



Of Massachusetts
"The Construction Testing People"

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Ultrasonic Inspection Report

Matt Grady
 R. W. Gillespie & Assoc. Inc.
 86 Industrial Park Road
 Suite 4
 Saco, ME 04072

Report Date 10/29/2010
Report No. 1
Job Number 13905
Project International Jet Port - Job #557-14
 Portland, ME
Contractor Turner Construction

Length: Varies

Test Method Standard: AWS-D1.1-10 **UT Unit Serial No.:** USN-50 600160

Acceptance Standard: AWS-D1.1-10 **Thickness:** Varies

Weld ID/Location	Meets Code	Fails Code	Procedure Legend	Indication Number	Transducer Angle (Degrees)	From Face	Leg	Decibels				Discontinuity				
								Indication Level	Reference Load	Attenuation Factor	Indication Rating	Length	Angular Distance	Depth From "A" Surface	Distance	
															From X	From Y
a	b	c	d													

Elevation: (S02.05.06) Level 5, zone 6, tops only

XC/Z5 east	X		1		70	A	1		65							
XC/Z4 east	X		1		70	A	1		65							
XC/Z4 west	X		1		70	A	1		65							
XC/Z3 west	X		1		70	A	1		65							
XD/Z5 east	X		1		70	A	1		65							
XD/Z4 east	X		1		70	A	1		65							
XD/Z4 west	X		1		70	A	1		65							
XD/Z3 west	X		1		70	A	1		65							

Couplant: Exosen **Frequency** 2.25 MHz
Calibration Technician: F. Jones **Surface Conditions:** As Welded
Technician: F. Jones **Level:** II **Interpreter:** F. Jones **Level:** II

GENERAL REMARKS:

Inspector Name	Premium Time	Hours	Travel Time
F. Jones	No	Max Day	

REVIEWED BY: William P. Crabtree

WPC

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CC: