

SECTION 08400 - ALUMINUM ENTRANCES AND STOREFRONTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Interior entrance systems.
 - 2. Interior storefront systems.
- B. Related sections include the following:
 - 1. Division 7 Section "Joint Sealants" for joint sealants installed as part of aluminum entrance and storefront systems.
 - 2. Division 8 Section "All-Glass Entrances."
 - 3. Division 8 Section "Automatic Entrance Doors."
 - 4. Division 8 Section "Revolving Entrance Doors."
 - 5. Division 8 Section "Glazing."

1.3 SYSTEM DESCRIPTION

- A. General: Provide aluminum entrance and storefront systems suitable for interior applications. Drawings are diagrammatic and do not purport to identify nor solve problems of thermal or structural movement, glazing, anchorage, or moisture disposal. Requirements shown by details are intended to establish basic dimension of units, sight lines and profiles of members. Provide concealed fastening. Provide entrance and storefront systems, including necessary modifications, to meet specified requirements and maintaining visual design concepts. Attachment considerations are to take into account site peculiarities and expansion and contraction movements so there is no possibility of loosening, weakening or fracturing connection between units and building structure or between units themselves. Provide for expansion and contraction due to structural movement without detriment to appearance or performance.
- B. Glazing: Physically isolate glazing from framing members.
- C. Glazing-to-Glazing Joints: Provide glazing-to-glazing joints that accommodate mechanical movements of glazing and system, prevent glazing-to-glazing contact, and maintain required edge clearances.
- D. Silicone-Sealant Joints: Provide silicone-sealant joints complying with the following requirements:

1. Sealant withstands tensile and shear stresses imposed by storefront systems without failing adhesively or cohesively. When tested for adhesive compatibility with each substrate and condition required, provide sealant that fails cohesively before it fails adhesively. Adhesive and cohesive failure are defined as follows:
 - a. Adhesive failure occurs when sealant pulls away from a substrate cleanly, leaving no sealant material behind.
 - b. Cohesive failure occurs when sealant breaks or tears within a joint but does not separate from each substrate because sealant-to-substrate bond strength exceeds sealant's internal strength.

E. Wind Loads: Noy Used

F. Hurricane-Resistance Test Performance: Not Used

G. Seismic Loads: Provide entrance and storefront systems, including anchorage, capable of withstanding the effects of earthquake motions calculated according to requirements of authorities having jurisdiction or ASCE 7, "Minimum Design Loads for Buildings and Other Structures," Section 9, "Earthquake Loads," whichever are more stringent.

H. Dead Loads: Provide entrance- and storefront-system members that do not deflect an amount which will reduce glazing bite below 75 percent of design dimension when carrying full dead load.

1. Provide a minimum **1/8-inch (3.18-mm)** clearance between members and top of glazing or other fixed part immediately below.
2. Provide a minimum **1/16-inch (1.59-mm)** clearance between members and operable windows and doors.

I. Live Loads: Provide entrance and storefront systems, including anchorage, that accommodate the supporting structures' deflection from uniformly distributed and concentrated live loads indicated without failure of materials or permanent deformation.

J. Air Infiltration: Not Used

K. Water Penetration: Not Used

L. Thermal Movements: Not Used

M. Structural-Support Movement: Provide entrance and storefront systems that accommodate structural movements including, but not limited to, sway and deflection.

N. Condensation Resistance: Not Used

O. Average Thermal Conductance: Not Used

P. Dimensional Tolerances: Provide entrance and storefront systems that accommodate dimensional tolerances of building frame and other adjacent construction.

1.4 SUBMITTALS

- A. Product Data: For each product specified. Include details of construction relative to materials, dimensions of individual components, profiles, and finishes.
- B. Shop Drawings: For entrance and storefront systems. Show details of fabrication and installation, including plans, elevations, sections, details of components, provisions for expansion and contraction, and attachments to other work.
 - 1. For entrance systems, include hardware schedule and indicate operating hardware types, quantities, and locations.
- C. Samples for Initial Selection: Manufacturer's color charts showing the full range of colors available for units with factory-applied color finishes.
- D. Samples for Verification: Of each type of exposed finish required in manufacturer's standard sizes. Where finishes involve normal color and texture variations, include Sample sets showing the full range of variations expected.
- E. Cutaway Sample: Of each vertical-to-horizontal framing intersection of systems, made from minimum 6-inch (150-mm) lengths of full-size components and showing details of the following:
 - 1. Joinery.
 - 2. Anchorage.
 - 3. Expansion provisions.
 - 4. Glazing.
 - 5. Flashing and drainage.
 - 6. Structural-sealant joints.
- F. Installer Certificates: Signed by manufacturer certifying that installers comply with specified requirements.
- G. Sealant Compatibility and Adhesion Test Reports: From sealant manufacturer, indicating that materials forming joint substrates and joint-sealant backings have been tested for compatibility and adhesion with sealants; include joint sealant manufacturers' written interpretation of test results relative to sealant performance and recommendations for primers and substrate preparation needed to obtain adhesion.
- H. Field Test Reports: Indicate and interpret test results for compliance with storefront systems' performance requirements.
- I. Product Test Reports: Based on evaluation of tests performed by manufacturer and witnessed by a qualified independent testing agency, indicate compliance of entrance and storefront systems with requirements based on comprehensive testing of current systems.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Engage an installer to assume engineering responsibility and perform work of this Section who has specialized in installing entrance and storefront systems similar to those required for this Project and who is acceptable to manufacturer.

1. Engineering Responsibility: Prepare data for entrance and storefront systems, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in assemblies similar to those indicated for this Project.
- B. Testing Agency Qualifications: Demonstrate to Architect's satisfaction, based on Architect's evaluation of criteria conforming to ASTM E 699, that the independent testing agency has the experience and capability to satisfactorily conduct the testing indicated without delaying the Work.
- C. Source Limitations: Obtain each type of entrance and storefront system through one source from a single manufacturer.
- D. Product Options: Drawings indicate size, profiles, and dimensional requirements of entrance and storefront systems and are based on the specific systems indicated. Other manufacturers' systems with equal performance characteristics may be considered. Refer to Division 1 Section "Substitutions."
 1. Do not modify intended aesthetic effect, as judged solely by Architect, except with Architect's approval and only to the extent needed to comply with performance requirements. Where modifications are proposed, submit comprehensive explanatory data to Architect for review.
- E. Preconstruction Sealant Testing: Not Used
- F. Welding Standards: Comply with applicable provisions of AWS D1.2, "Structural Welding Code--Aluminum."
- G. Mockups: Before installing entrance and storefront systems, construct mockups for each form of construction and finish required to verify selections made under Sample submittals and to demonstrate aesthetic effects and qualities of materials and execution. Build mockups to comply with the following requirements, using materials indicated for completed Work.
 1. Locate mockups in the location and of the size indicated or, if not indicated, as directed by Architect.
 2. Notify Architect 7 days in advance of the dates and times when mockups will be constructed.
 3. Demonstrate the proposed range of aesthetic effects and workmanship.
 4. Obtain Architect's approval of mockups before proceeding with installation of systems.
 5. Maintain mockups during construction in an undisturbed condition as a standard for judging the completed Work.
 - a. When directed, demolish and remove mockups from Project site.
 - b. Approved mockups in an undisturbed condition at the time of Substantial Completion may become part of the completed Work.

1.6 PROJECT CONDITIONS

- A. Field Measurements: Verify dimensions by field measurements before fabrication and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.

1. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish dimensions and proceed with fabricating systems without field measurements. Coordinate construction to ensure actual dimensions correspond to established dimensions.

1.7 WARRANTY

- A. General Warranty: The special warranty specified in this Article shall not deprive the Owner of other rights the Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by the Contractor under requirements of the Contract Documents.
- B. Special Warranty: Submit a written warranty executed by the manufacturer agreeing to repair or replace components of entrance and storefront systems that fail in materials or workmanship within the specified warranty period. Failures include, but are not limited to, the following:
 1. Structural failures including, but not limited to, excessive deflection.
 2. Adhesive sealant failures.
 3. Cohesive sealant failures.
 4. Failure of system to meet performance requirements.
 5. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
 6. Failure of operating components to function normally.
 7. Water leakage through fixed glazing and frame areas.
- C. Warranty Period: 2 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Oldcastle Building Envelope Flush Glazed Series 2000, or Architect approved equal

2.2 MATERIALS

- A. Aluminum: Alloy and temper recommended by manufacturer for type of use and finish indicated, complying with the requirements of standards indicated below.
 1. Sheet and Plate: **ASTM B 209 (ASTM B 209M)**.
 2. Extruded Bars, Rods, Shapes, and Tubes: **ASTM B 221 (ASTM B 221M)**.
 3. Extruded Structural Pipe and Tubes: **ASTM B 429**.
 4. Bars, Rods, and Wire: **ASTM B 211 (ASTM B 211M)**.

5. Welding Rods and Bare Electrodes: AWS A5.10.
- B. Steel Reinforcement: Complying with **ASTM A 36 (ASTM A 36M)** for structural shapes, plates, and bars; ASTM A 611 for cold-rolled sheet and strip; or **ASTM A 570 (ASTM A 570M)** for hot-rolled sheet and strip.
- C. Glazing as specified in Division 8 Section "Glazing."
- D. Glazing Gaskets: Manufacturer's standard pressure-glazing system of black, resilient glazing gaskets, setting blocks, and shims or spacers, fabricated from an elastomer of type and in hardness recommended by system and gasket manufacturer to comply with system performance requirements. Provide gasket assemblies that have corners sealed with sealant recommended by gasket manufacturer.
- E. Spacers, Setting Blocks, Gaskets, and Bond Breakers: Manufacturer's standard permanent, nonmigrating types in hardness recommended by manufacturer, compatible with sealants, and suitable for system performance requirements.
- F. Structural Silicone Sealant: Type recommended by sealant and system manufacturers that complies with ASTM C 1184 requirements, is compatible with system components with which it comes in contact, and is specifically formulated and tested for use as a structural sealant.
 1. Color: Black
 2. Tensile Strength: **100 psi (689.5 kPa)** minimum.
 3. Provide sealant with modulus of elasticity that will not allow movement of more than 25 percent of joint width, unless less movement is required by structural-sealant-glazed systems' design.
- G. Secondary Sealant: For use as weatherseal, compatible with structural silicone sealant and other system components with which it comes in contact, and that accommodates a 50 percent increase or decrease in joint width at the time of application when measured according to ASTM C 719.
 1. Color: Black.
 2. Color: As selected by Architect from manufacturer's full range of colors.
 3. Use neutral-cure silicone sealant with insulating-glass units.
- H. Framing system gaskets, sealants, and joint fillers as recommended by manufacturer for joint type.
- I. Sealants and joint fillers for joints at perimeter of entrance and storefront systems as specified in Division 7 Section "Joint Sealants."
- J. Bituminous Paint: Cold-applied asphalt-mastic paint complying with SSPC-Paint 12 requirements, except containing no asbestos, formulated for **30-mil (0.762-mm)** thickness per coat.

2.3 COMPONENTS

- A. Doors: Provide manufacturer's standard **1-3/4-inch- (44.5-mm-)** thick glazed doors with minimum **0.125-inch- (3.2-mm-)** thick, extruded tubular rail and stile members. Mechanically fasten

corners with reinforcing brackets that are deep penetration and fillet welded or that incorporate concealed tie-rods.

1. Glazing Stops and Gaskets: Provide manufacturer's standard snap-on extruded-aluminum glazing stops and preformed gaskets.
2. Stile Design: Wide stile; over 4 inches (101.6 mm) wide.

B. Brackets and Reinforcements: Provide manufacturer's standard brackets and reinforcements that are compatible with adjacent materials. Provide nonstaining, nonferrous shims for aligning system components.

C. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials.

1. Reinforce members as required to retain fastener threads.
2. Do not use exposed fasteners, except for hardware application. For hardware application, use countersunk Phillips flat-head machine screws finished to match framing members or hardware being fastened, unless otherwise indicated.

D. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts complying with ASTM A 123 or ASTM A 153 requirements.

E. Concealed Flashing: Not Used

F. Weather Stripping: Manufacturer's standard replaceable weather stripping as follows:

1. Compression Weather Stripping: Molded neoprene complying with ASTM D 2000 requirements or molded PVC complying with ASTM D 2287 requirements.
2. Sliding Weather Stripping: Wool, polypropylene, or nylon woven pile with nylon-fabric or aluminum-strip backing complying with AAMA 701 requirements.

2.4 HARDWARE: Reference section 08710

2.5 FABRICATION

A. General: Fabricate components that, when assembled, will have accurately fitted joints with ends coped or mitered to produce hairline joints free of burrs and distortion. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

1. Fabricate components for screw-spline frame construction.
2. Fabricate components for shear-block frame construction.
3. Fabricate components for head- and sill-receptor frame construction with shear-block construction at intermediate horizontal components.

B. Forming: Form shapes with sharp profiles, straight and free of defects or deformations, before finishing.

C. Prepare components to receive concealed fasteners and anchor and connection devices.

- D. Fabricate components to drain water passing joints and condensation and moisture occurring or migrating within the system to the exterior.
- E. Welding: Weld components to comply with referenced AWS standard. Weld before finishing components to greatest extent possible. Weld in concealed locations to greatest extent possible to minimize distortion or discoloration of finish. Remove weld spatter and welding oxides from exposed surfaces by descaling or grinding.
- F. Glazing Channels: Provide minimum clearances for thickness and type of glass indicated according to FGMA's "Glazing Manual."
- G. Glazing Channels: Provide minimum clearances for thickness and type of plastic sheet indicated according to plastic sheet manufacturer's written instructions.
- H. Metal Protection: Where aluminum will contact dissimilar metals, protect against galvanic action by painting contact surfaces with primer or by applying sealant or tape recommended by manufacturer for this purpose. Where aluminum will contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.
- I. Storefront: Fabricate framing in profiles indicated for flush glazing (without projecting stops). Provide subframes and reinforcing of types indicated or, if not indicated, as required for a complete system. Factory assemble components to greatest extent possible. Disassemble components only as necessary for shipment and installation.
- J. Entrances: Fabricate door framing in profiles indicated. Reinforce as required to support imposed loads. Factory assemble door and frame units and factory install hardware to greatest extent possible. Reinforce door and frame units as required for installing hardware indicated. Cut, drill, and tap for factory-installed hardware before finishing components.
 - 1. Exterior Doors: Provide compression weather stripping at fixed stops. At other locations, provide sliding weather stripping retained in adjustable strip mortised into door edge.
 - 2. Interior Doors: Provide ANSI/BHMA A156.16 silencers at stops to prevent metal to metal contact. Provide 3 silencers on strike jamb of single-door frames and 2 silencers on head of double-door frames.

2.6 ALUMINUM FINISHES

- A. General: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations relative to applying and designating finishes.
- B. Appearance of Finished Work: Variations in appearance of abutting or adjacent pieces are acceptable if they are within one-half of the range of approved Samples. Noticeable variations in the same piece are not acceptable. Variations in appearance of other components are acceptable if they are within the range of approved Samples and are assembled or installed to minimize contrast.
- C. Finish designations prefixed by AA conform to the system established by the Aluminum Association for designating aluminum finishes.

- D. Class I, Color Anodic Finish: AA-M12C22A42/A44 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class I, integrally colored or electrolytically deposited color coating 0.018 mm or thicker) complying with AAMA 606.1 or AAMA 608.1.
 - 1. Color: Dark bronze.

2.7 STEEL PRIMING

- A. General: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations relative to applying primer.
- B. Surface Preparation: Perform manufacturer's standard cleaning operations to remove dirt, oil, grease, or other contaminants that could impair paint bond. Remove mill scale and rust, if present, from uncoated steel.
- C. Priming: Apply manufacturer's standard corrosion-resistant primer immediately after surface preparation and pretreatment.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of entrance and storefront systems. Do not proceed with installation until unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Comply with manufacturer's written instructions for protecting, handling, and installing entrance and storefront systems. Do not install damaged components. Fit frame joints to produce hairline joints free of burrs and distortion. Rigidly secure nonmovement joints. Seal joints watertight.
- B. Metal Protection: Where aluminum will contact dissimilar metals, protect against galvanic action by painting contact surfaces with primer or by applying sealant or tape recommended by manufacturer for this purpose. Where aluminum will contact concrete or masonry, protect against corrosion by painting contact surfaces with bituminous paint.
- C. Install components to drain water passing joints and condensation and moisture occurring or migrating within the system to the exterior.
- D. Set continuous sill members and flashing in a full sealant bed to provide weathertight construction, unless otherwise indicated. Comply with requirements of Division 7 Section "Joint Sealants."
- E. Install framing components plumb and true in alignment with established lines and grades without warp or rack of framing members.

- F. Install entrances plumb and true in alignment with established lines and grades without warp or rack. Lubricate operating hardware and other moving parts according to hardware manufacturers' written instructions.
 - 1. Install surface-mounted hardware according to manufacturer's written instructions using concealed fasteners to greatest extent possible.
- G. Install glazing to comply with requirements of Division 8 Section "Glazing," unless otherwise indicated.
 - 1. Prepare surfaces that will contact structural sealant according to sealant manufacturer's written instructions to ensure compatibility and adhesion. Preparation includes, but is not limited to, cleaning and priming surfaces.
 - 2. Install structural silicone sealant according to sealant manufacturer's written instructions.
 - 3. Mechanically fasten glazing in place until structural sealant is cured.
 - 4. Remove excess sealant from component surfaces before sealant has cured.
- H. Install secondary-sealant weatherseal according to sealant manufacturer's written instructions to provide weatherproof joints. Install joint fillers behind sealant as recommended by sealant manufacturer.
- I. Install perimeter sealant to comply with requirements of Division 7 Section "Joint Sealants," unless otherwise indicated.
- J. Erection Tolerances: Install entrance and storefront systems to comply with the following maximum tolerances:
 - 1. Variation from Plane: Limit variation from plane or location shown to **1/8 inch in 12 feet (3 mm in 3.7 m); 1/4 inch (6 mm)** over total length.
 - 2. Alignment: Where surfaces abut in line, limit offset from true alignment to **1/16 inch (1.5 mm)**. Where surfaces meet at corners, limit offset from true alignment to **1/32 inch (0.8 mm)**.
 - 3. Diagonal Measurements: Limit difference between diagonal measurements to **1/8 inch (3 mm)**.

3.3 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified independent testing agency to perform field quality-control testing indicated.
- B. Testing Agency: Engage a qualified independent testing agency to perform field quality-control testing indicated.
- C. Structural-Silicone-Sealant Adhesion Test: Test installed structural silicone sealant according to field adhesion test method described in AAMA CW #13, "Structural Sealant Glazing Systems (A Design Guide)."
 - 1. Test a minimum of 2 areas.

- D. Water Spray Test: After completing the installation of test areas indicated, test storefront system for water penetration according to AAMA 501.2 requirements.
- E. Repair or remove and replace Work that does not meet requirements or that is damaged by testing; replace to conform to specified requirements.

3.4 ADJUSTING AND CLEANING

- A. Adjust doors and hardware to provide tight fit at contact points and weather stripping, smooth operation, and weathertight closure.
- B. Remove excess sealant and glazing compounds, and dirt from surfaces.

3.5 PROTECTION

- A. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure entrance and storefront systems are without damage or deterioration at the time of Substantial Completion.

END OF SECTION 08410