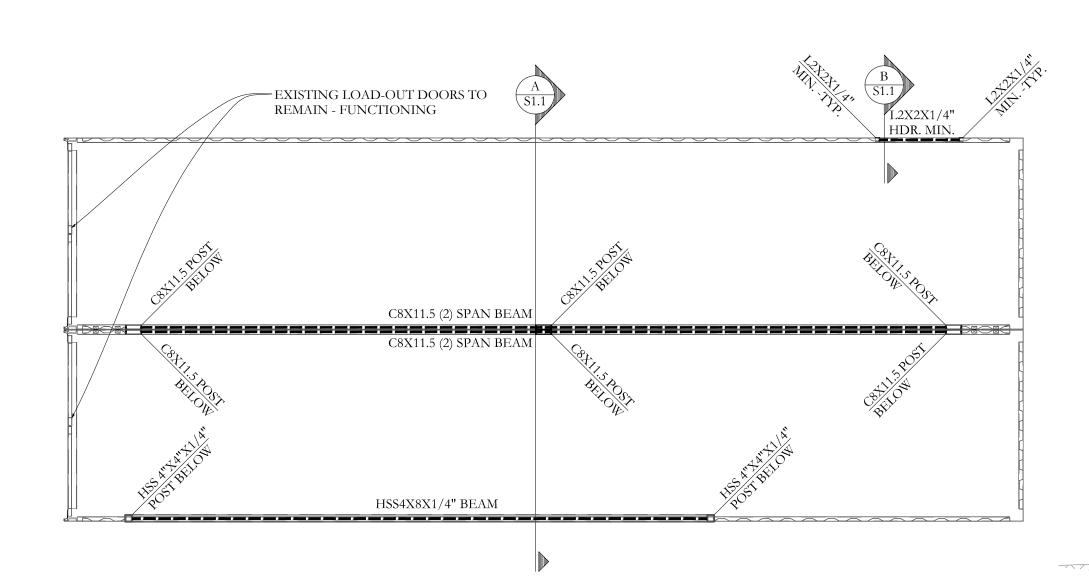
## GENERAL STEEL NOTES

SI Job # 15-0078 "POINT"

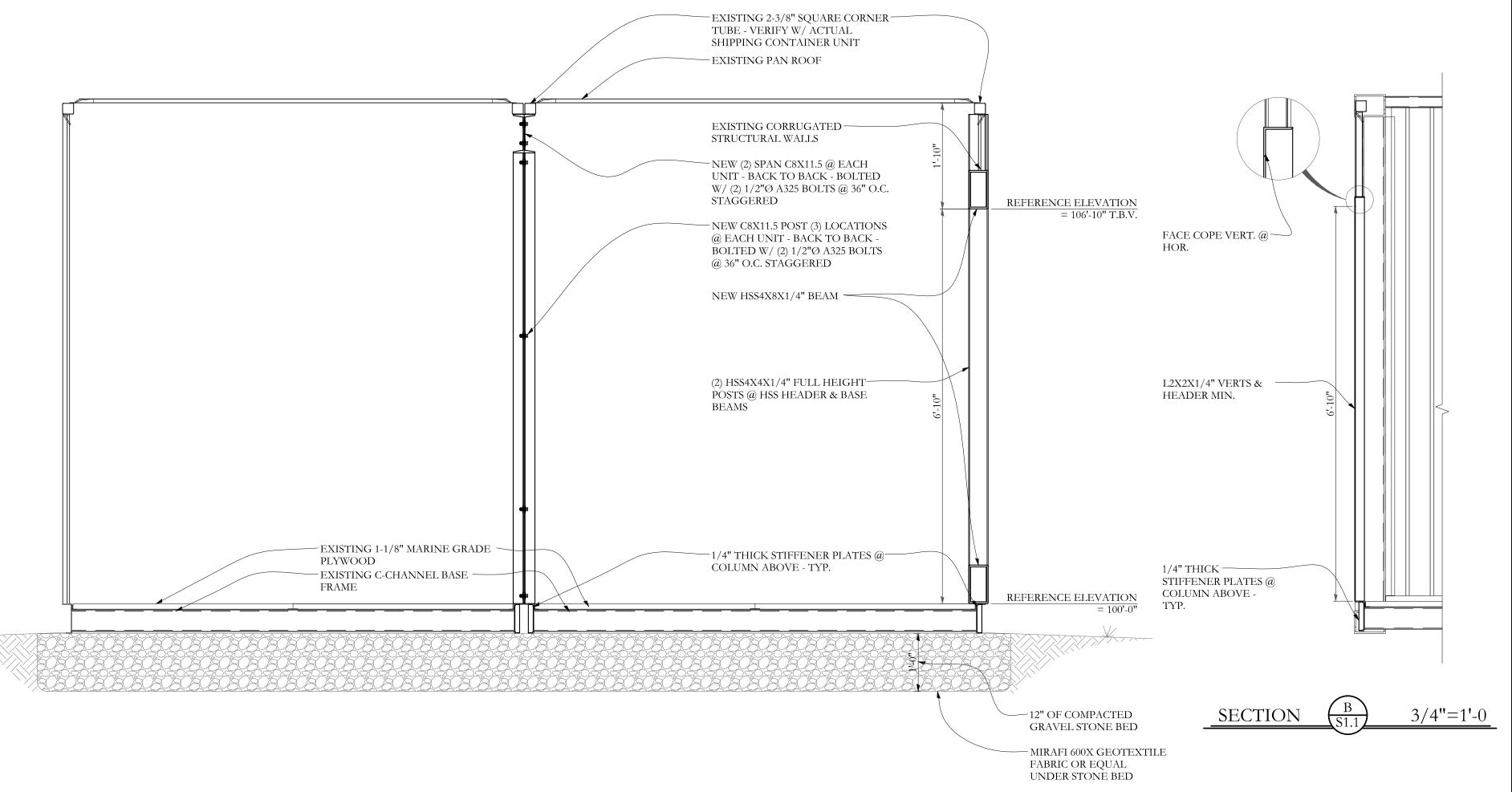
Thompson Point, Maine

- 1. ALL DIMENSIONS AND CONDITIONS SHALL BE VERIFIED PRIOR TO FABRICATION.
- 2. ALL STEEL SHALL BE NEW AND UN-SPLICED STEEL CONFORMING TO THE MOST
- CURENT ASTM DESIGNATIONS INDICATED:
- 2.1. W-SHAPES: ASTM 1992 (Fy = 50 KSI) 2.2. SQUARE AND RECTANGULAR HSS: ASTM A500, Gr. B. (Fy = 46 KSI)
- 2.3. ROUND HSS: ASTM A500, GR. B (Fy = 42 KSI)
- 2.4. CHANNELS, ANGLES, PLATES, BARS AND RODS: ASTM A36 (Fy = 36 KSI) 2.5. PIPES: ASTM A53, Gr. B (Fy = 35 KSI)
- 3. ALL WELDING BY QUALIFIED WELDERS. E70XX ELECTRODES.

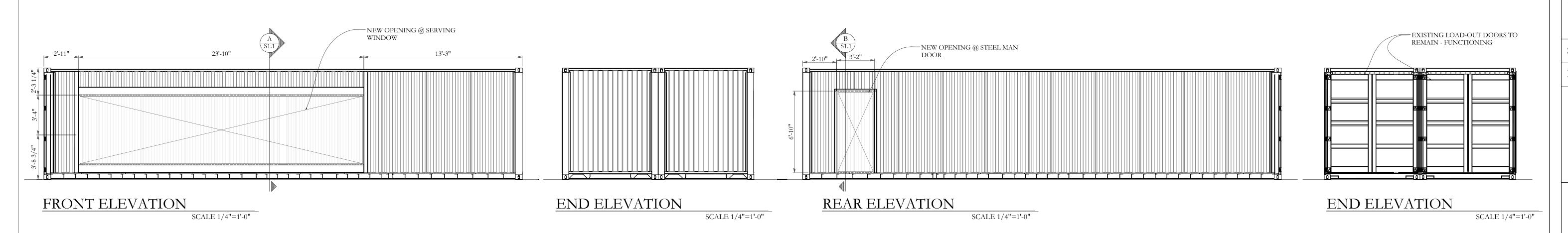


1. SHIPPING CONTAINERS ARE TO BE STRUCTURALLY SOUND WITHOUT MAJOR DENTS, OR SUBSTANTIAL RUST TO FRAME OR STRUCTURAL METAL SHEATHING.

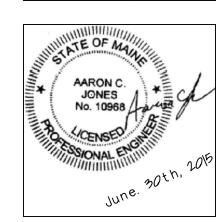
MODIFIED SHIPPING CONTAINER PLAN SCALE 1/4"=1'-0"







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Document Title Structural Steel Modifications

Sheet Title

Scale: AS NOTED

Date: 06/30/2015

Revisions

Sheet

S1.1