

**ULTRASONIC TEST REPORT**

Date: **April 29, 2016**

Report: **011**

Client: **S. W. Cole Engineering, Inc.**

Transducer: **70 degree 2.25 mhz**

Project: **Park Danforth 14-0065.2**

Ultrasonic Unit: **Olympus Epoch 600**

Address: **Portland, ME**

Test Method Standard: **AWS D1.1**

Welding contractor: **Davis Erector Group**

Acceptance Standard: **AWS D1.1 table 6.2**

Description of Joint: **Butt**

Material: **ASTM A992**

Weld Identification:	Acceptable	Rejectable	Transducer Angle	From Face	Leg 1-2-3	Indication Level				Defect			Distance	
						A	B	C	D	Length	Angular Distance (sound path)	Depth from "A" surface	"X"	"Y"
<b>Moment Conn High Roof</b>														
<b>B/5</b>	<b>X</b>		<b>70</b>	<b>A</b>	<b>1-3</b>		<b>62</b>							

Remarks: **Both top and bottom flanges were tested on the connections listed above. All connections at each location listed above were tested.**

Technician: **Michael Bump** Level: **II**