N - CONNECTOR INSTALLATION

Reviewed for Code Compliance
Inspections Division
Approved with Conditions

Date: 05/04/15

NOTE: FOR BEST RESULTS USE PALADIN COAX STRIPPERS
MODEL PA1256 FOR RG-8
MODEL PA1255 FOR RG-58

To install the N connector(s), use the following procedures:

Step 1: Strip cable jacket, braid, and dielectric to dimensions shown. All cuts are to be sharp and square. **Important:** Do not nick braid, dielectric, and center conductor. Tinning of center conductor is not necessary if contact is to be crimped. For solder method, tin center conductor avoiding excessive heat.

Strip Dimensions, inches (mm):
a: 0.539 (13.7)
b: 0.250 (6.4)
c: 0.158 (4.0)

Step 1

Step 2: Slide outer ferrule onto cable as shown. Flare slightly end of cable braid as shown to facilitate insertion of inner ferrule. **Important:** Do not comb out braid. Place contact on cable center conductor so it butts against cable dielectric. Center conductor should be visible through inspection hole in contact. Crimp or solder contact in place as follows:

Step 2

Step 3

Solder Method: Soft solder contact to cable center conductor. Do not get any solder on outside surface of contact. Avoid excessive heat to prevent swelling of dielectric.

Crimp Method: Use Die Set Cavity Specified below.

Step 1: Use die set with .100 cavity for center pin.

Step 2: Use die set with .415 cavity for outer ferrule.

Use die set with .256, .215 and .068 cavities (not shown) for RG-58 Cable and Connectors.

Step 3: Install cable assembly into body assembly so inner ferrule portion slides under braid, Push cable assembly forward until contact snaps into place in insulator. Slide outer ferrule over braid and up against connector body. Crimp outer ferrule using Die Set Cavity specified above.

AES
Radio Transceiver
N-Connector
Installation

SCALE: NTS

REV.	DESCRIPTION	DATE	DRWN	RVW'D
1	AES N-Connector Installation	3/13	Jeff P.	

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DWG NAME:
AES
Radio Transceiver
N-Connector
Installation