SECTION 23 33 00
AIR DUCT ACCESSORIES

PART 1 - GENERAL

1.01 SUMMARY

A. Section Includes:
1. Backdraft dampers.
2. Manual volume dampers.
3. Control dampers.
4. Fire dampers.
5. Smoke dampers.
6. Turning vanes.
7. Duct-mounted access doors.
8. Flexible connectors.
9. Flexible ducts.
10. Duct accessory hardware.

1.02 SUBMITTALS

A. Product Data: For each type of product indicated.

B. LEED Submittal:
1. Product Data for Prerequisite EQ 1: Documentation indicating that units comply with ASHRAE 62.1-2004, Section 5 - "Systems and Equipment."

C. Shop Drawings: For duct accessories. Include plans, elevations, sections, details and attachments to other work.
1. Detail duct accessories fabrication and installation in ducts and other construction. Include dimensions, weights, loads, and required clearances; and method of field assembly into duct systems and other construction. Include the following:
a. Special fittings.
b. Manual volume damper installations.
c. Control damper installations.
d. Fire-damper and smoke-damper installations, including sleeves; and duct-mounted access doors.
e. Wiring Diagrams: For power, signal, and control wiring.

D. Operation and maintenance data.

1.03 QUALITY ASSURANCE

A. Comply with NFPA 90A, "Installation of Air Conditioning and Ventilating Systems," and with NFPA 90B, "Installation of Warm Air Heating and Air Conditioning Systems."

B. Comply with AMCA 500-D testing for damper rating.

PART 2 - PRODUCTS

2.01 MATERIALS

A. Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for acceptable materials, material thicknesses, and duct construction methods unless otherwise indicated. Sheet metal materials shall be free of pitting, seam marks, roller marks, stains, discolorations, and other imperfections.

B. Galvanized Sheet Steel: Comply with ASTM A 653/A 653M.
   1. Galvanized Coating Designation: G90 (Z275).
   2. Exposed-Surface Finish: Mill phosphatized.

2.02 BACKDRAFT AND PRESSURE RELIEF DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. Air Balance Inc.; a division of Mestek, Inc.
   2. Cesco Products; a division of Mestek, Inc.
   3. Duro Dyne Inc.
   4. Greenheck Fan Corporation.
   5. Nailor Industries Inc.
   6. Ruskin Company.
   7. Vent Products Company, Inc.

B. Description: Gravity balanced.

C. Maximum Air Velocity: 2000 fpm (10 m/s)

D. Maximum System Pressure: 1-inch wg (0.25 kPa).

E. Frame: 0.052-inch- (1.3-mm-) thick, galvanized sheet steel, with welded corners and mounting flange.

F. Blades: Multiple single-piece blades, center-pivoted, maximum 6-inch (150-mm) width, 0.025-inch- (0.6-mm-) thick, roll-formed aluminum with sealed edges.

G. Blade Action: Parallel.

H. Blade Seals: Neoprene, mechanically locked.

I. Blade Axles:
   1. Material: Galvanized steel.
   2. Diameter: 0.20 inch (5 mm).

J. Tie Bars and Brackets: Galvanized steel.

K. Return Spring: Adjustable tension.

L. Bearings: Steel ball or synthetic pivot bushings.

M. Accessories:
1. Adjustment device to permit setting for varying differential static pressure.
2. Counterweights and spring-assist kits for vertical airflow installations.

2.03 MANUAL VOLUME DAMPERS

A. Standard, Steel, Manual Volume Dampers:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. Air Balance Inc.; a division of Mestek, Inc.
   b. Flexmaster U.S.A., Inc.
   c. McGill AirFlow LLC.
   d. METALAIRE, Inc.
   e. Nailor Industries Inc.
   f. Ruskin Company.
   g. Vent Products Company, Inc.
2. Standard leakage rating, with linkage outside airstream.
3. Suitable for horizontal or vertical applications.
4. Frames:
   a. Hat-shaped, galvanized-steel channels, 0.064-inch (1.62-mm) minimum thickness.
   b. Mitered and welded corners.
   c. Flanges for attaching to walls and flangeless frames for installing in ducts.
5. Blades:
   a. Multiple or single blade.
   b. Parallel- or opposed-blade design.
   c. Stiffen damper blades for stability.
   d. Galvanized-steel, 0.064 inch (1.62 mm) thick.
6. Blade Axles: Galvanized steel.
7. Bearings:
   a. Molded synthetic.
   b. Dampers in ducts with pressure classes of 3-inch wg (750 Pa) or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
8. Tie Bars and Brackets: Galvanized steel.

B. Jackshaft:
1. Size: 1-inch (25-mm) diameter.
2. Material: Galvanized-steel pipe rotating within pipe-bearing assembly mounted on supports at each mullion and at each end of multiple-damper assemblies.
3. Length and Number of Mountings: As required to connect linkage of each damper in multiple-damper assembly.

C. Damper Hardware:
1. Zinc-plated, die-cast core with dial and handle made of 3/32-inch- (2.4-mm-) thick zinc-plated steel, and a 3/4-inch (19-mm) hexagon locking nut.
2. Include center hole to suit damper operating-rod size.
3. Include elevated platform for insulated duct mounting.

2.04 CONTROL DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following
   1. Duro Dyne Inc.
   2. Flexmaster U.S.A., Inc.
   3. Greenheck Fan Corporation.
   4. M&I Air Systems Engineering; McGill AirFlow LLC.
   5. METALAIRE, Inc.
   6. Nailor Industries Inc.
   7. Ruskin Company.
   8. Vent Products Company, Inc.
   9. Young Regulator Company.

B. Frames:
   1. Hat, U or Angle shaped.
   2. Galvanized-steel channels, 0.064 inch (1.62 mm) thick.
   3. Mitered and welded corners.

C. Blades:
   1. Multiple blade with maximum blade width of 8 inches (200 mm).
   2. Parallel- and opposed-blade design.
   3. Galvanized steel.
   4. 0.064 inch (1.62 mm) thick.
   5. Blade Edging: Closed-cell neoprene edging.
   6. Blade Edging: Inflatable seal blade edging, or replaceable rubber seals.

D. Blade Axles: 1/2-inch- (13-mm-) diameter; galvanized steel; blade-linkage hardware of zinc-plated steel and brass; ends sealed against blade bearings.
   1. Operating Temperature Range: From minus 40 to plus 200 deg F (minus 40 to plus 93 deg C).

E. Bearings:
   1. Molded synthetic.
   2. Dampers in ducts with pressure classes of 3-inch wg (750 Pa) or less shall have axles full length of damper blades and bearings at both ends of operating shaft.
   3. Thrust bearings at each end of every blade.

2.05 FIRE DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. Air Balance Inc.; a division of Mestek, Inc.
   2. Arrow United Industries; a division of Mestek, Inc.
   3. Greenheck Fan Corporation.
   4. McGill AirFlow LLC.
   5. METALAIRE, Inc.
   6. Nailor Industries Inc.
   7. Prefco; Perfect Air Control, Inc.
   8. Ruskin Company.

9. Vent Products Company, Inc.
10. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Type: Static and dynamic; rated and labeled according to UL 555 by an NRTL.

C. Closing rating in ducts up to 4-inch wg (1-kPa) static pressure class and minimum 4000-fpm (20-m/s) velocity.

D. Fire Rating: 1-1/2 and 3 hours.

E. Frame: Curtain type with blades outside airstream; fabricated with roll-formed, 0.034-inch- (0.85-mm-) thick galvanized steel; with mitered and interlocking corners.

F. Mounting Sleeve: Factory- or field-installed, galvanized sheet steel.
1. Minimum Thickness: 0.052 or 0.138 inch (1.3 or 3.5 mm) thick, as indicated, and of length to suit application.
2. Exception: Omit sleeve where damper-frame width permits direct attachment of perimeter mounting angles on each side of wall or floor; thickness of damper frame must comply with sleeve requirements.

G. Mounting Orientation: Vertical or horizontal as indicated.

H. Blades: Roll-formed, interlocking, 0.034-inch- (0.85-mm-) thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch- (0.85-mm-) thick, galvanized-steel blade connectors.

I. Horizontal Dampers: Include blade lock and stainless-steel closure spring.

J. Heat-Responsive Device: Replaceable, 165 deg F (74 deg C) rated, fusible links.

2.06 SMOKE DAMPERS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Air Balance Inc.; a division of Mestek, Inc.
2. Greenheck Fan Corporation.
3. Nailor Industries Inc.
4. Ruskin Company.

B. General Requirements: Label according to UL 555S by an NRTL.

C. Smoke Detector: Integral, factory wired for single-point connection.

D. Frame: Curtain type with blades inside airstream; fabricated with roll-formed, 0.034-inch- (0.85-mm-) thick galvanized steel; with mitered and interlocking corners.

E. Blades: Roll-formed, horizontal, interlocking, 0.034-inch- (0.85-mm-) thick, galvanized sheet steel. In place of interlocking blades, use full-length, 0.034-inch- (0.85-mm-) thick, galvanized-steel blade connectors.

F. Leakage: Class I.

G. Rated pressure and velocity to exceed design airflow conditions.

H. Mounting Sleeve: Factory-installed, 0.052-inch- (1.3-mm-) thick, galvanized sheet steel; length to suit wall or floor application with factory-furnished silicone calking.

I. Damper Motors: two-position action.

J. Comply with NEMA designation, temperature rating, service factor, enclosure type, and efficiency requirements for motors specified in Division 23 Section "Common Motor Requirements for HVAC Equipment."
   1. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
   2. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in
   3. Permanent-Split-Capacitor or Shaded-Pole Motors: With oil-immersed and sealed gear trains.
   4. Spring-Return Motors: Equip with an integral spiral-spring mechanism where indicated. Enclose entire spring mechanism in a removable housing designed for service or adjustments. Size for running torque rating of 150 in. x lbf (17 N x m) and breakaway torque rating of 150 in. x lbf (17 N x m).
   5. Outdoor Motors and Motors in Outdoor-Air Intakes: Equip with O-ring gaskets designed to make motors weatherproof. Equip motors with internal heaters to permit normal operation at minus 40 deg F (minus 40 deg C).
   6. Nonspring-Return Motors: For dampers larger than 25 sq. ft. (2.3 sq. m), size motor for running torque rating of 150 in. x lbf (17 N x m) and breakaway torque rating of 300 in. x lbf (34 N x m).
   7. Electrical Connection: Coordinated with controls contractor.

2.07 TURNING VANES

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. Ductmate Industries, Inc.
   2. Duro Dyne Inc.
   3. METALAIRE, Inc.
   4. SEMCO Incorporated.
   5. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Manufactured Turning Vanes for Metal Ducts: Curved blades of galvanized sheet steel; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.
   1. Acoustic Turning Vanes: Fabricate airfoil-shaped aluminum extrusions with perforated faces and fibrous-glass fill.

C. Manufactured Turning Vanes for Nonmetal Ducts: Fabricate curved blades of resin-bonded fiberglass with acrylic polymer coating; support with bars perpendicular to blades set; set into vane runners suitable for duct mounting.

D. General Requirements: Comply with SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 2-3, "Vanes and Vane Runners," and 2-4, "Vane Support in Elbows."

E. Vane Construction: Single wall.

F. Vane Construction: Single wall for ducts up to 48 inches (1200 mm) wide and double wall for larger dimensions.

2.08 DUCT-MOUNTED ACCESS DOORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Ductmate Industries, Inc.
2. Flexmaster U.S.A., Inc.
3. Greenheck Fan Corporation.
4. McGill AirFlow LLC.
5. Nailor Industries Inc.
6. Ventfabrics, Inc.
7. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Duct-Mounted Access Doors: Fabricate access panels according to SMACNA's "HVAC Duct Construction Standards - Metal and Flexible"; Figures 2-10, "Duct Access Doors and Panels," and 2-11, "Access Panels - Round Duct."
1. Door:
a. Double wall, rectangular.
b. Galvanized sheet metal with insulation fill and thickness as indicated for duct pressure class.
c. Vision panel.
d. Hinges and Latches: 1-by-1-inch (25-by-25-mm) butt or piano hinge and cam latches.
e. Fabricate doors airtight and suitable for duct pressure class.
2. Frame: Galvanized sheet steel, with bend-over tabs and foam gaskets.
3. Number of Hinges and Locks:
a. Access Doors Less Than 12 Inches (300 mm) Square: No hinges and two sash locks.
b. Access Doors up to 18 Inches (460 mm) Square: Two hinges and two sash locks.
c. Access Doors up to 24 by 48 Inches (600 by 1200 mm): Three hinges and two compression latches[with outside and inside handles].
d. Access Doors Larger Than 24 by 48 Inches (600 by 1200 mm): Four hinges and two compression latches with outside and inside handles.

2.09 FLEXIBLE CONNECTORS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Ductmate Industries, Inc.
2. Duro Dyne Inc.
3. Ventfabrics, Inc.
4. Ward Industries, Inc.; a division of Hart & Cooley, Inc.

B. Materials: Flame-retardant or noncombustible fabrics.

C. Coatings and Adhesives: Comply with UL 181, Class 1.

D. Metal-Edged Connectors: Factory fabricated with a fabric strip 3-1/2 inches (89 mm) wide attached to 2 strips of 2-3/4-inch- (70-mm-) wide, 0.028-inch- (0.7-mm-) thick, galvanized sheet steel or 0.032-inch- (0.8-mm-) thick aluminum sheets. Provide metal compatible with connected ducts.

E. Indoor System, Flexible Connector Fabric: Glass fabric double coated with neoprene.
   1. Minimum Weight: 26 oz./sq. yd. (880 g/sq. m).
   2. Tensile Strength: 480 lbf/inch (84 N/mm) in the warp and 360 lbf/inch (63 N/mm) in the filling.
   3. Service Temperature: Minus 40 to plus 200 deg F (Minus 40 to plus 93 deg C).

2.10 FLEXIBLE DUCTS

A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   1. Flexmaster U.S.A., Inc.
   2. McGill AirFlow LLC.
   3. Ward Industries, Inc.; a division of Hart & Cooley, Inc.
   4. Buckley

B. Noninsulated, Flexible Duct: UL 181, Class 1, black polymer film supported by helically wound, spring-steel wire.
   1. Pressure Rating: 4-inch wg (1000 Pa) positive and 0.5-inch wg (125 Pa) negative.
   2. Maximum Air Velocity: 4000 fpm (20 m/s).
   3. Temperature Range: Minus 20 to plus 175 deg F (Minus 29 to plus 79 deg C).

C. Insulated, Flexible Duct: UL 181, Class 1, 2-ply vinyl film supported by helically wound, spring-steel wire; fibrous-glass insulation; polyethylene vapor-barrier film.
   1. Pressure Rating: 10-inch wg (2500 Pa) positive and 1.0-inch wg (250 Pa) negative.
   2. Maximum Air Velocity: 4000 fpm (20 m/s).
   3. Temperature Range: Minus 10 to plus 160 deg F (Minus 23 to plus 71 deg C).
   4. Insulation R-value: Comply with ASHRAE/IESNA 90.1-2004.

D. Flexible Duct Connectors:
   1. Clamps: Nylon strap in sizes 3 through 18 inches (75 through 460 mm), to suit duct size.

2.11 DUCT ACCESSORY HARDWARE

A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket. Size to allow insertion of pitot tube and other testing instruments and of length to suit duct-insulation thickness.

B. Adhesives: High strength, quick setting, neoprene based, waterproof, and resistant to gasoline and grease.

PART 3 - EXECUTION

3.01 INSTALLATION

A. Install duct accessories according to applicable details in SMACNA's "HVAC Duct Construction Standards - Metal and Flexible" for metal ducts.

B. Install duct accessories of materials suited to duct materials; use galvanized-steel accessories in galvanized-steel.

C. Install volume dampers at points on supply, return, and exhaust systems where branches extend from larger ducts. Where dampers are installed in ducts having duct liner, install dampers with hat channels of same depth as liner, and terminate liner with nosing at hat channel.

D. Set dampers to fully open position before testing, adjusting, and balancing.

E. Install test holes at fan inlets and outlets and elsewhere as indicated.

F. Install fire and smoke dampers according to UL listing.

G. Install duct access doors on sides of ducts to allow for inspecting, adjusting, and maintaining accessories and equipment at the following locations:
   1. On both sides of duct coils.
   2. Upstream and downstream from duct filters.
   3. At outdoor-air intakes and mixed-air plenums.
   4. At drain pans and seals.
   5. Downstream from manual volume dampers, control dampers, backdraft dampers, and equipment.
   6. Adjacent to and close enough to fire or smoke dampers, to reset or reinstall fusible links. Access doors for access to fire or smoke dampers having fusible links shall be pressure relief access doors; and shall be outward operation for access doors installed upstream from dampers and inward operation for access doors installed downstream from dampers.
   7. At each change in direction and at maximum 50-foot (15-m) spacing.
   8. Upstream and downstream from turning vanes.
   9. Control devices requiring inspection.
   10. Elsewhere as indicated.

H. Install access doors with swing against duct static pressure.

I. Access Door Sizes:
   1. One-Hand or Inspection Access: 8 by 5 inches (200 by 125 mm).
   2. Two-Hand Access: 12 by 6 inches (300 by 150 mm).
   3. Head and Hand Access: 18 by 10 inches (460 by 250 mm).
   4. Head and Shoulders Access: 21 by 14 inches (530 by 355 mm).

J. Label access doors according to indicate the purpose of access door.

K. Install flexible connectors to connect ducts to equipment.

L. For fans developing static pressures of 5-inch wg (1250 Pa) and more, cover flexible connectors with loaded vinyl sheet held in place with metal straps.

M. Install duct test holes where required for testing and balancing purposes.

N. Install thrust limits at centerline of thrust, symmetrical on both sides of equipment. Attach thrust limits at centerline of thrust and adjust to a maximum of 1/4-inch (6-mm) movement during start and stop of fans.

3.02 FIELD QUALITY CONTROL

A. Tests and Inspections:
1. Operate dampers to verify full range of movement.
2. Inspect locations of access doors and verify that purpose of access door can be performed.
3. Operate fire and smoke dampers to verify full range of movement and verify that proper heat-response device is installed.
4. Inspect turning vanes for proper and secure installation.

END OF SECTION 23 33 00