

SECTION 08331

OVERHEAD COILING DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following types of manually operated counter doors:
 - 1. Counter doors, fire-rated.

1.3 DEFINITIONS

- A. Operation Cycle: One cycle of a door is complete when it is moved from the closed position to the fully open position and returned to the closed position.

1.4 SUBMITTALS

- A. Product Data: For each type and size of overhead coiling door and accessory. Include the following:
 - 1. Fire-Rated Doors: Include description of fire-release system including testing and resetting instructions.
- B. Samples for Initial Selection: Manufacturer's color charts showing full range of colors available for units with factory-applied finishes.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Manufacturer's authorized representative who is trained and approved for both installation and maintenance of units required for this Project.
- B. Source Limitations: Obtain overhead coiling doors through one source from a single manufacturer.
- C. Fire-Test-Response Characteristics: Provide assemblies complying with NFPA 80 that are identical to door and frame assemblies tested for fire-test-response characteristics per UL 10b and NFPA 252, and that are listed and labeled for fire ratings indicated by UL, FMG, ITS, or another testing and inspecting agency acceptable to authorities having jurisdiction.

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
1. Atlas Door; Div. of Clopay Building Products Company, Inc.
 2. Cookson Company.
 3. Cornell Iron Works Inc.
 4. Overhead Door Corp. (640 Series)

2.2 DOOR CURTAIN MATERIALS AND CONSTRUCTION

- A. Door Curtains: Fabricate overhead coiling door curtain of interlocking slats in a continuous length for width of door without splices. Unless otherwise indicated, provide slats of thickness and mechanical properties recommended by door manufacturer for performance, size, and type of door indicated, and as follows:
1. Steel Door Curtain Slats: Zinc-coated (galvanized), cold-rolled structural steel (SS) sheet; complying with ASTM A 653/A 653M, G90 (Z275) coating designation.
 - a. Minimum Base-Metal (Uncoated) Thickness: 22 ga.
 - b. Flat profile slats.
- B. Endlocks for Counter Doors: Manufacturer's standard locks on not less than alternate curtain slats for curtain alignment and resistance against lateral movement.
- C. Bottom Bar for Counter Doors: Manufacturer's standard continuous channel or tubular shape, either stainless-steel or aluminum extrusions to suit type of curtain slats.
1. Astragal: Provide a replaceable, adjustable, continuous, compressible gasket of flexible vinyl, rubber, or neoprene; for placement between angles or fitted to shape, as a cushion bumper for interior door.
- D. Curtain Jamb Guides for Counter Doors: Fabricate curtain jamb guides of material and finish to match curtain slats, with sufficient depth and strength to retain curtain, to allow curtain to operate smoothly, and to withstand loading. Provide continuous integral wear strips to prevent metal-to-metal contact and to minimize operational noise; with removable stops on guides to prevent overtravel of curtain.

2.3 HOODS AND ACCESSORIES

- A. Smoke Seals: Provide UL-listed and -tested smoke-seal perimeter gaskets.

2.4 COUNTERBALANCING MECHANISM

- A. General: Counterbalance doors by means of adjustable-tension, steel helical torsion spring mounted around a steel shaft and contained in a spring barrel connected to door curtain with barrel rings. Use grease-sealed bearings or self-lubricating graphite bearings for rotating members.
- B. Counterbalance Barrel: Fabricate spring barrel of hot-formed, structural-quality, welded or seamless carbon-steel pipe, of sufficient diameter and wall thickness to support rolled-up curtain without distortion of slats and to limit barrel deflection to not more than 0.03 in./ft. (2.5 mm/m) of span under full load.
- C. Provide spring balance of one or more oil-tempered, heat-treated steel helical torsion springs. Size springs to counterbalance weight of curtain, with uniform adjustment accessible from outside barrel. Provide cast-steel barrel plugs to secure ends of springs to barrel and shaft.

2.5 MANUAL DOOR OPERATORS

- A. Push-up Operation: Design counterbalance mechanism so required lift or pull for door operation does not exceed 25 lbf (111 N).

2.6 FINISHES, GENERAL

- A. General: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.

2.7 STEEL AND GALVANIZED STEEL FINISHES

- A. Baked Finish: Manufacturer's standard baked finish consisting of primer and topcoat according to coating manufacturer's written instructions for cleaning, pretreatment, application, thermosetting, and minimum dry film thickness.
 - 1. Color and Gloss: As selected by Architect from manufacturer's full range.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Install coiling doors and operating equipment complete with necessary hardware, jamb and head molding strips, anchors, inserts, hangers, and equipment supports.

1. Install fire-rated doors to comply with NFPA 80.

3.2 ADJUSTING

- A. Lubricate bearings and sliding parts; adjust doors to operate easily, free of warp, twist, or distortion and with tight fit around entire perimeter.

3.3 STARTUP SERVICES

- A. Engage a factory-authorized service representative to perform startup service.
 1. Complete installation and startup checks according to manufacturer's written instructions.
 2. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
 - a. Test door closing when activated by detector or alarm-connected fire-release system. Reset door-closing mechanism after successful test.

END OF SECTION 08331