

## SECTION 07531 - EPDM MEMBRANE ROOFING

### PART 1 - GENERAL

#### 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

#### 1.02 SUMMARY

- A. This Section includes the following:
  1. Adhered membrane roofing system.
  2. Roof insulation related to membrane roofing.
  3. Roof walkway pads.
  4. Alterations to the existing EPDM roofing system under warranty, including reinspection fees.
- B. Related Sections include the following:
  1. Division 6 Section "Rough Carpentry" for material description and installation requirements for wood nailers; and for wood-based, structural-use roof deck panels.
  2. Division 7 Section "Building Insulation" for insulation beneath the roof deck.
  3. Division 7 Section "Fluid-Applied Air/Vapor Barrier System" for tie-in with roof system.
  4. Division 7 Section "Sheet Metal Flashing and Trim" for metal roof penetration flashings, flashings, and counterflashings.
  5. Division 7 Section "Joint Sealants."

#### 1.03 DEFINITIONS

- A. Roofing Terminology: Refer to ASTM D 1079 and glossary of NRCA's "The NRCA Roofing and Waterproofing Manual" for definition of terms related to roofing work in this Section.
- B. Thermal Resistivity: Where the thermal resistivity of insulation products are designated by "r-values," they represent the reciprocal of thermal conductivity (k-values). Thermal conductivity is the rate of heat flow through a homogenous material exactly **1-inch** thick. Thermal resistivities are expressed by the temperature difference in degrees F between the two exposed faces required to cause one BTU to flow through one square foot per hour at mean temperatures indicated.

#### 1.04 PERFORMANCE REQUIREMENTS

- A. General Performance: Installed membrane roofing and base flashings shall withstand specified uplift pressures, thermally induced movement, and exposure to weather without failure due to defective manufacture, fabrication, installation, or other defects in construction. Membrane roofing and base flashings shall remain watertight.
- B. Material Compatibility: Provide roofing materials that are compatible with one another under conditions of service and application required, as demonstrated by roofing membrane manufacturer based on testing and field experience.

- C. FM Approvals Listing: Provide membrane roofing, base flashings, and component materials that comply with requirements in FM Approvals 4450 and FM Approvals 4470 as part of a membrane roofing system, and that are listed in FM Approvals' "RoofNav" for Class 1 or noncombustible construction, as applicable. Identify materials with FM Approvals' markings.
  - 1. Fire/Windstorm Classification: Class 1A-60.
- D. Roof flashing details shall be consistent with those shown on the Drawings. Where cap flashing is shown, a standard manufacturer's bar anchor only detail is not acceptable. Membrane manufacturer's recommended flashing detail may be considered by the Architect when no detail is provided.

#### 1.05 SUBMITTALS

- A. General: Submit in accordance with Section 01330.
- B. Product Data: For each type of product indicated. Provide installation instructions and general recommendations from manufacturer of EPDM membrane system for types of roofing materials required.
- C. Shop Drawings: Submit shop drawings for roofing system approved by the manufacturer showing roof configuration, sheet layout, seam locations, details at perimeter, penetration and flashing details, attachments to adjacent Work, and special conditions. Customized detail sheets shall be prepared by manufacturer, showing each condition and approved installation method conforming with construction drawing constraints and details.
  - 1. Base flashings and membrane terminations.
  - 2. Layout of tapered insulation and cricket materials, including slopes.
  - 3. Roof plan showing orientation of steel roof deck and orientation of membrane roofing and fastening spacings and patterns for mechanically fastened membrane roofing.
  - 4. Insulation fastening patterns for corner, perimeter, and field-of-roof locations.
  - 5. Roof flashing details shall be consistent with those shown on Drawings. Where cap flashing is shown, a standard manufacturer's bar anchor only detail is not acceptable. Membrane manufacturer's recommended flashing detail may be considered by the Architect when no detail is provided.
  - 6. Insulation fastening patterns.
- D. Samples: For the following products:
  - 1. 12-by-12-inch square of sheet roofing, of color specified, including T-shaped side and end lap seam.
  - 2. 12-by-12-inch square of roof insulation.
- E. Installer Certificates: Signed by roofing system manufacturer certifying that Installer is approved, authorized, or licensed by manufacturer to install roofing system.
- F. Manufacturer Certificates: Signed by roofing manufacturer certifying that roofing system complies with requirements specified in "Performance Requirements" Article.
  - 1. Submit evidence of meeting performance requirements.
- G. Qualification Data: For Installer.
- H. Product Test Reports: Based on evaluation of comprehensive tests performed by manufacturer and witnessed by a qualified testing agency, for components of roofing system.

1. Insulation Test Reports: Evidencing compliance of insulation products with specified requirements including those for thermal resistance, fire-test-response characteristics, water-vapor transmission, water absorption, and other properties, based on comprehensive testing of current products.

I. Maintenance Data: For roofing system to include in maintenance manuals.

J. Warranties: Special warranties specified in this Section. Include acceptance and continuation of existing warranty of existing roofing patching and modifications.

K. Inspection Report: Copy of roofing system manufacturer's inspection report of completed roofing installation.

#### 1.06 QUALITY ASSURANCE

A. Installer Qualifications: Shall be factory trained and licensed by membrane roofing system manufacturer to install manufacturer's product and that is eligible to receive manufacturer's special warranty. Contractor shall have a minimum of 3 years experience installing the specified system, shall have installed a minimum of 500,000 square feet and shall employ personnel experienced and skilled in the application of the manufacturer's roofing system.

1. Work associated with EPDM membrane roofing, including (but not limited to) insulation, flashing, and membrane sheet joint sealers, shall be performed by Installer of this Work.

B. Manufacturer Qualifications: A qualified manufacturer that has UL listing and FMG approval for membrane roofing system identical to that used for this Project.

C. Source Limitations for Roofing Products: Obtain components for membrane roofing system from same manufacturer as roofing membrane or as approved by roofing membrane manufacturer.

D. Source Limitations for Insulation Products: Obtain each type of roof insulation from a single source with resources to provide products of consistent quality in appearance and physical properties without delaying progress of the Work.

1. Insulation shall be approved by roofing manufacturer for use with membrane roofing system for a total system warranty.

E. Exterior Fire-Test Exposure: ASTM E 108, Class A; for application and roof slopes indicated, as determined by testing identical membrane roofing materials by a qualified testing agency. Materials shall be identified with appropriate markings of applicable testing agency.

F. Insulation Fire Performance Characteristics: Provide insulation and related materials with the fire-test-response characteristics specified elsewhere in this Section as determined by testing identical products per test method indicated below by UL or another testing and inspecting agency acceptable to authorities having jurisdiction. Identify materials with appropriate markings of applicable testing and inspecting agency.

1. Surface Burning Characteristic: ASTM E 84.

2. Fire Resistance Ratings: ASTM E 119.

3. Combustion Characteristics: ASTM E 136.

G. Roofing work shall be applied in strict accordance with the provisions of the specification criteria. No deviations shall be permitted without written consent from the Architect. Should a

conflict between this specification and the manufacturer's requirements arise, the most restrictive provision as determined by the Architect shall govern.

- H. Upon completion of the installation, an inspection shall be made by the roofing system manufacturer to ascertain that the roofing system has been installed according to applicable manufacturer's specifications and details. No "early bird" warranty will be accepted. Results of the warranty inspection shall be submitted in writing to Owner and Architect for their review and records.
- I. Coordinate alterations to existing roofing with original manufacturer to maintain warranty. The results of the warranty inspection by the system manufacturer shall be submitted in writing to Owner for their review and records.
- J. Preinstallation Conference: Conduct conference at Project site. Comply with requirements in Division 1 Section "Project Management and Coordination." Review methods and procedures related to roofing system including, but not limited to, the following:
  - 1. Meet with Owner; Architect; roofing Installer; roofing system manufacturer's representative; deck Installer; and installers whose work interfaces with or affects roofing, including installers of roof accessories and roof-mounted equipment.
  - 2. Review methods and procedures related to roofing installation, including manufacturer's written instructions.
  - 3. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
  - 4. Review protection of building occupants and air handlers from adhesive fumes during installation.
  - 5. Examine deck substrate conditions and finishes for compliance with requirements, including flatness and fastening.
  - 6. Review structural loading limitations of roof deck during and after roofing.
  - 7. Review base flashings, special roofing details, roof drainage, roof penetrations, equipment curbs, and condition of other construction that will affect roofing system.
  - 8. Review governing regulations and requirements for insurance and certificates if applicable.
  - 9. Review temporary protection requirements for roofing system during and after installation.
  - 10. Review roof observation and repair procedures after roofing installation. Establish monitoring procedures for construction activities and recording of damage by sub-trades.
  - 11. Document proceedings, including corrective measures and actions required, and furnish copy of record to each participant.
  - 12. Provide 72-hour minimum advance notice to participants prior to convening preinstallation conference.

#### 1.07 DELIVERY, STORAGE, AND HANDLING

- A. Deliver roofing materials to Project site in original containers with seals unbroken and labeled with manufacturer's name, product brand name and type, date of manufacture, shelf life, approval or listing agency markings, and directions for storing and mixing with other components. Comply with the manufacturer's written instructions for proper material storage.
- B. Store liquid materials in their original undamaged containers in a clean, dry, protected location and within the temperature range required by roofing system manufacturer. Protect stored liquid material from direct sunlight.

1. Discard and legally dispose of liquid material that cannot be applied within its stated shelf life.
- C. Protect roof insulation materials from physical damage and from deterioration by sunlight, moisture, soiling, and other sources. Store in a dry location. Comply with insulation manufacturer's written instructions for handling, storing, and protecting during installation.
  1. Insulation and protection board shall be stored on pallets, not less than 4 inches off ground, tightly covered with waterproof, "breathable" materials. Protect insulation from direct sunlight.
- D. Materials, which are damaged, shall be removed and replaced at the Installer's expense.
- E. Handle and store roofing materials and place equipment in a manner to avoid permanent deflection of deck.
- F. Do not overload any portion of the building, either by use of or placement of equipment, storage of debris, or storage of materials. Construction loads shall not exceed 25 pounds per square foot.

#### 1.08 PROJECT CONDITIONS

- A. Weather Limitations: Proceed with installation only when existing and forecasted weather conditions permit roofing system to be installed according to manufacturer's written instructions and warranty requirements. Maintain the existing facility in watertight condition. Damage from leaks shall be repaired at no additional cost to the Owner.
- B. Proceed with work so new roofing materials are not subject to construction traffic. When construction traffic is necessary, new roof sections shall be protected with plywood or other appropriate material to prevent damage; remove protection after construction traffic has ceased and re-inspected for possible damage.
- C. Substrate Conditions: Do not begin roofing installation until substrates have been inspected and are determined to be in satisfactory condition. All surfaces shall be smooth, dry, clean, free of fins or sharp edges, loose or foreign materials, oil or grease. No work shall proceed when moisture is present on the roof or in substrate materials.
- D. Temporary waterstops shall be installed at end of each workday and shall be removed before proceeding with next day's work.
- E. If exterior walls are not erected at time of membrane installation, envelop flutes of metal deck to prevent moisture intrusion and wind damage.
- F. Protect against fire and flame spread. Maintain proper and adequate fire extinguishers.
- G. Protect existing roofing at access locations, work areas and construction traffic locations with plywood or other appropriate material to prevent damage to the existing roof system. Remove upon completion of the work.

#### 1.09 WARRANTY

- A. General: The special warranties specified in this Section shall not deprive the Owner of other rights the Owner may have under other provisions of the Contract Documents and will be in

addition to and run concurrent with other warranties made by the Contractor under requirements of the Contract Documents.

- B. Special Warranty: Roofing Contractor shall furnish to the Owner the manufacturer's standard form, without monetary limitation, in which manufacturer agrees to repair or replace components of membrane roofing system that fail in materials or workmanship within specified warranty period. Failure includes roof leaks. The maximum wind speed coverage shall be peak gusts of **72 mph** measured at 10 meters above ground level. Warrantor shall be the manufacturer of the roofing membrane. Warranty shall be written to building Owner.
  - 1. Special warranty includes roofing membrane, base flashings, roofing membrane accessories, roof insulation, fasteners, protection boards, walkway products, and other components of membrane roofing system.
  - 2. Warranty Period: 10 years from date of Project Substantial Completion.
- C. Existing Roof Warranty: Notify manufacturer (Firestone) of existing roofing and assist Owner in applying for continuation of original warranty.

## PART 2 - PRODUCTS

### 2.01 MANUFACTURERS

- A. In other Part 2 articles where subparagraph titles below introduce lists, the following requirements apply for product selection:
  - 1. Products: Subject to compliance with requirements, provide one of the products specified.
  - 2. Manufacturers: Subject to compliance with requirements, provide products by the manufacturers specified.

### 2.02 EPDM ROOFING MEMBRANE

- A. EPDM Roofing Membrane: ASTM D 4637, Type I, nonreinforced uniform, flexible sheet made from EPDM, and as follows:
  - 1. Manufacturers:
    - a. Carlisle SynTec Incorporated.
    - b. Firestone Building Products Company.
    - c. GenFlex Roofing Systems.
  - 2. Thickness: 60 mils, nominal.
  - 3. Exposed Face Color: Black.
  - 4. Existing roof system is Firestone.

### 2.03 AUXILIARY MATERIALS

- A. General: Auxiliary materials recommended by roofing system manufacturer for intended use and compatible with membrane roofing.
  - 1. Liquid-type auxiliary materials shall meet VOC limits of authorities having jurisdiction.
- B. Sheet Flashing: 60-mil- thick EPDM, partially cured or cured, according to application.
- C. Vapor Barrier: Multilayer reinforced vapor barrier with low density reinforced polyethylene outer layers and aluminum foil core.

1. Product: Reflex 275; Carlisle SynTec Incorporated.
  - D. Vapor Barrier Joint Tape: Blue monobond double sided seam tape.
  - E. Bonding Adhesive: Manufacturer's standard bonding adhesive capable of withstanding Project wind uplift requirements.
  - F. Sheet Seaming System: Manufacturer's standard splice tape for sealing lapped joints, including edge sealer to cover exposed spliced edges as recommended by membrane manufacturer.
  - G. Lap Sealant: Manufacturer's standard single-component sealant.
  - H. Membrane Adhesive: As recommended by membrane manufacturer for particular substrate and project conditions, formulated to withstand minimum 60-psf uplift force.
    1. Provide adhesives that comply with local requirements limiting amounts of volatile organic compounds.
  - I. Water Cutoff Mastic: Manufacturer's standard butyl mastic sealant.
  - J. Metal Termination Bars: Manufacturer's standard predrilled stainless steel or aluminum bars, approximately 1 by 1/8 inch thick; with anchors.
  - K. Crickets and Flashing Accessories: Types recommended by membrane manufacturer, including adhesive tapes, flashing cements, and sealants.
    1. Crickets: Tapered crickets, extending to roof drain sumps, 1/2-inch taper.
  - L. Fasteners: Factory-coated steel fasteners and metal or plastic plates meeting corrosion-resistance provisions in FM 4470, designed for fastening membrane to substrate, and acceptable to membrane roofing system manufacturer.
    1. Fasteners into pressure preservative treated materials shall be stainless steel.
  - M. Pipe Flashing: Provide membrane manufacturer's standard pre-molded flashing boot for flashing around pipe and conduit roof penetrations. Provide cone shaped flashing boot, heat welded to membrane with stainless steel clamping ring. Field-formed pipe flashing not allowed.
  - N. Expansion Joint Bulb: Preformed, compressible, resilient, nonstaining, nonwaxing, nonextruding strips of flexible, closed-cell polyethylene foam, nonabsorbent to liquid water and gas; size as needed to meet expansion joint conditions.
  - O. Roof walkways shall be pre-molded walkways as supplied by the membrane manufacturer.
  - P. Miscellaneous Accessories: Provide preformed cone and vent sheet flashings, preformed inside and outside corner sheet flashings, reinforced EPDM securement strips, T-joint covers, in-seam sealants, termination reglets, cover strips, and other accessories.
- 2.04 ROOF INSULATION
- A. General: Provide preformed roof insulation boards that comply with requirements and referenced standards, selected from manufacturer's standard sizes and of thicknesses indicated.

- B. Polyisocyanurate Board Insulation: ASTM C 1289, Type II, felt or glass-fiber mat facer on both major surfaces, CAN/ULC S770 Grade 2, 20 psi minimum, LTTR R-values. Provide 2 layers of 3-inch thick insulation for a total thickness of 6 inches, except as otherwise indicated.
  - 1. Products:
    - a. Polyiso HP-H; Carlisle SynTec Incorporated.
    - b. Hy-Therm AP; Celotex Corporation.
    - c. ISO 95+; Firestone Building Products Company.
    - d. E'nerg'y 2; Johns Manville International, Inc.
  - 2. Provide roofing manufacturer's required insulation for total system warranty.
- C. Tapered Insulation: Provide factory-tapered insulation boards fabricated to slope of 1/4 inch per 12 inches, unless otherwise indicated.
  - 1. Tapered insulation shall meet requirements specified for board roof insulation. Provide tapered boards where indicated for sloping to drains. Tapered insulation shall be manufactured by same manufacturer of board roof insulation.
- D. Provide preformed crickets, tapered edge strips, and other insulation shapes where indicated. Fabricate to slopes indicated.

## 2.05 INSULATION ACCESSORIES

- A. General: Furnish roof insulation accessories recommended by insulation manufacturer for intended use and compatibility with membrane roofing.
- B. Fasteners: Factory-coated steel fasteners and metal or plastic plates meeting corrosion-resistance provisions in FMG 4470, designed for fastening roof insulation to substrate, and acceptable to roofing system manufacturer.
- C. Protection Board (Cover Board): ASTM C 1177/C 1177M, glass-mat, water-resistant gypsum substrate, 1/4 inch thick.
  - 1. Product: "Dens-Deck" manufactured by Georgia-Pacific Corporation.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with the following requirements and other conditions affecting performance of roofing system:
  - 1. Verify that roof openings and penetrations are in place and set and braced and that roof drains are securely clamped in place.
  - 2. Verify that wood nailers are securely anchored to roof deck at penetrations and terminations and that nailers match thicknesses of insulation.
  - 3. Verify composition of existing roof system. Patch existing roof with roof membrane by the same manufacturer or a compatible product.
  - 4. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.02 PREPARATION

- A. General: Comply with manufacturer's instructions to prepare substrate to receive EPDM membrane roof system.



- B. Clean substrate of dust, debris, moisture, and other substances detrimental to roofing installation according to roofing system manufacturer's written instructions. Remove sharp projections.
- C. Prevent materials from entering and clogging roof drains and conductors and from spilling or migrating onto surfaces of other construction. Remove roof-drain plugs when no work is taking place or when rain is forecast.
- D. Complete terminations and base flashings and provide temporary seals to prevent water from entering completed sections of roofing system at the end of the workday or when rain is forecast. Remove and discard temporary seals before beginning work on adjoining roofing.
- E. Prime substrate where recommended by manufacturer of materials being installed.

### 3.03 VAPOR-BARRIER INSTALLATION

- A. Install laminate-sheet vapor barrier in a single layer over area to receive vapor barrier, side and end lapping each sheet a minimum of 2 inches and 6 inches, respectively. Bond vapor barrier to deck as follows:
  1. Seal laps with tape.
  2. Lap vapor retarder up perimeter blocking, at penetrations and roof edge, seal with continuous bead of water cutoff mastic and staple to prevent displacement.
- B. Completely seal vapor barrier at terminations, obstructions, and penetrations to prevent air movement into membrane roofing system.

### 3.04 INSULATION INSTALLATION

- A. Coordinate installing membrane roofing system components so insulation is not exposed to precipitation or left exposed at the end of the workday.
- B. Comply with membrane roofing system manufacturer's written instructions for installing roof insulation.
- C. Install tapered insulation under area of roofing to conform to slopes indicated, or if not indicated, as required for positive drainage to roof drains.
- D. Install insulation in two layers under area of roofing to achieve required thickness. Install layers with joints of each succeeding layer staggered from joints of previous layer a minimum of 12 inches in each direction with no gaps, to form a complete thermal envelope.
- E. Trim surface of insulation where necessary at roof drains so completed surface is flush and does not restrict flow of water.
- F. Install insulation with long joints of insulation in a continuous straight line with end joints staggered between rows, abutting edges and ends between boards. Fill gaps exceeding 1/4 inch with insulation.
  1. Cut and fit insulation within 1/4 inch of nailers, projections, and penetrations.
- G. Mechanically Fastened Insulation: Install each layer of insulation and secure to deck using mechanical fasteners specifically designed and sized for fastening specified board-type roof insulation to deck type.

1. Fasten insulation according to requirements in FMG's "Approval Guide" for specified Windstorm Resistance Classification, but in no case, provide less than one anchor per 4 sq. ft. of surface area.
    - a. In no case shall there be less than 2 fasteners per piece of insulation.
  2. Fasten insulation to resist uplift pressure at corners, perimeter, and field of roof.
  3. Screws shall be installed utilizing automatic, positive clutch disengaged and adjustable nosepiece.
  4. Fasteners which require pre-drilling shall be drilled to a minimum depth as recommended by the fastener manufacturer or required by Factory Mutual to permit full seating of fastener into plate.
  5. Tapered insulation shall be mechanically attached using same procedures noted above.
  6. Install tapered edge strips at edges of tapered insulation to provide smooth transition to flat areas, free of gaps and voids.
- H. Do not install more insulation in a day than can be covered with membrane before end of day or before start of inclement weather.

### 3.05 ADHERED ROOFING MEMBRANE INSTALLATION

- A. Install roofing membrane over area to receive roofing according to membrane roofing system manufacturer's written instructions and approved Shop Drawings. Unroll roofing membrane without stretching and allow to relax before installing.
- B. Start installation of roofing membrane in presence of membrane roofing system manufacturer's technical personnel.
  1. Cut out and repair membrane defects at the end of each day's work.
- C. Fully Adhered Membrane: Install membrane by unrolling over prepared substrate, lapping adjoining sheets as recommended by manufacturer. Apply adhesive to surfaces to be bonded and roll into place when adhesive has properly cured. Adhere seams with splicing tape and apply sealant to exposed sheet edges, tapering application as recommended by manufacturer. Install mechanical fasteners, flashings and counter flashings, and accessories at locations and as recommended by manufacturer.
  1. Flashing details shall be done in accordance with the approved shop drawings. Base flashing shall be properly terminated and covered with counterflashing, providing not less than a 4-inch overlap.
- D. Accurately align roofing membrane and maintain uniform side and end laps of minimum dimensions required by manufacturer. Stagger end laps.
- E. In addition to adhering, mechanically fasten membrane roofing securely at terminations, penetrations, and perimeters.
- F. Tape Seam Installation: Clean and prime both faces of splice areas, apply splice tape, and firmly roll side and end laps of overlapping roofing membranes according to manufacturer's written instructions to ensure a watertight seam installation. Apply lap sealant and seal exposed edges of roofing membrane terminations.
- G. Repair tears, voids, and lapped seams in roofing that do not meet requirements.

- H. Spread sealant or mastic bed over deck drain flange at deck drains and securely seal roofing membrane in place with clamping ring.
- I. Install roofing membrane and auxiliary materials to tie in to existing roofing to maintain weather-tightness of transition and to not void warranty for existing membrane roofing system.

### 3.06 BASE FLASHING INSTALLATION

- A. Install sheet flashings and preformed flashing accessories and adhere to substrates according to membrane roofing system manufacturer's written instructions.
- B. Apply bonding adhesive to substrate and underside of sheet flashing at required rate and allow to partially dry. Do not apply bonding adhesive to seam area of flashing.
- C. Flash penetrations and field-formed inside and outside corners with cured or uncured sheet flashing.
- D. Clean splice areas, apply splicing cement, and firmly roll side and end laps of overlapping sheets to ensure a watertight seam installation. Apply lap sealant and seal exposed edges of sheet flashing terminations.
- E. Terminate and seal top of sheet flashings and mechanically anchor to substrate through termination bars.

### 3.07 WALKWAY INSTALLATION

- A. Roof Walkways: Install walkways according to manufacturer's written instructions in locations indicated. Install roof-paver walkways at all traffic concentration points (such as roof hatches, access doors, rooftop ladders, etc.); all locations as identified on the Drawings; and all locations required by manufacturer for obtaining warranty.

### 3.08 FIELD QUALITY CONTROL

- A. Final Roof Inspection: Arrange for roofing system manufacturer's technical personnel to inspect roofing installation on completion and submit report to Architect.
  - 1. Notify Architect or Owner 48 hours in advance of date and time of inspection.
- B. Repair or remove and replace components of membrane roofing system where test results or inspections indicate that they do not comply with specified requirements.
- C. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

### 3.09 PROTECTING AND CLEANING

- A. Protect membrane roofing system from damage and wear during remainder of construction period. When remaining construction will not affect or endanger roofing, inspect roofing for deterioration and damage, describing its nature and extent in a written report, with copies to Architect and Owner.
- B. Correct deficiencies in or remove membrane roofing system that does not comply with requirements, repair substrates and repair or reinstall membrane roofing system to a condition

free of damage and deterioration at time of Substantial Completion and according to warranty requirements.

- C. Clean overspray and spillage from adjacent construction using cleaning agents and procedures recommended by manufacturer of affected construction.

END OF SECTION 07531