SECTION 042000 - UNIT MASONRY ASSEMBLIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes unit masonry assemblies consisting of the following:
 - 1. Concrete masonry units (CMUs).
 - 2. Mortar and grout.
 - 3. Reinforcing steel.
 - 4. Masonry joint reinforcement.
 - 5. Miscellaneous masonry accessories.
 - 6. Masonry waste disposal.
- B. Related Sections include the following:
 - 1. Division 07 Section "Fluid-Applied Air Barrier Waterproofing System" for system applied to wall assemblies.
 - 2. Division 07 Section "Through-Penetration Firestop Systems" for firestopping at openings in masonry walls and "Fire Resistive Joint Systems" for firestopping joints at fire-rated masonry walls.
 - 3. Division 07 Section "Fire-Resistive Joint Systems" for fire-resistive joint systems at heads of masonry walls.
- C. Products installed, but not furnished, under this Section include the following:
 - 1. Steel frames for doors set in unit masonry openings, furnished under Division 08 Section "Hollow Metal Doors and Frames."

1.3 DEFINITIONS

A. Reinforced Masonry: Masonry containing reinforcing steel in grouted cells.

1.4 SUBMITTALS

- A. General: Submit in accordance with Division 01 Section "Submittal Procedures,"
- B. Product Data: For each type of product indicated.
- C. Shop Drawings: For the following:
 - 1. Masonry Units: Show sizes, profiles, coursing, and locations of special shapes.
 - 2. Reinforcing Steel: Detail bending and placement of unit masonry reinforcing bars. Comply with ACI 315, "Details and Detailing of Concrete Reinforcement." Show elevations of reinforced walls.
- D. Qualification Data: For firms and persons specified in "Quality Assurance" Article.

- E. Material Certificates: Include statements of material properties indicating compliance with requirements including compliance with standards and type designations within standards. Provide for each type and size of the following:
 - 1. Masonry units.
 - a. Include material test reports substantiating compliance with requirements.
 - b. For masonry units used in structural masonry, include data and calculations establishing average net-area compressive strength of units.
 - c. For masonry units used in fire-rated assemblies, provide certificate establishing fire-resistance rating of units.
 - 2. Cementitious materials. Include brand, type, and name of manufacturer.
 - 3. Grout mixes. Include description of type and proportions of ingredients.
 - 4. Reinforcing bars.
 - 5. Joint reinforcement.
- F. Submit samples of sand to an approved laboratory for tests. Submit test report for approval.
- G. Cold- and Hot-Weather Procedures: Detailed description of methods, materials, and equipment to be used to comply with cold-weather requirements.
- H. Installation Inspection Report: Submit report of completed work inspection, for each area that is completed and ready to turn over for application of the air barrier waterproofing system.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Company specializing in performing the work of this Section with minimum 5 years experience.
- B. Source Limitations for Masonry Units: Obtain exposed masonry units of a uniform texture and color, or a uniform blend within the ranges accepted for these characteristics, through one source from a single manufacturer for each product required.
- C. Source Limitations for Mortar Materials: Obtain mortar ingredients of a uniform quality, including color for exposed masonry, from a single manufacturer for each cementitious component and from one source or producer for each aggregate.
- D. Fire-Resistance Ratings: Where indicated, provide materials and construction identical to those of assemblies with fire-resistance ratings determined per ASTM E 119 by a testing and inspecting agency, by equivalent concrete masonry thickness, or by other means, as acceptable to authorities having jurisdiction.
- E. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."
 - 1. Parties that shall be present shall include the Owner, Architect, masonry subcontractor, masonry subcontractor's field superintendent and field workers performing the actual application, air/vapor barrier applicator, and installers whose work interfaces with or affects unit masonry assemblies, including but not limited to window and door installers.
 - 2. Review tooling requirements for masonry receiving fluid applied air barrier waterproofing membrane.
 - 3. Document proceedings, including corrective measures and actions required, and furnish copy of record to each participant.

- 4. Provide 5 business days minimum advance notice to participants prior to convening preinstallation conference.
- F. Installation Inspection: Contractor and Installer shall inspect completed masonry backup installation for compliance with installation specifications and details and submit a report for each area that is completed and ready to turn over for application of the air/vapor barrier system. Report shall include the following:
 - 1. Verify masonry joints are completely filled and free of voids and lumps.
 - 2. Verify masonry joints are tooled slightly concave.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store masonry units on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied. If units become wet, do not install until they are dry.
- B. Store cementitious materials on elevated platforms, under cover, and in a dry location. Do not use cementitious materials that have become damp.
- C. Store aggregates where grading and other required characteristics can be maintained and contamination avoided.
- D. Store masonry accessories, including metal items, to prevent corrosion and accumulation of dirt and oil.

1.7 PROJECT CONDITIONS

- A. Protection of Masonry: During construction, cover tops of walls, projections, and sills with waterproof sheeting at end of each day's work. Cover partially completed masonry when construction is not in progress.
 - 1. Extend cover a minimum of 24 inches down both sides and hold cover securely in place.
- B. Stain Prevention: Prevent grout, mortar, and soil from staining the face of masonry to be left exposed or painted. Immediately remove grout, mortar, and soil that come in contact with such masonry.
 - 1. Protect base of walls from rain-splashed mud and from mortar splatter by spreading coverings on ground and over wall surface.
 - 2. Protect surfaces of door frames, as well as similar products with painted and integral finishes, from mortar droppings.
 - 3. Turn scaffold boards near the wall on edge at the end of each day to prevent rain from splashing mortar and dirt onto completed masonry.
- C. Cold-Weather Requirements: Do not use frozen materials or materials mixed or coated with ice or frost. Do not build on frozen substrates. Remove and replace unit masonry damaged by frost or by freezing conditions. Comply with cold-weather construction requirements contained in ACI 530.1/ASCE 6/TMS 602 and the following:
 - 1. Cold-Weather Construction: When the ambient temperature is within the limits indicated, use the following procedures:
 - a. 40 to 32 deg F: Heat mixing water or sand to produce mortar temperatures between 40 and 120 deg F.

- b. 32 to 25 deg F: Heat mixing water and sand to produce mortar temperatures between 40 and 120 deg F. Heat grout materials to produce grout temperatures between 40 and 120 deg F. Heat masonry units to 40 deg F. Maintain mortar and grout above freezing until used in masonry.
- c. 25 to 20 deg F: Heat mixing water and sand to produce mortar temperatures between 40 and 120 deg F. Heat grout materials to produce grout temperatures between 40 and 120 deg F. Maintain mortar and grout above freezing until used in masonry. Heat masonry units to 40 deg F. Use heat on both sides of walls under construction.
- d. 20 deg F and Below: Heat mixing water and sand to produce mortar temperatures between 40 and 120 deg F. Heat grout materials to produce grout temperatures between 40 and 120 deg F. Maintain mortar and grout above freezing until used in masonry. Heat masonry units to 40 deg F. Provide enclosures and use heat on both sides of walls under construction to maintain temperatures above 32 deg F within the enclosures.
- 2. Cold-Weather Protection: When the mean daily temperature is within the limits indicated, provide the following protection, this is in addition to construction procedures specified above:
 - a. 40 to 32 deg F: Cover masonry insulating blankets for 48 hours after construction.
 - b. 32 deg F and Below: Provide enclosure and heat to maintain temperatures above 40 deg F within the enclosure for 72 hours after construction.
- 3. Cold-Weather Cleaning: Use liquid cleaning methods only when air temperature is 40 deg F and above and will remain so until masonry has dried, but not less than 7 days after completing cleaning.
- D. Hot-Weather Requirements: Protect unit masonry work when temperature and humidity conditions produce excessive evaporation of water from mortar and grout. Provide artificial shade and wind breaks and use cooled materials as required.
 - 1. When ambient temperature exceeds 100 deg F, or 90 deg F with a wind velocity greater than 8 mph, do not spread mortar beds more than 48 inches ahead of masonry. Set masonry units within one minute of spreading mortar.

PART 2 - PRODUCTS

2.1 MASONRY UNITS, GENERAL

A. Defective Units: Referenced masonry unit standards may allow a certain percentage of units to exceed tolerances and to contain chips, cracks, or other defects exceeding limits stated in the standard. Do not uses units where such defects, including dimensions that vary from specified dimensions by more than stated tolerances, will be exposed in the completed Work or will impair the quality of completed masonry.

2.2 CONCRETE MASONRY UNITS (CMUs)

- A. Shapes: Provide shapes indicated and as follows:
 - 1. Provide special shapes for lintels, corners, jambs, sashes, movement joints, headers, bonding, and other special conditions.
 - 2. Provide bullnose units for outside corners, unless otherwise indicated.
- B. Concrete Masonry Units: ASTM C 90.

- 1. Unit Compressive Strength: Provide units with minimum average net-area compressive strength of 1900 psi.
- 2. Weight Classification: Normal weight, unless otherwise indicated.
- 3. Size (Width): Manufactured to dimensions 3/8 inch less than nominal dimensions.
- 4. Exposed Faces: Provide color and texture matching the range represented by Architect's sample.
- 5. Provide fire-rated block with ratings at locations indicated.

2.3 MASONRY LINTELS

A. Masonry Lintels: Prefabricated or built-in-place masonry lintels made from bond beam concrete masonry units with reinforcing bars placed as indicated and filled with coarse grout. Cure precast lintels before handling and installing. Temporarily support built-in-place lintels until cured.

2.4 MORTAR AND GROUT MATERIALS

- A. Portland Cement: ASTM C 150, Type I or II, except Type III may be used for cold-weather construction. Standard masonry cement is not acceptable.
- B. Hydrated Lime: ASTM C 207, Type S.
- C. Portland Cement-Lime Mix: Packaged blend of portland cement complying with ASTM C 150, Type I or Type III, and hydrated lime complying with ASTM C 207, Type S. Standard masonry cement is not acceptable. Provide one of the following portland cement-lime mix products:
 - 1. Eaglebond; Blue Circle Cement, Inc.
 - 2. Portland and lime; Cement Quebec, Inc.
 - 3. Portland and lime Quikrete; The Quikrete Companies.
- D. Aggregate for Mortar: ASTM C 144.
 - 1. For mortar that is exposed to view, use washed aggregate consisting of natural sand or crushed stone.
- E. Aggregate for Grout: ASTM C 404.
- F. Water: Potable.

2.5 REINFORCEMENT

A. Uncoated Steel Reinforcing Bars: ASTM A 615/A 615M or ASTM A 996/A 996M, Grade 60.

2.6 MASONRY JOINT REINFORCEMENT

- A. Masonry Joint Reinforcement, General: ASTM A 951.
 - 1. Wire Size for Side Rods Interior Walls: W1.7 or 0.148-inch diameter.
 - 2. Wire Size for Cross Rods: W1.7 or 0.148-inch diameter.
 - 3. Spacing of Cross Rods, Tabs, and Cross Ties: Not more than 16 inches o.c.
 - 4. Provide in lengths of not less than 10 feet, with prefabricated corner and tee units.
- B. Masonry Joint Reinforcement for Single-Wythe Masonry: Ladder type with single pair of side rods

1. Products:

- a. Interior Block Walls: Continuous ladder type, ASTM A 641, mill galvanized, No. 9 wire.
 - 1) Dayton Superior Corporation, Dur-O-Wal Division; D/A 320 Ladur.
 - 2) Heckman Building Products, Inc.; No. 1100 Ladder.
 - 3) Hohmann & Barnard, Inc.; Lox-All Ladder-Mesh.
 - 4) Wire Bond; Ladder Series 200.

2.7 MISCELLANEOUS ANCHORS

- A. Unit Type Inserts in Concrete: Cast-iron or malleable-iron wedge-type inserts.
- B. Anchor Bolts: Steel bolts, L-shaped, complying with ASTM A 307, Grade A; with ASTM A 563 hex nuts and, where indicated, flat washers; hot-dip galvanized to comply with ASTM A 153/A 153M, Class C; of dimensions indicated.
- C. Postinstalled Anchors: Provide chemical or torque-controlled expansion anchors, with capability to sustain, without failure, a load equal to six times the load imposed when installed in solid or grouted unit masonry and equal to four times the load imposed when installed in concrete, as determined by testing per ASTM E 488 conducted by a qualified independent testing agency.
 - 1. Corrosion Protection: Carbon-steel components zinc plated to comply with ASTM B 633, Class Fe/Zn 5 (5 microns) for Class SC 1 service condition (mild).
 - 2. Corrosion Protection: Stainless-steel components complying with ASTM F 593 and ASTM F 594, Alloy Group 1 or 2 for bolts and nuts; ASTM A 666 or ASTM A 276, Type 304 or 316, for anchors.

2.8 MISCELLANEOUS MASONRY ACCESSORIES

- A. Compressible Filler: Premolded filler strips complying with ASTM D 1056, Grade 2A1; compressible up to 35 percent; of width and thickness indicated; formulated from neoprene, urethane, or PVC.
- B. Preformed Control-Joint Gaskets: Made from styrene-butadiene-rubber compound, complying with ASTM D 2000, Designation M2AA-805 or PVC, complying with ASTM D 2287, Type PVC-65406 and designed to fit standard sash block and to maintain lateral stability in masonry wall; size and configuration as indicated.
- C. Reinforcing Bar Positioners: Wire units designed to fit into mortar bed joints spanning masonry unit cells with loops for holding reinforcing bars in center of cells. Units are formed from 0.142-inch steel wire, hot-dip galvanized after fabrication. Provide units with either two loops or four loops as needed for number of bars indicated.
 - 1. Products:
 - a. Dayton Superior Corporation, Dur-O-Wal Division; D/A 810, D/A 812 or D/A 817.
 - b. Heckmann Building Products Inc.; No. 376 Rebar Positioner.
 - c. Hohmann & Barnard, Inc.; #RB or #RB-Twin Rebar Positioner.
 - d. Wire-Bond; O-Ring or Double O-Ring Rebar Positioner.

2.9 MASONRY CLEANERS

A. Job-Mixed Detergent Solution: Solution of 1/2-cup dry measure tetrasodium polyphosphate (Spic and Span) and 1/2-cup dry measure laundry detergent dissolved in 1 gal. of water.

2.10 MORTAR AND GROUT MIXES

- A. General: Do not use admixtures, including pigments, air-entraining agents, accelerators, retarders, water-repellent agents, antifreeze compounds, or other admixtures, unless otherwise indicated.
 - 1. Do not use calcium chloride in mortar or grout.
 - 2. Limit cementitious materials in mortar to portland cement and lime.
 - 3. Limit cementitious materials in mortar for reinforced masonry to portland cement and lime.
- B. Mortar for Unit Masonry: Comply with BIA Technical Notes 8A, Proportion Specification. Provide the following types of mortar for applications stated unless another type is indicated or needed to provide required compressive strength of masonry.
 - 1. For reinforced masonry block, use Type S.
 - 2. For interior load-bearing walls; for interior non-load-bearing partitions; and for other applications where another type is not indicated, use Type S.
- C. Grout for Unit Masonry: Comply with ASTM C 476.
 - 1. Use grout of type indicated or, if not otherwise indicated, of type (fine or coarse) that will comply with Table 1.15.1 in ACI 530.1/ASCE 6/TMS 602 for dimensions of grout spaces and pour height.
 - 2. Provide grout with a slump of 8 to 11 inches as measured according to ASTM C 143/C 143M.
- D. Concrete for Unit Masonry: 3000 psi, 28-day compressive strength. Comply with requirements of Division 03 Section "Cast-In-Place Concrete."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work.
 - 1. If unsatisfactory conditions are encountered, prepare written report, endorsed by Installer, listing conditions detrimental to performance of work.
 - 2. Verify that foundations are within tolerances specified.
 - 3. Verify that reinforcing dowels are properly placed.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION, GENERAL

A. Thickness: Build masonry construction to full thickness shown. Build single-wythe walls to actual widths of masonry units, using units of widths indicated.

- B. Use full-size units without cutting if possible. If cutting is required to provide a continuous pattern or to fit adjoining construction, cut units with motor-driven saws; provide clean, sharp, unchipped edges. Allow units to dry before laying, unless wetting of units is specified. Install cut units with cut surfaces and, where possible, cut edges concealed.
- C. Comply with construction tolerances in ACI 530.1/ASCE 6/TMS 602 and with the following:
 - 1. For conspicuous vertical lines, such as external corners, door jambs, and control joints, do not vary from plumb by more than 1/8 inch in 10 feet, 1/4 inch in 20 feet, or 1/2 inch maximum.
 - 2. For vertical alignment of exposed head joints, do not vary from plumb by more than 1/4 inch in 10 feet, or 1/2 inch maximum.
 - 3. For conspicuous horizontal lines, such as lintels, do not vary from level by more than 1/8 inch in 10 feet, 1/4 inch in 20 feet, or 1/2 inch maximum.
 - 4. For exposed bed joints, do not vary from thickness indicated by more than plus or minus 1/8 inch, with a maximum thickness limited to 1/2 inch. Do not vary from bed-joint thickness of adjacent courses by more than 1/8 inch.
 - 5. For exposed head joints, do not vary from thickness indicated by more than plus or minus 1/8 inch. Do not vary from adjacent bed-joint and head-joint thicknesses by more than 1/8 inch.
 - 6. For faces of adjacent exposed masonry units, do not vary from flush alignment by more than 1/16 inch except due to warpage of masonry units within tolerances specified for warpage of units.

3.3 LAYING MASONRY WALLS

- A. Lay out walls in advance for accurate spacing of surface bond patterns with uniform joint thicknesses and for accurate location of openings, movement-type joints, returns, and offsets. Avoid using less-than-half-size units, particularly at corners, jambs, and, where possible, at other locations.
- B. Bond Pattern for Exposed Masonry: Unless otherwise indicated, lay exposed masonry in running bond; do not use units with less than nominal 4-inch horizontal face dimensions at corners or jambs.
- C. Stopping and Resuming Work: Stop work by racking back units in each course from those in course below; do not tooth. When resuming work, clean masonry surfaces that are to receive mortar, remove loose masonry units and mortar, and wet brick if required before laying fresh masonry.
- D. Built-in Work: As construction progresses, build in items specified in this and other Sections. Fill in solidly with masonry around built-in items.
- E. Fill space between steel frames and masonry solidly with mortar, unless otherwise indicated. Grout cores solid minimum of 16-inches each side of openings.
- F. Fill cores in hollow concrete masonry units with grout 24 inches under lintels, and similar items, unless otherwise indicated.
- G. Build non-load-bearing interior partitions full height of story to underside of solid floor or roof structure above, unless otherwise indicated.

- 1. At fire-rated partitions, treat joint between top of partition and underside of structure above to comply with Division 07 Section "Fire-Resistive Joint Systems."
- H. At fire-rated walls and partitions, coordinate size of joint between top of masonry and underside of structure and between masonry and adjacent construction to comply with Division 07 Section "Fire-Resistive Joint Systems."

3.4 MORTAR BEDDING AND JOINTING

- A. Lay hollow concrete masonry units as follows:
 - 1. With face shells fully bedded in mortar and with head joints of depth equal to bed joints.
 - 2. With webs fully bedded in mortar in grouted masonry.
- B. Lay solid masonry units with completely filled bed and head joints; butter ends with sufficient mortar to fill head joints and shove into place. Do not deeply furrow bed joints or slush head joints.
- C. Tool exposed joints slightly concave when thumbprint hard, using a jointer larger than joint thickness, unless otherwise indicated.
- D. Tool joints in masonry to receive airbarrier waterproofing slightly concave, filling all joints, free of voids and lumps. Review requirements with the air/vapor barrier installer.

3.5 MASONRY JOINT REINFORCEMENT

- A. General: Install entire length of longitudinal side rods in mortar with a minimum cover of 5/8 inch on exterior side of walls, 1/2 inch elsewhere. Lap reinforcement a minimum of 6 inches.
 - 1. Space reinforcement not more than 16 inches o.c.
 - 2. Provide reinforcement not more than 8 inches above and below wall openings and extending 12 inches beyond openings.
 - a. Reinforcement above is in addition to continuous reinforcement.
- B. Interrupt joint reinforcement at control joints, unless otherwise indicated.
- C. Provide continuity at wall intersections by using prefabricated T-shaped units.
- D. Provide continuity at corners by using prefabricated L-shaped units.
- E. Cut and bend reinforcing units as directed by manufacturer for continuity at corners, returns, offsets, pipe enclosures, and other special conditions.

3.6 CONTROL JOINTS

- A. General: Install control joint materials in unit masonry as masonry progresses. Do not allow materials to span control and expansion joints without provision to allow for in-plane wall or partition movement.
 - 1. Where control joints are not shown, provide control joints at a maximum spacing of 30 feet; review proposed locations with Architect prior to installation.
- B. Form control joints in concrete masonry as follows:
 - 1. Install preformed control-joint gaskets designed to fit standard sash block.

3.7 LINTELS

- A. Provide masonry lintels at all exposed block locations.
- B. Provide minimum bearing of 8 inches at each jamb, unless otherwise indicated.

3.8 REINFORCED UNIT MASONRY INSTALLATION

- A. Bracing of Walls During Construction: Provide temporary lateral bracing of masonry walls to prevent collapse in accordance with NCMA-TEC 72 and applicable OSHA standards. Contractor is solely responsible for design and adequacy of bracing methods used.
- B. Placing Reinforcement: Comply with requirements in ACI 530.1/ASCE 6/TMS 602 and the requirements indicated on Structural Drawings.
- C. Grouting: Do not place grout until entire height of masonry to be grouted has attained enough strength to resist grout pressure.
 - 1. Comply with requirements in ACI 530.1/ASCE 6/TMS 602 for cleanouts and for grout placement, including minimum grout space and maximum pour height.
 - 2. Definitions:
 - a. Grout Lift: Grout placed in one continuous operation. The maximum time span for grout placement in one lift is 1-1/2 hours measured from the time water is added to grout mix. The minimum time span between successive grout lifts is one hour.
 - b. Grout Pour: Height of masonry to be grouted prior to erection of additional masonry.
 - 3. Do Not Exceed the Following Pour Heights for Fine Grout:
 - a. For minimum widths of grout spaces of 3/4 inch or for minimum grout space of hollow unit cells of 1 1/2 by 2 inches, pour height of 12 inches.
 - b. For minimum widths of grout spaces of 2 inches or for minimum grout space of hollow unit cells of 2 by 3 inches, pour height of 60 inches.
 - c. For minimum widths of grout spaces of 2-1/2 inches or for minimum grout space of hollow unit cells of 2-1/2 by 3 inches, pour height of 12 feet.
 - d. For minimum widths of grout spaces of 3 inches or for minimum grout space of hollow unit cells of 3 by 3 inches, pour height of 24 feet.
 - 4. Do Not Exceed the Following Pour Heights for Coarse Grout:
 - a. For minimum widths of grout spaces of 1-1/2 inches or for minimum grout space of hollow unit cells of 1-1/2 by 3 inches, pour height of 12 inches.
 - b. For minimum widths of grout spaces of 2 inches or for minimum grout space of hollow unit cells of 2-1/2 by 3 inches, pour height of 60 inches.
 - c. For minimum widths of grout spaces of 2-1/2 inches or for minimum grout space of hollow unit cells of 3 by 3 inches, pour height of 12 feet.
 - d. For minimum widths of grout spaces of 3 inches or for minimum grout space of hollow unit cells of 3 by 4 inches, pour height of 24 feet.
 - 5. Provide cleanout holes at least 3 inches in least dimension for grout pours over 60 inches in height.
 - a. Provide cleanout holes at each vertical reinforcing bar.
 - b. At solid grouted masonry, provide cleanout holes at not more than 32 inches o.c.
 - 6. Consolidate grout with a mechanical vibrator.
 - a. Use a low velocity vibrator with a 3/4- inch head.

- b. Vibrate each cell in concrete masonry units twice. Insert vibrator to bottom of lift and activate for 1 to 2 seconds.
- c. Perform initial consolidation at each cell immediately after grout placement.
- d. Perform reconsolidation in each cell by reinserting vibrator when grout is still plastic.
- 7. Interior of block cells shall be dry before grouting operations occur to facilitate proper absorption of water from grout. Wet or saturated surface dry conditions are not allowed, and shall be allowed to fully dry before grout placement.
- D. Inspect cores and clean-out holes before grout is placed.

3.9 FIELD QUALITY CONTROL

- A. Inspectors: Owner will engage qualified independent inspectors to perform inspections and prepare reports. Allow inspectors access to scaffolding and work areas, as needed to perform inspections.
 - 1. Place grout only after inspectors have verified compliance of grout spaces and grades, sizes, locations of reinforcement and that grout space is clean.
 - 2. Retesting of materials failing to comply with specified requirements shall be done at Contractor's expense.
- B. Testing Frequency: One set of tests for each 5000 sq. ft. of wall area or portion thereof.
- C. Concrete Masonry Unit Test: For each type of unit provided, per ASTM C 140.
- D. Mortar Test (Property Specification): For each mix provided, per ASTM C 780.
- E. Grout Test (Compressive Strength): For each mix provided, per ASTM C 1019.

3.10 REPAIRING, POINTING, AND CLEANING

- A. Remove and replace masonry units that are loose, chipped, broken, stained, or otherwise damaged or that do not match adjoining units. Install new units to match adjoining units; install in fresh mortar, pointed to eliminate evidence of replacement.
- B. Pointing: During the tooling of joints, enlarge voids and holes, and completely fill with mortar. Point up joints, including corners, openings, and adjacent construction, to provide a neat, uniform appearance. Prepare joints for sealant application, where indicated.
- C. In-Progress Cleaning: Clean unit masonry as work progresses by dry brushing to remove mortar fins and smears before tooling joints.
- D. Final Cleaning: After mortar is thoroughly set and cured, clean exposed masonry as follows:
 - 1. Remove large mortar particles by hand with wooden paddles and nonmetallic scrape hoes or chisels.
 - 2. Protect adjacent nonmasonry surfaces from contact with cleaner by covering them with liquid strippable masking agent or polyethylene film and waterproof masking tape.
 - 3. Wet wall surfaces with water before applying cleaners; remove cleaners promptly by rinsing surfaces thoroughly with clear water.

- 4. Clean concrete masonry by cleaning method indicated in NCMA TEK 8-4A. Clean stains on concrete masonry by cleaning method indicated in NCMA TEK 8-2A applicable to type of stain on exposed surfaces.
- E. Protection: Provide final protection and maintain conditions that ensure unit masonry is without damage and deterioration at time of Substantial Completion.

3.11 MASONRY WASTE DISPOSAL

- A. Salvageable Materials: Unless otherwise indicated, excess masonry materials are Contractor's property. At completion of unit masonry work, remove from Project site.
- B. Excess Masonry Waste: Remove excess clean masonry waste and other masonry waste, and legally dispose of off Owner's property.

END OF SECTION 042000