| DISPLAT THIS C   | CARD ON PRINCIP  | AL FRONIA  | JE U      |   |
|--|--|------------|-----------|---|
|  | <b>ITY OF POF</b>  | RTLAND     |           |   |
| Please Read<br>Application And   |  | ECTION     |           |   |
| Notes, If Any,   | PERM   |            | Permit Nu | umber: 061330   |
| Attached   |  |            |           |   |
| This is to certify that WEBBER_OIL COMP  | PANY ir Temp   |            |           | PERMIT ISSUED   |
| as permission to install a York direct ve  | ent in   |            |           |   |
| T 952 BRIGHTON AVE   |  | L 260 A02  | 4001      | ACT tore  |
| provided that the person or pers   | sons rm or   |            | 1         | it shall comply with all  |
| Apply to Public Works for street line<br>and grade if nature of work requires<br>such information. | en and veren perm<br>bre this ilding o<br>hed or porwise a | rt there s | procured  | cate of occupancy must be<br>by owner before this build-<br>rt thereof is occupied. |
| OTHER REQUIRED APPROVALS   |  |            |           |   |
| lire Dent  |  |            |           |   |
| Fire Dept  |  |            |           |   |
| Fire Dept  |  |            |           |   |
| lealth Dept  |  | - Anic     | ter l     |   |

| City of Portland, Ma  | ine - Building or Use                                   | Permit Applicati                  | on Per          | mit No:           | Issue Dat     | e:               | CBL:                                  |
|---|---|-----------------------------------|-----------------|-------------------|---------------|------------------|---------------------------------------|
| e   | 101 Tel: (207) 874-8703                                 | , Fax: (207) 874-87               | 716             | 06-133            | 0             |                  | 260 A024001                           |
| Location of Construction:                                   | Owner Name:   | _                                 | Owner           | · Address:        |               |                  | Phone:                                |
| 952 BRIGHTON AVE  | WEBBER OI   | L COMPANY                         | 700 1           | MAIN ST           |               |                  |                                       |
| Business Name:  | Contractor Name   | ::                                | Contra          | actor Addre       | ess:          |                  | Phone                                 |
|   | Air Temp  |                                   | 11 W            | allace Av         | e South Portl | and              | 2077742300                            |
| Lessee/Buyer's Name   | Phone:  |                                   | Permi<br>HV     | t Туре:<br>АС     |               |                  | Zone:                                 |
| Past Use:   | Proposed Use:   |                                   | Perm            | it Fee:           | Cost of Wo    | rk: CE           | EO District:                          |
| Commercial/ Subway  | Commercial/S<br>York direct ve                          | Subway- install a<br>ent in attic | FIRE            | \$100.00<br>DEPT: | Approved      | 00.00<br>INSPECT |                                       |
| Drawood Decises Description                                 |   |                                   | _ N             | CPA               | Denied<br>PDA |                  | 2003<br>2003<br>1003<br>1000 09/28/20 |
| Proposed Project Description:<br>install a York direct vent |   |                                   |                 | (                 | 1             |                  | - Jus adad                            |
| install a Fork direct vent                                  | in attic  |                                   |                 |                   | CTIVITIES DIS | Signature:       | Ne 04 78/0                            |
|   |   |                                   | Action<br>Signa | • ا               | proved Ap     | pproved w/Co     | nditions 🗌 Denied<br>ate:             |
| Permit Taken By:  | Date Applied For:                                       |                                   |                 | Zoni              | ng Approv     | al               |                                       |
| ldobson   | 09/11/2006  |                                   |                 |                   |               |                  |                                       |
|   | on does not preclude the eeting applicable State and    | Special Zone or Re                | views           | _                 | oning Appeal  |                  | Historic Preservation                 |
| 2. Building permits do septic or electrical w               | not include plumbing,<br>ork.                           | Wetland                           |                 | 🔲 Miso            | cellaneous    | Γ                | Does Not Require Review               |
| within six (6) months                                       | void if work is not started<br>of the date of issuance. | Flood Zone                        |                 | Con               | ditional Use  | [                | Requires Review                       |
| False information ma<br>permit and stop all w               | iy invalidate a building<br>ork                         | Subdivision                       |                 | Inter             | pretation     |                  | Approved                              |
|   | RMIT ISSUED   | 🔲 Site Plan                       |                 | Арр               | roved         |                  | Approved w/Conditions                 |
|   | MAIL ISSUED   | Maj Minor Minor Maj Date:         | HO (            | Den<br>Date:      | ied           | Date             | Denied                                |
| CITY  |   |                                   |                 |                   |               |                  |                                       |

# CERTIFICATION

I hereby certify that I am the owner of record of the named property, or that the proposed work is authorized by the owner of record and that I have been authorized by the owner to make this application as his authorized agent and I agree to conform to all applicable laws of this jurisdiction. In addition, if a permit for work described in the application is issued, I certify that the code official's authorized representative shall have the authority to enter all areas covered by such permit at any reasonable hour to enforce the provision of the code(s) applicable to such permit.

| SIGNATURE OF APPLICANT                      | ADDRESS | DATE | PHONE |
|---|---------|------|-------|
|   |         | 2    |       |
| RESPONSIBLE PERSON IN CHARGE OF WORK, TITLE |         | DATE | PHONE |

| City of Portland, Maine - B<br>389 Congress Street, 04101 Te  | 0   | 207) 874-8716   | Permit No:<br>06-1330 | Date Applied For:<br>09/11/2006 | CBL:<br>260 A024001                              |
|---|---|---|-----------------------|---------------------------------|--|
| Location of Construction:   | Owner Name:   |   | Owner Address:        |                                 | Phone:   |
| 952 BRIGHTON AVE  | WEBBER OIL COMPA  | ANY   | 700 MAIN ST           |                                 |  |
| Business Name:  | Contractor Name:  |   | Contractor Address:   |                                 | Phone  |
|   | Air Temp  |   | 11 Wallace Ave S      | outh Portland                   | (207) 774-2300                                   |
| Lessee/Buyer's Name   | Phone:  |   | Permit Type:          |                                 |  |
|   |   |   | HVAC                  |                                 |  |
| Proposed Use:   |   | Propose   | d Project Description | :                               |  |
| Commercial/ Subway- install a Yo  | ork direct vent in attic  | install   | a York direct vent    | in attic                        |  |
|   |   |   |                       |                                 |  |
| Dept: Zoning Status<br>Note:  | Pending   | Reviewer:   |                       | Approval 1                      | Date:<br>Ok to Issue:                            |
| Note:<br>Dept: Building Status  | Pending   |   | Michael A. Colli      |                                 | Ok to Issue:  Date: 09/28/2006                   |
| Note:<br>Dept: Building Status<br>Note:   | Approved with Conditions  | Reviewer:   | Michael A. Colli      |                                 | Ok to Issue:                                     |
| Note:<br>Dept: Building Status  | Approved with Conditions  | Reviewer:   | Michael A. Colli      |                                 | Ok to Issue:                                     |
| Note:<br>Dept: Building Status<br>Note:<br>1) Equipment must be installed in                                      | Approved with Conditions  | Reviewer:   | Michael A. Colli      |                                 | Ok to Issue:  Date: 09/28/2006                   |
| Note:<br>Dept: Building Status<br>Note:<br>1) Equipment must be installed in<br>2) The installation must comply w | Approved with Conditions  | <b>Reviewer:</b><br>acturer's specifi<br>Regulations. | Michael A. Colli      |                                 | Ok to Issue:<br>Date: 09/28/2006<br>Ok to Issue: |
| Note:<br>Dept: Building Status<br>Note:<br>1) Equipment must be installed in<br>2) The installation must comply w | Approved with Conditions<br>n compliance with the manufa<br>with the State of Maine Gas I | <b>Reviewer:</b><br>acturer's specifi<br>Regulations. | Michael A. Colli      | ns Approval I                   | Ok to Issue:<br>Date: 09/28/2006<br>Ok to Issue: |

| FILL IN AN  | ID SIGN WITH INK  |
|---|---|
|   | N FOR PERMIT PERMITISSUED   |
| HEATING OR PO   | OWER EQUIPMENT 260 A 24   |
| To the INSPECTOR OF BUILDINGS, PORTLAND, ME.<br>The undersigned hereby applies for a permit to in<br>accordance with the Laws of Maine, the Building Code o | estall the following heating, cooking or power equipment in $f$ the City of Portland, and the following specifications:   |
| Location / CBL <u>952</u> Brighton AUC<br>Name and address of owner of appliance <u>Subury</u>  | Use of Building Sub shop Date 9/8/06  |
| Installer's name and address Airturp 11 W   | lallace twe.  |
| Installer's name and address <u>Airtemp 11 W</u><br><u>S. Portlend</u> ME 6410  | 6   |
| Location of appliance:  | DEPT. OF OULLING TRADITION           Type of Chimney:         CITY OF PORTLAND. ME  |
| Basement Floor  | Masonry Lined   |
| Attic 🗆 Roof  | Factory built   |
| Type of Fuel:   |   |
| Gas 🗆 Oil 🗖 Solid   | Metal     Factory Built U.L. Listing #  |
| Appliance Name: YORK  |   |
| U.L. Approved X Yes No  | $ \begin{array}{c c} & & & \\ $ |
|   |   |
| Will appliance be installed in accordance with the manufacture's  | Type of Fuel Tank   |
| installation instructions? 🙀 Yes 🛛 No   | D Gas Natural Gas   |
| IF <u>NO</u> Explain:   | Gas / Value of Cary   |
|   |   |
|   |   |
| The Type of License of Installer:   | Number of TanksA  |
| <ul> <li>Master Plumber #</li> <li>Solid Fuel #</li> </ul>  | Distance from Tords to Contan of El   |
| <ul> <li>Oil #</li> </ul>   | Distance from Tank to Center of Flame feet  |
| Der Gas #_PNT1977   | Cost of Work: <u>\$ 8000.00</u>   |
| • Other   | Permit Fee: \$ 180.00   |
| Approved  | Approved with Conditions  |
| Fire:   | See attached letter or requirement  |
| Ele.:   |   |
| Bldg.:  | Inspector's Signature DG/D-f20<br>Date Approve  |
| Signature of Installer  | PETER LEWIS   |
| White - Inspection Yellow - File  | Pink - Applicant's Gold - Assessor's Copy   |

~



# NORTHEAST TEST CONSULTANTS

September 13, 2006

Mr. Eric Levesque Build Partners 10 Main Street Rochester, New Hampshire 03839

RE: Post Asbestos Abatement Visual Inspection Former Burger King, 1071 Brighton Avenue, Portland, Maine NTC Job #10121-2006

Dear Mr. Levesque:

Please find enclosed the documentation for the Visual Inspection performed on September 13, 2006 at the Former Burger King located on 1071 Brighton Avenue in Portland, Maine.

Northeast Test Consultants inspected the regulated asbestos area in accordance with the State of Maine <u>Asbestos Regulations</u>, Chapter 425, Section 8(B)(1) and Section 7(D)(g).

A visual inspection of the 2,400 square foot regulated area was conducted following the abatement of the asbestos roofing felt. No suspect asbestos debris was visible within the physical limits of the posted asbestos work area allowing for un-restricted access to allow for renovations/demolition activities to proceed.

Whenever roofing materials are removed using hand tools versus mechanical saws, the requirement for conducting air clearance sampling is not warranted as stated in Section 7(D)(g) of Chapter 425 of the mine Asbestos Regulations.

This report includes a visual inspection form which notes the satisfactory completion of the abatement activity in the regulated work area.

Please review the provided information and feel free to give me a call should you have any questions regarding this matter.

Sincerely James Guzelian General Manage 244-I

Attachments

Yes

DATE: 09/13/2006

# VISUAL INSPECTION OF ASBESTOS ABATEMENT WORK AREA

NTC JOB #10121-2006 CLIENT: Build Partners

PROJECT: 1071 Brighton Ave, Portland Bidg Demo LOCATION: Former Burger King

Attempt #: 1

PASSED:

Area Satisfactorily Encapsulated? N/A

Wipe Samples Collected ?N/A

| Inspection List         | Inspection Status | Deficiencies: List Below |
|-------------------------|-------------------|--------------------------|
| Floor(s)                | <u>Q K</u>        |                          |
| Horizontal Surfaces     | OK                |                          |
| <u>Pipe Lengths</u>     | <u>N/A</u>        | · · · ·                  |
| Lagging                 | N/A               |                          |
| HVAC Equipment          | <u>N/A</u>        |                          |
| Boiler, Brocohing, etc. | N/A               |                          |
| Stairs                  | N/A               |                          |
| Lighting Fixtures       | <u>N/A</u>        |                          |
| Non Porous Surfaces     | <u>QK</u>         |                          |
| Associated Winne        | N/A               |                          |
| Sprinkler System        | N/A               |                          |
| Mechanical Equipment    | <u>N/A</u>        |                          |
| Pipe/Wall Intersections | <u>N/A</u>        |                          |
| Stagine & Planks        | <u>N/A</u>        |                          |
| Bolts, Threads, etc.    | <u>N/A</u>        | nnu                      |
| Other                   | N/A               | 274                      |

Field Notes: Acadia removed approximately 2,400 square feet of roof felts from the Former Burger King at 1071 Brighton Avenue. Acadia left roof felts around penetrations and air handlers as directed. No visible debris within work area. Passed visual inspection. Okay to deregulate work area.

Industrial Hygienisc. Tom Hatch

NORTHEAST TEST CONSULTANTS 587 Spring Street Westbrook, Maine 04092 (207) 854-3839

.



#### TUBULAR HEAT EXCHANGER SERIES ата MODELS: GF9S / GM9S / GY9S NIU KEGISTRY (Single Stage Downflow/Horizontal) ISO 9001 Certified Qualit 40 - 120 MBH INPUT anagement System (11.72 - 35.17 KW) INPUT LIST OF SECTIONS TWINNING AND STAGING ......12 ELECTRICAL POWER ......9 LIST OF FIGURES Transition Kit Assembly ......5 Combustion Airflow Path Through The Furnace Casing Typical Attic Installation ......7 Horizontal Right Condensate Drain Hose Configuration Horizontal Right Condensate Drain Hose Configuration Two-Stage Twinning Wiring Diagram ......13 Horizontal Right Condensate Drain Hose Configuration Horizontal Right Condensate Drain Hose Configuration Termination Configuration - 2 Pipe 18 Termination Configuration - 2 Pipe Horizontal 18 Double Horizontal Sealed Combustion Air and Vent Termination ... 18 Double Vertical Sealed Combustion Air and Vent Termination ..... 18

# LIST OF TABLES

| Unit Clearances to Combustibles                           | 3 |
|---|---|
| Minimum Duct Sizing For Proper Airflow                    | 4 |
| Round Duct Size   | 5 |
| Cabinet and Duct Dimensions                               | 6 |
| Recommended Filter Sizes                                  |   |
| Nominal Manifold Pressure - High Fire                     |   |
| Electrical and Performance Data1                          | 0 |
| Combustion Air Intake and Vent Connection Size at Furnace |   |
| (All Models)  | 4 |

# **SECTION I: SAFETY**

This is a safety alert symbol. When you see this symbol on labels or in manuals, be alert to the potential for personal injury.

Understand and pay particular attention to the signal words DANGER, WARNING, or CAUTION.

DANGER indicates an imminently hazardous situation, which, if not avoided, will result in death or serious injury.

WARNING indicates a potentially hazardous situation, which, if not avoided, <u>could result in death or serious injury</u>.

**CAUTION** indicates a potentially hazardous situation, which, if not avoided <u>may result in minor or moderate injury</u>. It is also used to alert against unsafe practices and hazards involving only property damage.

# **A**WARNING

 Combustion Air Supply and Vent Piping
 14

 Estimated Free Area
 19

 Free Area
 19

 Unconfined Space Minimum Area in Square Inch
 19

 Condensate Drain Hose
 21

 Inlet Gas Pressure Range
 33

 Nominal Manifold Pressure
 33

 Blower Performance CFM
 35

 Filter Performance - Pressure Drop Inches W.C. and (kPa)
 35

Improper installation may create a condition where the operation of the product could cause personal injury or property damage. Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage. Refer to this manual for assistance or for additional information, consult a qualified contractor, installer or service agency.

# A CAUTION

This product must be installed in strict compliance with the installation instructions and any applicable local, state, and national codes including, but not limited to building, electrical, and mechanical codes.

## INSPECTION

As soon as a unit is received, it should be inspected for possible damage during transit. If damage is evident, the extent of the damage should be noted on the carrier's freight bill. A separate request for inspection by the carrier's agent should be made in writing. Also, before installation the unit should be checked for screws or bolts, which may have loosened in transit. There are no shipping or spacer brackets which need to be removed.

# FURNACE LOCATION AND CLEARANCES

# The furnace shall be located using the following guidelines:

- 1. Where a minimum amount of air intake/vent piping and elbows will be required.
- 2. As centralized with the air distribution as possible.
- Where adequate combustion air will be available (particularly when the appliance is not using outdoor combustion air).
- 4. Where it will not interfere with proper air circulation in the confined space.
- Where the outdoor combustion air/vent terminal will not be blocked or restricted. Refer to "COMBUSTION AIR / VENT CLEAR-ANCES" located in SECTION VII of these instructions. These minimum clearances must be maintained in the installation.
- Where the unit will be installed in a level position with no more than 1/4" (6.4 mm) slope side-to-side and front-to-back to provide proper condensate drainage.

#### Installation in freezing temperatures:

- Furnace shall be installed in an area where ventilation facilities provide for safe limits of ambient temperature under normal operating conditions. Ambient temperatures must not fall below 32°F (0°C) unless the condensate system is protected from freezing.
- Do not allow return air temperature to be below 55° F (13° C) for extended periods. To do so may cause condensation to occur in the main heat exchanger, leading to premature heat exchanger failure, leading to premature heat exchanger failure.

Improper installation in an ambient below 32°F (0.0° C) could create

a hazard, resulting in damage, injury or death.

- 3. If this furnace is installed in any area where the ambient temperature may drop below 32° F (0° C), a UL listed self-regulated heat tape must be installed on any condensate drain lines. It is required that self regulating heat tape rated at 3 watts per foot be used. This must be installed around the condensate drain lines in the unconditioned space. Always install the heat tape per the manufacturer's instructions. Cover the self-regulating heat tape with fiberglass, Armaflex or other heat resistant insulating material.
- 4. If this unit is installed in an unconditioned space and an extended power failure occurs, there will be potential damage to the condensate trap, drain lines and internal unit components. Following a power failure situation, do not operate the unit until inspection and repairs are performed.

#### **Clearances for access:**

Ample clearances should be provided to permit easy access to the unit. The following minimum clearances are recommended:

- 1. Twenty-four (24) inches (61 cm) between the front of the furnace and an adjacent wall or another appliance, when access is required for servicing and cleaning.
- Eighteen (18) inches (46 cm) at the side where access is required for passage to the front when servicing or for inspection or replacement of flue/vent connections.

In all cases, accessibility clearances shall take precedence over clearances for combustible materials where accessibility clearances are greater.



Downflow/Horizontal furnaces for installation on combustible flooring only when installed on the accessory combustible floor base on wood flooring only and shall not be installed directly on carpeting, tile or other combustible material.

Check the rating plate and power supply to be sure that the electrical characteristics match. All models use nominal 115 VAC, 1 Phase 60Hz power supply.

Furnace shall be installed so the electrical components are protected from water.

### Installation in a residential garage:

 A gas-fired furnace for installation in a residential garage must be installed so the burner(s) and the ignition source are located not less than 18 inches (46 cm) above the floor, and the furnace must be located or protected to avoid physical damage by vehicles.

TABLE 1: Unit Clearances to Combustibles

| APPLICATION | тор      | FRONT    | REAR     | LEFT SIDE | RIGHT SIDE | FLUE     | FLOOR/<br>BOTTOM      | CLOSET | CLOSET | ALCOVE | ATTIC            | LINE<br>CONTACT |
|-------------|----------|----------|----------|-----------|------------|----------|-----------------------|--------|--------|--------|------------------|-----------------|
|             | In. (mm) | In. (mm) | In. (mm) | In. (mm)  | In. (mm)   | In. (mm) | In. (mm)              |        |        |        | CONTACT          |                 |
| DOWNFLOW    | 1 (25.4) | 3 (76.2  | 0 (0)    | 0 (0)     | 0 (0)      | 0 (0)    | 1 (25.4) <sup>1</sup> | YES    | YES    | YES    | NA               |                 |
| HORIZONTAL  | 0 (0)    | 3 (76.2  | 0 (0)    | 1 (25.4)  | 1 (25.4)   | 0 (0)    | 0 (0)                 | YES    | YES    | YES    | YES <sup>2</sup> |                 |

1. Combustible floor base or air conditioning coil required for use on combustible floor.

2. Line contact only premitted between lines formed by the intersection of the rear panel (top in horizontal position) of the furnace jacket and building joists, studs or framing.

# SECTION II: DUCTWORK

# DUCTWORK GENERAL INFORMATION

The duct system's design and installation must:

- 1. Handle an air volume appropriate for the served space and within the operating parameters of the furnace specifications.
- Be installed in accordance with standards of NFPA (National Fire Protection Association) as outlined in NFPA pamphlets 90A and 90B (latest editions) or applicable national, provincial, or state, and local fire and safety codes.
- 3. Create a closed duct system. For residential and Non-HUD Modular Home installations, when a furnace is installed so that the supply ducts carry air circulated by the furnace to areas outside the space containing the furnace, the return air shall also be handled by a duct(s) sealed to the furnace casing and terminating outside the space containing the furnace.
- Complete a path for heated or cooled air to circulate through the air conditioning and heating equipment and to and from the conditioned space.

#### TABLE 3: Round Duct Size

| Round Duct Size | Calculated Area For Each Round Duct Size |
|-----------------|--|
| inches (cm)     | Sq.in (cm <sup>2</sup> )                 |
| 5 (13)          | 19.6 (126)                               |
| 6 (15)          | 28.2 (182)                               |
| 7 (18)          | 38.4 (248)                               |
| 8 (20)          | 50.2 (324)                               |
| 9 (23)          | 63.6 (410)                               |
| 10 (25)         | 78.5 (506)                               |
| 11 (28)         | 95 (613)                                 |
| 12 (30)         | 113.1 (730)                              |
| 13 (33)         | 132.7 (856)                              |
| 14 (36)         | 153.9 (993)                              |

 The Air Temperature Rise is determined by subtracting the Return Air Temperature Reading from the Supply Air Temperature Reading.

 The External Static Pressure is determined by adding the Supply Duct Static Pressure reading to the Return Duct Static Pressure reading.

TABLES 2 AND 3 are to be used as a guide only to help the installer determine if the duct sizes are large enough to obtain the proper air flow (CFM) through the furnace. TABLES 2 and 3 ARE NOT to be used to design ductwork for the building where the furnace is being installed. There are several variables associated with proper duct sizing that are not included in the tables. To properly design the ductwork for the building, Refer to the ASHRAE Fundamentals Handbook, Chapter on "DUCT DESIGN" or a company that specializes in Residential and Modular Home duct designs.

**IMPORTANT:** If the supply air duct is being connected to the furnace without the use of an accessory duct connector, then a transition duct must be installed with flanges or tabs that are securely attach and sealed to the supply air duct and to the base of the furnace. The transition duct must have insulation between the transition duct and any combustible material.

The transition duct must be the same dimensional size as the rectangular opening in the base of the furnace.



The Cooling Coil Cabinet can be used in place of the combustible floor base for downflow installations on combustible materials. The furnace should be installed with the cooling coil cabinet specifically intended for downflow applications. The cooling coil cabinet must be secured to the floor. A supply air duct plenum is installed through the opening provided. The supply air duct is then secured to the duct system with screws and sealed to prevent leaks. If a matching cooling coil is used, it may be placed directly on the furnace outlet using the accessory transition kit and sealed to prevent leakage. The transition kit must be used to secure the cooling coil cabinet to the furnace casing when installed in a downflow configuration.

This transition kit may be installed in one of two ways. The transition kit may be installed and secured to either the furnace or the cooling coil cabinet by the use of screws and then it must be sealed to prevent leaks.

- If the transition kit has been installed on the cooling coil cabinet it
  must be secured to the cooling coil cabinet with screws. The supply air side of the furnace is then placed on the cooling coil cabinet and then sealed for leaks.
- If the transition kit has been installed on the supply air side of the furnace it must be secured to the furnace with screws. The furnace and the transition kit are then placed on the cooling coil cabinet and then sealed for leaks.
- NOTE: Refer to instructions packed out with coil cabinet, for securing and sealing to the furnace.

**IMPORTANT:** The furnace, transition kit, and the cooling coil cabinet MUST BE SEALED as needed to prevent leaks, AND SECURED. Refer to the assembly drawing in Figure 2.

**IMPORTANT:** On all installations without a coil, a removable access panel is recommended in the outlet duct such that smoke or reflected light would be observable inside the casing to indicate the presence of leaks in the heat exchanger. This access cover shall be attached in such a manner as to prevent leaks.

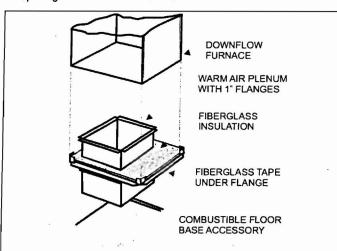


FIGURE 1 : Combustible Floor Base Accessory

The supply air temperature <u>MUST NEVER</u> exceed the **Maximum Supply Air Temperature**, specified on the nameplate.

Operating the furnace above the maximum supply air temperature will cause the heat exchanger to overheat, causing premature heat exchanger failure. Improper duct sizing, dirty air filters, incorrect manifold pressure, incorrect gas orifice and/or a faulty limit switch can cause the furnace to operate above the maximum supply air temperature. Refer to sections II, III, IX & X for additional information on correcting the problem.

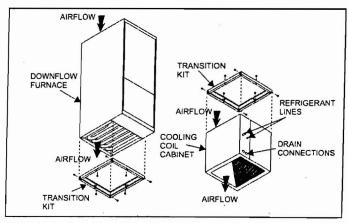
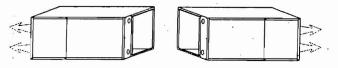


FIGURE 2: Transition Kit Assembly

**Horizontal Models** 



# Horizontal Installations With a Cooling Coil Cabinet

The furnace should be installed with the cooling coil cabinet specifically intended for horizontal applications. If a matching cooling coil is used, it may be placed directly on the supply air side of the furnace and sealed to prevent leakage. A warm air duct plenum with 1" (2.54 cm) is installed through the opening provided. The supply air duct system is connected to the warm air plenum and sealed to prevent leaks.

# RESIDENTIAL AND NON HUD MODULAR HOME DOWNFLOW AND HORIZONTAL RETURN PLENUM CONNECTION

The return duct system must be connected to the furnace inlet and the return duct system must terminate outside the space containing the furnace. When replacing an existing furnace, if the existing plenum is not the same size as the new furnace then the existing plenum must be removed and a new plenum installed that is the proper size for the new furnace.

Attach the return plenum to the furnace inlet duct flanges. This is typically through the use of S cleat material when a metal plenum is used. The use of an approved flexible duct connector is recommended on all installations. The connection of the plenum to the furnace and all the ducts connecting to the plenum must be sealed to prevent air leakage. The sheet metal should be crosshatched to eliminate any popping of the sheet metal when the indoor fan is energized.

The duct system is a very important part of the installation. If the duct system is improperly sized the furnace will not operate properly. The ducts attached to the furnace must be of sufficient size so that the furnace operates at the specified external static pressure and within the air temperature rise specified on the nameplate.

Attic installations must meet all minimum clearances to combustibles and have floor support with required service accessibility.

**IMPORTANT:** If an external mounted filter rack is being used see the instructions provided with that accessory for proper hole cut size.

# **SECTION III: FILTERS**

# **FILTER INSTALLATION**

All applications require the use of a filter. Replacement filter size is shown in Table 5.

TABLE 5: Recommended Filter Sizes

| input / Output<br>BTU/H (kW) | CFM<br>(m <sup>3</sup> /min) | Cabinet<br>Size | Top Return<br>Filter in(cm) |
|------------------------------|------------------------------|-----------------|-----------------------------|
| 40/37 (11.72/10.84)          | 1200 (34)                    | A               | (2) 14 x 20 (36 x 51)       |
| 60/55 (17.57/16.10)          | 1200 (34)                    | 6               | (2) 14 x 20 (36 x 51)       |
| 80/75 (23.42/21.96)          | 1200 (34)                    | В               | (2) 14 x 20 (36 x 51)       |
| 80/75 (23.42/21.96)          | 1600 (45)                    | С               | (2) 14 x 20 (36 x 51)       |
| 100/95 (29.28/27.82)         | 1600 (45)                    | С               | (2) 14 x 20 (36 x 51)       |
| 100/95 (29.28/27.82)         | 2000 (57)                    | С               | (2) 14 x 20 (36 x 51)       |
| 120/112 (35.14/32.80)        | 2000 (57)                    | D               | (2) 14 x 20 (36 x 51)       |

# **Downflow Filters**

Downflow furnaces typically are installed with the filters located above the furnace, extending into the return air plenum or duct. Any branch duct (rectangular or round duct) attached to the plenum must attach to the vertical plenum above the filter height.

Filters(s) may be located in the duct system external to the furnace using an external duct filter box attached to the furnace plenum or at the end of the duct in a return filter grille(s). The use of straps and / or supports is required to support the weight of the external filter box.

If the accessory electronic air cleaner is installed, be sure the air cleaner is designed to accommodate the furnace CFM (cm/m) and the air cleaner is installed so it does not obstruct the return airflow. Consideration should be given when locating the air cleaner for maintenance and temperatures should the indoor fan motor fail to operate. The use of straps and / or supports is required to support the weight of the electronic air cleaner. It is recommended that the air cleaner not be located within 12 inches (30.5 cm) from the top of the return air opening on the furnace. Refer to the instructions supplied with the electronic air cleaner.



All loose accessories shipped with the furnace must be removed from the blower compartment, prior to installation.

If pleated media air filters or any filter that has a large pressure drop is installed in the return air duct system be sure that the pressure drop caused by the air filter will not prevent the furnace from operating within the rise range specified on the rating plate. If the furnace does not operate within the specified rise range then a larger air filter or an air filter that has a lower pressure drop must be installed.

**IMPORTANT:** For easier filter access in a downflow configuration, a removable access panel is recommended in the vertical run of the return air plenum immediately above the furnace.

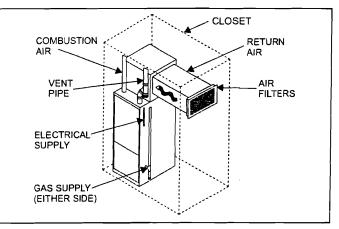


FIGURE 4: Return Filter Grill and Return Duct Installation

**IMPORTANT:** Air velocity through throwaway type filters must not exceed 300 feet per minute (1.52 m/m). All velocities over this require the use of high velocity filters. Refer to Table 17.

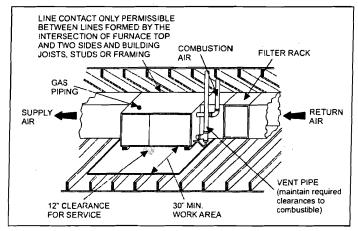


# HORIZONTAL APPLICATION

### Horizontal Filters

All filters and mounting provision must be field supplied. Filters(s) may be located in the duct system external to the furnace or in a return filter grille(s). Filters(s) may be located in the duct system using an external duct filter box attached to the furnace plenum. Any branch duct (rectangular or round duct) attached to the plenum must attach to the vertical plenum above the filter height. The use of straps and / or supports is required to support the weight of the external filter box. An accessory filter rack is available.

## **ATTIC INSTALLATION**



### FIGURE 5: Typical Attic Installation

This appliance is design certified for line contact when the furnace is installed in the horizontal left or right position. The line contact is only

# A CAUTION

The gas valve body is a very thin casting that can take any limited external force. Never apply a pipe wrench to the body of the gas valve when installing piping. A wrench must be placed on the octagonal hub located on the gas inlet side of the valve. Placing a wrench to the body of the gas valve will damage the valve causing improper operation and/or the valve to leak.

Gas piping may be connected from either side of the furnace using any of the gas pipe entry knockouts on both sides of the furnace. Refer to Figure 3 dimensions.

# **GAS ORIFICE CONVERSION FOR PROPANE (LP)**

This furnace is constructed at the factory for natural gas-fired operation, but may be converted to operate on propane (LP) gas by using a factory-supplied LP conversion kit. Follow the instructions supplied with the LP kit. Refer to Table 6 or the instructions in the propane (LP) conversion kit for the proper gas orifice size.

TABLE 6: Nominal Manifold Pressure - High Fire

| Manifold Pressures (in wc)  |           |        |                 |           |  |  |
|---|-----------|--------|-----------------|-----------|--|--|
|   |           |        | Altitude (feet) |           |  |  |
|   | ſ         | 0-7999 | 8000-8999       | 9000-9999 |  |  |
|   | 800       | 3.5    | 3.5             | 3.5       |  |  |
| ne  | 850       | 3.5    | 3.5             | 3.5       |  |  |
| £ <a< td=""><td>900</td><td>3.5</td><td>3.5</td><td>3.5</td></a<> | 900       | 3.5    | 3.5             | 3.5       |  |  |
| Bui   | 950       | 3.5    | 3.5             | 3.3       |  |  |
| eat<br>LU/  | 1000      | 3.5    | 3.2             | 2.9       |  |  |
| s Heating Value<br>(BTU/cu ft.)                                   | 1050      | 3.5    | 2.9             | 2.7       |  |  |
| Gas<br>(I   | 1100      | 3.2    | 2.7             | 2.4       |  |  |
|   | 2500 (LP) | 9.8    | 8.2             | 7.5       |  |  |

#### **HIGH ALTITUDE GAS ORIFICE CONVERSION**

This furnace is constructed at the factory for natural gas-fired operation at 0 - 8,000 feet (0-m - 2,438 m) above sea level.

The manifold pressure must be changed in order to manitain proper and safe operation when the furnace is installed in a location where the altitude is greater than 8,000 feet (2,438 m) above sea level. Refer to to Table 6 for proper manifold pressure settings.

# HIGH ALTITUDE PRESSURE SWITCH CONVERSION

For installation where the altitude is less than 8,000 feet (2,438 m), it is not required that the pressure switch be changed. For altitudes above 8,000 feet (2,438 m), see Field Installed Accessories - High Altitude pressure Switch.

|                            | Manifold Pressures (kpa) |              |           |           |  |  |  |
|----------------------------|--------------------------|--------------|-----------|-----------|--|--|--|
|                            |                          | Altitude (m) |           |           |  |  |  |
|                            |                          | 0-2437       | 2438-2742 | 2743-3048 |  |  |  |
|                            | 29.8                     | 0.87         | 0.87      | 0.87      |  |  |  |
| ne                         | 31.7                     | 0.87         | 0.87      | 0.87      |  |  |  |
| ر<br>د                     | 33.5                     | 0.87         | 0.87      | 0.87      |  |  |  |
| Heating Value<br>(MJ/cu m) | 35.4                     | 0.87         | 0.87      | 0.81      |  |  |  |
| eat<br>N/C                 | 37.3                     | 0.87         | 0.80      | 0.73      |  |  |  |
| ĭ S                        | 39.1                     | 0.87         | 0.73      | 0.67      |  |  |  |
| Gas                        | 41.0                     | 0.80         | 0.66      | 0.61      |  |  |  |
|                            | 93.2 (LP)                | 2.44         | 2.03      | 1.86      |  |  |  |

# ADANGER

#### PROPANE AND HIGH ALTITUDE CONVERSION KITS

It is very important to choose the correct kit and/or gas orifices for the altitude and the type of gas for which the furnace is being installed.

Only use natural gas in furnaces designed for natural gas. Only use propane (LP) gas for furnaces that have been properly converted to use propane (LP) gas. Do not use this furnace with butane gas.

Incorrect gas orifices or a furnace that has been improperly converted will create an extremely dangerous condition resulting in premature heat exchanger failure, excessive sooting, high levels of carbon monoxide, personal injury, property damage, a fire hazard and/or death.

High altitude and propane (LP) conversions are required in order for the appliance to satisfactory meet the application.

An authorized distributor or dealer must make all gas conversions. In Canada, a certified conversion station or other qualified agency, using factory specified and/or approved parts, must perform the conversion.

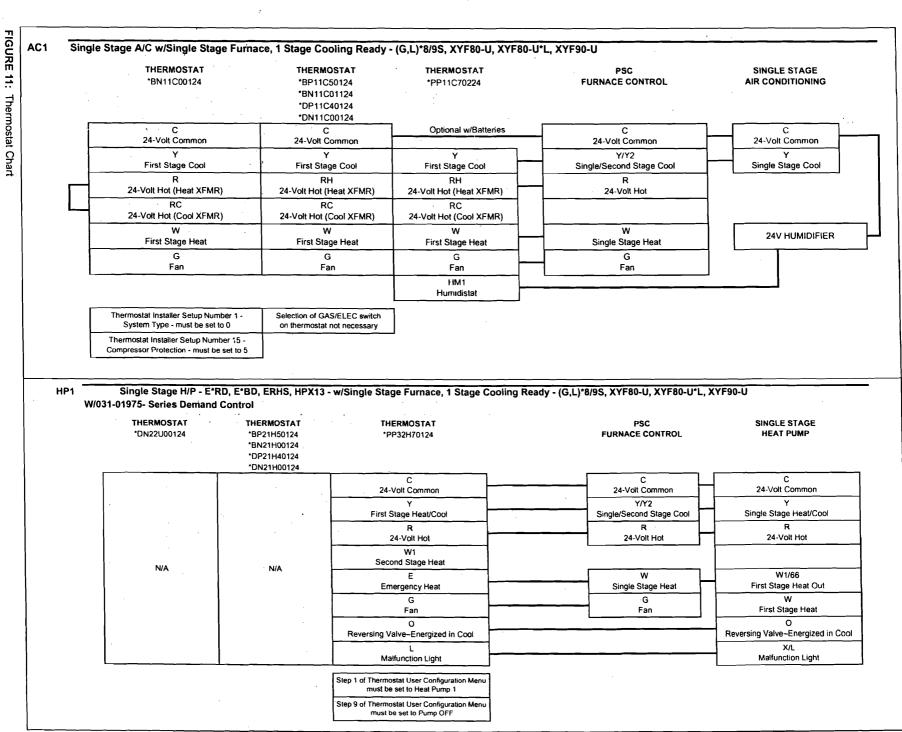
The installer must take every precaution to insure that the furnace has been converted to the proper gas orifice size when the furnace is installed. Do not attempt to drill out any orifices to obtain the proper orifice size. Drilling out a gas orifice will cause misalignment of the burner flames, causing premature heat exchanger burnout, high levels of carbon monoxide, excessive sooting, a fire hazard, personal injury, property damage and/or death.

# SECTION V: ELECTRICAL POWER

# **ELECTRICAL POWER CONNECTIONS**

Field wiring to the unit must be grounded. Electric wires that are field installed shall conform to the temperature limitation for 63°F (35°C) rise wire when installed in accordance with instructions. Refer to Table 7 in these instructions for specific furnace electrical data.





Unitary Products Group

167807-UIM-A-1205

## Single-Wire Twinning Instructions

Connect the control wiring as shown in the Figure 14.

- 1. Connect the low voltage wiring from the wall thermostat to the terminal strip on the control board of Furnace #1.
- 2. Connect a wire from the TWIN terminal of Furnace #1 to the TWIN terminal of Furnace #2.
- Install a separate 24V relay as shown in the diagram below. Use of this relay is required, as it ensures that the transformers of the two furnaces are isolated, thus preventing the possibility of any safety devices being bypassed.

# Single-Wire Twinning Operation

Heating - On a call for heat (W signal) from the wall thermostat, both furnaces will start the ignition sequence and the burners on both furnaces will light. About thirty seconds after the burners light, the blowers on both furnaces will come on in heating speed. When the thermostat is satisfied, the burners will all shut off and, after the selected blower off delay time, both blowers will shut off at the same time. The twinning control ensures that both blowers come on and shut off at the same time.

Cooling - On a call for cooling (Y signal) from the wall thermostat, both furnace blowers will come on at the same time in cooling speed. When the thermostat is satisfied, both blowers will stay on for 60 seconds, then will shut off at the same time.

Continuous Fan - On a thermostat call for continuous fan (G signal), both furnace blowers will come on at the same time in cooling speed and will stay on until the G signal is removed.

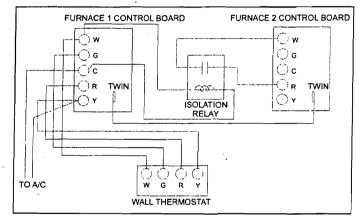


FIGURE 14: Single Stage Twinning Wiring Diagram

# STAGING

In applications where more heating capacity or more airflow capacity is needed than what one furnace can deliver, twinning can be used to make two furnaces operate in tandem, using one duct system and one room thermostat. This control can also be used along with a two-stage wall thermostat to stage two twinned furnaces, making them operate like a single two-stage furnace. This allows only one furnace to supply heat during times when the heat output from one furnace is sufficient to satisfy the demand. When one duct system is used for two furnaces, it is necessary that the two blowers operate in unison. The twinning function of this board ensures that both blowers turn on and off simultaneously, and operate on the same blower speed. Even when only one furnace is supplying heat, both furnace blowers must run.

## Single-Wire Staging

The single-wire twinning feature of this board can also be used for staging of two furnaces. With this feature, a single wire is connected between the TWIN terminal on one furnace board to the TWIN terminal on the second furnace board. The board then communicates the blower status from one furnace to the other along this wire. This communication makes the second furnace blower come on at the same time, and on the same speed, as the first furnace blower.

### Single-Wire Staging Instructions

Connect the control wiring as shown in the Figure 15.

- Connect the low voltage wiring from the wall thermostat to the terminal strip on the control board of Furnace #1. For staging applications, the wire from thermostat W1 is connected to the W connection on the board on Furnace #1. The wire from thermostat W2 is connected to Furnace #2 through a separate relay, as described below.
- 2. Connect a wire from the TWIN terminal of Furnace #1 to the TWIN terminal of Furnace #2.
- Install a separate 24V relay as shown in the diagram below. Use of this relay is required, as it ensures that the transformers of the two furnaces are isolated, thus preventing the possibility of any safety devices being bypassed.

### **Single-Wire Staging Operation**

Heating - On a call for first-stage heat (W1 signal) from the wall thermostat, Furnace #1 will start the ignition sequence and the burners will light. About thirty seconds after the burners light, the blowers on both furnaces will come on in heating speed. When the thermostat is satisfied, the burners will shut off and, after the selected blower off delay time, both blowers will shut off at the same time. On a call for second stage of heat, the burners of Furnace #2 will also light and both blowers will run. The twinning control ensures that both blowers come on and shut off at the same time.

Cooling - On a call for cooling (Y signal) from the wall thermostat, both furnace blowers will come on at the same time. When the thermostat is satisfied, both blowers will stay on for 60 seconds, then will shut off at the same time.

Continuous Fan - On a thermostat call for continuous fan (G signal), both furnace blowers will come on at the same time in cooling speed and will stay on until the G signal is removed.

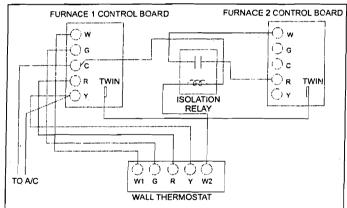


FIGURE 15: Two-Stage Twinning Wiring Diagram

# SECTION VII: COMBUSTION AIR AND VENT SYSTEM

# COMBUSTION AIR AND VENT SAFETY

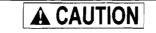
This Category IV, dual certified direct vent furnace is designed for residential application. It may be installed without modification to the condensate system in a basement, garage, equipment room, alcove, attic or any other indoor location provided the space temperature is 32 °F (0°C) or higher and where all required clearance to combustibles and other restrictions are met. The combustion air and the venting system must be installed in accordance with Section 5.3, Air for Combustion and Ventilation, of the National Fuel Gas Code Z223.1/NFPA 54 (latest edition), or Sections 7.2, 7.3 or 7.4 of CSA B149.1, National Gas and Propane Codes (latest edition) or applicable provisions of the local building code and these instructions.

**IMPORTANT:** The "VENT SYSTEM" must be installed as specified in these instructions for Residential and Non HUD Modular Homes. The sealed combustion air / vent system is the only configuration that can be installed in a Non HUD Modular Home.

# COMBUSTION AIR AND VENT PIPING ASSEMBLY

The final assembly procedure for the combustion air and vent piping is as follows:

- 1. Cut piping to the proper length beginning at the furnace.
- 2. Deburr the piping inside and outside.
- 3. Chamfer (bevel) the outer edges of the piping.
- 4. Dry-fit the vent piping assembly from the furnace to the outside termination checking for proper fit support and slope.
- 5. Dry-fit the combustion air piping assembly checking for proper fit, support and slope on the following systems:
  - A. Sealed combustion air systems from the furnace to the outside termination.
  - B. Ventilated combustion air systems from the furnace to the attic or crawl space termination.



Solvent cements are flammable and must be used in well-ventilated areas only. Keep them away from heat, sparks and open flames. Do not breathe vapors and avoid contact with skin and eyes.

- Disassemble the combustion air and vent piping, apply cement primer and the cement per the manufactures instructions. Primer and cement must conform to ASTM D2564 for PVC, or ASTM D2235 for ABS piping.
- 7. All joints must provide a permanent airtight and watertight seal.
- 8. Support the combustion air and vent piping such that it is angled a minimum of 1/4" per foot (0.635 cm/m) so that condensate will flow back towards the furnace. Piping should be supported with pipe hangers to prevent sagging.
- 9. Seal around the openings where the combustion air and / or vent piping pass through the roof or sidewalls.

# **COMBUSTION AIR / VENT CLEARANCES**

**IMPORTANT:** The vent must be installed with the minimum clearances as shown in Figure 16, and must comply with local codes and requirements.

#### **VENT SYSTEM**

This furnace is certified to be installed with one of two possible vent configurations.

- Horizontal vent system. This vent system can be installed completely horizontal or combinations of horizontal, vertical, or offset using elbows.
- Vertical vent system. This vent system can be installed completely vertical or a combination of horizontal, vertical, or offset using elbows.

# HORIZONTAL VENT APPLICATIONS AND TERMINATION

When selecting the location for a horizontal combustion air / vent termination, the following should be considered:

- 1. Observe all clearances listed in vent clearances in these instructions.
- 2. Termination should be positioned where vent vapors will not damage plants or shrubs or air conditioning equipment.
- Termination should be located where it will not be affected by wind gusts, light snow, airborne leaves or allow recirculation of flue gases.
- 4. Termination should be located where it will not be damaged or exposed to flying stones, balls, etc.
- 5. Termination should be positioned where vent vapors are not objectionable.
- Horizontal portions of the vent system must slope upwards and be supported to prevent sagging. The vent system may be supported by the use of clamps or hangers secured to a permanent part of the structure every 4 ft. (1.22 m).
- 7. A vent drain is required when vent passes through any unconditioned space such as an attic or crawl space in order to prevent the accumulation of excess condensate in the inducer motor during operational cycles. Refer to Figure 21 & 22.
- 8. Sealed combustion air systems must be installed so the vent and the combustion air pipes terminate in the same atmospheric zone. Refer to Figures 20, 21, & 22.

## **DOWNFLOW VENT ASSEMBLY**

- Place the 2" (5.08 cm) 45° PVC street elbow on the vent connection shown in Figure 17.
- Place the 2" (5.08 cm) PVC WYE ("Y") assembly on the 2" (5.08 cm) 45° PVC street elbow as shown in Figure 17.
- 3. Locate the rubber condensate hose in front of the blower access panel.
- 4. Slide the hose through the hole in the top cover, and insert the hose on to the barbed fitting on the bottom of the 2" (5.08 cm) PVC WYE ("Y") assembly as shown in Figure 17.

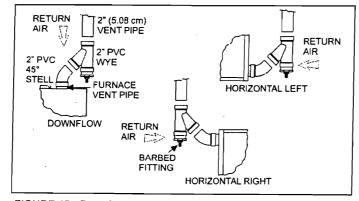


FIGURE 17: Downflow/Horizontal Vent Assembly

# HORIZONTAL VENT ASSEMBLY

# Horizontal Left Vent Assembly

- 1. Place the 2" (5.08 cm) 45° PVC street elbow on the vent connection shown in Figure 17.
- Place the 2" (5.08 cm) PVC WYE ("Y") assembly on the 2" (5.08 cm) 45° PVC street elbow as shown in Figure 17.
- 3. Refer to the "DOWNFLOW/HORIZONTAL CONDENSATE INTER-NAL DRAIN CONFIGURATIONS" for futher details.

## Horizontal Right Vent Assembly

- Place the 2" (5.08 cm) 45° PVC street elbow on the vent connection shown in Figure 17.
- Place the 2" (5.08 cm) PVC WYE ("Y") assembly on the 2" (5.08 cm) 45° PVC street elbow as shown in Figure 17.
- 3. Refer to the "DOWNFLOW/HORIZONTAL CONDENSATE INTER-NAL DRAIN CONFIGURATIONS" for futher details.

# EXTERNAL HORIZONTAL VENT DRAIN (Field Supplied)

When installing the furnace with a horizontal vent configuration that will predominately be in a low ambient condition it is recommended that an external vent drain be installed in the horizontal portion of the venting system. The external vent drain is also recommended for extremely long horizontal vent applications. This is recommended to prevent accumulation of excess condensate in the inducer motor during operational cycles. Refer to Figure 18 for recommended external vent drain configuration and connections.

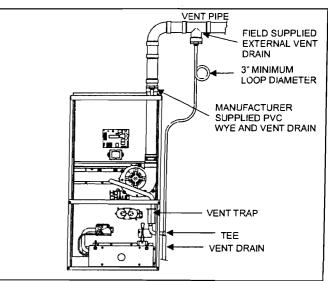


FIGURE 18: External Horizontal Vent Drain

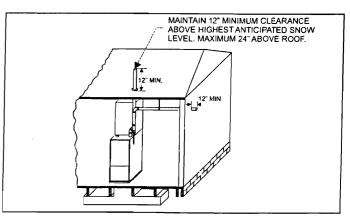


FIGURE 19: Termination Configuration - 1 Pipe

#### **Outdoor Combustion Air**

# **Combustion Air Intake/Vent Connections**

This installation requires combustion air to be brought in from outdoors. This requires a properly sized pipe (shown in Figures 31, 33, or 35) that will bring air in from the outdoors to the furnace combustion air intake collar on the burner box. The second pipe (shown in Figures 31, 33 or 35) is the furnace vent pipe.

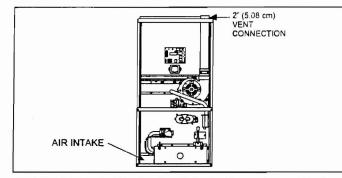


FIGURE 25: Sealed Combustion Air Intake Connection and Vent Connection

The combustion air intake pipe should be located either through the wall (horizontal or side vent) or through the roof (vertical vent). Care should be taken to locate side vented systems where trees or shrubs will not block or restrict supply air from entering the terminal.

Also, the terminal assembly should be located as far as possible from a swimming pool or a location where swimming pool chemicals might be stored. Be sure the terminal assembly follows the outdoor clearances listed in Section #1 "COMBUSTION AIR QUALITY (LIST OF CONTAM-INANTS)."

Fresh air pipe can either be routed through the furnace or routed outside the furnace.

### Ambient Combustion Air Supply

This type installation will draw the air required for combustion from within the space surrounding the appliance and from areas or rooms adjacent to the space surrounding the appliance. This may be from within the space in a non-confined location or it may be brought into the furnace area from outdoors through permanent openings or ducts. It is not piped directly into the burner box. A single, properly sized pipe from the furnace vent connector to the outdoors must be provided. For downflow models combustion air is brought into the furnace through the unit top panel opening. Do not install a pipe into the combustion air pipe at the top of the furnace. Refer to Figures 19 & 26.



This type of installation requires that the supply air to the appliance(s) be of a sufficient amount to support all of the appliance(s) in the area. Operation of a mechanical exhaust, such as an exhaust fan, kitchen ventilation system, clothes dryer or fireplace may create conditions requiring special attention to avoid unsatisfactory operation of gas appliances. A venting problem or a lack of supply air will result in a hazardous condition, which can cause the appliance to soot and generate dangerous levels of CARBON MONOX-IDE, which can lead to senous injury, property damage and I or death.

An **unconfined space** is not less than 50 cu.ft  $(1.42 \text{ m}^3)$  per 1,000 Btu/ hr. (0.2928 kW) input rating for all of the appliances installed in that area.

Rooms communicating directly with the space containing the appliances are considered part of the unconfined space, if openings are not furnished with doors.

A confined space is an area with less than 50 cu.ft  $(1.42 \text{ m}^3)$  per 1,000 Btu/hr. (0.2928 kW) input rating for all of the appliances installed in that area. The following must be considered to obtain proper air for combustion and ventilation in confined spaces.

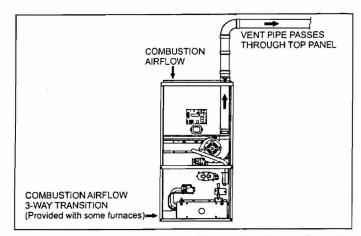


FIGURE 26: Combustion Airflow Path Through The Furnace Casing to the Burner Box

#### **Combustion Air Source From Outdoors**

The blocking effects of louvers, grilles and screens must be given consideration in calculating free area. If the free area of a specific louver or grille is not known, refer to Table 10, to estimate free area.

#### TABLE 10: Estimated Free Area

| Wood or Metal      | Wood 20-25%*                           |
|--------------------|--|
| Louvers or Grilles | Metal 60-70% *                         |
| Screens+           | 1/4" (0.635 cm)<br>mesh or larger 100% |

Do not use less than 1/4" (0.635 cm) mesh

 Free area or louvers and grilles varies widely; the installer should follow louver or grilles manufacturer's instructions.

## Dampers, Louvers and Grilles (Canada Only)

- The free area of a supply air opening shall be calculated by subtracting the blockage area of all fixed louvers grilles or screens from the gross area of the opening.
- 2. Apertures in a fixed louver, a grilles, or screen shall have no dimension smaller than 0.25" (0.64 cm).
- 3. A manually operated damper or manually adjustable louvers are not permitted for use.
- A automatically operated damper or automatically adjustable louvers shall be interlocked so that the main burner cannot operate unless either the damper or the louver is in the fully open position.

## TABLE 11: Free Area

| *                    | Minimum Free Area Required for Each Opening |  |                            |  |  |  |  |  |  |  |  |
|----------------------|---|--|----------------------------|--|--|--|--|--|--|--|--|
| BTUH Input<br>Rating | Horizontal Duct<br>(2,000 BTUH)             | Vertical Duct or<br>Opening to Outside<br>(4,000 BTUH) | Round Duct<br>(4,000 BTUH) |  |  |  |  |  |  |  |  |
| 40,000               | 20 sq. in. (50cm)                           | 10 sq. in. (25 cm)                                     | 4" (10 cm)                 |  |  |  |  |  |  |  |  |
| 60,000               | 30 sq. in. (76 cm)                          | 15 sq. in. (38 cm)                                     | 5" (13 cm)                 |  |  |  |  |  |  |  |  |
| 80,000               | 40 sq. in. (102 cm)                         | 20 sq. in. (51 cm)                                     | 5" (13 cm)                 |  |  |  |  |  |  |  |  |
| 100,000              | 50 sq. in. (102 cm)                         | 25 sq. in. (64 cm)                                     | 6" (15 cm)                 |  |  |  |  |  |  |  |  |
| 120,000              | 60 sq. in. (152 cm)                         | 30 sq. in. (76 cm)                                     | 7" (18 cm)                 |  |  |  |  |  |  |  |  |
|                      | etermining Free Area                        | a.   |                            |  |  |  |  |  |  |  |  |
| Appliance            | 1Appliance                                  | 2Total Input   |                            |  |  |  |  |  |  |  |  |
| 100,000 +            | 30,000 = (130,000 ÷                         | 4,000) = 32.5 Sq. In.                                  | Vertical                   |  |  |  |  |  |  |  |  |
| Appliance            |   | 2Total Input   |                            |  |  |  |  |  |  |  |  |
| 100,000 +            | 30,000 = (130,000 ÷                         | 2,000) = 65 Sq. In. ⊢                                  | lorizontal                 |  |  |  |  |  |  |  |  |

TABLE 12: Unconfined Space Minimum Area in Square Inch

| BTUH Input Rating                                     | Minimum Free Area Required for Each Opening   |
|---|---|
| 40,000  | 250 (635 cm <sup>2</sup> )  |
| 60,000  | 375 (953 cm <sup>2</sup> )  |
| 80,000  | 500 (1270 cm <sup>2</sup> )   |
| 100,000   | 625 (1588 cm <sup>2</sup> )   |
| 120,000   | 750 (1905 cm <sup>2</sup> )   |
| EXAMPLE: Square f<br><u>28,000 BTUH</u> X 50<br>1,000 | eet is based on 8 foot ceilings.<br>Cubic Ft. = <u>1,400</u> = 175 Sq. Ft.<br>8' Ceiling Height |

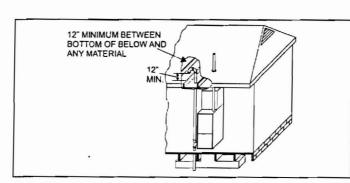


FIGURE 28: Attic Combustion Air Termination

# **Specially Engineered Installations**

The above requirements shall be permitted to be waived where special engineering, approved by the authority having jurisdiction, provides an adequate supply of air for combustion, ventilation and dilution of flue gases.



# SECTION VIII: CONDENSATE PIPING

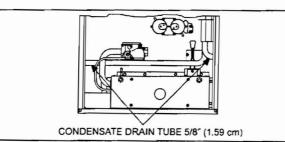


FIGURE 29: Condensate Drain Internal Hose Routing

# **CONDENSATE DRAIN**

The condensate drain connection is provided in the furnace for field installation. It consists of the hoses shown below, a NPT male connection, and a 1/2" (1.27 cm) female x 3/4" (1.9 cm) PVC slip coupling. Some of the drain hoses will be needed to convert the condensate drain system when the furnace is installed in a horizontal left or right configuration. Refer to Figures 30 - 36 for the condensate hose sizes for condensate drain connections.

**IMPORTANT:** The condensate drain from the furnace may be connected in common with the drain from an air conditioning coil if allowed by local code.

**IMPORTANT:** Condensate must be disposed of properly. Follow local plumbing or wastewater codes. The drain line must maintain a 1/4" per foot (0.635 cm per meter) slope to the drain.

# CONDENSATE DRAIN TRAP AND DRAIN FREEZE PROTECTION

Special precautions MUST be made if installing furnace in an area, which may drop below freezing. This can cause improper operation or damage to the equipment. If the furnace is installed in an area that has the potential of freezing, the drain line and the drain trap must be protected. Use a 3 to 6 watt per foot (0.003 to 0.006 kW per meter) at 115 vac, 40° F (4.4° C) self-regulating, shielded and waterproof heat tape. Wrap the drain trap and the drain line with the heat tape and secure with ties. Follow the heat tape manufacturer's recommendations.

# **CONDENSATE DRAIN HOSE PART NUMBERS**

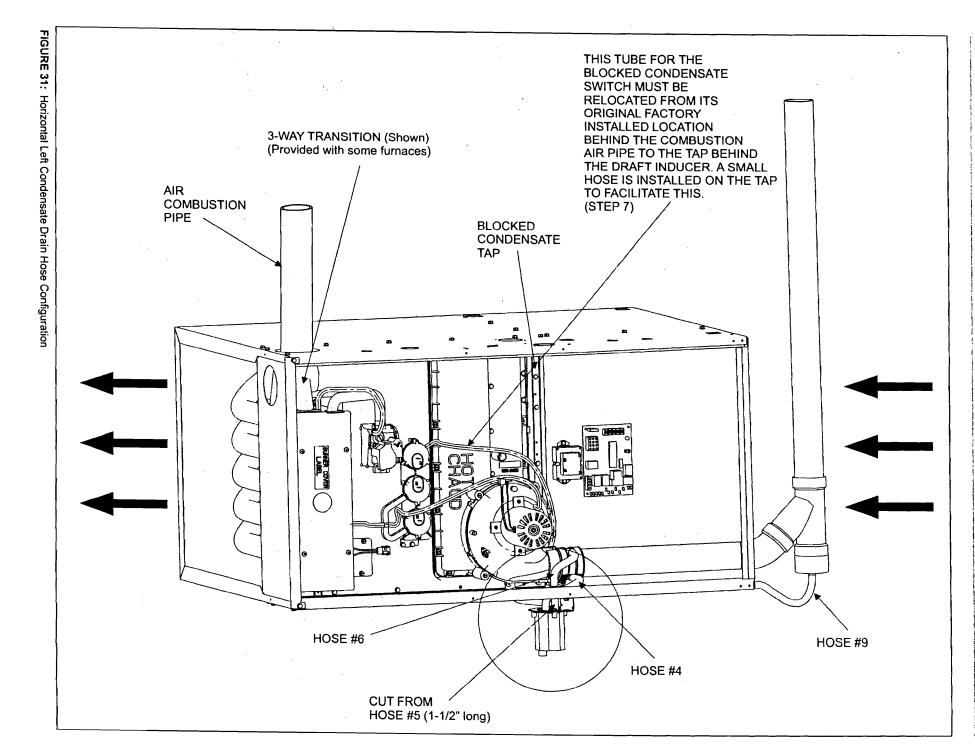
TABLE 13: Condensate Drain Hose

| Part<br>Number | Hose<br>Number | Description  |  |  |  |  |
|----------------|----------------|--|--|--|--|--|
| 028-15156-000  | #1             | Drain tube - Condensate pan (Down flow)  |  |  |  |  |
| 028-15176-000  | #2             | Drain tube - Inducer (Horizontal RT.)  |  |  |  |  |
|                |                | -Vent system Down flow)  |  |  |  |  |
| 028-15168-000  | #3             | Drain tube - Inducer (Down flow)   |  |  |  |  |
| 028-15176-000  | #4             | Drain tube - Rain gutter (Down flow & Horizontal RT.)  |  |  |  |  |
| 028-15176-000  | #5             | Drain tube - After Tee (Down flow)   |  |  |  |  |
| 028-15196-000  | #6             | Drain tube - Upper rain gutter (Horizontal LT.)  |  |  |  |  |
| 028-15169-001  | #7             | Drain tube - After Tee (Horizontal RT.)  |  |  |  |  |
| 028-13309-004  | #8             | Drain tube - P-trap (All models)   |  |  |  |  |
| 028-15158-000  | #9             | Drain tube - Vent system (Horizontal LT.)  |  |  |  |  |
|                | -              | Before Tee (Horizontal RT.)  |  |  |  |  |
| 028-15197-000  | #10            | Drain tube – Condensate pan (Horizontal –<br>drain closer to the front of the furnace, both LT & RT) |  |  |  |  |
|                |                | h a barbed nipple, and a barbed tee are part of 028-15176-000.                                       |  |  |  |  |

# DOWNFLOW/HORIZONTAL CONDENSATE INTERNAL DRAIN CONFIGURATIONS

#### **Downflow - Refer to Figure 30**

Furnace is shipped with one end of condensate hose #2 left open in the furnace. If the provided Wye's drain is aligned with the opening in the top of the furnace, hose #2 can be used. If it is desired that the Wye and street elbow assembly point away from the opening in the casing top, then the #2 hose will have to be replaced with provided #9 hose. The dogleg end of hose #9 hose should be installed on the drain of the Wye.



Unitary Products Group

# Horizontal Right Air Flow (Inducer High) Refer to Figures 33-36 Installation with condensate trap bracket (Front of casing):

# Refer to Figure 33 & 34

- 1. Remove the 2" knockout on the casing side, away from the inducer motor.
- 2. Remove all the condensate hoses inside the furnace, including the 3/8" barbed nipple, factory installed, in the rain gutter.
- Remove the drain cap from the bottom rain gutter drain and insert the 3/8" barbed nipple removed above in the bottom rain gutter drain. Place the cap, just removed, to the other side of the rain gutter on the inducer.
- 4. Remove the condensate trap and its bracket from inside the furnace, saving the screws for later use.
- 5. Remove the large condensate cap from the side of the condensate pan and install it on the middle drain of the condensate pan, from where #1 hose was removed.
- 6. Install longer dogleg end of hose #10 through the casing hole on to the side drain of the condensate pan, where cap was removed in step #3. Some lubricant may have to be used to facilitate this installation as the hose is designed to be a tight fit over the condensate drain. The other, smaller, dogleg end of hose #10 should be installed into the large recessed drain in the condensate trap.
- Install the condensate trap bracket, with the condensate trap, on to the front side of the furnace, using the screws removed in step #1.
- 8. Install the dogleg end of hose #9 on the Wye drain and route the hose through the opening on top of the furnace, as shown. Install the other end of the #9 hose to the barbed tee, inside the furnace.
- 9. Install the dogleg end of hose #4 to the rain gutter on the inducer. The other end of hose #4 should be installed on the 3/8" barbed tee.
- 10. Install one end of hose #7 on the 3/8" barbed tee inside the furnace. Guide the other end of hose #7 towards the condensate trap, and install it on the tap on the condensate trap.
- 11. Install the dogleg end of hose #2 on the bottom drain of the inducer. Guide the other end of hose #2 towards the condensate trap, and install it on the small recessed drain in the condensate trap.
- 12. Ensure that all hoses are properly installed, have no kinks, and are draining properly. All hoses on the condensate trap and condensate pan should be pushed all the way down to ensure against leakage and performance. Some hoses may have to be trimmed for proper fit.
- NOTE: The condensate trap can also be installed on the 2" knockout opening, in this configuration, using the provided condensate trap bracket. Some modifications may, however, have to be made to the condensate hoses.

# **A** CAUTION

Ensure all condensate hoses are pushed all the way down on the condensate trap, barbed fittings, and condensate pan drains.

# **A** CAUTION

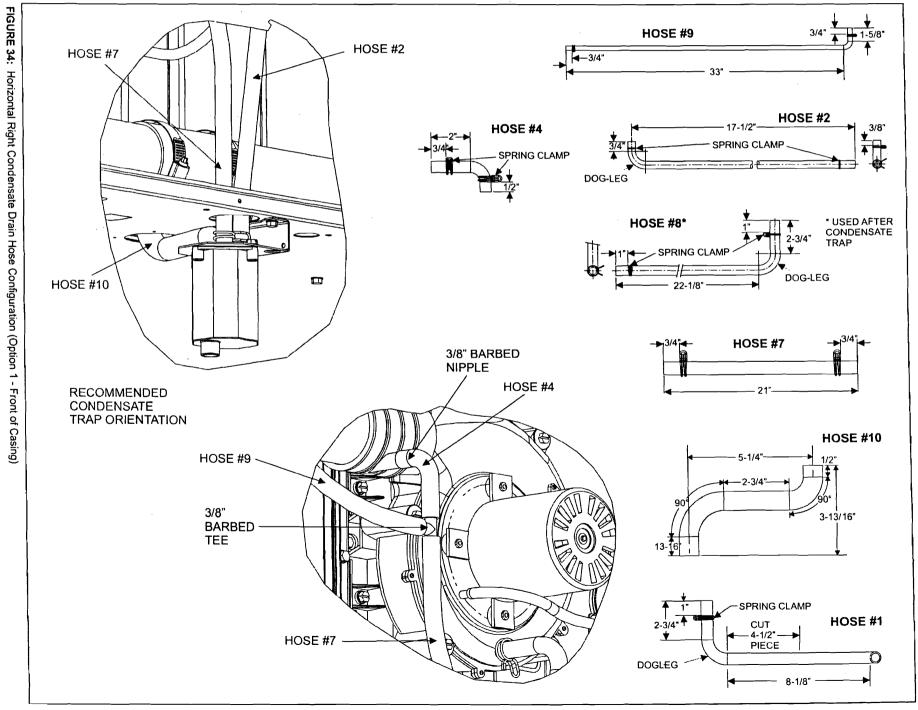
Plug all unused condensate trap, condensate pan and inducer drain connection points using plugs provided.

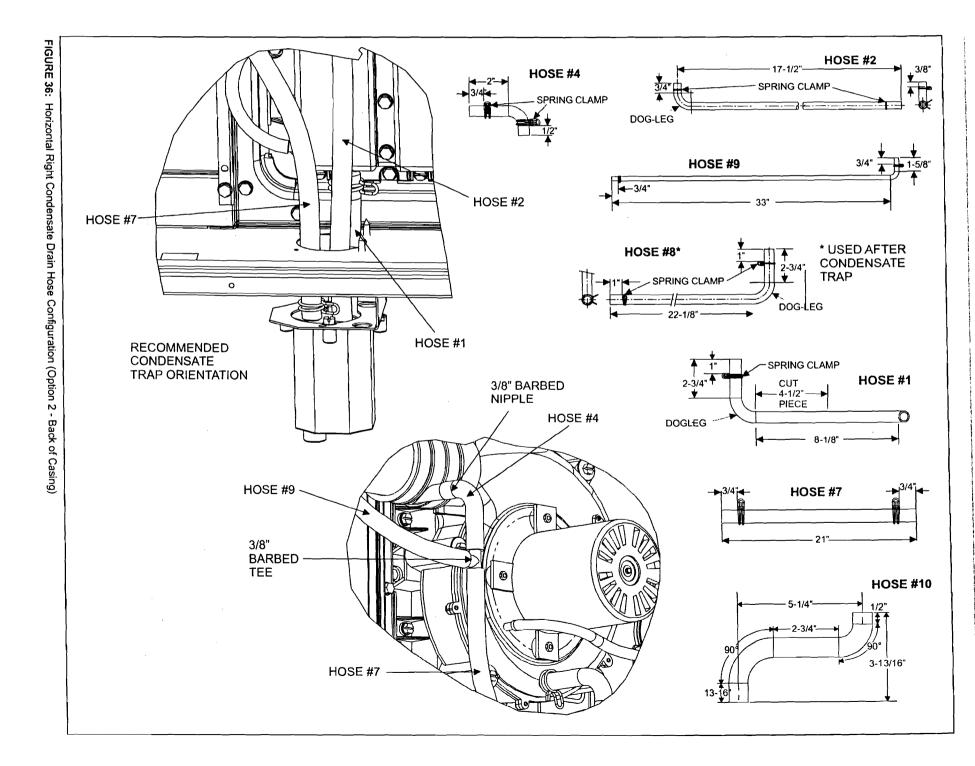
Installation with condensate trap bracket (Back of casing): Refer to Figure 35 & 36

- Remove the 2" knockout on the casing side, away from the inducer motor.
- 2. Remove all the condensate hoses inside the furnace, including the 3/8" barbed nipple, factory installed, in the rain gutter.
- Remove the drain cap from the bottom rain gutter drain and insert the 3/8" barbed nipple removed above in the bottom rain gutter drain. Place the cap, just removed, to the other side of the rain gutter on the inducer.
- 4. Remove the condensate trap and it's bracket from inside the furnace, saving the screws for later, use.
- Remove the large condensate cap from the side of the condensate pan and install it on the middle drain of the condensate pan, from where #1 hose was removed.
- 6. Do not remove condensate trap from the condensate trap bracket.
- 7. Cut 2-1/2" straight piece from hose #1 and install it through the knockout opening in the casing on the side of the condensate pan, from where the cap was previously removed. Insert the other end of the hose into the large recessed drain on the condensate trap.
- 8. Install the condensate trap bracket to the 2" inch hole on the side of casing, using existing holes, lining up the condensate pan opening with the larger opening on the condensate trap.
- 9. Install the dogleg end of hose #9 on the Wye drain and route the hose through the opening on top of the furnace. Install the other end of the #9 hose to the barbed tee, inside the furnace.
- Install the dogleg end of hose #4 on 3/8" barbed nipple, in the rain gutter. The other end of hose #4 should be installed on the 3/8" barbed tee.
- Install one end of hose #7 on the 3/8" barbed tee inside the furnace. Guide the other end of hose #7 towards the condensate trap, and install it on the tap on the condensate trap
- 12. Install the dogleg end of hose #2 on the bottom drain of the inducer. Guide the other end of hose #2 towards the condensate trap, and install it on the small recessed drain in the condensate trap.
- 13. Ensure that all hoses are properly installed, have no kinks, and are draining properly. All hoses on the condensate trap should be pushed all the way down to ensure against leakage. All hoses on the condensate pan should be pulled all the way up to ensure proper operation.

N







Unitary Products Group

26

167807-UIM-A-1205

There is an accessory kit (1PK0601) available from Source 1, which has the following items:

- 1 12" (30 cm) length x 1/8" (0.3 cm) diameter tubing
- 2 pieces of 4" (10 cm) length x 1/8" (0.3 cm) diameter tubing
- 1 5/16" (0.8 cm) tee
- 1 5/16" (0.8 cm) x 1/8" (3.175 mm) reducing coupling
- 1 1/8" (0.3 cm) adapter

There is a accessory kit (1PK0602) available from Source 1, which has the following items:

- 12" (30 cm) length x 1/8" (0.3 cm) diameter tubing
- 2 pieces of 4" (10 cm) length x 1/8" (0.3 cm) diameter tubing
- 1 5/16" (0.8 cm) tee
- 1 5/16" (0.8 cm) x 1/8" (0.3 cm) reducing coupling
- 1 1/8" (0.3 cm) adapter
- 1 Dwyer Manometer

These items are required in order to properly perform the required startup procedure.

# **IGNITION SYSTEM SEQUENCE**

- 1. Turn the gas supply ON at external valve and main gas valve.
- 2. Set the thermostat above room temperature to call for heat.
- 3. System start-up will occur as follows:
  - a. The induced draft blower motor will start and come up to speed. Shortly after inducer start-up, the hot surface igniter will glow for about 17 seconds.
  - b. After this warm up, the ignition module will energize (open) the main gas valve.
  - c. After flame is established, the supply air blower will start in about 30 seconds.



# FIRE OR EXPLOSION HAZARD

Failure to follow the safety warnings exactly could result in serious injury, death or property damage.

Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections. A fire or explosion may result causing property damage, personal injury or loss of life. **IMPORTANT:** Burner ignition may not be satisfactory on first startup due to residual air in the gas line or until gas manifold pressure is adjusted. The ignition control will make 3 attempts to light before locking out.

With furnace in operation, check all of the pipe joints, gas valve connections and manual valve connections for leakage using an approved gas detector, a non-corrosive leak detection fluid, or other leak detection methods. Take appropriate steps to stop any leak. If a leak persists, replace the component.

The furnace and its equipment shutoff valve must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of 1/2 PSI (3.45 kPa).

The furnace must be isolated from the gas supply piping system by closing the equipment shutoff valve during any pressure testing of the gas supply piping system.

# CALCULATING THE FURNACE INPUT (NATURAL GAS)

- NOTE: Burner orifices are sized to provide proper input rate using natural gas with a heating value of 1030 BTU/Ft<sup>3</sup> (38.8 MJ/m<sup>3</sup>). If the heating value of your gas is significantly different, it may be necessary to replace the orifices.
- NOTE: Front door of burner box must be secured when checking gas input.
- 1. Turn off all other gas appliances connected to the gas meter.
- At the gas meter, measure the time (with a stop watch) it takes to use 2 cubic ft. (0.0566 m<sup>3</sup>.) of gas.
- Calculate the furnace input by using one of the following equations.

# **A** CAUTION

Be sure to relight any gas appliances that were turned off at the start of this input check.

TABLE 14: Inlet Gas Pressure Range

| INLET GAS PRESSURE RANGE |                       |                      |  |  |  |  |  |  |  |  |
|--------------------------|-----------------------|----------------------|--|--|--|--|--|--|--|--|
|                          | Natural Gas           | Propane (LP)         |  |  |  |  |  |  |  |  |
| Minimum                  | 4.5" W.C. (1.12 kPa)  | 8.0" W.C. (1.99 kPa) |  |  |  |  |  |  |  |  |
| Maximum                  | 10.5" W.C. (2.61 kPa) | 13.0" (3.24 kPa) W.C |  |  |  |  |  |  |  |  |

**IMPORTANT:** The inlet gas pressure operating range table specifies what the minimum and maximum gas line presures must be for the furnace to operate safely. The gas line pressure  $\underline{MUST BE}$ 

- 7" W.C. (1.74 kPA) for Natural Gas
- 11" W.C. (2.74 kPA) for Propane (LP) Gas

in order to obtain the BTU input specified on the rating plate and/or the nominal manifold pressure specified in these instructions and on the rating plate.

# **ADJUSTMENT OF MANIFOLD GAS PRESSURE**

Manifold gas pressure may be measured by two different procedures. It may be measured with the burner box cover in place or it may be measured with the burner box cover removed. Follow the appropriate section in the instructions below. Refer to Figure 38 for a drawing of the locations of the pressure ports on the gas valve.

# Turn gas off at the ball valve or gas cock on gas supply line before the gas valve. Find the pressure ports on the gas valve marked OUT P and IN P.

- 1. The manifold pressure must be taken at the port marked OUT P.
- 2. The gas line pressure must be taken at the port marked IN P.
- Using a 3/32" (2.4 mm) Allen wrench, loosen the setscrew by turning it 1 turn counter clockwise. DO NOT REMOVE THE SET SCREW FROM THE PRESSURE PORT.

# Read the inlet gas pressure using either of the two methods below.

Reading the gas pressure with the burner box cover in place:

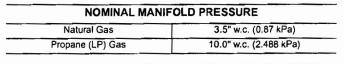
- A. Disconnect the pressure reference hose from the right side of the burner box. Using a tee fitting and a short piece of hose, connect the negative side of the manometer to the burner box as described in below.
- B. Remove one end the 5/16" (0.8 cm) ID flexible tubing over the pressure port on the burner box.
- C. Insert the end of the 5/16" (0.8 cm) tubing, that has the 1/8" (0.3 cm) adapter at the end of the tube, in to the 1/8" (0.3 cm) tee.
- D. Connect the 1/8" (0.3 cm) tee to the burner box adapter and to the negative side of a U-tube manometer or digital pressure measuring equipment with 2 1/8" (0.3 cm) tubes.
- E. Use the 5/16" (0.8 cm x 1/8" (0.3 cm) reducing coupling and a 4" (10.2 cm) piece of 1/8" (0.3 cm) tubing to connect the positive side of the manometer to the gas valve pressure reference port. Refer to Figure 39 for connection details.

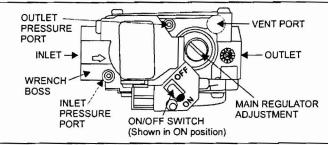
**Reading the gas pressure with the burner box cover removed -**Remove the screws securing the burner box front cover plate. Remove the cover. The gasket and may stick in place. Connect the positive side of the manometer to the gas valve as described in E above. There will be no second connection to the manometer, as it will reference atmospheric pressure. Refer to Figure 39 for connection details.

**IMPORTANT:** The cap for the pressure regulator must be removed entirely to gain access to the adjustment screw. Loosening or tightening the cap does not adjust the flow of gas.

- 1. Refer to Figure 38 for location of pressure regulator adjustment cap and adjustment screw on main gas valve.
- 2. Turn gas and electrical supplies on and follow the operating instructions to place the unit back in operation.
- Adjust manifold pressure by adjusting gas valve regulator screw for the appropriate gas per the following:

# TABLE 15: Nominal Manifold Pressure





# FIGURE 38: Gas Valve

**IMPORTANT:** If gas valve regulator is turned in (clockwise), manifold pressure is increased. If screw is turned out (counterclockwise), manifold pressure will decrease.

- After the manifold pressure has been adjusted, re-calculate the furnace input to make sure you have not exceeded the specified input on the rating plate. Refer to "CALCULATING THE FURNACE INPUT (NATURAL GAS)".
- 5. Once the correct BTU (kW) input has been established, turn the gas valve to OFF and turn the electrical supply switch to OFF; then remove the flexible tubing and fittings from the gas valve pressure tap and the pressure reference hose from the right side of the burner box and tighten the pressure tap plug using the 3/32" Allen wrench. Replace the burner box front cover (if it was removed) and place the pressure reference hose back on the gas valve.
- 6. Turn the electrical and gas supplies back on, and with the burners in operation, check for gas leakage around the gas valve pressure port for leakage using an approved gas detector, a non-corrosive leak detection fluid, or other leak detection methods.



The manifold pressure must be checked with the screw-off cap for the gas valve pressure regulator in place. If not, the manifold pressure setting could result in an over-fire condition. A high manifold pressure will cause an over-fire condition, which could cause premature heat exchanger failure. If the manifold pressure is too low, sooting and eventual clogging of the heat exchanger could occur. Be sure that gas valve regulator cap is in place and burner box to gas valve pressure reference hose is connected.

## TABLE 16: Blower Performance CFM

| MODELS                                   |              |      |                     |      |                     |      |         |      |                     |             | N - WIT             |      | _        |      | (1400)              |      |                     |      |                     |          |                     |
|--|--------------|------|---------------------|------|---------------------|------|---------|------|---------------------|-------------|---------------------|------|----------|------|---------------------|------|---------------------|------|---------------------|----------|---------------------|
|  |              | 0.1  | 0.025)              | 02   | (0.050)             | 0.27 | 0.075)  |      | 0.099)              |             | (0.124)             |      | 0.149)   |      | 0.174)              | 00/  | 0.199)              | 100/ | 0.224)              | 10       | 0.249)              |
| Input/<br>Output/<br>Airflow/<br>cabinet | Speed<br>Tap | CFM  | m <sup>3</sup> /min |      | m <sup>3</sup> /min |      | <u></u> |      | m <sup>3</sup> /min | <u> </u>    | m <sup>3</sup> /min |      | <u> </u> |      | m <sup>3</sup> /min |      | m <sup>3</sup> /min | `    | m <sup>3</sup> /min | <u>`</u> | m <sup>3</sup> /mir |
| · · ·                                    | High         | 1635 | 46                  | 1590 | 45                  | 1535 | 43      | 1480 | 42                  | 1415        | 40                  | 1340 | 38       | 1280 | 36                  | 1185 | 34                  | NR   | NR                  | NR       | NR                  |
| 40/37/                                   | Medium High  | 1179 | 33                  | 1170 | 33                  | 1160 | 33      | 1140 | 32                  | 1135        | 32                  | 1098 | 31       | 1048 | 30                  | 1026 | 29                  | NR   | NR                  | NR       | NR                  |
| 1200/A                                   | Medium Low   | 969  | 27                  | 967  | 27                  | 967  | 27      | 959  | 27                  | 93 <b>8</b> | 27                  | 905  | 26       | 860  | 24                  | 802  | 23                  | NR   | NR                  | NR       | NR                  |
|  | Low          | 774  | 22                  | 753  | 21                  | 745  | 21      | 726  | 21                  | 698         | 20                  | 674  | 19       | 652  | 18                  | 612  | 17                  | NR   | NR                  | NR       | NR                  |
|  | High         | 1687 | 48                  | 1652 | 47                  | 1631 | 46      | 1595 | 45                  | 1557        | 44                  | 1511 | 43       | 1456 | 41                  | 1382 | 39                  | 1313 | 37                  | 1211     | 34                  |
| 60/55/                                   | Medium High  | 1193 | 34                  | 1183 | 33                  | 1173 | 33      | 1162 | 33                  | 1142        | 32                  | 1115 | 32       | 1076 | 30                  | 1036 | 29                  | 982  | 28                  | 950      | 27                  |
| 1200/B                                   | Medium Low   | 933  | 26                  | 933  | 26                  | 921  | 26      | 911  | 26                  | 902         | 26                  | 872  | 25       | 825  | 23                  | 793  | 22                  | 771  | 22                  | 712      | 20                  |
|  | Low          | 752  | 21                  | 745  | 21                  | 731  | 21      | 718  | 20                  | 698         | 20                  | 652  | 18       | 602  | 17                  | 580  | 16                  | 536  | 15                  | 496      | 14                  |
|  | High         | 1686 | 48                  | 1658 | 47                  | 1623 | 46      | 1572 | 44                  | 1534        | 43                  | 1465 | 41       | 1391 | 39                  | 1305 | 37                  | 1202 | 34                  | 1091     | 31                  |
| 80/75/                                   | Medium High  | 1257 | 36                  | 1223 | 35                  | 1218 | 34      | 1203 | 34                  | 1177        | 33                  | 1142 | 32       | 1094 | 31                  | 1026 | 29                  | 939  | 27                  | 874      | 25                  |
| 1200/B                                   | Medium Low   | 977  | 28                  | 982  | 28                  | 976  | 28      | 955  | 27                  | 934         | 26                  | 899  | 25       | 843  | 24                  | 791  | 22                  | 738  | 21                  | 686      | 19                  |
|  | Low          | 775  | 22                  | 777  | 22                  | 757  | 21      | 733  | 21                  | 698         | 20                  | 663  | 19       | 627  | 18                  | 584  | 17                  | 549  | 16                  | 490      | 14                  |
|  | High         | 2071 | 59                  | 2026 | 57                  | 1981 | 56      | 1935 | 55                  | 1864        | 53                  | 1796 | 51       | 1713 | 48                  | 1625 | 46                  | 1532 | 43                  | 1401     | 40                  |
| 80/75/                                   | Medium High  | 1583 | 45                  | 1590 | 45                  | 1569 | 44      | 1554 | 44                  | 1532        | 43                  | 1502 | 43       | 1457 | 41                  | 1409 | 40                  | 1327 | 38                  | 1221     | 35                  |
| 1600/C                                   | Medium Low   | 1256 | 36                  | 1275 | 36                  | 1275 | 36      | 1288 | 36                  | 1275        | 36                  | 1265 | 36       | 1232 | 35                  | 1187 | 34                  | 1126 | 32                  | 1023     | 29                  |
|  | Low          | 937  | 27                  | 939  | 27                  | 936  | 26      | 945  | 27                  | 942         | 27                  | 936  | 26       | 912  | 26                  | 874  | 25                  | 810  | 23                  | 726      | 21                  |
|  | High         | 1996 | 56                  | 1961 | 56                  | 1938 | 55      | 1896 | 54                  | 1836        | 52                  | 1779 | 50       | 1707 | 48                  | 1625 | 46                  | 1531 | 43                  | 1399     | 40                  |
| 100/95/                                  | Medium High  | 1449 | 41                  | 1480 | 42                  | 1495 | 42      | 1488 | 42                  | 1488        | 42                  | 1449 | 41       | 1417 | 40                  | 1368 | 39                  | 1299 | 37                  | 1208     | 34                  |
| 1600/C                                   | Medium Low   | 1167 | 33                  | 1192 | 34                  | 1192 | 34      | 1187 | 34                  | 1202        | 34                  | 1192 | 34       | 1182 | 33                  | 1140 | 32                  | 1097 | 31                  | 1018     | 29                  |
|  | Low          | 932  | 26                  | 900  | 25                  | 871  | 25      | 840  | 24                  | 805         | 23                  | 761  | 22       | 710  | 20                  | 663  | 19                  | 641  | 18                  | 623      | 18                  |
|  | High         | 2404 | 68                  | 2320 | 66                  | 2225 | 63      | 2138 | 61                  | 2034        | 58                  | 1924 | 54       | 1816 | 51                  | 1692 | 48                  | 1559 | 44                  | 1422     | 40                  |
| 100/95/                                  | Medium High  | 2018 | 57                  | 1955 | 55                  | 1883 | 53      | 1815 | 51                  | 1750        | 50                  | 1670 | 47       | 1586 | 45                  | 1497 | 42                  | 1394 | 39                  | 1246     | 35                  |
| 2000/C                                   | Medium Low   | 1626 | 46                  | 1581 | 45                  | 1531 | 43      | 1488 | 42                  | 1418        | 40                  | 1363 | 39       | 1291 | 37                  | 1225 | 35                  | 1123 | 32                  | 964      | 27                  |
|  | Low          | 1336 | 38                  | 1291 | 37                  | 1249 | 35      | 1205 | 34                  | 1155        | 33                  | 1091 | 31       | 1018 | 29                  | 951  | 27                  | 884  | 25                  | 759      | 21                  |
|  | High         | 2520 | 71                  | 2432 | 69                  | 2353 | 67      | 2251 | 64                  | 2152        | 61                  | 2042 | 58       | 1947 | 55                  | 1815 | 51                  | 1701 | 48                  | 1525     | 43                  |
| 20/112/                                  | Medium High  | 2018 | 57                  | 1979 | 56                  | 1945 | 55      | 1911 | 54                  | 1863        | 53                  | 1779 | 50       | 1705 | 48                  | 1599 | 45                  | 1493 | 42                  | 1353     | 38                  |
| 2000/D                                   | Medium Low   | 1586 | 45                  | 1545 | 44                  | 1501 | 42      | 1457 | 41                  | 1407        | 40                  | 1351 | 38       | 1287 | 36                  | 1216 | 34                  | 1081 | 31                  | 926      | 26                  |
| ĺ  | Low          | 1321 | 37                  | 1266 | 36                  | 1213 | 34      | 1163 | 33                  | 1111        | 31                  | 1071 | 30       | 987  | 28                  | 864  | 24                  | 763  | 22                  | 700      | 20                  |

NOTES:

1. Airflow expressed in standard cubic feet per minute (CFM) and in cubic meters per minute (m<sup>3</sup>/min).

2. Motor voltage at 115 V.

3. NR = Operation at this static pressure is not recommended.

**FILTER PERFORMANCE** The airflow capacity data published in Table 16 represents blower per-formance WITHOUT filters. To determine the approximate blower performance of the system, apply the filter drop value for the filter being used or select an appropriate value from the Table 17.

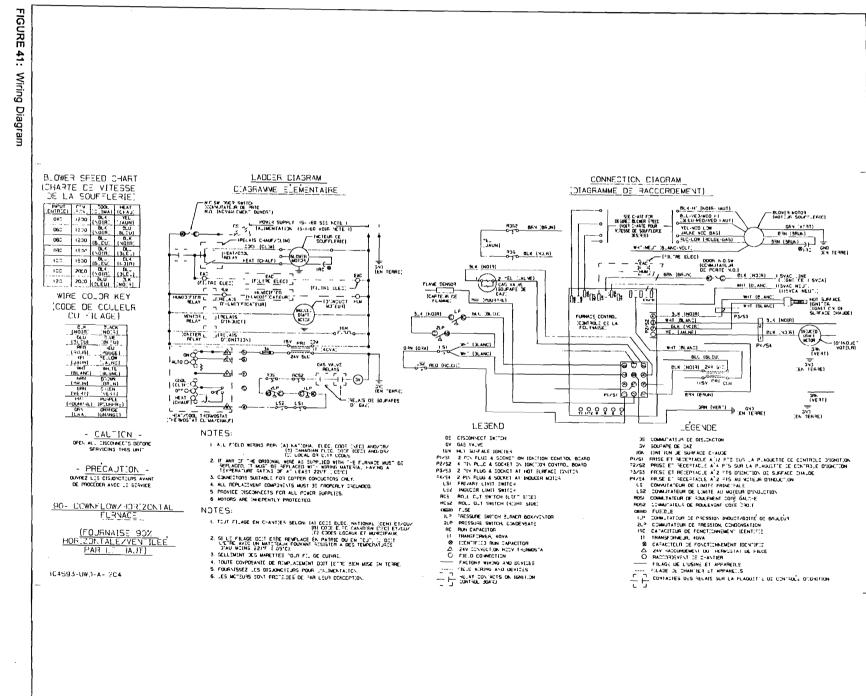
NOTE: The filter pressure drop values in Table 17 are typical values for the type of filter listed and should only be used as a guideline. Actual pressure drop ratings for each filter type vary between filter manufacturers.

TABLE 17: Eiltor Borfor \_ . . . .

| IABLE 17: Filter Performance - Pressure Drop Inches W.C. and (kPa) |  |
|--|--|
|--|--|

|               |               | MIN             | IMUM            | FILTER TYPE |         |         |                       |         |         |  |  |  |
|---------------|---------------|-----------------|-----------------|-------------|---------|---------|-----------------------|---------|---------|--|--|--|
| AIRFLOW RANGE |               | OPENI           | NG SIZE         | DISPO       | SABLE   | WASHAB  | LE FIBER <sup>1</sup> | PLE     | ATED    |  |  |  |
| CFM           | m³/m          | in <sup>2</sup> | cm <sup>2</sup> | In W.C.     | kPA     | In W.C. | kPA                   | In W.C. | kPA     |  |  |  |
| 0 - 750       | 0 - 21.4      | 230             | 584.2           | 0.01        | 0.00249 | 0.01    | 0.00249               | 0.15    | 0.03736 |  |  |  |
| 751 - 1000    | 21.25 - 28.32 | 330             | 838.2           | 0.05        | 0.01245 | 0.05    | 0.01245               | 0.20    | 0.04982 |  |  |  |
| 1001 - 1250   | 28.33 - 35.40 | 330             | 838.2           | 0.10        | 0.02491 | 0.10    | 0.02491               | 0.20    | 0.04982 |  |  |  |
| 1251 - 1500   | 35.41 - 42.48 | 330             | 838.2           | 0.10        | 0.02491 | 0.10    | 0.02491               | 0.25    | 0.06227 |  |  |  |
| 1501 - 1750   | 42.49 - 49.55 | 380             | 965.2           | 0.15        | 0.03736 | 0.14    | 0.03487               | 0.30    | 0.07473 |  |  |  |
| 1751 - 2000   | 49.56 - 56.63 | 380             | 965.2           | 0.19        | 0.04733 | 0.18    | 0.04484               | 0.30    | 0.07473 |  |  |  |
| 2001 & Above  | 56.64 - Above | 463             | 1176.0          | 0.19        | 0.04733 | 0.18    | 0.04484               | 0.30    | 0.07473 |  |  |  |

1. Washable Fiber are the type supplied with furnace (if supplied).



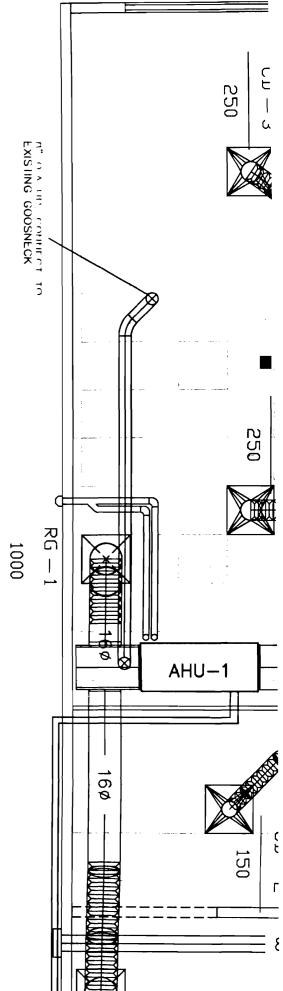
SECTION XI: WIRING DIAGRAM

167807-UIM-A-1205

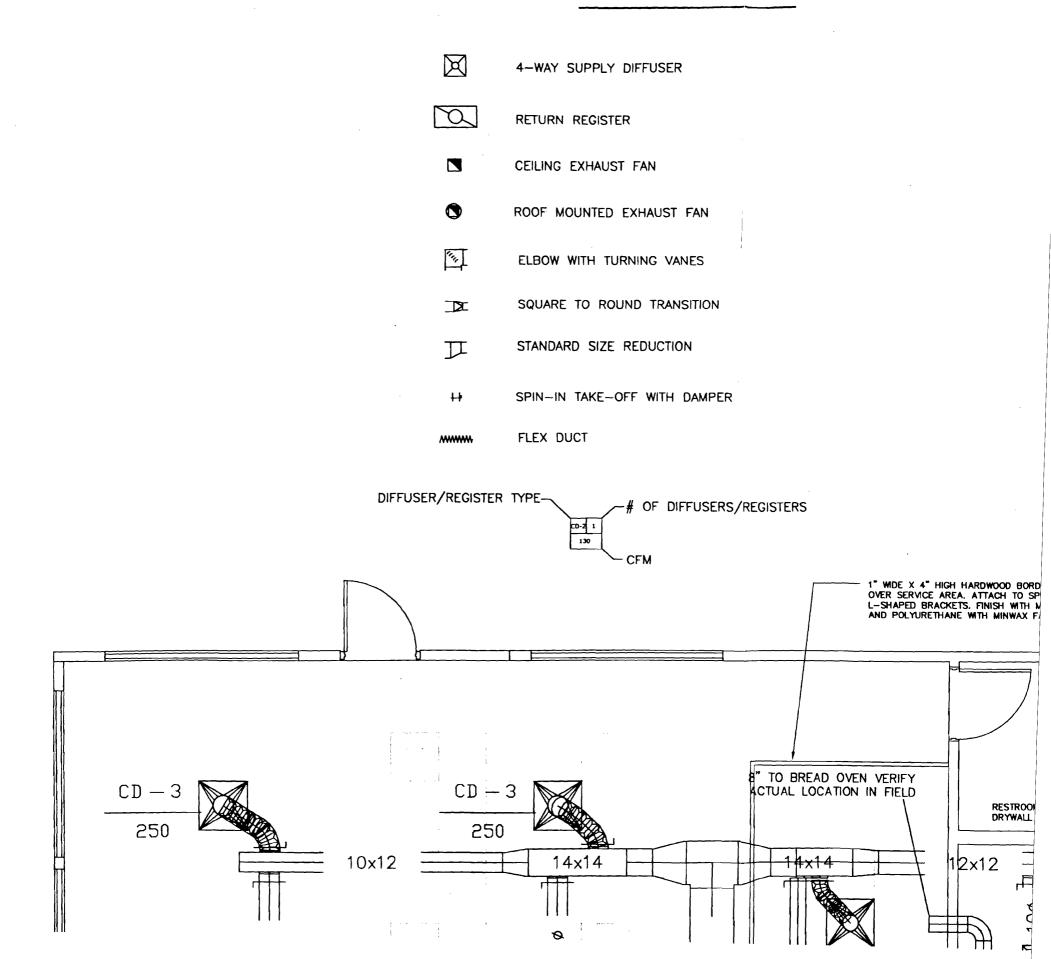
# NOTES

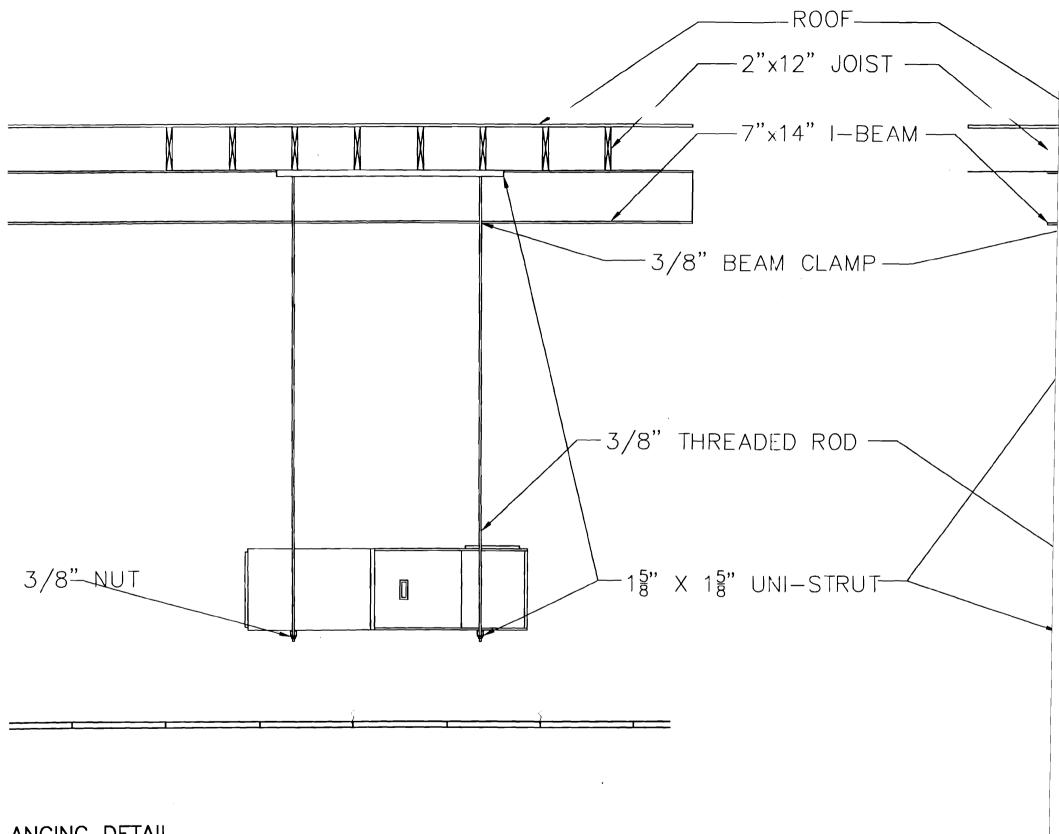
Unitary Products Group

.....



# SYMBOL LEGEND





ANGING DETAIL

. ..

| CHEDULE                 |                         |             |   |   |                                |                                    |  |
|-------------------------|-------------------------|-------------|---|---|--------------------------------|------------------------------------|--|
| ELECTRIC<br>VOLTS/PHASE | MCA<br>AMPS             | MAX<br>FUSE | WEIGHT                                    | STAGES  | CFM                            | MIN<br>O.A CFM                     | REMARKS  |
| 115 / 1                 | 14.0                    | 20.0        | 261 LBS.                                  | 1 C / 1 H   | 2,000                          | 200                                |  |
|                         | ELECTRIC<br>VOLTS/PHASE |             | ELECTRIC MCA MAX<br>VOLTS/PHASE AMPS FUSE | ELECTRIC<br>VOLTS/PHASE MCA MAX<br>AMPS FUSE WEIGHT | ELECTRIC MCA MAX WEIGHT STAGES | ELECTRIC MCA MAX WEIGHT STAGES CFM | ELECTRIC<br>VOLTS/PHASE MCA MAX<br>AMPS FUSE WEIGHT STAGES CFM O.A CFM |

| HEDULE                  | i<br>i                  |                                  |   |   |   |
|-------------------------|-------------------------|----------------------------------|---|---|---|
| ELECTRIC<br>VOLTS/PHASE | MCA<br>AMFS             | MAX<br>FUSE                      | WEIGHT                                    | STAGES  | REMARKS   |
| 208 / 1                 | 37.3                    | 60.0                             | 188 LBS                                   | 1C  |   |
| ľ                       | ELECTRIC<br>VOLTS/PHASE | ELECTRIC MCA<br>VOLTS/PHASE AMFS | ELECTRIC MCA MAX<br>VOLTS/PHASE AMFS FUSE | ELECTRIC MCA MAX WEIGHT<br>VOLTS/PHASE AMFS FUSE WEIGHT | ELECTRIC MCA MAX WEIGHT STAGES<br>VOLTS/PHASE AMFS FUSE |

| ST FA | ST FAN SCHEDULE         |             |             |        |                 |  |  |  |  |  |  |  |  |  |  |
|-------|-------------------------|-------------|-------------|--------|-----------------|--|--|--|--|--|--|--|--|--|--|
| 3ER   | ELECTRIC<br>VOLTS/PHASE | MCA<br>AMPS | MAX<br>FUSE | WEIGHT | REMARKS         |  |  |  |  |  |  |  |  |  |  |
|       | 115 / 1                 | 1.8         | 20.0        | 13 LBS | CEILING MOUNTED |  |  |  |  |  |  |  |  |  |  |

|         | _ |      |  |
|---------|---|------|--|
| REMARKS |   |      |  |
|         |   | <br> |  |
|         |   | <br> |  |

# AIRTEMP MECHANICAL CONTRACTORS 11 WALLACE AVENUE



