NOTES:

1. SYMBOL FACE TO BE WHITE TRANSLUCENT ACRYLIC #2447. THICKNESS PER TABLE. FIRST SURFACE DECORATE WITH 3M FILM BLUE.
2. SYMBOL FACE TO BE WHITE TRANSLUCENT ACRYLIC #2447. THICKNESS PER TABLE. FIRST SURFACE DECORATE WITH 3M FILM RED.
3. LETTER FACE TO BE WHITE TRANSLUCENT ACRYLIC #1328. THICKNESS PER TABLE.
4. DEADSOFT ALUMINUM TRIM CAP. FORM AS SHOWN. USE WHEN LETTTERS TO BE MOUNTED AT 12'-0" AFF. OR LOWER. PAINT FINISH TO MATCH LETTER FACE.
5. 1" JEWELITE TRIM CAP #6112A INTENSE BLUE. USE ON BLUE PORTION OF SYMBOL WHEN LETTER SET IS MOUNTED ABOVE 12'-0"
6. 1" JEWELITE TRIM CAP #70246 RED. USE ON RED PORTION OF SYMBOL WHEN LETTER SET IS MOUNTED ABOVE 12'-0"
7. 1" JEWELITE TRIM CAP #6105 WHITE. USE ON LETTERS WHEN LETTER SET IS MOUNTED ABOVE 12'-0".
8. .050" ALUM. RETURNS. PAINT FINISH ALL EXPOSED EXTERIOR SURFACES CHAMPAGNE METALLIC. SEMI-GLOSS FINISH. PAINT ALL INTERIOR SURFACES WITH SPRAY-LAT STARBRITE WHITE LIGHT ENHANCEMENT PAINT OR APPROVED EQUAL.
9. .063" ALUM. SYMBOL BACKS. PAINT FINISH EXTERIOR CHAMPAGNE METALLIC. SEMI-GLOSS FINISH. PAINT INTERIOR SURFACES WITH SPRAY-LAT STARBRITE WHITE LIGHT ENHANCEMENT PAINT OR APPROVED EQUAL. STAPLE TO LETTER RETURNS WITH STAINLESS STEEL STAPLES AS REQ'D.
10. .050" ALUM. RETURNS. PAINT FINISH ALL EXPOSED EXTERIOR SURFACES WHITE. SATIN FINISH. PAINT ALL INTERIOR SURFACES WITH SPRAY-LAT STARBRITE WHITE LIGHT ENHANCEMENT PAINT OR APPROVED EQUAL.
11. .063" ALUM. LETTER BACKS. PAINT FINISH EXTERIOR CHAMPAGNE METALLIC. SEMI-GLOSS FINISH. PAINT INTERIOR SURFACES WITH SPRAY-LAT STARBRITE WHITE LIGHT ENHANCEMENT PAINT OR APPROVED EQUAL. STAPLE TO LETTER RETURNS WITH STAINLESS STEEL STAPLES AS REQ'D.
12. SECURE TO EXISTING WALL AS REQUIRED USING MOUNTING CLIPS. DO NOT EXCEED 1 1/2" STAND OFF.
13. 1/2" SEAL TITE FLEXIBLE CONDUIT AS NEEDED TO MEET ALL U.L. REQUIREMENTS FOR WET LOCATIONS.
14. J-BOX AS REQ'D.
15. 1/2" RIGID OR FLEXIBLE CONDUIT AS REQ'D. TO MEET U.L. SPECIFICATIONS FOR APPLICATION.
16. TRANSFORMER TO BE SPECIFIED BY ELECTRALED AS REQ'D
17. L.E.D. LIGHTING SYSTEM TO BE ELECTRALED 24 SERIES RED AND BLUE UNITS PER ELECTRALED DRAWING SPECIFICATION. SEE ELECTRALED DRAWINGS G11-G6 FOR SPECIFICATION AND LAYOUT.
18. PROVIDE WEEP HOLES AS REQ'D. TO MEET U.L. SPECIFICATIONS.

GENERAL NOTES:

-FINAL SIZING FOR ALL STRUCTURAL MEMBERS (i.e. COLUMNS, MATCH PLATES, CONNECTION BOLTS, ANCHOR BOLTS, FOUNDATIONS AND REINFORCEMENT) TO BE SIZED BY A LICENSED ENGINEER TO MEET OR EXCEED ALL APPLICABLE LOCAL, STATE, AND FEDERAL CODES.
-FABRICATOR IS RESPONSIBLE FOR THE PREVENTION OF ANY LIGHT LEAKS.
-LEADS FROM BACK OF ILLUMINATED LETTERS / SYMBOL SHALL BE A MINIMUM OF 6'-0" IN LENGTH MEASURED FROM THE BACK SURFACE OF THE LETTERS / SYMBOL. -PAINT INTERIORS OF ALL CABINETS WITH SPRAY-LAT STAR BRITE WHITE LIGHT ENHANCEMENT PAINT.
-ALL PAINT TO BE TWO-PART POLYURETHANE.
-COLOR FILM TO BE MATCHED IN 3M #3632 SERIES FILM.

MATERIAL SPECIFICATIONS

PAINT
-CHAMPAGNE METALLIC - EITHER AKZO-NOBEL # BNK 250, MATTHEWS # MP 21314, MATTHEWS #50A61945P, OR MATTHEWS #5VOC12726P (VOC COMPLIANT)
-RED - MATTHEWS RED # MP 49696, AKZO-NOBEL #SIGN 20129
-BLUE - MATTHEWS BLUE #MP 21670R 6595,
-WHITE - MATTHEWS WHITE # MP 21668R 6595.

FILM
-BLUE - 3M # 3632-8222
-RED - 3M # 3632-2472
-DIFFUSER - 3M # 3635-70
-WHITE - 3M# 3632-20

ACRYLIC
-CLEAR ACRYSTEEL #OR APPROVED EQUAL

-FILM DECORATION CHANNEL LETTERS ONLY, ACRYSTEEL #2447 OR APPROVED EQ.
-WHITE TRANSLUCENT-ACRYSTEEL #1328 OR APPROVED EQ.

B VERTICAL SECTION
• WHITE LETTER 'I'
SCALE:NTS

B VERTICAL SECTION
• BLUE LETTER 'I'
SCALE:NTS

A VERTICAL SECTION
SCALE:NTS

Channel Letter Sections

09.08/06

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Inspections Division
CITY OF PORTLAND MAINE