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METAL ROOF PANELS

PART 1 - GENERAL

1.01 SUMMARY

A. Section Includes: Standing-seam metal roof panels.

1.02 PERFORMANCE REQUIREMENTS

A. Hydrostatic-Head Resistance: No water penetration when tested according to ASTM E 2140.

B. Wind-Uplift Resistance: Provide metal roof panel assemblies that comply with UL 580 for wind-uplift-resistance class indicated.
   1. Uplift Rating: UL 30.

1.03 SUBMITTALS

A. Product Data: For each type of product indicated.

B. Shop Drawings: Show fabrication and installation layouts of metal roof panels; details of edge conditions, side-seam and endlap joints, panel profiles, corners, anchorages, trim, flashings, closures, and accessories; and special details. Distinguish between factory- and field-assembled work.

C. Samples: For each type of exposed finish required.

D. Maintenance data.

E. Warranties: Samples of special warranties.

1.04 WARRANTY

A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace metal roof panel assemblies that fail in materials or workmanship within specified warranty period.
   1. Warranty Period: Two years from date of Substantial Completion.

B. Special Warranty on Panel Finishes: Manufacturer's standard form in which manufacturer agrees to repair finish or replace metal roof panels that show evidence of deterioration of factory-applied finishes within specified warranty period.
   1. Finish Warranty Period: 20 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.01 PANEL MATERIALS

A. Aluminum Sheet: Coil-coated sheet, ASTM B 209, alloy as standard with manufacturer, with temper as required to suit forming operations and structural performance required.
   1. Surface: Smooth, flat finish.
   2. Exposed Coil-Coated Finish:
      a. 2-Coat Fluoropolymer: AAMA 620. Fluoropolymer finish containing not less than 70 percent PVDF resin by weight in color coat.
   3. Concealed Finish: White or light-colored acrylic or polyester backer finish.

B. Panel Sealants:
   1. Sealant Tape: Pressure-sensitive, 100 percent solids, gray polyisobutylene compound sealant tape with release-paper backing; 1/2 inch wide and 1/8 inch thick.
   2. Joint Sealant: ASTM C 920; as recommended in writing by metal roof panel manufacturer.
   3. Butyl-Rubber-Based, Solvent-Release Sealant: ASTM C 1311.

2.02 UNDERLAYMENT MATERIALS

A. Self-Adhering, High-Temperature Sheet: 30 to 40 mils thick minimum, consisting of slip-resisting, polyethylene-film top surface laminated to layer of butyl or SBS-modified asphalt adhesive, with release-paper backing; cold applied. Provide primer when recommended by underlayment manufacturer.
   1. Thermal Stability: Stable after testing at 240 deg F; ASTM D 1970.
   2. Low-Temperature Flexibility: Passes after testing at minus 20 deg F; ASTM D 1970.
   3. Products: Subject to compliance with requirements, provide one of the following:
      a. Carlisle Coatings & Waterproofing Inc., Div. of Carlisle Companies Inc.; CCW WIP 300HT.
      b. Grace Construction Products; a unit of Grace, W. R. & Co.; Ultra.
      c. Henry Company; Blueskin PE200 HT.
      d. Metal-Fab Manufacturing, LLC; MetShield.
      e. Owens Corning; WeatherLock Metal High Temperature Underlayment.

B. Slip Sheet: Manufacturer's recommended slip sheet, of type required for application.

2.03 MISCELLANEOUS MATERIALS

A. Panel Fasteners: Self-tapping screws, bolts, nuts, self-locking rivets and bolts, end-welded studs, and other suitable fasteners designed to withstand design loads. Provide exposed fasteners with heads matching color of metal roof panels by means of plastic caps or factory-applied coating. Provide EPDM, PVC, or neoprene sealing washers.

B. Bituminous Coating: Cold-applied asphalt mastic, SSPC-Paint 12, compounded for 15-mil dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.

2.04 BATTEN-SEAM METAL ROOF PANELS

A. General: Provide factory-formed metal roof panel assembly designed to be installed by covering vertical side edges of adjacent panels with battens and mechanically attaching panels to supports using concealed clips. Include battens and accessories required for weathertight installation.
   1. Basis-of-Design Product: Subject to compliance with requirements, provide Fabral; Snap-On-Seam or comparable product by one of the following:
      a. Firestone Metal Products/Una-Clad.
      b. Metal Sales Manufacturing Corporation.
      c. Petersen Aluminum Corporation.
   2. Profile: Narrow, snap-on batten seam as indicated on Drawings.
   3. Panel Material: Aluminum sheet, 0.032 inch thick.
      a. Exterior Finish: 2-coat fluoropolymer.
      b. Color: As selected by Architect from manufacturer's full range.
   4. Batten Material: Same material, finish, and color as roof panels.
   5. Clips: Stainless-steel sheet.
   6. Sealant: Factory applied in side of battens.
   7. Panel Coverage: Nominal 18 inches.
   8. Batten Height: 1 inch.

2.05 ACCESSORIES

A. Roof Panel Accessories: Provide components approved by roof panel manufacturer and as required for a complete metal roof panel assembly including trim, copings, fasciae, corner units, ridge closures, clips, flashings, sealants, gaskets, fillers, closure strips, and similar items. Match material and finish of metal roof panels unless otherwise indicated.
   1. Closures: Provide closures at eaves and ridges, fabricated of same metal as metal roof panels.
   2. Closure Strips: Closed-cell, expanded, cellular, rubber or crosslinked, polyolefin-foam or closed-cell laminated polyethylene; minimum 1-inch- thick, flexible closure strips; cut or premolded to match metal roof panel profile. Provide closure strips where indicated or necessary to ensure weathertight construction.
   3. Backing Plates: Provide metal backing plates at panel end splices, fabricated from material recommended by manufacturer.

B. Flashing and Trim: Formed from same material as roof panels, prepainted with coil coating, minimum 0.018 inch thick. Provide flashing and trim as required to seal against weather and to provide finished appearance. Locations include, but are not limited to, eaves, rakes, corners, bases, framed openings, ridges, fasciae, and fillers. Finish flashing and trim with same finish system as adjacent metal roof panels.

C. Gutters: Formed from same material roof panels. Match profile of gable trim, complete with end pieces, outlet tubes, and other special pieces as required. Fabricate in minimum 96-inch-long sections, of size and metal thickness according to SMACNA's "Architectural Sheet Metal Manual." Furnish gutter supports spaced a maximum of 36 inches o.c., fabricated from same metal as gutters. Provide wire ball strainers of compatible metal at outlets. Finish gutters to match metal roof panels.

D. Downspouts: Formed from same material as roof panels. Fabricate in 10-foot- long sections, complete with formed elbows and offsets, of size and metal thickness according to SMACNA's "Architectural Sheet Metal Manual". Finish downspouts to match gutters.

2.06 FABRICATION

A. Fabricate and finish metal roof panels and accessories at the factory to greatest extent possible, by manufacturer's standard procedures and processes and as necessary to fulfill indicated performance requirements. Comply with indicated profiles and with dimensional and structural requirements.

B. Provide panel profile, including major ribs and intermediate stiffening ribs, if any, for full length of panel.

C. Fabricate metal roof panel side laps with factory-installed captive gaskets or separator strips that provide a tight seal and prevent metal-to-metal contact, in a manner that will seal weathertight and minimize noise from movements within panel assembly.

D. Sheet Metal Accessories: Fabricate flashing and trim to comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" that apply to the design, dimensions, metal, and other characteristics of item indicated.

PART 3 - EXECUTION

3.01 UNDERLAYMENT INSTALLATION

A. Self-Adhering Sheet Underlayment: Apply primer if required by manufacturer. Comply with temperature restrictions of underlayment manufacturer for installation. Apply at locations indicated on Drawings, wrinkle free, in shingle fashion to shed water, and with end laps of not less than 6 inches staggered 24 inches between courses. Overlap side edges not less than 3-1/2 inches. Roll laps with roller. Cover underlayment within 14 days.

B. Apply slip sheet over underlayment before installing metal roof panels.

C. Install flashings to cover underlayment to comply with requirements specified in Division 07 Section "Sheet Metal Flashing and Trim."

3.02 METAL ROOF PANEL INSTALLATION

A. Batten-Seam Metal Roof Panels: Fasten metal roof panels to supports with concealed clips at each batten-seam joint at location, spacing, and with fasteners recommended by manufacturer.
   1. Install clips to supports with self-drilling fasteners.
   2. Apply battens to metal roof panel seams, fully engaged to provide weathertight joints.

3.03 ACCESSORY INSTALLATION

A. General: Install accessories with positive anchorage to building and weathertight mounting and provide for thermal expansion. Coordinate installation with flashings and other components.

1. Install components required for a complete metal roof panel assembly including trim, copings, ridge closures, seam covers, flashings, sealants, gaskets, fillers, closure strips, and similar items.
2. Flashing and Trim: Comply with performance requirements, manufacturer's written installation instructions, and SMACNA's "Architectural Sheet Metal Manual." Provide concealed fasteners where possible, and set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently watertight and weather resistant.
3. Provide elbows at base of downspouts to direct water away from building.

3.04 CLEANING

A. Remove temporary protective coverings and strippable films, if any, as metal roof panels are installed unless otherwise indicated in manufacturer's written installation instructions. On completion of metal roof panel installation, clean finished surfaces as recommended by metal roof panel manufacturer. Maintain in a clean condition during construction.

END OF SECTION 07 41 13