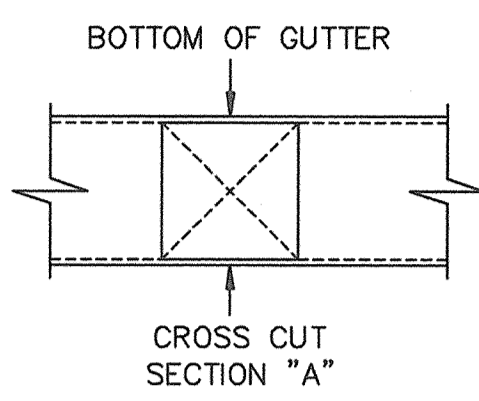
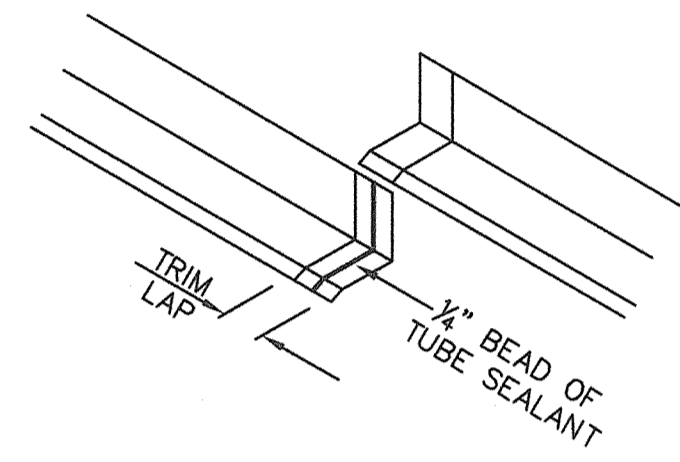


PL194

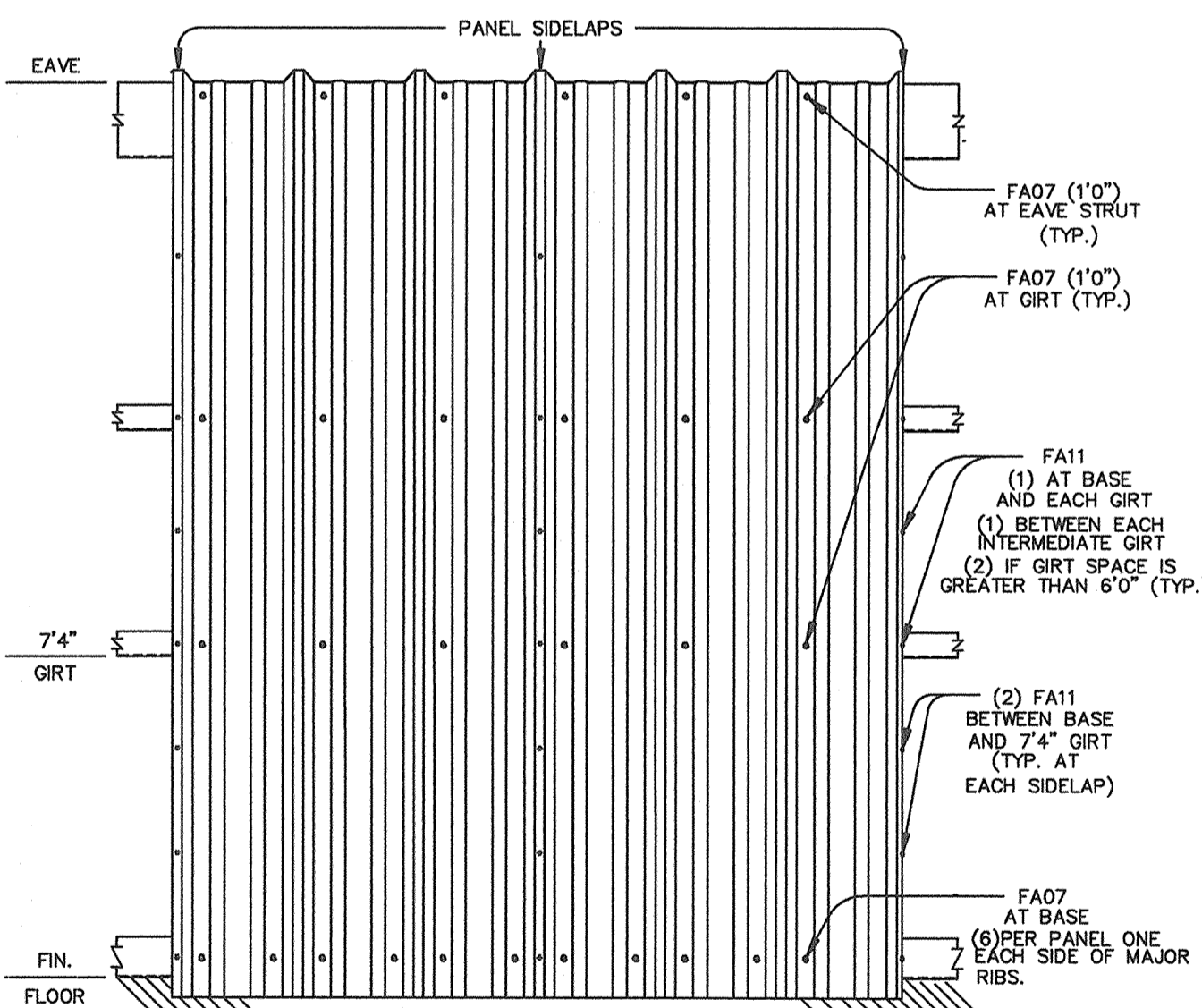


CROSS CUT SECTION "A"



PL357

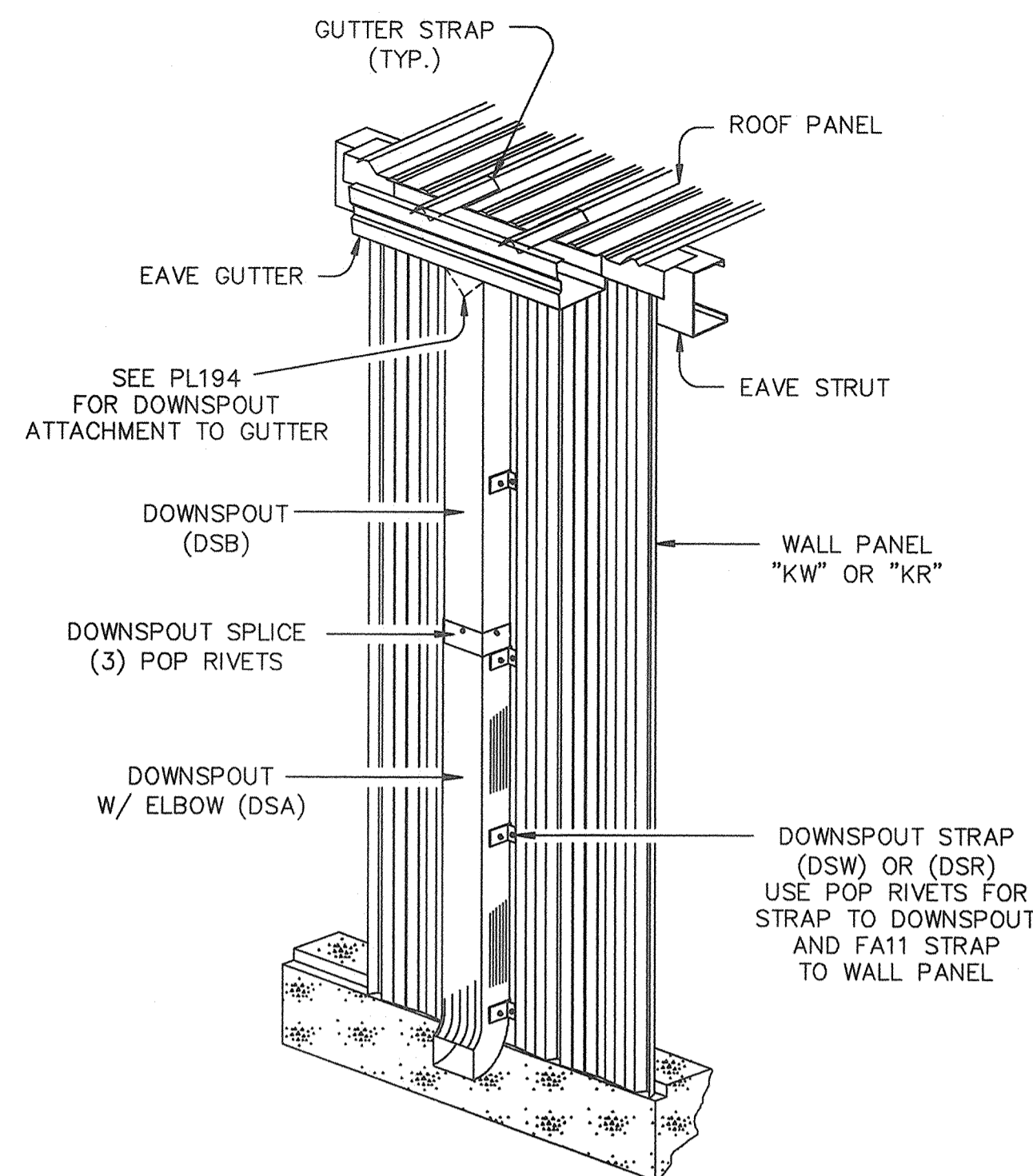
CERTAIN TRIMS ARE MORE ACCESSIBLE TO WATER THAN OTHERS. THESE TRIMS WILL REQUIRE A 1/4" BEAD OF TUBE SEALANT AT THE LAPS (BF, BT, FBF, FT1, FT5, FT6, MF AND NST).



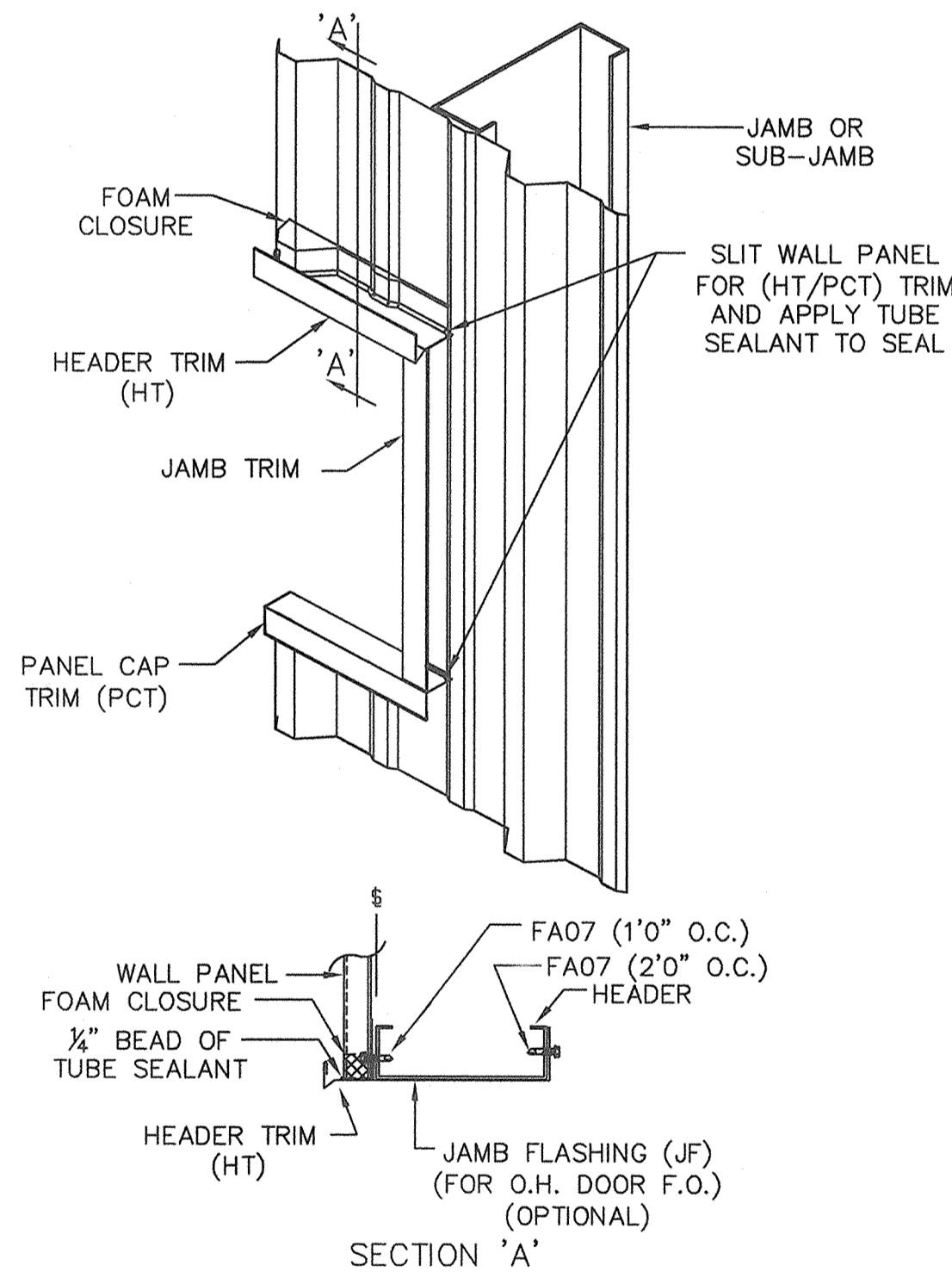
GENERAL NOTES:

1. BLOCK GIRTS TO "LEVEL" POSITION BEFORE STARTING PANEL ERECTION. MAINTAIN BLOCKING UNTIL PANEL TO STRUCTURAL FASTENERS ARE INSTALLED.
2. ALIGN AND PLUMB FIRST WALL PANEL WITH ROOF PANEL.
3. TO PREVENT "TOE-CANNING", ALL PANEL FASTENERS SHOULD START FROM BASE ANGLE AND SECURED TO EACH STRUCTURAL GIRT TOWARD EAVE.
4. THERE IS A PLUS OR MINUS TOLERANCE BUILT INTO THE KIRBY WALL PANEL. MEASURE AND MARK 36" O/C (BEGINNING AT THE STEEL LINE WITH "KR" PANEL) ALONG THE BASE ANGLE TO CHECK DIMENSIONS GAINED OR LOST DURING INSTALLATION.
5. FOUNDATION MUST BE SQUARE, LEVEL AND CORRECT TO THE OUT TO OUT STEEL DIMENSIONS.
6. ERECTION CREW IS TO CLEAN ALL WALL PANELS BEFORE LEAVING JOBSITE.
7. ALL METAL SHAVINGS OCCURRING AS A RESULT OF DRILLING OPERATIONS ON THE ROOF ARE TO BE REMOVED IN SUCH A MANNER AS TO PREVENT DAMAGE OR STAINING OF ROOF FINISH. (THIS SHALL BE DONE AT THE END OF EACH DAY.)

PL149

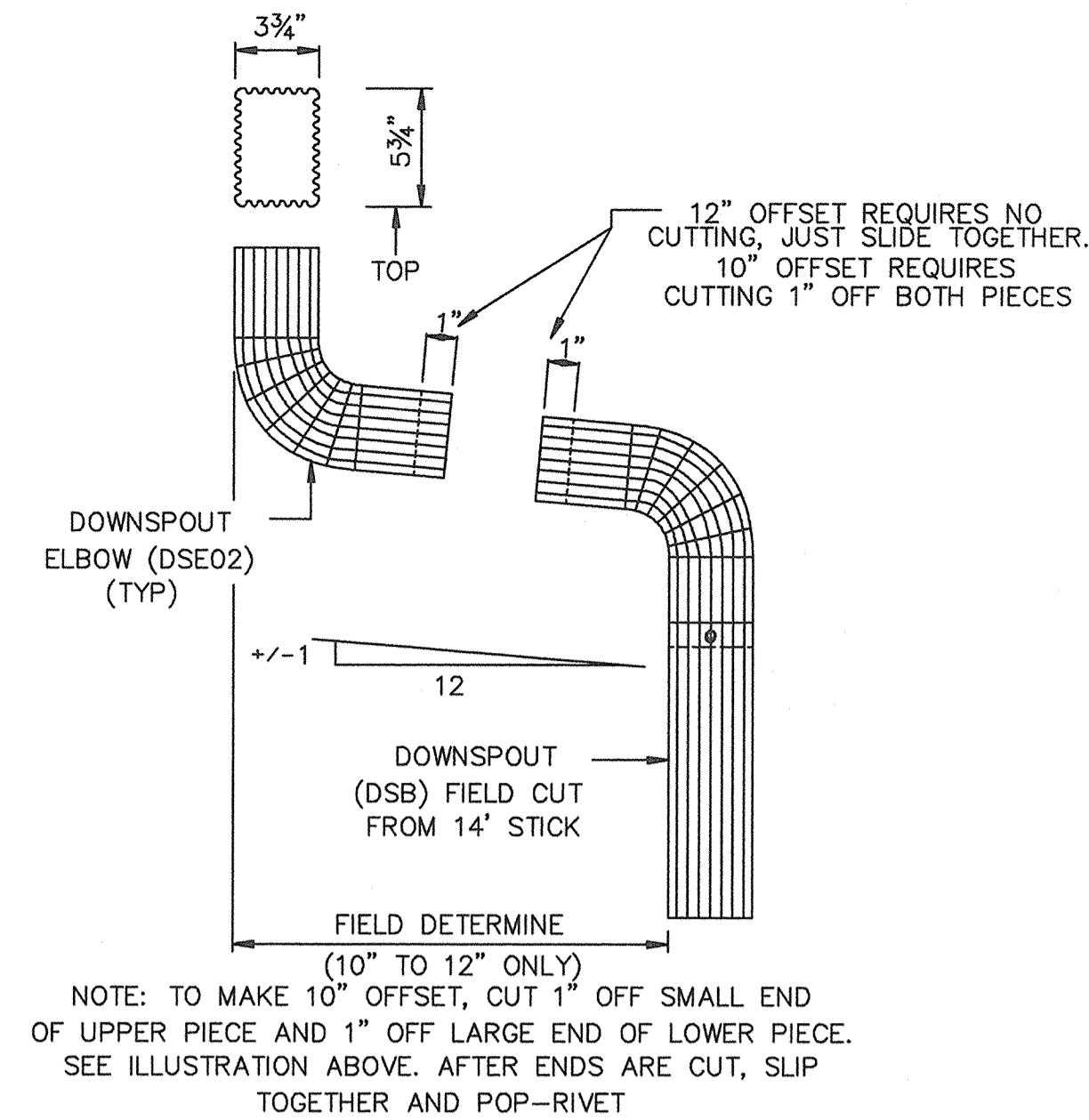


PL195

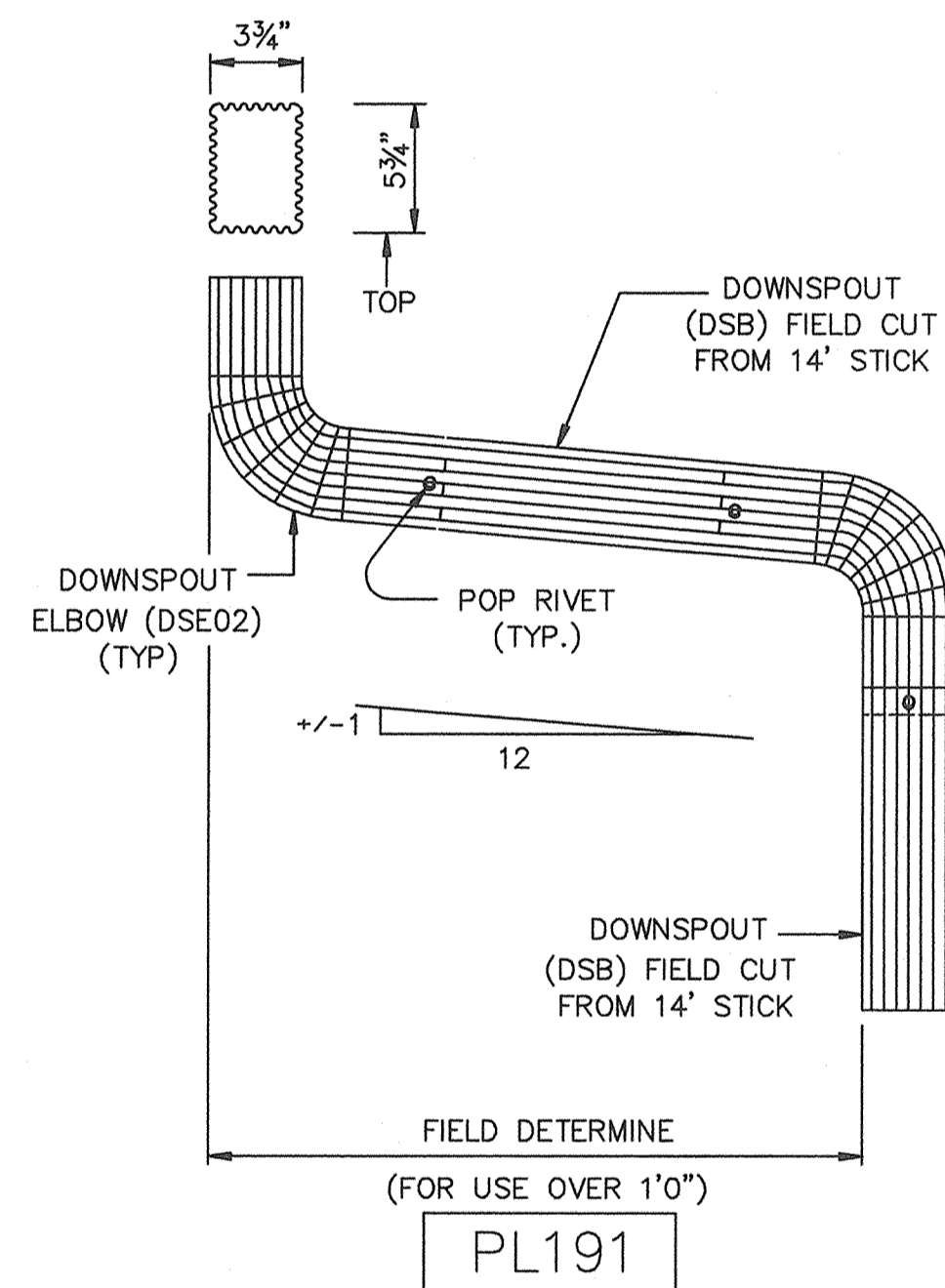


SECTION 'A'

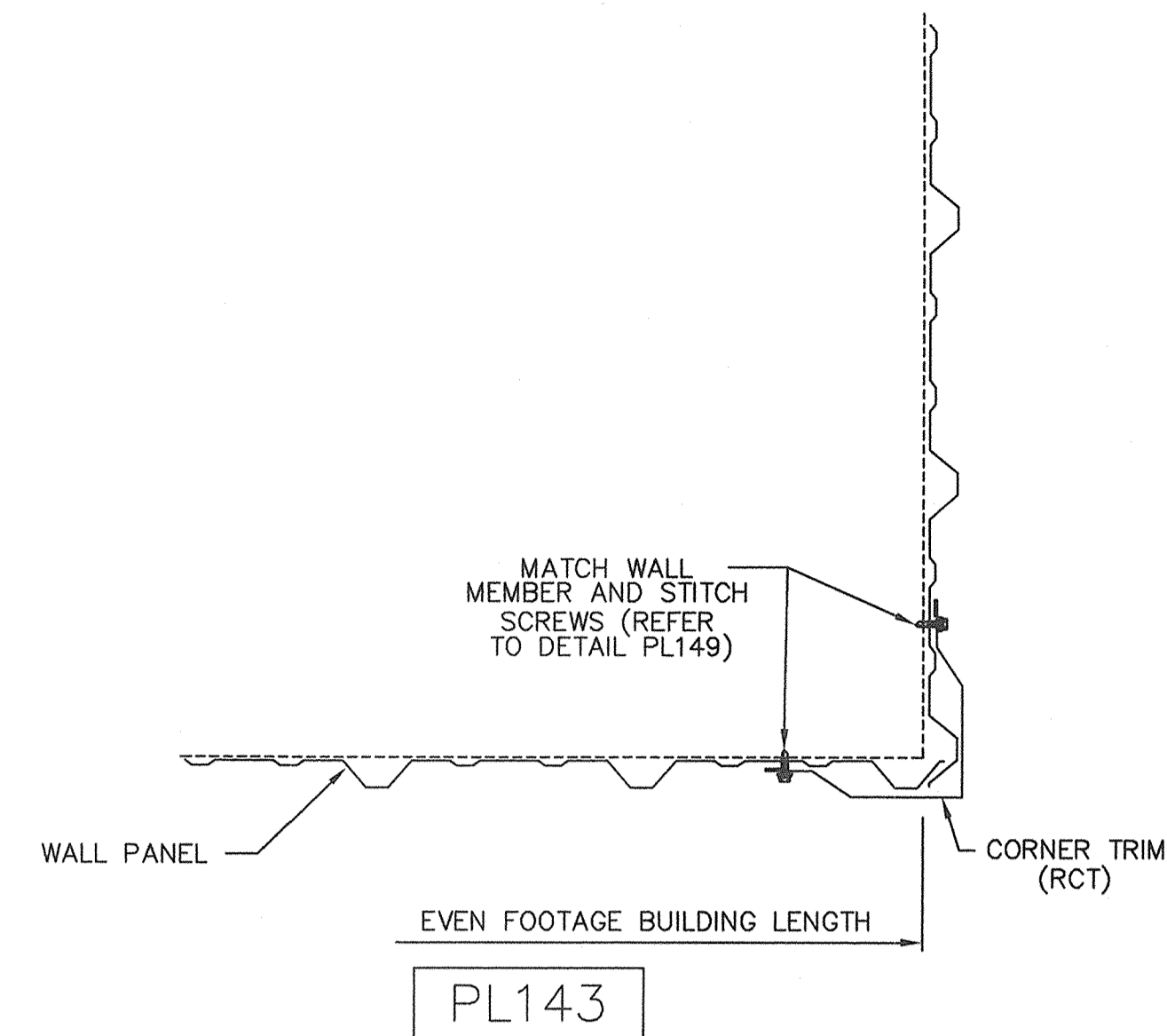
PL169



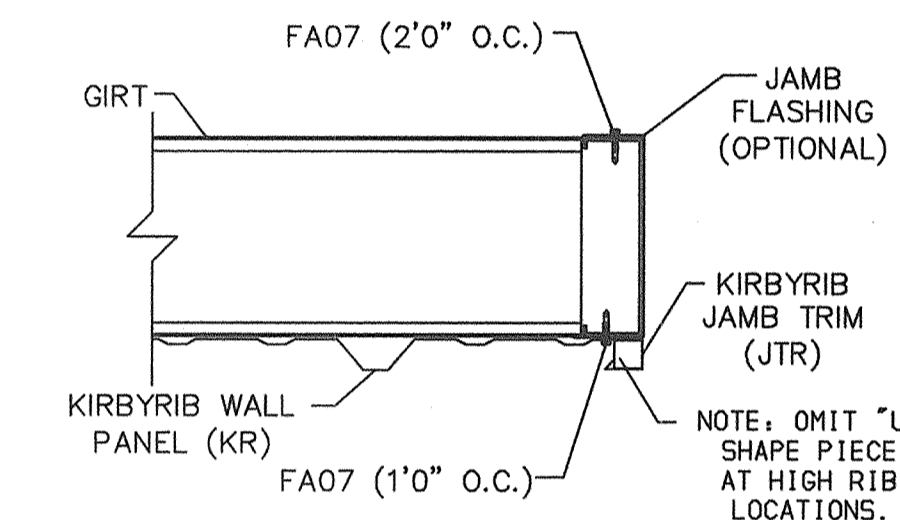
PL189



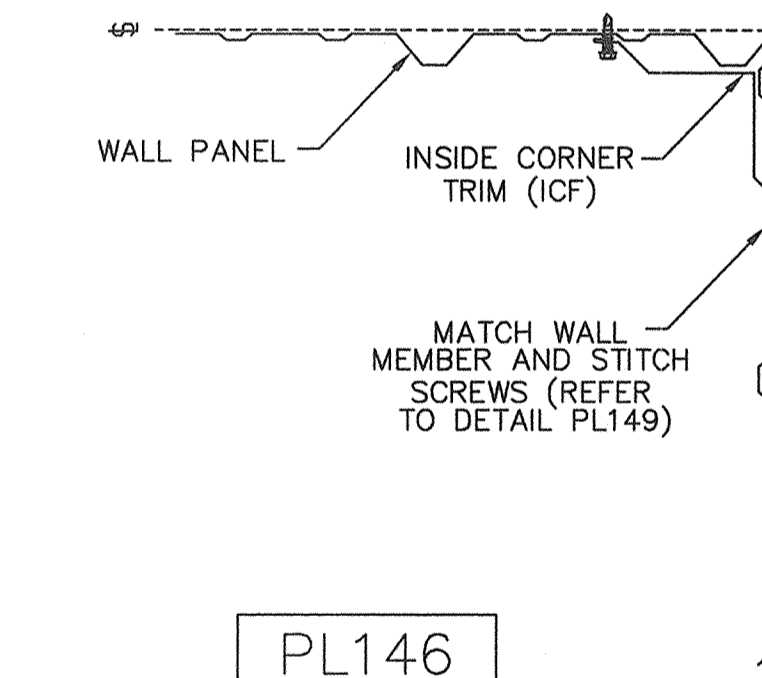
PL191



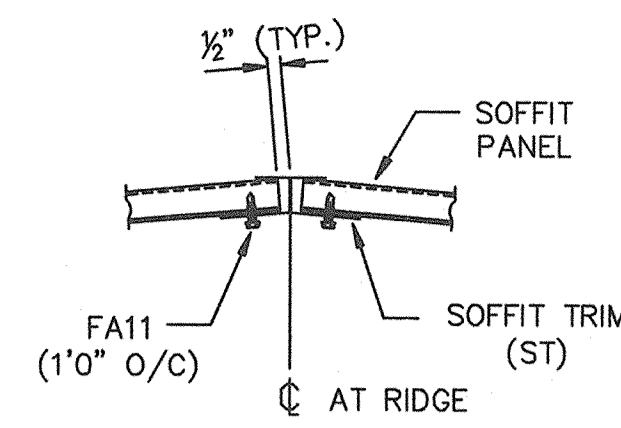
PL143



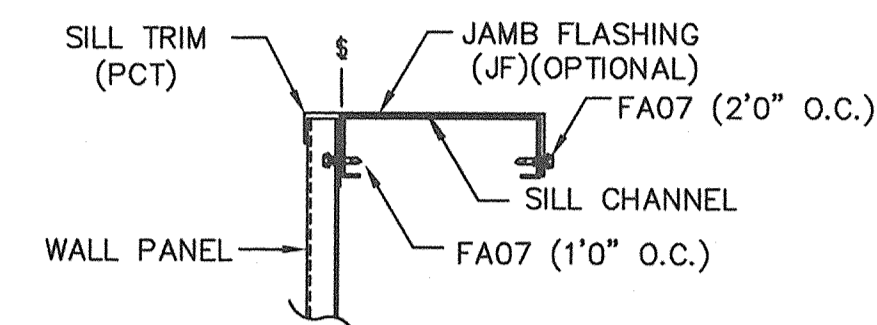
PL167



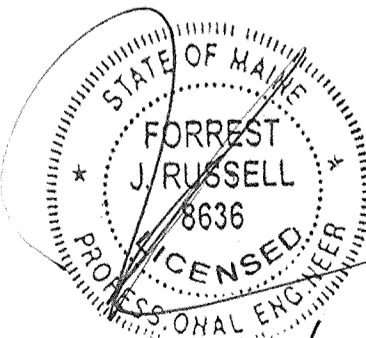
PL146



PL118



PL166



1/7/14

CERTIFICATION EXTENDS ONLY FOR THE LOADS SPECIFIED ON KIRBY'S PURCHASE ORDER AS APPLIED TO THE STRUCTURAL COMPONENTS OF THE BUILDING DESIGNED AND SUPPLIED BY KIRBY BUILDING SYSTEMS, IF ERECTED AS INDICATED. NOTE THAT KIRBY'S ENGINEER IS NOT ACTING AS THE ENGINEER OF RECORD FOR THIS CONSTRUCTION PROJECT.

ISSUE	DESCRIPTION	BY	DATE
A	APPROVAL	JLA	12-23-13

Kirby Building Systems
A Nucor Company
KIRBY BUILDING SYSTEMS • 124 KIRBY DRIVE • PORTLAND, TN 37148
TITLE: ERECTION DETAILS DRN.BY:
BUILDER: FLYNN CONSTRUCTION DATE:
CUSTOMER: EVOLUTION ROCK CKD.BY:
LOCATION: PORTLAND, ME DATE:
ID NUMBER: K13B0648M81 MBS JOB NO: K13B0648A DWG. NO: D3 OF 3