GENERAL NOTES

- 1. ALL WORK PRESENTED ON THESE DRAWINGS MUST BE COMPLETED BY THE CONTRACTOR UNLESS NOTED OTHERWISE. THE CONTRACTOR MUST BE EXPERIENCED IN THE PERFORMANCE OF WORK SIMILAR TO THAT DESCRIBED HEREIN. BY ACCEPTANCE OF THIS ASSIGNMENT, THE CONTRACTOR IS ATTESTING THAT HE DOES HAVE SUFFICIENT EXPERIENCE AND ABILITY, THAT HE IS KNOWLEDGEABLE OF THE WORK TO BE PERFORMED, THAT HE IS PROPERLY LICENSED, AND THAT HE IS PROPERLY REGISTERED TO DO THIS WORK IN THE STATE AND/OR COUNTY IN WHICH IT IS TO BE PERFORMED.
- 2. ALL CONSTRUCTION MEANS AND METHODS; INCLUDING BUT NOT LIMITED TO, ERECTION PLANS, RIGGING PLANS, CLIMBING PLANS, AND RESCUE PLANS SHALL BE THE RESPONSIBILITY OF THE GENERAL CONTRACTOR RESPONSIBLE FOR THE EXECUTION OF THE WORK CONTAINED HEREIN AND SHALL MEET ANSI/TIA 1019 (LATEST EDITION), OSHA, AND GENERAL INDUSTRY STANDARDS. ALL RIGGING PLANS SHALL ADHERE TO ANSI/TIA-1019 (LATEST EDITION) INCLUDING THE REQUIRED INVOLVEMENT OF A QUALIFIED ENGINEER FOR CLASS IV CONSTRUCTION.
- 3. THE GENERAL NOTES AND TYPICAL DETAILS ARE APPLICABLE TO ALL PARTS OF THE STRUCTURE AND SHALL BE READ IN CONJUNCTION WITH THE STRUCTURAL DRAWINGS AND PROJECT SPECIFICATIONS.
- 4. THE CONTRACTOR IS RESPONSIBLE FOR OBTAINING APPROVALS FROM ALL AUTHORITIES HAVING JURISDICTION FOR THIS PROJECT AND SHALL NOTIFY THE APPLICABLE JURISDICTIONAL (STATE, COUNTY, OR CITY) ENGINEER 24 HOURS PRIOR TO THE BEGINNING OF CONSTRUCTION.
- 5. THE CONTRACTOR SHALL BE RESPONSIBLE FOR ABIDING BY ALL CONDITIONS AND REQUIREMENTS OF THE PERMITS.
- 6. ERECT GUARDS AND BARRIERS PER APPLICABLE LABOR AND CONSTRUCTION SAFETY REGULATIONS.
- 7. THE CONTRACTOR SHALL FIELD VERIFY ALL EXISTING CONDITIONS, POSSIBLE INTERFERENCES, AND DIMENSIONS BEFORE PROCEEDING WITH THE WORK. REPORT ANY AND ALL DISCREPANCIES TO THE CROWN CASTLE ENGINEER OF RECORD (EOR) AND CROWN CASTLE FIELD PERSONNEL IMMEDIATELY. ANY AND ALL FIELD CHANGES SHALL BE APPROVED AND DOCUMENTED BY THE EOR PRIOR TO FIELD IMPLEMENTATION.
- 8. ALL MATERIALS AND WORKMANSHIP SHALL BE WARRANTED FOR TWO (2) YEARS FROM THE DATE OF COMPLETED CONSTRUCTION.
- 9. USE ONLY THE LATEST ISSUES OF ANY APPLICABLE CODES, STANDARDS, OR REGULATIONS MENTIONED IN THE FOLLOWING NOTES AND SPECIFICATIONS, UNO.
- 10. ALL WORKMANSHIP SHALL BE IN ACCORDANCE WITH ANSI, ASTM, ACI, TIA, AND AISC STANDARDS AS REFERENCED IN THE APPLICABLE CODE.
- 11. STRUCTURAL ELEMENTS SHOWN ON THESE DRAWINGS ARE DESIGNED IN ACCORDANCE WITH APPLICABLE BUILDING CODES/STANDARDS. ALL CONSTRUCTION, EXCEPT WHERE NOTED OTHERWISE, SHALL COMPLY WITH THOSE CODES/STANDARDS.
- 12. ALL MATERIALS AND EQUIPMENT FURNISHED SHALL BE NEW AND OF GOOD QUALITY, FREE FROM FAULTS AND DEFECTS, AND IN CONFORMANCE WITH THE DRAWINGS. ANY AND ALL SUBSTITUTIONS MUST BE DULY APPROVED AND AUTHORIZED IN WRITING BY THE OWNER AND ENGINEER OF RECORD PRIOR TO FABRICATION AND INSTALLATION. THE CONTRACTOR SHALL FURNISH SATISFACTORY EVIDENCE AS TO THE KIND AND QUALITY OF THE MATERIALS AND EQUIPMENT BEING SUBSTITUTED.
- 13. ALL MANUFACTURER'S HARDWARE ASSEMBLY INSTRUCTIONS SHALL BE FOLLOWED EXACTLY AND SHALL SUPERSEDE ANY CONFLICTING NOTES ENCLOSED HEREIN.
- 14. THE CONTRACTOR SHALL BE RESPONSIBLE FOR INITIATING, MAINTAINING, AND SUPERVISING ALL SAFETY PRECAUTIONS AND PROGRAMS IN CONNECTION WITH THE WORK. THE CONTRACTOR IS ALSO RESPONSIBLE FOR ENSURING THAT ALL CONSTRUCTION PROCEDURES MEET THE REQUIREMENTS OF OSHA, THE OWNER, AND ALL OTHER APPLICABLE LOCAL, STATE, AND FEDERAL SAFETY REGULATIONS.
- 15. ACCESS TO THE PROPOSED WORK SITE MAY BE RESTRICTED. THE CONTRACTOR SHALL COORDINATE INTENDED CONSTRUCTION ACTIVITY, INCLUDING WORK SCHEDULE AND MATERIAL ACCESS, WITH THE RESIDENT LEASING AGENT.
- 16. IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO SAFEGUARD ALL EXISTING STRUCTURES OR BURIED SERVICES AFFECTED BY THIS CONSTRUCTION. CONTRACTOR IS ALSO RESPONSIBLE FOR TEMPORARILY RELOCATING ANY LINES OR STRUTS AS NECESSARY TO COMPLETE THE REQUIRED WORK.
- 17. STRUCTURAL DESIGN IS FOR THE COMPLETE CONDITION ONLY. THE CONTRACTOR MUST BE COGNIZANT THAT THE REMOVAL OF ANY STRUCTURAL COMPONENT OF AN EXISTING TOWER HAS THE POTENTIAL TO CAUSE THE PARTIAL OR COMPLETE COLLAPSE OF THE STRUCTURE. ALL NECESSARY PRECAUTIONS MUST BE TAKEN TO ENSURE STRUCTURAL INTEGRITY, INCLUDING, BUT NOT LIMITED TO, ENGINEERING ASSESSMENT OF CONSTRUCTION STRESSES WITH INSTALLATION MAXIMUM WIND SPEED AND/OR TEMPORARY BRACING AND SHORING.
- 18. DO NOT SCALE DRAWINGS.
- 19. THE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF CROWN CASTLE. THEY MAY NOT BE REPRODUCED IN ANY FORM WITHOUT THE EXPRESSED WRITTEN CONSENT/PERMISSION OF CROWN CASTLE.
- 20. FOR THIS ANALYSIS AND MODIFICATION, THE TOWER HAS BEEN ASSUMED TO BE IN GOOD CONDITION WITHOUT ANY DEFECTS. IF THE CONTRACTOR DISCOVERS ANY INDICATION OF AN EXISTING STRUCTURAL DEFECT, CONTACT THE ENGINEER OF RECORD IMMEDIATELY
- 21. MODIFICATION WORK SHALL BE COMPLETED IN CALM WIND CONDITIONS / OR APPROPRIATE WIND SPEED FOR THE TYPE OF MODIFICATION WORK TO BE INSTALLED.
- 22. THE CLIMBING FACILITIES, SAFETY CLIMB AND ALL PARTS THEREOF SHALL NOT BE IMPEDED, MODIFIED OR ALTERED WITHOUT THE EXPRESS APPROVAL OF THE ENGINEER OF RECORD.

STRUCTURAL STEEL NOTES

- 1. DESIGN, FABRICATION, ERECTION, ALTERATION AND MAINTENANCE SHALL CONFORM TO THE FOLLOWING, UNLESS NOTED OTHERWISE (UNO).
- A. TIA-222: STRUCTURAL STANDARD FOR ANTENNA SUPPORTING STRUCTURES AND ANTENNAS
- B. TIA-1019-A: INSTALLATION, ALTERATION, AND MAINTENANCE OF ANTENNA SUPPORTING STRUCTURES AND ANTENNAS
- C. AISC: MANUAL OF STEEL CONSTRUCTION
- 2. ALL STRUCTURAL ELEMENTS SHALL CONFORM TO THE FOLLOWING REQUIREMENTS, UNO.
 - A. STRUCTURAL STEEL, ASTM A572 GRADE 65 (FY = 65KSI).
- B ALL BOLTS, ASTM A325 TYPE 1 GALVANIZED HIGH STRENGTH BOLTS.
- C. ALL NUTS, ASTM A563 CARBON AND ALLOY STEEL NUTS
- D. ALL WASHERS, ASTM F436 HARDENED STEEL WASHERS.
- 3. HOLES SHALL NOT BE FLAME CUT THRU STEEL UNLESS APPROVED BY THE ENGINEER OF RECORD.
- 4. ALL FASTENERS SHALL NOT BE REUSED.
- 5. A NUT LOCKING DEVICE SHALL BE INSTALLED ON ALL PROPOSED AND/OR REPLACED ASTM A325 BOLTS.
- 6. ALL PROPOSED AND/OR REPLACED BOLTS SHALL BE OF SUFFICIENT LENGTH SUCH THAT THE END OF THE BOLT BE AT LEAST FLUSH WITH THE FACE OF THE NUT. IT IS NOT PERMITTED FOR THE BOLT END TO BE BELOW THE FACE OF THE NUT AFTER TIGHTENING IS COMPLETED.
- HOT-DIP GALVANIZE ALL ITEMS, UNO.
 GALVANIZE PER ASTM A123, ASTM A153/A153M OR ASTM A653 G90, AS APPLICABLE.
- 8. FOR A LIST OF CROWN APPROVED COLD GALVANIZING COMPOUNDS, REFER TO CROWN ENG-BUL-10149, "TOWER PROTECTIVE COATINGS BULLETIN".
- AFTER FINAL INSPECTION, ALL EXPOSED STRUCTURAL STEEL AS THE RESULT OF THIS SCOPE OF WORK INCLUDING WELDS, FIELD DRILLED HOLES, AND SHAFT INTERIORS (WHERE ACCESSIBLE), SHALL BE CLEANED AND COLD GALVANIZING APPLIED BY BRUSH IN ACCORDANCE WITH CROWN ENG-BUL-10149, "TOWER PROTECTIVE COATINGS BULLETIN". PHOTO DOCUMENTATION IS REQUIRED TO BE SUBMITTED TO THE MI INSPECTOR.

WELDING NOTES

- 1. ALL WELDING SHALL BE IN ACCORDANCE WITH THE AWS D1.1/D1.1M, "STRUCTURAL WELDING CODE-STEEL"
- 2. ALL WELDING SHALL BE PERFORMED BY AWS CERTIFIED WELDERS.
- 3. ALL ARC WELDING ON CROWN STRUCTURES SHALL BE DONE IN ACCORDANCE WITH THE CROWN ENG-PLN-10015, "CUTTING AND WELDING SAFETY PLAN" AND AWS D1.1 (LATEST EDITION). THIS SHALL INCLUDE A CERTIFIED WELDING INSPECTOR (CWI) FOR ACCEPTANCE OR REJECTION OF ALL WELDING OPERATIONS, PRE-DURING-POST, USING THE ACCEPTANCE CRITERIA OF AWS D1.1. THE CWI SHALL WORK WITH THE GC ON THE LEVEL OF INTERACTION NEEDED TO CONDUCT THE WELDING INSPECTION. THE CERTIFIED WELDING INSPECTION IS THE RESPONSIBILITY OF THE GC.
- 4. FOR ALL WELDING, USE E70XX ELECTRODES FOR SMAW PROCESS AND E7XT-XX ELECTRODES FOR FCAW PROCESS, UNO.
- 5. SURFACES TO BE WELDED SHALL BE FREE FROM SCALE, SLAG, RUST, MOISTURE, GREASE OR ANY OTHER FOREIGN MATERIAL THAT WOULD PREVENT PROPER WELDING. GRIND THE SURFACE ADJACENT TO THE WELD FOR A DISTANCE OF 2" MINIMUM ALL AROUND. ENSURE BOTH AREAS ARE 100% FREE OF ALL GALVANIZING.
- 6. DO NOT WELD IF THE TEMPERATURE OF THE STEEL IN THE VICINITY OF THE WELD AREA IS BELOW 0° F. WHEN THE TEMPERATURE IS BETWEEN 0° F AND 32° F, PREHEAT AND MAINTAIN THE STEEL IN THE VICINITY OF THE WELD AREA AT 70° F DURING THE WELDING PROCESS.
- DO NOT WELD ON WET OR FROST-COVERED SURFACES & PROVIDE ADEQUATE PROTECTION FROM HIGH WINDS.
- 8. FULL PENETRATION WELDS IN THE VICINITY OF THE BASE OF THE TOWER ARE REQUIRED TO BE 100% NDE INSPECTED BY UT IN ACCORDANCE WITH AWS D1.1.
- PARTIAL PENETRATION AND FILLET WELDS IN THE VICINITY OF THE BASE OF THE TOWER ARE REQUIRED TO BE 50% NDE INSPECTED BY MP IN ACCORDANCE WITH AWS D1.1.

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DETAIL DRAWINGS SHALL GOVERN
OVER ANY VARIANCE FROM THIS SHEET