

SECTION 08110 - STEEL DOORS AND FRAMES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:

1. Steel doors.
2. Steel door frames.
3. Borrowed-light frames.
4. Louvers in doors.

- B. Related Sections include the following:

1. 4 Section "Unit Masonry Assemblies" for installing anchors and grouting frames in masonry construction.
2. Division 8 Section "Door Hardware (Scheduled by Naming Products)" for door hardware and weather stripping.
3. Division 9 Section "Gypsum Board Assemblies" for spot-grouting frames installed in steel-framed gypsum board partitions.
4. Division 9 Section "Painting" for field painting factory-primed doors and frames.

1.3 DEFINITIONS

- A. Steel Sheet Thicknesses: Thickness dimensions, including those referenced in ANSI A250.8, are minimums as defined in referenced ASTM standards for both uncoated steel sheet and the uncoated base metal of metallic-coated steel sheets.

1.4 SUBMITTALS

- A. Product Data: For each type of door and frame indicated, include door designation, type, level and model, material description, core description, construction details, label compliance, sound and fire-resistance ratings, and finishes.

1.5 QUALITY ASSURANCE

- A. Steel Door and Frame Standard: Comply with ANSI A 250.8, unless more stringent requirements are indicated.

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1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver doors and frames cardboard-wrapped or crated to provide protection during transit and job storage. Provide additional protection to prevent damage to finish of factory-finished doors and frames.
- B. Inspect doors and frames on delivery for damage, and notify shipper and supplier if damage is found. Minor damages may be repaired provided refinished items match new work and are acceptable to Architect. Remove and replace damaged items that cannot be repaired as directed.
- C. Store doors and frames at building site under cover. Place units on minimum 4-inch- high wood blocking. Avoid using nonvented plastic or canvas shelters that could create a humidity chamber. If door packaging becomes wet, remove cartons immediately. Provide minimum 1/4-inch spaces between stacked doors to permit air circulation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Steel [**Doors and**] Frames:
 - a. Amweld Building Products, Inc.
 - b. Ceco Door Products; a United Dominion Company.
 - c. Curries Company.
 - d. Kewanee Corporation (The).
 - e. Mesker Door, Inc.
 - f.
 - g. Steelcraft; a division of Ingersoll-Rand.

2.2 MATERIALS

- A. Hot-Rolled Steel Sheets: ASTM A 569/A 569M, Commercial Steel (CS), Type B; free of scale, pitting, or surface defects; pickled and oiled.
- B. Cold-Rolled Steel Sheets: ASTM A 366/A 366M, Commercial Steel (CS), or ASTM A 620/A 620M, Drawing Steel (DS), Type B; stretcher-leveled standard of flatness.
- C. Metallic-Coated Steel Sheets: ASTM A 653/A 653M, Commercial Steel (CS), Type B, with an **A40 (ZF120)** zinc-iron-alloy (galvannealed) coating; stretcher-leveled standard of flatness.

2.3 DOORS

- A. General: Provide doors of sizes, thicknesses, and designs indicated.

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- B. Interior Doors: Provide doors complying with requirements indicated below by referencing ANSI 250.8 for level and model and ANSI A250.4 for physical-endurance level:
 - 1. SDI-100, Grade II, Heavy Duty, 16 gage minimum face sheets, Model 4, with seamless mineral fiberboard composite construction.
- C. Exterior Doors: Provide doors complying with requirements indicated below by referencing ANSI A250.8 for level and model and ANSI A250.4 for physical-endurance level:
 - 1. SDI-100, Grade III, Extra Heavy Duty, 16 gage minimum face sheets, seamless, model 4, maximum U- factor of 0.24 BTU/HR/FT²/F, ASTM C 236.
- D. Door Louvers: Provide louvers for interior doors, where indicated, that comply with SDI 111C, with blades or baffles formed of 0.020-inch- thick, cold-rolled steel sheet set into 0.032-inch- (thick steel frame).
 - 1. Sightproof Louvers: Stationary louvers constructed with inverted V-shaped or Y-shaped blades.

2.4 FRAMES

- A. General: Provide steel frames for doors, transoms, sidelights, borrowed lights, and other openings that comply with ANSI A250.8 and with details indicated for type and profile. Conceal fastenings, unless otherwise indicated.
- B. Frames of 14 gage
- C. Door Silencers: Except on weather-stripped frames, fabricate stops to receive three silencers on strike jambs of single-door frame.
- D. Plaster Guards: Provide 0.016-inch- thick, steel sheet plaster guards or mortar boxes to close off interior of openings; place at back of hardware cutouts where mortar or other materials might obstruct hardware operation.
- E. Supports and Anchors: Fabricated from not less than 0.042-inch- thick, electrolytic zinc-coated or metallic-coated steel sheet.
 - 1. Wall Anchors in Masonry Construction: 0.177-inch- diameter, steel wire complying with ASTM A 510 (ASTM A 510M) may be used in place of steel sheet.
- F. Inserts, Bolts, and Fasteners: Manufacturer's standard units. Where zinc-coated items are to be built into exterior walls, comply with ASTM A 153/A 153M, Class C or D as applicable.

2.5 FABRICATION

- A. General: Fabricate steel door and frame units to comply with ANSI A250.8 and to be rigid, neat in appearance, and free from defects including warp and buckle. Where practical, fit and assemble units in manufacturer's plant. Clearly identify work that cannot be permanently factory assembled before shipment, to assure proper assembly at Project site.

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- B. Exterior Door Construction: For exterior locations and elsewhere as indicated, fabricate doors, panels, and frames from metallic-coated steel sheet. Close top and bottom edges of doors flush as an integral part of door construction or by addition of **0.053-inch- (1.3-mm-)** thick, metallic-coated steel channels with channel webs placed even with top and bottom edges.
- C. Interior Door [**and Panel**] Faces: Fabricate exposed faces of doors and panels, including stiles and rails of nonflush units, from the following material:
 - 1. Cold-rolled steel sheet[, **unless otherwise indicated**].
 - 2. Metallic-coated steel sheet where indicated.
- D. Core Construction: Manufacturer's standard core construction that produces a door complying with SDI standards.
- E. Single-Acting, Door-Edge Profile.
- F. Tolerances: Comply with SDI 117, "Manufacturing Tolerances for Standard Steel Doors and Frames."
- G. Fabricate concealed stiffeners, reinforcement, edge channels, louvers, and moldings from either cold- or hot-rolled steel sheet.
- H. Exposed Fasteners: Unless otherwise indicated, provide countersunk flat or oval heads for exposed screws and bolts.
- I. Frame Construction: Fabricate frames to shape shown.
 - 1. Fabricate frames with mitered or coped and continuously welded corners for exterior door
 - 2. Fabricate knock-down frames with mitered or coped corners, for field assembly for interior door.
- J. Reinforce doors and frames to receive surface-applied hardware. Drilling and tapping for surface-applied hardware may be done at Project site.
- K. Locate hardware as indicated on Shop Drawings or, if not indicated, according to ANSI A250.8.

2.6 FINISHES

- A. Prime Finish: Manufacturer's standard, factory-applied coat of rust-inhibiting primer complying with ANSI A250.10 for acceptance criteria.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Install steel doors, frames, and accessories according to Shop Drawings, manufacturer's data, and as specified.

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- B. Placing Frames: Comply with provisions in SDI 105, unless otherwise indicated. Set frames accurately in position, plumbed, aligned, and braced securely until permanent anchors are set. After wall construction is completed, remove temporary braces and spreaders, leaving surfaces smooth and undamaged.
 - 1. Except for frames located in existing walls or partitions, place frames before construction of enclosing walls and ceilings.
 - 2. In masonry construction, provide at least three wall anchors per jamb; install adjacent to hinge location on hinge jamb and at corresponding heights on strike jamb. Acceptable anchors include masonry wire anchors and masonry T-shaped anchors.
 - 3. In existing concrete or masonry construction, provide at least three completed opening anchors per jamb; install adjacent to hinge location on hinge jamb and at corresponding heights on strike jamb. Set frames and secure to adjacent construction with bolts and masonry anchorage devices.
 - 4. In metal-stud partitions, provide at least three wall anchors per jamb; install adjacent to hinge location on hinge jamb and at corresponding heights on strike jamb. Attach wall anchors to studs with screws.
 - 5. For in-place gypsum board partitions, install knock-down, drywall slip-on frames.
- C. Door Installation: Comply with ANSI A250.8. Fit hollow-metal doors accurately in frames, within clearances specified in ANSI A250.8. Shim as necessary to comply with SDI 122 and ANSI/DHI A115.1G.

3.2 ADJUSTING AND CLEANING

- A. Prime-Coat Touchup: Immediately after installation, sand smooth any rusted or damaged areas of prime coat and apply touch up of compatible air-drying primer.
- B. Protection Removal: Immediately before final inspection, remove protective wrappings from doors and frames.

END OF SECTION 08110