SECTION 05 40 00
COLD-FORMED METAL FRAMING

PART 1 - GENERAL

1.01 SUMMARY

A. This Section includes the following:
   1. Exterior non-load-bearing wall framing.

1.02 PERFORMANCE REQUIREMENTS

A. Structural Performance: Provide cold-formed metal framing capable of withstanding design loads within limits and under conditions indicated.
   1. Wind Loads: 20 lb/sf inward; 25 lb/sf outward.
   2. Deflection Limits: Design exterior non-load-bearing framing systems to withstand design loads without deflections greater than the following:
      a. Framing at Locations Including Masonry Veneer: Horizontal deflection of 1/600 of the wall height.
      b. Framing at Other Locations: Horizontal deflection of 1/240 of the wall height.

1.03 SUBMITTALS

A. Product Data: For each type of product and accessory indicated.

B. Shop Drawings: Show layout, spacings, sizes, thicknesses, and types of cold-formed metal framing; fabrication; and fastening and anchorage details, including mechanical fasteners.
   1. For cold-formed metal framing indicated to comply with design loads, include structural analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.04 QUALITY ASSURANCE

A. Product Tests: Mill certificates or data from a qualified independent testing agency indicating steel sheet complies with requirements.

PART 2 - PRODUCTS

2.01 MATERIALS

A. Steel Sheet: ASTM A 1003/A 1003M, Structural Grade, Type H, metallic coated, of grade and coating weight as follows:
   1. Grade: As required by structural performance.
   2. Coating: G90 or equivalent.

2.02 EXTERIOR NON-LOAD-BEARING WALL FRAMING

A. Steel Studs: Manufacturer's standard C-shaped steel studs, of web depths indicated, punched, with stiffened flanges, and as follows:
   1. Minimum Base-Metal Thickness: 0.0329 inch.
   2. Flange Width: Minimum 1-5/8 inches.

B. Steel Track: Manufacturer's standard U-shaped steel track, of web depths indicated, unpunched, with unstiffened flanges, and same minimum base-metal thickness as steel studs.

C. Vertical Deflection Clips: Manufacturer's standard head clips, capable of accommodating upward and downward vertical displacement of primary structure through positive mechanical attachment to stud web.

2.03 FRAMING ACCESSORIES

A. Fabricate steel-framing accessories from steel sheet, ASTM A 1003/A 1003M, Structural Grade, Type H, metallic coated, of same grade and coating weight used for framing members, unless otherwise indicated.

B. Expansion Anchors: Fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 5 times design load, as determined by testing per ASTM E 488 conducted by a qualified independent testing agency.

C. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 10 times design load, as determined by testing per ASTM E 1190 conducted by a qualified independent testing agency.

D. Mechanical Fasteners: ASTM C 1513, corrosion-resistant-coated, self-drilling, self-tapping steel drill screws.
   1. Head Type: Low-profile head beneath sheathing, manufacturer's standard elsewhere.

2.04 MISCELLANEOUS MATERIALS

A. Galvanizing Repair Paint: SSPC-Paint 20, DOD-P-21035, or ASTM A 780.

B. Shims: Load bearing, high-density multimonomer plastic, nonleaching.

PART 3 - EXECUTION

3.01 INSTALLATION, GENERAL

A. Install cold-formed metal framing according to AISI's "Standard for Cold-Formed Steel Framing - General Provisions" and to manufacturer's written instructions unless more stringent requirements are indicated.

B. Install cold-formed metal framing and accessories plumb, square, and true to line, and with connections securely fastened.

C. Install framing members in one-piece lengths.

D. Install insulation, specified in Division 07 Section "Thermal Insulation," in built-up exterior framing members, such as headers, sills, boxed joists, and multiple studs at openings, that are inaccessible on completion of framing work.

E. Fasten hole reinforcing plate over web penetrations that exceed size of manufacturer's standard punched openings.

F. Erection Tolerances: Install cold-formed metal framing level, plumb, and true to line to a maximum allowable tolerance variation of 1/8 inch in 10 feet and as follows:
   1. Space individual framing members no more than plus or minus 1/8 inch from plan location. Cumulative error shall not exceed minimum fastening requirements of sheathing or other finishing materials.

3.02 EXTERIOR NON-LOAD-BEARING WALL INSTALLATION

A. Install continuous tracks sized to match studs. Align tracks accurately and securely anchor to supporting structure as indicated.

B. Fasten both flanges of studs to bottom track, unless otherwise indicated. Space studs as follows:
   1. Stud Spacing: 16 inches.

C. Set studs plumb, except as needed for diagonal bracing or required for nonplumb walls or warped surfaces and similar requirements.

D. Isolate non-load-bearing steel framing from building structure to prevent transfer of vertical loads while providing lateral support.
   1. Install double deflection tracks and anchor outer track to building structure.
   2. Connect vertical deflection clips to infill studs and anchor to primary building structure.

E. Install horizontal bridging in wall studs, spaced in rows indicated on Shop Drawings but not more than 48 inches apart. Fasten at each stud intersection.
   1. Top Bridging for Single Deflection Track: Install row of horizontal bridging within 12 inches of single deflection track. Install a combination of flat, taut, steel sheet straps of width and thickness indicated and stud or stud-track solid blocking of width and thickness matching studs. Fasten flat straps to stud flanges and secure solid blocking to stud webs or flanges.
      a. Install solid blocking at centers indicated on Shop Drawings.
   2. Bridging: Combination of flat, taut, steel sheet straps of width and thickness indicated and stud-track solid blocking of width and thickness to match studs. Fasten flat straps to stud flanges and secure solid blocking to stud webs or flanges.

F. Install miscellaneous framing and connections, including stud kickers, web stiffeners, clip angles, continuous angles, anchors, fasteners, and stud girts, to provide a complete and stable curtain-wall-framing system.

3.03 FIELD QUALITY CONTROL

A. Testing: Engage a qualified independent testing and inspecting agency to perform field tests and inspections and prepare test reports.

B. Field and shop welds will be subject to testing and inspecting.

C. Report test results promptly and in writing to Contractor and Architect.

D. Remove and replace work where test results indicate that it does not comply with specified requirements.

E. Perform additional testing and inspecting to determine compliance of replaced or additional work with specified requirements.

3.04 REPAIRS AND PROTECTION

A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on fabricated and installed cold-formed metal framing with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.

B. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure that cold-formed metal framing is without damage or deterioration at time of Substantial Completion.

END OF SECTION 05 40 00