



5 Richardson Lane, Stoneham, MA 02180 781-438-7755 (Voice) 781-438-6216 (Fax)

Ultrasonic Inspection Report

Matt Grady
 R. W. Gillespie & Assoc. Inc.
 86 Industrial Park Road
 Suite 4
 Saco, ME 04072

Report Date 11/09/2010
Report No. 3
Job Number 13905
Project International Jet Port - Job #557-14
 Portland, ME
Contractor Turner Construction

Length: Varies

Test Method Standard: AWS-D1.1-10 **UT Unit Serial No.:** USN-50 600160

Acceptance Standard: AWS-D1.1-10 **Thickness:** Varies

Weld ID/Location	Meets Code	Fails Code	Procedure Legend	Indication Number	Transducer Angle (Degrees)	From Face	Leg	Decibels				Discontinuity				
								Indication Level	Reference Load	Attenuation Factor	Indication Rating	Length	Angular Distance	Depth From "A" Surface	Distance	
															From X	From Y
a	b	c	d													

Elevation: Elevation level 5, moment connections, top and bottom, north and south

XH/Z6	X				70	A	1										
XF/Z6	X				70	A	1										
XD/Z5	X				70	A	1										
XD/Z4	X				70	A	1										
XD/Z3	X				70	A	1										

Elevation: Elevation level 6 roof, moment connections, top and bottom, north and south

XF/Z6	X				70	A	1		61								
XH/Z6	X				70	A	1		61								
XC/ZA	X				70	A	1		61								
XD/ZA	X				70	A	1		61								
XF/ZA	X				70	A	1		61								
XD/Z6	X				70	A	1		61								
XD/Z5	X				70	A	1		61								
XD/Z4	X				70	A	1		61								
XD/Z3	X				70	A	1		61								
XD/Z2	X				70	A	1		61								
XC/Z2	X				70	A	1		61								

Elevation: Stair and roof frame, moment connections, top and bottoms, north and south



5 Richardson Lane, Stoneham, MA 02180 781-438-7755 (Voice) 781-438-6216 (Fax)

Ultrasonic Inspection Report

Matt Grady
 R. W. Gillespie & Assoc. Inc.
 86 Industrial Park Road
 Suite 4
 Saco, ME 04072

Report Date 11/09/2010
Report No. 3
Job Number 13905
Project International Jet Port - Job #557-14
 Portland, ME
Contractor Turner Construction

18	X			70	A	1		61								
1 north	X			70	A	1		61								
2 south	X			70	A	1		61								
3 north	X			70	A	1		61								
4 south	X			70	A	1		61								
5 north	X			70	A	1		61								
6 south	X			70	A	1		61								
7 north	X			70	A	1		61								
8 south	X			70	A	1		61								

Couplant: Exosen

Frequency: 2.25 MHz

Calibration Technician: F. Jones

Surface Conditions: As Welded

Technician: F. Jones

Level: II

Interpreter: F. Jones

Level: II

GENERAL REMARKS:

Inspector Name	Premium Time	Hours	Travel Time
F. Jones	No	Max Day	

REVIEWED BY: William P. Crabtree

WPC

Our reports are available in PDF form via email. Please email us at reports@utsofmass.com for more information.

CC: