Elite Inspection Services Inc.
Visual Inspection Report

220 Industrial Way Unit #1
Portland, ME 04103
Phone: (207) 797-2496
Fax: (207) 797-2284

DATE: 5-22-06

CUSTOMER: S.W. COLE ENG. JOB No. _____ CUSTOMER PO No. _____ E.S.I. WORK ORDER 188-06-VT

JOB LOCATION: PORTLAND, Me. DRAWING No. _____ ACCEPTANCE CRITERIA: AWS D1.1

WELD PROCEDURE SPECIFICATION: AWS PROCESS: N/A STRUCTURE: B & L BUSINESS PARK 585 RIVER SIDE ST.

IDENTIFICATION AND/OR PART No.	FITUP						FINAL VISUAL									REMARKS
	ACCEPT	REJECT	FITUP	ALIGNMENT	CLEANLINESS	PREHEAT	ACCEPT	REJECT	SIZE	LENGTH	PROFILE	POROSITY	UNDERCUT	OVERLAP	SLAG	WELDER ID.	STRUCTURAL STEEL INSPECTION - GRID LINES 1-9, A-E
ANCHOR Bolts - Complete																	
MAIN FRAME to RAFTER CONNECTIONS - Complete																	
HORIZONTAL GIRTS to MAIN FRAME CONNECTIONS - Complete																	
PURLIN to MAIN FRAME Connections - complete																	
RAFTER to PURLIN DIAGONAL BRACES - Complete																	
WALL & ROOF CABLE BRACES - Complete																	
NOTE: A325 HIGH STRENGTH BOLTED CONNECTIONS TORQUED WITH (TURN OF THE NUT METHOD)																	

TECHNICIAN _____ LEVEL CWI # 99050211

WE ACCEPT NO RESPONSIBILITY OF ANY KIND DUE TO OUR INTERPRETATION OF THE MATERIAL