	
			Co	nnecti	ion					Glyco	l Type	Min. Fin M			Min. Tube		Fouling	
Туре	Qı	uantity		Size		Locat	cation Ma		terial			Surface Temp.					Factor	
Threaded		2		2.00 ir	1	Drive	side	Carbo	n steel	el Propylene (30%)		38.0 °F			38.0 °F		0.000	
				Mater	ial				Drain Pa			an Drain Side			ide	Turl	bospiral	
Fin		Т	ube		Н	eader		Ca	ase									
Aluminum .0 in	075	Coppe	er .020	in	Co	opper		Galv.	. steel	Sta	ainless s	teel	Ор	p drive	e side		Yes	
							AHF	RI 410 C	Certifica	tion								
					Coil	is NOT	certifi	ed by A	AHRI Due	e to Use	e of Gly	col						
	_	_	_	_	_	_	_	Do	oor	_	_	_	_	_			_	
Location							Wi	dth				Opening						
Drive side							-	in						Outward				
Access Section	on			Comp	onen	t: 3			Length: 24 in Shipping Section: 3									
								Do	oor									

Access Section Co	Component: 3	Length: 24 in	Shipping Section: 3
	or		
Location	Wid	dth	Opening
Drive side	20	in	Outward

Job Number: 1AMN36 REV 01 Job Name: Immucell Portland Page 39 of 67 Prepared Date: 01/11/2017 www.daikinapplied.com

Supply Fan			Compo	nent: 4			Length: 32	in			Shipp	ing Sectio	on: 3	
						Fan Perf	ormance							
Air Volume		Sta	atic Press	ure		В	Brake		Spe	eed		F	an Ci	rcuit
	Exte	rnal	Total	Cabir	net	Hors	sepower	Opera	ting	Max	imum	МО	P	MCA
2690 cfm (per fa 5380 cfm (tota		inWc	4.96 inW	Vc 0.00 ir	nWc		HP (per fan) BHP (total)	3215 rpm 3909		3909	9 rpm 15.0		Α	13.3 A
						Fan	Data							
Fan Type	an Type Blade Type / Quantity of Wheel Class Fans Diameter			Material Ty	pe N	lumbe Blade		Disc	charge	Mot	or Location			
Centrifugal - Plenum			00 in	Aluminiur	n	9		Δ	xial	Вє	hind Fan			
					Mo	tor Data	(Typical of 2)							
	lectrical Supply	Spe	eed I	Efficiency	En	closure	Frame Size	Supplier		Number of Poles		Lock Rot		Full Load Current*
	60/60/3 Hz/Phase	3500	rpm	Premium		TEFC	184 T frame	e Generic		2	2 46 A			5.9 A
						Fan O	ptions				-			
Se	ismic Rest	raint:	With sn	nubbers				Bloc	k Off F	Plate:	Yes			
	Isolator	Туре:	Spring											
						Do	oor							
Location						Wi	dth				Opening			
Drive side				28	3 in				Outward					

Access Section	Component: 5	Length: 24 in	Shipping Section: 4							
Door										
Location	Wi	dth	Opening							
Drive side	20) in	Outward							
	Special	Options								
	Tread Plate	e Floor Liner								
	Tread plat	te installed								

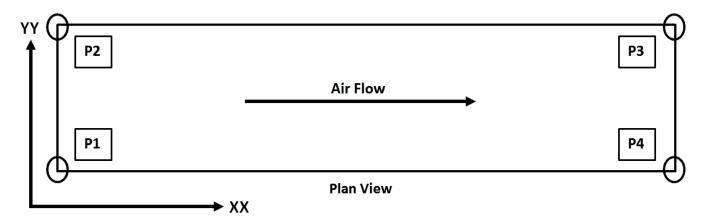
Final Filter		Com	oonent: 6		Length: 16 i	n		Shipping Section: 4		
	Access		Face Velo	city	Face Area			Air Volume		
	Front		533 ft/m	in	10.1 ft²			5380 cfm		
Portion	Type	e Efficiency Air Pressure Dr		op Number of He			ght	Width	Depth	
			Clean Air	Mean Air	Dirty Air	Filters				
Final	Varicel SH	MERV 14	0.64 inWc	1.07 inWc	1.50 inWc	1	24	in	24 in	12 in
Fillal	cartridge	IVILITY 14	0.04 111000	1.07 111000	1.30 111000	2	24	in	20 in	12 in

Plenum Section	Component	t: 7	Length: 18 in	Shipping Section: 4
Opening Location		Openir	ng Size	Air Pressure Drop
Bottom		14.00" >	¢ 72.00"	0.01 inWc
		Do	or	
Location		Wid	dth	Opening
Drive side		14	in	Outward

Job Number:1AMN36 REV 01PagePrepared Date:01/11/2017Job Name:Immucell Portland40 of 67www.daikinapplied.com

Unit Sound Power (dB)												
Туре	63 Hz	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz	8000 Hz				
Radiated:	70	69	63	72	65	58	51	51				
Unit Discharge:	71	71	69	75	73	65	64	55				
Unit Return:	71	69	71	84	69	75	78	67				

Shipping Sec	ction Details										
Section	Length	Weight		Corner W	eights (lb)	Cen	Center of Gravity (in)				
	in	lb	P1	P2	Р3	P4	XX	YY	ZZ		
1	98	1928	467	467	496	496	50	38	22		
2	84	1371	351	351	335	335	41	38	23		
3	92	2139	557	534	513	535	45	37	22		
4	58	927	229	229	235	235	29	38	23		
5	36	241	60	60	60	60	18	12	23		
Entire Unit	332	6606	1732	1552	1570	1752	167	36	22		
Roof Curb	332	896									



NOTE: Piping vestibule shipping section length(s) not included in the total shipping section length.

NOTE: Special components aren't included in the corner weights and center of gravity data.

AHRI Certification



Supply fan performance is certified in accordance with the Central Station Air-Handling Unit Certification Program, which is based on AHRI Standard 430.

01/11/2017

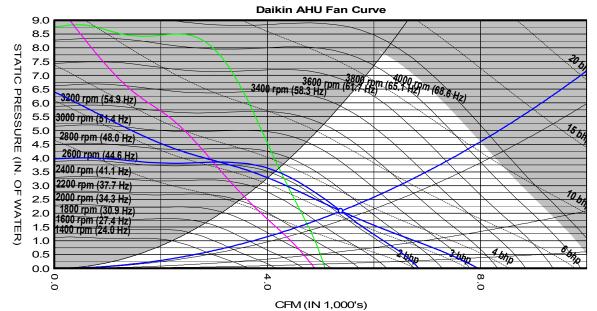
Notes

Standard

- 1. As a standalone component, unit meets or exceeds requirements of ASHRAE 90.1 2007. The approving authority is responsible for compliance of multi-component building systems.
- 2. Note: Pre-filter media not provided by Daikin Applied, quantity and size data is for informational purposes only.

Job Number: 1AMN36 REV 01 Prepared Date: Page Job Name: Immucell Portland 41 of 67 www.daikinapplied.com

Fan Curve for AHU-4

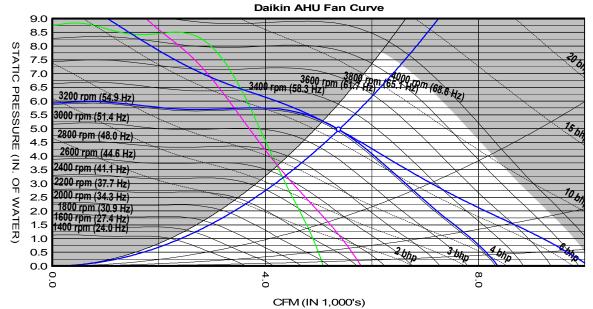


Green line = fan curve for 1 fan(s) at max speed

Red line = BHP curve for 1 fan(s) at max power of selected motor

AF 15 DD PLE	AF 15 DD PLENUM 9BL (100% Width) 1x2 Ret/Exh Fan at Standard Conditions										
Air volume	5380	cfm	Fan speed		2632	rpm					
Total static	2.08	insWg	Max speed		3909	rpm					
Brake horsepower	3.2	bhp	Efficiency		54.4	%					
Approx VFD Setting	45.1	Hz	Motor Speed		3500	rpm					
Redundancy	79.4	%									
Unit tagging	AHU-4			Date	January-	11-2017					
Job name		Time	10:30								

Fan Curve for AHU-4

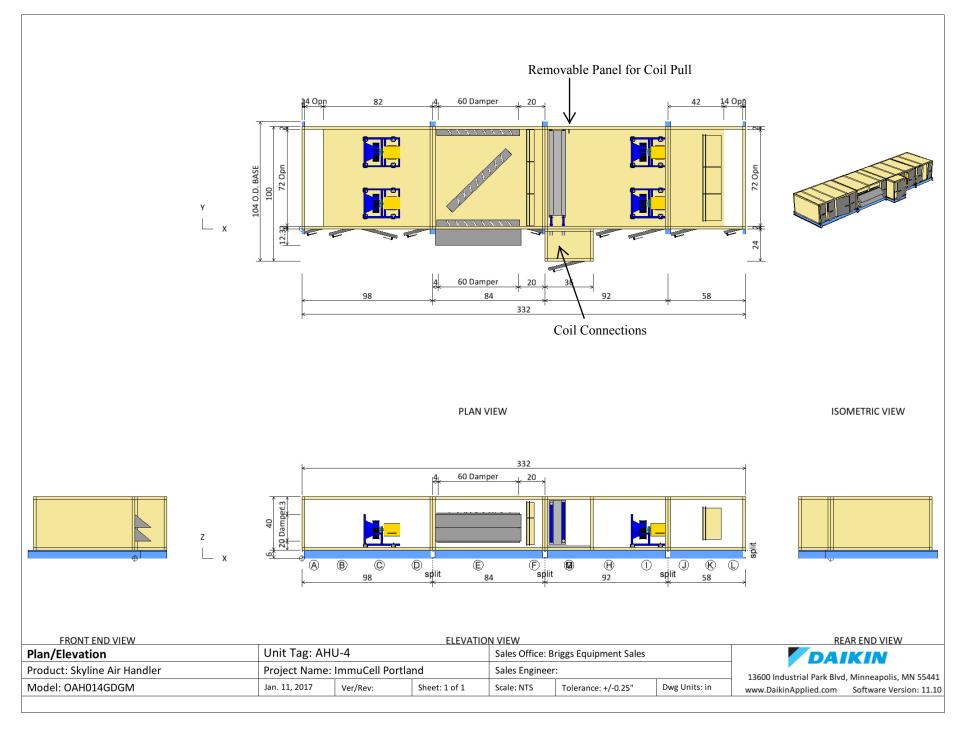


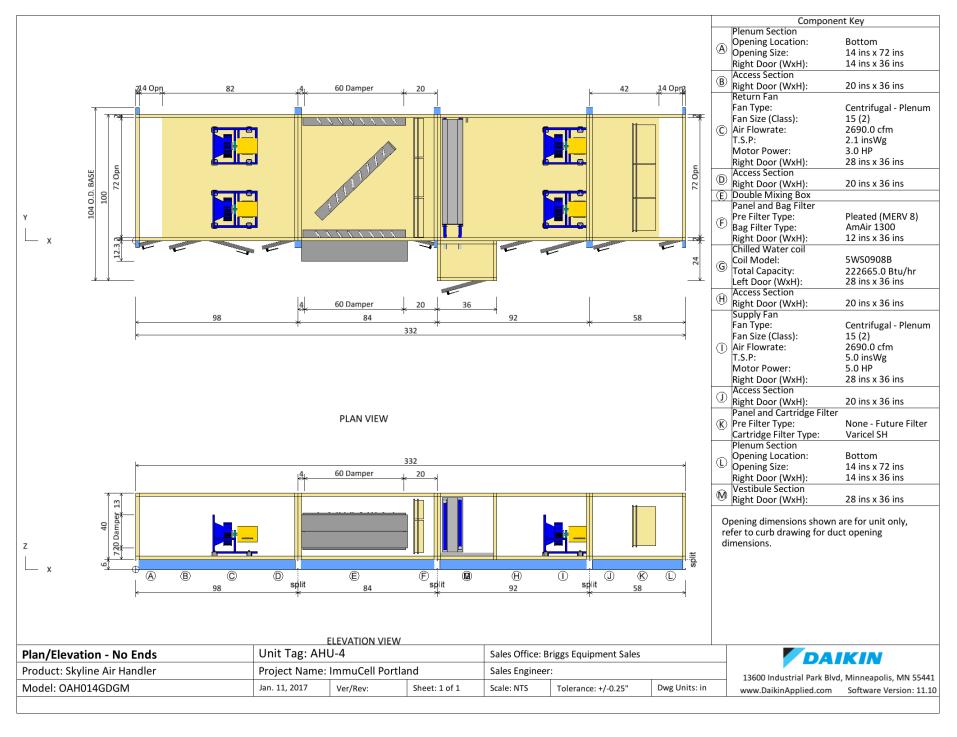
BHP curve for 1 fan(s) at max power of selected motor

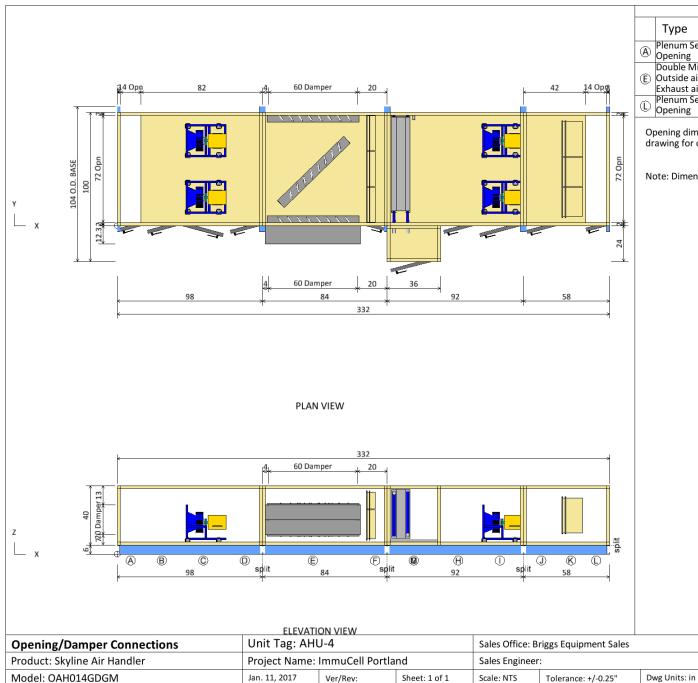
AF 15 DD PLENUM 9BL (100% Width) 1x2 Supply Fan at Standard Conditions										
Air volume	5380	cfm	Fan speed		3215	rpm				
Total static	4.96	insWg	Max speed		3909	rpm				
Brake horsepower	6.6	bhp	Efficiency		64.0	%				
Approx VFD Setting	55.1	Hz	Motor Speed		3500	rpm				
Redundancy	81.5	%								
Unit tagging AHU-4 Date January-11-2017										
Job name	ImmuCell	Portland		Time	10:30					

Supply fan performance is certified in accordance with the Central Station Air-Handling Unit Certification Program, which is based on AHRI Standard 430.

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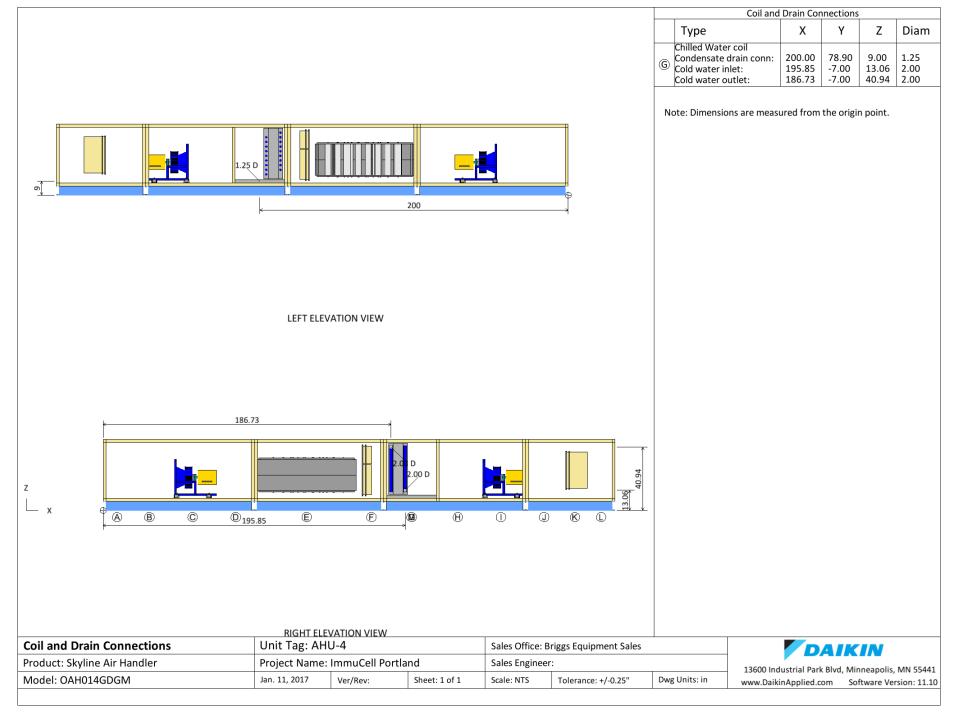
			Compo	nent Ke	У		
		Туре	Х	Υ	Z	Wid	Hgt
		Plenum Section Opening	2.00	2.00	6.00	72.00	14.00
		Double Mixing Box Outside air damper Exhaust air damper	102.00 102.00	0.00 76.00	13.00 13.00	20.00 20.00	60.00 60.00
F	Û	Plenum Section Opening	316.00	2.00	6.00	72.00	14.00

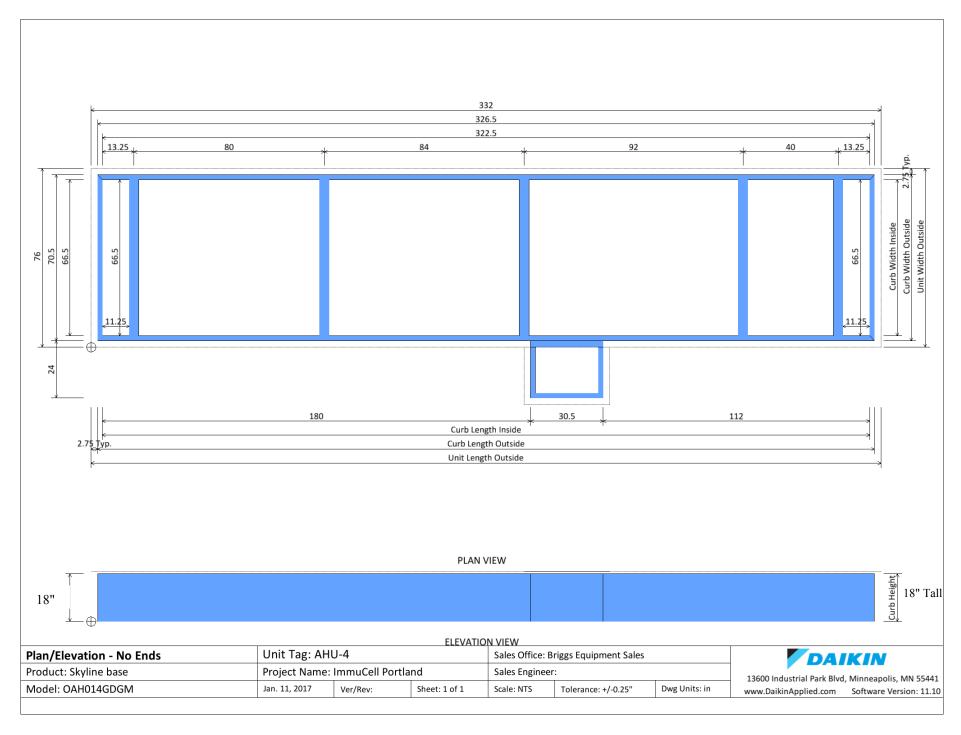
Opening dimensions shown are for unit only, refer to curb drawing for duct opening dimensions.

Note: Dimensions are measured from the origin point.

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Immucell Humidifier Data

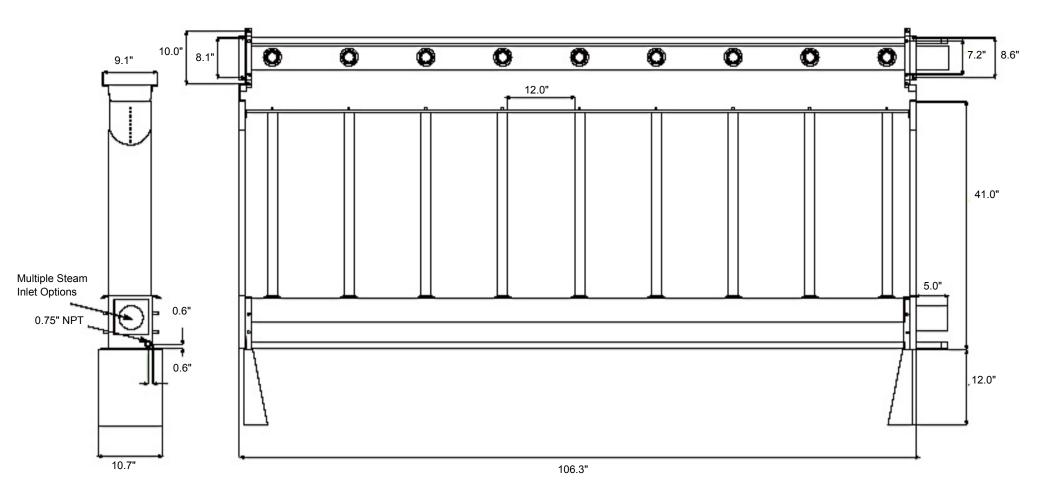
	Grid Size	Capacity	Inlet	Valve	Valve	Tube	Tube	Absorption	Notes
Tag:	WxH	#/Hr	PSI	Size	Cv	Spacing	Qty	Distance	
AHU-1	108" x 59"	150	25	1/2"	2.8	12"	9	0.43 ft	All SS Construction
AHU-2	68" x 38"	200	25	1/2"	3.6	3"	19	1.54 ft	All SS Construction
AHU-3	60" x 48"	55	25	1/2"	1.3	12"	5	0.60 ft	All SS Construction

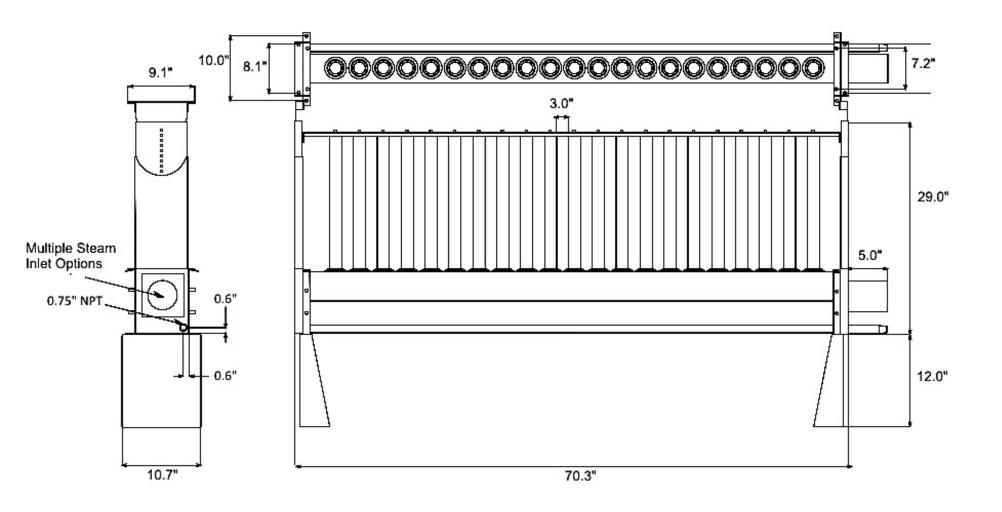
All Humidifiers Include the Following:

Item	Part Number	Description
Actuator 0-10Vdc 1/2"	1507549	LIVESTEAM / SE Series Electric Modulating Actuator, provides motive power to operate steam valves. The actuators are designed mount directly to the valves without the use of linkages. They are linear acting and feature a return spring to close the valve in case of a loss of power. A manual override simplifies commissioning and allows the user to set the correct pre-load tension on the valve stem. The actuators are designed for safe operation and feature overload protection as well as a plenum rated polymer housing. Control voltage, 0-10VDC feedback signal reports position of the valve. All actuators a operate with a 24 VAC supply voltage.
Wye Strainer, 0.75 in. NPT, SST	1599631	LIVESTEAM Wye Strainer, used in the supply steam line to remove impurities by filtering the steam through a strainer screen, stainless steel construction.
Trap Inv Bucket SS up to 75 psig	1599616	Stainless Steel LIVESTEAM Steam Trap, inverted bucket for pressures up to 75 psig. The trap allows removal of condensate from a pressurized steam system while preventing the passage of steam.

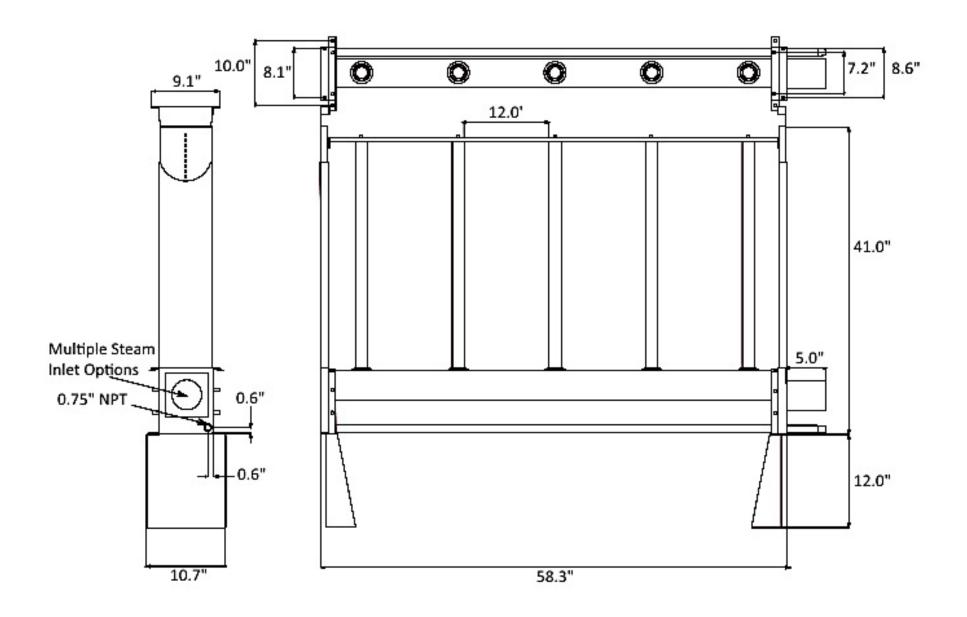
Job Number:1AMN36 REV 01PagePrepared Date:01/11/2017Job Name:Immucell Portland49 of 67www.daikinapplied.com

TAG: AHU-1





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For bronze $\frac{1}{2}$ " – 2" and stainless steel $\frac{1}{2}$ " – $\frac{3}{4}$ " valves, for incoming pressures from 2 to 50 psi for all valves, except for 1 1/2" which would be 2 to 34 psi and 2" which would be 2 to 19 psi.

Actuator Inputs

Control Signal: On/Off, 0-10 Vdc, 4-20 mAde

Power Input: See Table-1. All 24 Vac circuits are Class 2. All circuits 30 Vac and above are class 1.

Connections: 3 ft (91cm) appliance wire or plenum cables, enclosure accepts ½" (13mm) conduit connectors. For

M20 metric connector, use 1/2" NPT to M20 adaptor.

Actuator Outputs

Electrical:

Position Feedback Voltage (proportional or floating only): For voltage ranges, the feedback signal is the same range as the input signal. The 4-20 mAdc current range and floating actuators have a 2-10 Vdc position feedback signal. The position feedback signal can supply up to 0.5 mA to operate up to 4 additional slave actuators.

Mechanical:

Linear Stroke: ½" (13mm) nominal.

Approx. Stroke Timing: Powered, 44-60 sec.

Manual Override: Allows positioning of valve and pre-load using manual crank.

Right/Left Jumper: Permits reverse acting/direct acting linear motion (0-10 Vdc and 4-20 mAdc only).

Environment:

Shipping & Storage: -40 to 160°F (-40 to 71°C)

Operating: -22 to 140°F (-30 to 60°C)

Temperature Restrictions: For maximum ambient 140°F (60°C) the maximum allowable fluid temperature should

not exceed 366°F (186°C).

Humidity: 15-95%RH, non-condensing

Location: NEMA 1. NEMA 2 (enclosure is air plenum rated), UL Type 2 (IEC IP54) with customer supplied water

tight conduit connectors.

Overall Dimensions: 6.76" (172mm) x 3.5" (89mm) x 6.31" (160mm)

Agency Listings

UL 873: Underwriters Laboratories (File #E9429 Category Temperature-Indicating and Regulating Equipment). CUL: UL Listed for use in Canada by Underwriters Laboratories. Canadian Standards C22.2 No. 24-93.

Table 1

					Actua	tor Po	wer Ir	nput			Approx. Stroke		Output	
	Part	Control				Runr	ning		Holding	Linear	Timir	ng	Force Rating	
Number	Action	Action Voltage	50Hz 60Hz		Ηz		50/60Hz	Stroke Inches	in Seconds @ 70°F (21°C)		lb (Newton)			
			VA	W	VA	W	Amps	W		Powered	Spring Return	Min.	Max Stall	
-	1507549 1507550	0-10 Vdc 4-20 mAdc	24 Vac±20%	6.6	4.2	6.6	4.2	0.14	1.5	1/2	60	16	_	-
1507551	On/Off		20-30 Vdc	5.3	4.1	5.3	4.1	0.15	1.2		44	19		



Electric Actuator Part # 1507549, 1507550, 1507551

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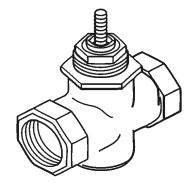
VALVE DATA

Valve Manufacturer: Schneider electric

Valve Model: VBS-9263 1/2" - 3/4" Valve Size:

Flow Type: Modified Equal Percentage

As Specified Flow Coefficient (Cv) Factor:



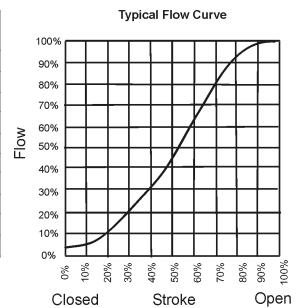
Valve Body Data	Material			
Maximum Static Pressure	250 Psig	Body	Stainless Steel	
Maximum Inlet Pressure (Steam)	100 Psig	Seat	Stainless Steel	
Recommended Differential Pressure	35 Psig	Stem	Stainless Steel	
Recommended Differential Pressure		Plug	Stainless Steel	
Maximum Media Temperature	340°F(171°C)	Packing	Spring Loaded Teflon Cone	
Plug Type	Parabolic	Disc	EPDM	

Rangeability:

Rangeability is defined as the ratio of rated flow to the minimum controllable flow.

For two-way valves, modulation occurs when plug displacement allows flow through the area between the plug and the port. The rangeability value is achieved by accurately machining the plug and port diameters for appropriate clearance. The following are normal values, with 25% tolerances.

Nominal Size		Value Cu	Nominal Ratio	
Standard	Metric	Valve Cv	Nominal Katio	
		0.1	1:1	
			2:1	
		0.4	4:1	
	15mm AHU-3	0.75	8:1	
1 / 2 !!		0.95	10:1	
1/2"		> 1.3	15:1	
		1.75	20:1	
	HU-1>	2.2	25:1	
A		2.8	30:1	
AHU-	2	3.6	40:1	



*For representative purposes only

NORTEC reserves the right to ship the selected valve or an equivalent valve depending on availability

nortec

humidity.com

CONTROL VALVE STAINLESS STEEL BODY

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STRAINER DATA

Strainer Type: "Y" Type

Strainer Size: ½" to 2"

Connection: NPT

Body Material: Stainless Steel Type 316L

Screen Material: Stainless Steel Type 316L - 0.040" Perforation

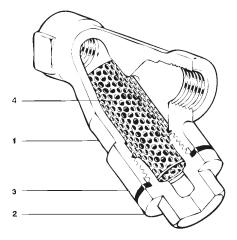
Pressure (non-shock): 670 psi (4619 kPa) - 748°F (398°C)

Installation: The strainer should be installed with the flow direction as

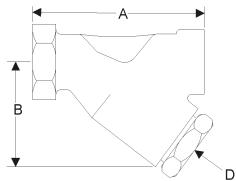
indicated on the body, in a vertical down or horizontal pipe line. The strainer must be accessible for periodic removal of accumulated debris by either blowing down or removal and

cleaning of the screen.

No	Part	Material
		Type 316L Stainless Steel
1	Body	ASTM A351 GR CF 3M
		Type 316L Stainless Steel
2	Сар	ASTM A351 GR CF 3M
3	Cap Gasket	Type 316 SS Jacketed Graphite
4	Strainer Screen	Type 316L Stainless Steel



Dimension	Α	В	С	D	Weight
Size	inch	inch	inch	NPT	lbs
1/2	2.9	2.0	3.3	1/4"	0.63
3/4	3.6	2.9	4.9	1/2"	2.9
1	4.2	3.3	5.7	1/2"	4.3
1-1/4	5.6	4.2	7.2	1/2"	6.5
1-1/2	6.0	4.5	7.8	1/2"	9.6
2	7.0	5.5	9.4	1/2"	12.9



Note: Plug for port "D" is not supplied by NORTEC.



Strainer - Stainless Steel
Nortec Part #159-9630 to 159-9635

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TRAP DATA

Trap Type: Float and Thermostatic

Trap Connection: 3/4" NPT

Construction: Stainless Steel

Maximum Operating Pressure: 65 psig (448 kPa)

Installation: Full port isolating valves should be placed to permit servicing.

The trap should be installed below the drainage point with a collecting leg before the trap, in a position so that the float arm is in a horizontal plane so that the float rises and falls vertically, and with the direction of flow as indicated on the

body. Trap MUST be installed with included universal

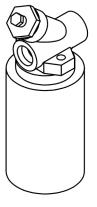
connector.

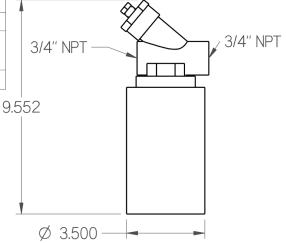
Maintenance: This product can be maintained without disturbing the piping

connections. Complete isolation from both supply and return

line is required before any servicing is performed.

	Construction Materials
Part	Material
Body	Stainless Steel GR CF3
Cover	304L Stainless Steel
Internals	300 Series Stainless Steel
Valve Disc	420F Stainless Steel
Valve Seat	17-4 Ph Stainless Steel
Bolts	17-4 Ph Stainless Steel
Gasket	Spiral-Wound 304 Stainless Steel with Grafoil
	Filler
Swivel Flange	303 Stainless Steel





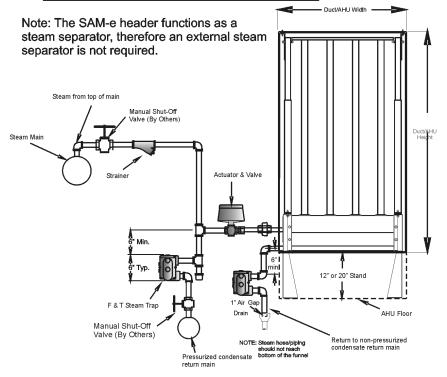


Steam Trap - F&T Stainless Steel Nortec Part #1599614

Job Number: 1AMN36 REV 01 Job Name: Immucell Portland

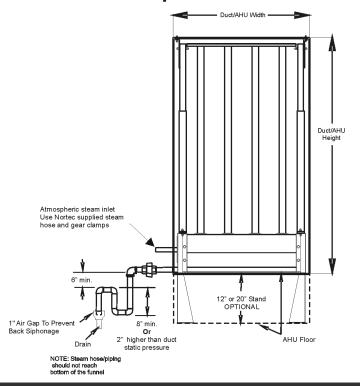
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Pressurized Steam



Installation without External Separator

Atmospheric Steam

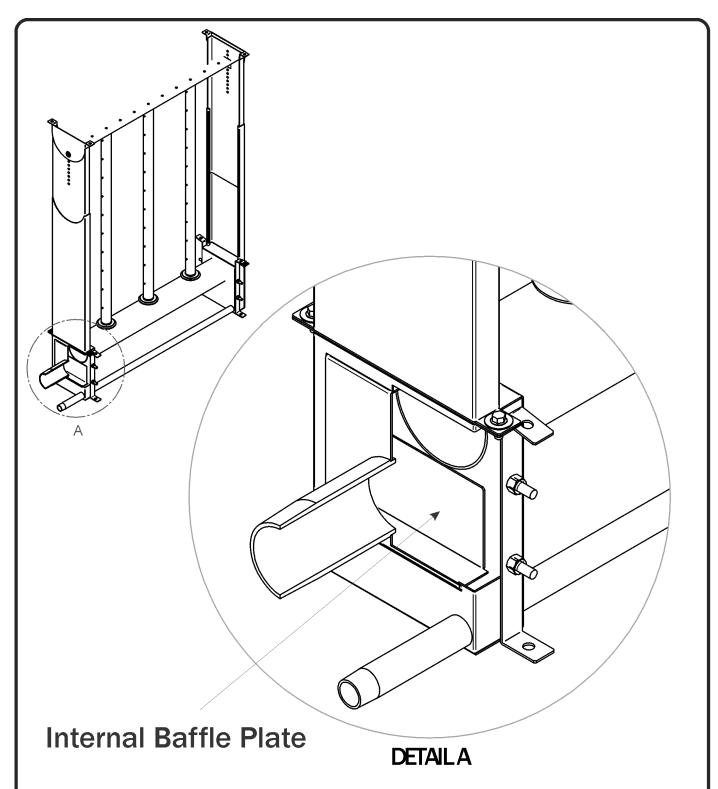




Typical SAM-e Installation for Atmospheric and Pressurized Steam Applications
July 5, 2012

Job Number: 1AMN36 REV 01 Job Name: Immucell Portland Page 57 of 67

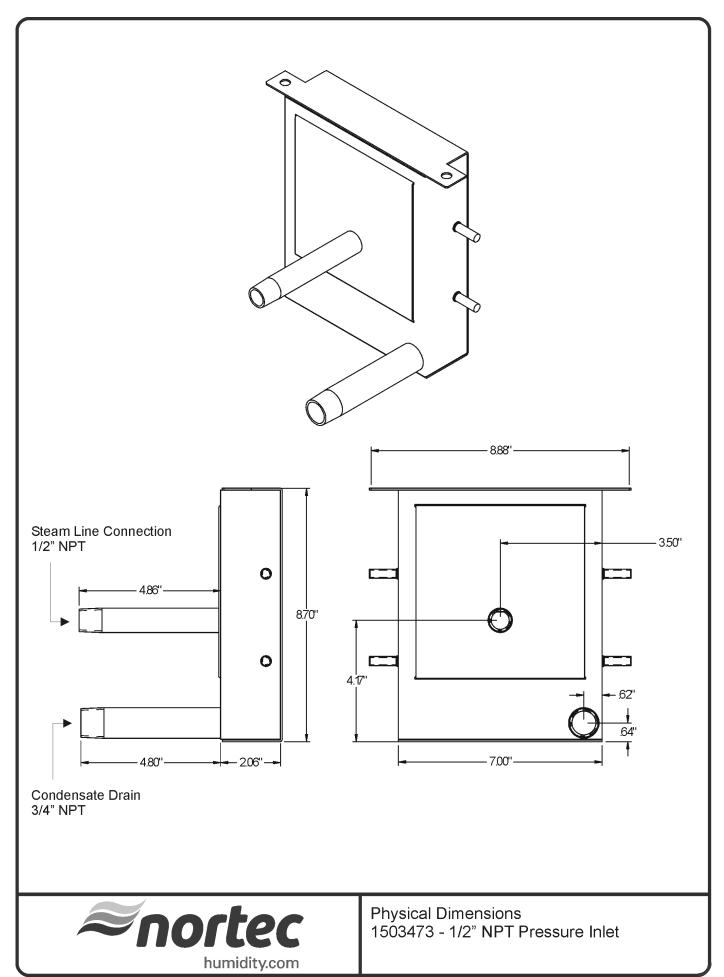
Prepared Date: 01/11/2017 www.daikinapplied.com



All pressurized SAM-e inlet kits come with a standard internal baffle plate. The baffle plate redirects the flow of steam causing condensate to 'fall out', eliminating the need to install an external steam separator.



SAM-e Internal Baffle Plate July 5, 2012



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Specifications



LIVESTEAM HUMIDIFIERS

Pressurized Boiler Steam Humidifier (Isothermal Technology)

Humidification system designed to control and distribute steam under pressure, from a facility steam boiler, for introduction into a duct or Air Handling Unit.

The system is configured to operate with regular or purified boiler steam, up to 50 psig, using stainless steel components.

Steam distributors are constructed of high quality stainless steel and can be configured for single or multiple configurations.

All LIVESTEAM systems consist of: a steam valve, separator, actuator/linkage and steam distributor(s). Required optional components: steam trap(s), wye strainers, humidistat(s) and temperature switch.

FEATURES

- Stainless steel separator
- All stainless steel valve construction
- Electric actuator
- Stainless steel steam distributors
- Single distributor capacity: up to 1501 lbs/hr @ 50 psi
- Multiple distributor capacity: up to 3209 lbs/hr @ 50 psi
- Modulating control

Distributors

SAM-e Overview:

The SAM-e precisely distributes either atmospheric or pressure steam uniformly across the entire air stream ensuring short absorption distance.

The SAM-e consists of up to 5 maintenance free components:

- Header
- Inlet Kit
- Distribution tubes
- Mounting frame

SAM-e Headers:

The header is the primary component of the SAM-e providing connections for steam and support for the steam tubes. It is typically installed with vertical tubes for horizontal airflow applications, but can also be mounted horizontally (10 deg. incline from horizontal) for vertical airflow applications. The headers can be ordered with 3, 6, 9, or 12 inch center to center tube spacing for maximum flexibility and optimal steam distribution. Manufactured out of high grade 304 stainless steel, the header features welded inlet and condensate connections to ensure leak-free operation. Specialized synthetic grommets form an air and water-tight seal around the base of the steam tubes, simplifying installation and ensuring reliable leak-free operation.



SAM-e Inlet Kit:

The inlet kit adapts the header to match the humidifier being used. The specific kit is determined based on which humidifier is to be mated with the SAM-e system, and is available for both pressure steam or atmospheric steam applications.

Atmospheric steam inlet kits are made from high quality 304 stainless steel and include a 1 foot long flexible steam hose and 2 clamps for a simple connection to the hard pipe between the humidifier and SAM-e.

Pressurized steam inlet kits are also constructed from high quality 304 stainless steel and are available with male NPT threaded connections.

SAM-e Distribution Tubes:

Distribution tubes are constructed of 1.5" O.D. (3.8 cm) type 304 stainless steel tubing, and stand vertically on the header to disperse steam uniformly into the air stream. To ensure that only condensate free steam is distributed, the distribution tubes feature evenly spaced nozzles on two sides. These nozzles draw condensate free steam from the center of the tube while condensate drains down the tube walls. Any condensate generated drains out through the header eliminating the need for traditional jacketed steam tubes. During manufacturing nozzles are hydraulically pressed into the steam tubes to ensure a leak free seal. Additionally, the nozzles have the same thermal expansion characteristics as the tubes ensuring a permanent union and preventing nozzles from loosening or dislodging over time.

THE WORLD LEADER IN CLEAN AIR SOLUTIONS

AmAir® 1300

MERV 13 Filters

EXTENDED SURFACE PLEATED PANEL FILTER

- Premium performance and construction
- Synthetic, electrostatically charged media with low initial resistance to airflow
- Excellent as a final filter or prefilter
- 1", 2" and 4" models
- Meets efficiency standards for achieving points toward LEED® Certification
- 4" filters are constructed with pleat stabilizers to ensure uniform spacing and increased rigidity
- MERV 13

Premium Construction and Performance

Designed to meet the demands of the toughest applications, the AmAir® 1300 offers a totally unitized, die-cut box, beverage board frame with double thickness in the perimeter wall. The AmAir 1300 is extremely strong and durable under normal operating conditions.

AmAir 1300 also has a heavy duty, expanded metal pleat support grid laminated to the media pack to increase rigidity and help maintain proper spacing between pleats. Proper pleat spacing ensures maximum efficiency, low resistance, and maximizes dust holding capacity.

The media pack is bonded to the frame at all points of contact. This bonding prevents dirty air bypass and promotes even airflow through the media pack. The AmAir 1300 construction process results in a filter which is very stable, with no racking or vibration of the pleats under normal airflow. Pleat stability minimizes the chances of captured particulate shaking loose and re-entering the airstream.

High Efficiency Media Captures More Fine Particulate

A MERV 13 rating requires 90% efficiency on 1–3 micron particles and greater than 90% efficiency on 3–10 micron particles, when tested in accordance with ASHRAE Test Standard 52.2. AmAir 1300 meets and exceeds these requirements. Electrostatically charged media has a high initial efficiency and is particularly effective in capturing finer particulate.

Applications

The AmAir 1300 will work in any application where an extended surface pleated panel filter is currently in service. It is particularly suited to applications where high initial efficiency and lower initial resistance are required.



AmAir® 1300

Product Information

(1)Standard Sizes (2)Nominal Sizes (inches)	⁽²⁾ Actual Sizes (Inches)		Rated Airflow (SCFM)			Gross Media Area
(W x H x D)	(W x H x D)	300 FPM	500 FPM	625 FPM	Filter	(Sq. Ft.)
10 x 10 x 1	9% x 9% x %	200	_	_	11	1.5
12 x 24 x 1	11% x 23% x %	600	_	_	14	4.6
16 x 20 x 1	15% x 19% x %	650	_	_	20	5.5
16 x 25 x 1	15% x 24% x %	850	_	_	20	6.8
20 x 20 x 1	19% x 19% x %	850	_	_	24	6.6
20 x 25 x 1	19% x 24% x %	1050	_	_	24	8.2
24 x 24 x 1	23% x 23% x %	1200	_	_	28	9.3
12 x 24 x 2	11% x 23% x 1¾	600	1000	_	15	9.4
16 x 20 x 2	15% x 19% x 1%	650	1100	_	19	9.9
16 x 25 x 2	15% x 24% x 1%	850	1400	_	19	12.4
18 x 24 x 2	17% x 23% x 1%	900	1500	_	21	13.2
20 x 20 x 2	19% x 19% x 1%	850	1400	_	24	12.5
20 x 24 x 2	19% x 23% x 1%	1000	1650	_	24	15.0
20 x 25 x 2	19% x 24% x 1%	1050	1750	_	24	15.7
24 x 24 x 2	23% x 23% x 1%	1200	2000	_	28	17.6
12 x 24 x 4	11% x 23% x 3%	600	1000	1250	11	12.8
16 x 20 x 4	15% x 19% x 3%	650	1100	1400	14	14.0
16 x 25 x 4	15% x 24% x 3%	850	1400	1750	14	17.5
18 x 24 x 4	17% x 23% x 3%	900	1500	1900	16	19.4
20 x 20 x 4	19% x 19% x 3%	850	1400	1750	18	18.3
20 x 25 x 4	19% x 24% x 3%	1050	1750	2150	18	22.9
24 x 20 x 4	23% x 19% x 3%	1000	1650	2100	21	22.6
24 x 24 x 4	23% x 23% x 3%	1200	2000	2500	21	27.1
25 x 29 x 4	24% x 28% x 3%	1500	2500	3150	25	33.5

(1) Additional sizes available in die cut:

14 x 20 x 1

18 x 24 x 1

25 x 25 x 1

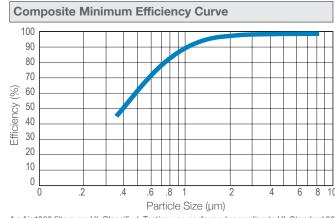
16 x 24 x 2

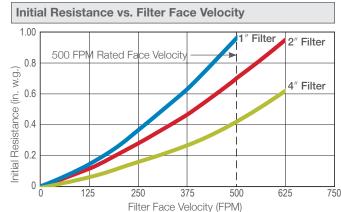
25 x 25 x 2

12 x 12 x 1 14 x 25 x 1 16 x 16 x 1 18 x 25 x 1 12 x 20 x 2 16 x 16 x 2 18 x 25 x 2 24 x 20 x 4

(2) Other standard size and special size AmAir 1300 filters are available in handmade construction assembled from four beverage board strips. The filters are stapled in each corner with the pleated media pack bonded to the inside of the frame. Special sizes are available in the same construction. (3) Width and height dimensions are interchangeable. All AmAir 1300 filters may be installed with the pleats either vertical or horizontal.

Performance Data





AmAir 1300 filters are UL Classified. Testing was performed according to UL Standard 900 and ULC-S111. Recommended Final Resistance - 1.0 in. w.g. Continuous Operating Temperature Limit - 200°F (93°C)

AmAir ® is a registered trademark of AAF International in the U.S.

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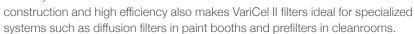
VariCel® II

MERV 15 Filters

EXTENDED SURFACE MINI-PLEAT FILTERS

- Slim line, mini-pleat design lowers operating costs
- Engineered for a variety of applications
- True high efficiency filters only
 4" thick media pack
- MERV 15
- Available with antimicrobial

Designed for high performance under both normal and difficult operating conditions, VariCel II filters are appropriate for general HVAC and applications operating with variable air volume, turbulent airflow, and high humidity. The combination of durable



Unique Combination - High Performance and Cost-Saving Features

- High efficiency filtration
- Available with antimicrobial in MERV 15
- Suitable for a broad range of applications
- Rigid construction holds up in difficult operating conditions
- Microglass paper with water repellent binder
- Easy handling, installation, and removal
- Easy disposal
- Slim Line packaging reduces shipping costs and storage space



VariCel® II

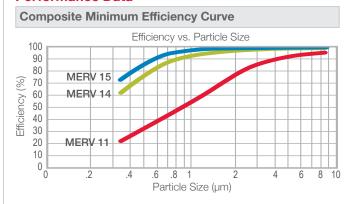
Product Information

(1) Rated Filter Face Velocity (FPM)	(Inches) (W x H x D)	⁽²⁾ Actual Size (Inches) (W x H x D)	(3) Rated Airflow Capacity (CFM)	⁽³⁾ Rated Initial Resistance (in. w.g.)	(4) Recommended Final Resistance (in. w.g.)	Gross Media Area (Sq.Ft.)	Shipping Weight (Lbs. Per Carton)
(3) MERV 15 - Ava	ailable with Antimi	crobial					
500	24 x 24 x 4	23% x 23% x 3%	2000	.75	1.5	119	26
500	20 x 25 x 4	19% x 24% x 3%	1750	.75	1.5	103	22
500	20 x 24 x 4	19% x 23% x 3%	1650	.75	1.5	99	21
500	20 x 20 x 4	19% x 19% x 3%	1400	.75	1.5	82	18
500	18 x 24 x 4	17% x 23% x 3%	1500	.75	1.5	88	19
500	16 x 25 x 4	15% x 24% x 3%	1400	.75	1.5	82	18
500	16 x 20 x 4	15% x 19% x 3%	1100	.75	1.5	65	14
500	12 x 24 x 4	11% x 23% x 3%	1000	.75	1.5	58	13
500	12 x 12 x 4	11% x 11% x 3%	500	.75	1.5	28	7

(1) Filters can be operated up to 125% of rated face velocity. (2) Width and height dimensions are interchangeable. VariCel II filters may be installed with the pleats either vertical or horizontal.
(3) All performance data based on ASHRAE Standard 52.2. Performance tolerances

conform to Section 7.4 of ARI Standard 850-93. For maximum service life, VariCel II filters should always be operated with a prefilter.

Performance Data



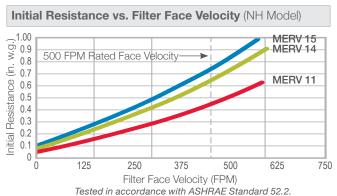
(4) The final operating resistance shown is typical of systems currently in operation. Filters can be operated to a higher or lower final resistance without materially affecting filter efficiency; however, dust holding capacity will be reduced if the filters are changed at a lower final resistance.

(5) VariCel II filters are shipped four per carton.

Underwriters Laboratories Classification: All VariCel II filters are UL Classified. Testing was performed according to UL Standard 900.

Continuous Operating Temperature Limits: 150°F (66°C)

For product information on VariCel II MH filters, request bulletin AFP-1-239.





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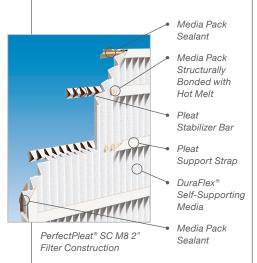
THE WORLD LEADER IN CLEAN AIR SOLUTIONS

PerfectPleat® SC M8

MERV 8 Filters

EXTENDED SURFACE PLEATED PANEL FILTERS

- Mechanical efficiency does not rely on electret charge technology
- Self-supporting DuraFlex® media made from virgin fiber – no wire support needed
- Consistent media with controlled fiber size and blend
- Available in 2" and 4" models
- Environmentally friendly no dies, no metal, fully incinerable
- Patented media, filter design, and manufacturing process. Patents covered under one or more of the following: US 6398839 B2; US 6254653 B1; US 6159318; US 6165242; US 6387140 B1



PerfectPleat SC M8 filters are designed to consistently increase efficiency throughout the service life of the filter. They have an initial MERV 8 rating respectively, but the efficiency increases significantly when dust loading begins. PerfectPleat SC M8 filters have distinctive self-supporting characteristics that allow a pleating pattern, which promotes airflow and maximizes dust holding capacity (DHC). The PerfectPleat SC M8 filter is best suited for standard capacity pleated panel filter applications, where pleated filters are currently in use. They can also be used to upgrade applications using panel filters.

Superior Design and Construction

The perimeter frame is constructed from the highest wet-strength 28 pt. beverage carrier board, securely bonded to the media pack. Support straps on the air entering side are used in combination with uniquely designed pleat stabilizers on the air leaving side of the 2" model to provide additional strength. The support straps and pleat stabilizers ensure integrity against turbulent airflow. The 2" filter resists crushing and abuse and provides excellent lateral stability for installation in side access systems.

The 4" model utilizes a two piece die cut frame with integral pleat spacers on the air leaving side. Pleat spacing is controlled by straps bonded to the air entering side and the multiple rows of pleat spacers on the air leaving side. The pleat spacers also ensure the pleats remain open during use, maximizing filter life.

DuraFlex® Media - Patented Media Design

Uniform size virgin fibers are assembled in closely controlled blends to create a media that is both self-supporting and consistent in performance. When pleated, DuraFlex media will hold its shape without the wire support characteristic of conventional pleated filters. That means no potential for the formation of rust and safer handling. With the superior resiliency of DuraFlex media and no need for wire support, PerfectPleat SC M8 filters can sustain significant abuse and maintain their shape and pleat spacing. The absence of wire also makes the filter totally incinerable, which can simplify disposal.



WAPerfectPleat

PerfectPleat® SC M8

Performance Data

Filter	Pleats Per Lineal Foot	Rated 300 FPM	Rated Initial Resistance (in. w.g.) PM 500 FPM 625 FPM		Recommended Final Resistance (in. w.q.)	MERV	Continuous Operating Temperature Limits	
	Linourroot	300 TT IVI	300 TT W	023 11 W	(III. W.g.)		Tomporataro Emilio	
2" PerfectPleat SC M8	10.0	.13	.27	.39	1.0	8	150°F / 66°C	
4" PerfectPleat SC M8	9.0	.11	.23	.35	1.0	8	200°F / 93°C	

Composite Minimum Efficiency Curve Efficiency vs. Particle Size 100 90 80 70 Efficiency (%) 60 50 40 30 20 10 0 .8 6 8 10 Particle Size (µm)

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PerfectPleat SC M8 filters are UL Classified. Testing was performed according to UL Standard 900 and ULC-S111.

PerfectPleat® and DuraFlex® are registered trademarks of AAF International in the U.S. and other countries.

Product Information — Standard Sizes

Nominal Sizes (Inches)	Actual Sizes (Inches)	R	Pleats Per		
(Ŵ x H x Ď)	(Ŵ x H x Ď)	300 FPM	500 FPM	625 FPM	Filter
10 x 20 x 2	9½ x 19½ x 1¾	400	700	850	8
12 x 20 x 2	11½ x 19½ x 1¾	500	850	1050	10
12 x 24 x 2	11% x 23% x 1%	600	1000	1250	10
14 x 25 x 2	13½ x 24½ x 1¾	750	1200	1500	11
15 x 20 x 2	14½ x 19½ x 1¾	650	1050	1300	12
15 x 25 x 2	14½ x 24½ x 1¾	800	1300	1650	12
16 x 16 x 2	15½ x 15½ x 1¾	550	900	1100	13
16 x 20 x 2	15½ x 19½ x 1¾	650	1100	1400	13
16 x 24 x 2	15% x 23% x 1%	800	1350	1650	13
16 x 25 x 2	15½ x 24½ x 1¾	850	1400	1750	13
18 x 24 x 2	17% x 23% x 1%	900	1500	1900	15
18 x 25 x 2	17½ x 24½ x 1¾	950	1550	1950	15
20 x 20 x 2	19½ x 19½ x 1¾	850	1400	1750	17
20 x 24 x 2	19% x 23% x 1%	1000	1650	2100	17
20 x 25 x 2	19½ x 24½ x 1¾	1050	1750	2150	17
24 x 24 x 2	23% x 23% x 1%	1200	2000	2500	20
25 x 25 x 2	24½ x 24½ x 1¾	1300	2150	2700	21
12 x 24 x 4	11% x 23% x 3%	600	1000	1250	8
16 x 20 x 4	15%x 19% x 3%	650	1100	1400	11
16 x 25 x 4	15% x 24% x 3%	850	1400	1750	11
18 x 24 x 4	17% x 23% x 3%	900	1500	1875	12
20 x 20 x 4	19% x 19% x 3%	850	1400	1750	14
20 x 25 x 4	19% x 24% x 3%	1050	1750	2150	14
24 x 20 x 4	23% x 19% x 3%	1000	1650	2100	14
24 x 24 x 4	23% x 23% x 3%	1200	2000	2500	17
25 x 29 x 4	24% x 28% x 3¾	1500	2500	3150	21

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