

ULTRASONIC TEST REPORT

Date: **July 18, 2016**

Report: **015**

Client: **S. W. Cole Engineering, Inc.**

Transducer: **70 degree 2.25 mhz**

Project: **Park Danforth**

Ultrasonic Unit: **Olympus Epoch 600**

Address: **Portland, ME**

Test Method Standard: **AWS D1.1**

Welding contractor: **Davis Erector Group**

Acceptance Standard: **AWS D1.1 table 6.2**

Description of Joint: **Butt**

Material: **8" STD Pipe**

Weld Identification:	Acceptable	Rejectable	Transducer Angle	From Face	Leg 1-2-3	Indication				Defect			Distance	
						A	B	C	D	Length	Angular Distance (sound path)	Depth from "A" surface	"X"	"Y"
Column Splices @ E/11														
Level 2	X		70	A	1-3		62							
Level 3	X													
Level 4	X													
Level 5	X													

Remarks:

Technician: **Michael Bump** Level: **II**