

SECTION 15838 - POWER VENTILATORS**PART 1 - GENERAL****1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Centrifugal Roof Ventilators.
 - 2. Wall Mounted Propeller Supply Fans
 - 3. Wall mounted exhausters.

1.3 PERFORMANCE REQUIREMENTS

- A. Project Altitude: Base air ratings on sea-level conditions.
- B. Operating Limits: Classify according to AMCA 99.

1.4 SUBMITTALS

- A. Product Data: Include rated capacities, furnished specialties, and accessories for each type of product indicated and include the following:
 - 1. Certified fan performance curves with system operating conditions indicated.
 - 2. Certified fan sound-power ratings.
 - 3. Motor ratings and electrical characteristics, plus motor and electrical accessories.
 - 4. Material gages and finishes, including color charts.
 - 5. Dampers, including housings, linkages, and operators.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Wiring Diagrams: Power, signal, and control wiring. Differentiate between manufacturer-installed and field-installed wiring.

1.5 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. AMCA Compliance: Products shall comply with performance requirements and shall be licensed to use the AMCA-Certified Ratings Seal.
- C. NEMA Compliance: Motors and electrical accessories shall comply with NEMA standards.
- D. UL Standard: Power ventilators shall comply with UL 705.

Oakhurst Dairy – New Milk Cooler**1.6 DELIVERY, STORAGE, AND HANDLING**

- A. Deliver fans as factory-assembled unit, to the extent allowable by shipping limitations, with protective crating and covering.
- B. Disassemble and reassemble units, as required for moving to final location, according to manufacturer's written instructions.
- C. Lift and support units with manufacturer's designated lifting or supporting points.

1.7 COORDINATION

- A. Coordinate size and location of structural-steel support members.
- B. Coordinate installation of roof curbs, equipment supports, and roof penetrations.

1.8 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Belts: One set for each belt-driven unit.

PART 2 - PRODUCTS**2.1 MANUFACTURERS**

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Carnes Company HVAC.
 - 2. Cook, Loren Company.
 - 3. Greenheck Fan Corp.
 - 4. Fantech.

2.2 CENTRIFUGAL ROOF VENTILATORS

- A. Description: Belt-driven or direct-driven centrifugal fans consisting of housing, wheel, fan shaft, bearings, motor and disconnect switch, drive assembly, curb base, and accessories.
- B. Housing: Removable, aluminum, dome top and outlet baffle, mushroom-domed top; square, one-piece, aluminum base with venturi inlet cone.
- C. Fan Wheels: Aluminum hub and wheel with backward-inclined blades.
- D. Belt-Driven Drive Assembly: Resiliently mounted to housing, with the following features:
 - 1. Fan Shaft: Turned, ground, and polished steel; keyed to wheel hub.
 - 2. Shaft Bearings: Permanently lubricated, permanently sealed, self-aligning ball bearings.

Oakhurst Dairy – New Milk Cooler

3. Pulleys: Cast-iron, adjustable-pitch motor pulley.
 4. Fan and motor isolated from exhaust airstream.
- E. Accessories: (refer to drawing schedules for requirements of each fan)
1. Disconnect Switch: Nonfusible type, with thermal-overload protection mounted inside fan housing, factory wired through an internal aluminum conduit.
 2. Bird Screens: Removable, 1/2-inch mesh, aluminum or brass wire.
 3. Motorized Dampers: Parallel-blade dampers mounted in curb base with electric actuator; wired to close when fan stops.
- F. Roof Curbs: Aluminum; mitered and welded corners; 1-1/2-inch-thick, rigid, fiberglass insulation adhered to inside walls; and 1-1/2-inch wood nailer. Size as required to suit roof opening and fan base.
1. Configuration: Built-in cant and mounting flange
 2. Coordinate curb height with roof deck construction
 3. Overall Height: 16 inches.
 4. Metal Liner: Aluminum.

2.3 WALL MOUNTED PROPELLER SUPPLY FANS

- A. Direct drive, axial type sidewall fans shall be provided as follows:
1. Propellers shall be constructed with fabricated aluminum. A standard square key and set screw or tapered bushing shall lock the propeller to the motor shaft. All propellers shall be statically and dynamically balanced.
 2. Motors shall be permanently lubricated, heavy duty type, carefully matched to the fan load and furnished at the specified RPM, voltage, phase, and enclosure.
 3. Motor drive frame assemblies and fan panels shall be galvanized steel or painted steel. Drive frame assemblies shall be welded wire or formed channels and fan panels shall have prepunched mounting holes, formed flanges, and a deep formed inlet venturi.
 4. The axial supply shall bear the AMCA Certified Ratings Seals for both sound and air performance.

2.4 WALL-MOUNTING VENTILATORS

- A. Description: Centrifugal fans designed for installing surface mount on wall.
- B. Housing: Steel, lined with acoustical insulation.
- C. Fan Wheel: Centrifugal wheels directly mounted on motor shaft. Fan housing shall be removable for access to motor and wiring connections.
- D. Grille: Plastic, louvered grille.
- E. Electrical Requirements: Junction box for electrical connection on housing.
- F. Accessories:

Oakhurst Dairy – New Milk Cooler

1. Wall mounted motion sensor for control operation.
2. Isolation: Rubber-in-shear vibration isolators.
3. Manufacturer's standard wall cap, transition fittings, and duct.

2.5 SOURCE QUALITY CONTROL

- A. Sound-Power Level Ratings: Comply with AMCA 301, "Methods for Calculating Fan Sound Ratings from Laboratory Test Data." Factory test fans according to AMCA 300, "Reverberant Room Method for Sound Testing of Fans." Label fans with the AMCA-Certified Ratings Seal.
- B. Fan Performance Ratings: Establish flow rate, pressure, power, air density, speed of rotation, and efficiency by factory tests and ratings according to AMCA 210, "Laboratory Methods of Testing Fans for Rating."

PART 3 - EXECUTION**3.1 INSTALLATION**

- A. Install power ventilators level and plumb.
- B. Secure roof-mounting fans to roof curbs with cadmium-plated hardware. Refer to Division 7 Section "Roof Accessories" for installation of roof curbs.
- C. Wall Units: Suspend units from wall; Fablok fasteners.
- D. Install units with clearances for service and maintenance.
- E. Label units according to requirements specified in Division 15 Section "Mechanical Identification." Exclude wall mounted ventilators.

3.2 CONNECTIONS

- A. Ground equipment.
- B. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.3 FIELD QUALITY CONTROL

- A. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation. Remove malfunctioning units, replace with new units, and retest.
- B. Replace fan and motor pulleys as required to achieve design airflow.
- C. Repair or replace malfunctioning units. Retest as specified above after repairs or replacements are made.

Oakhurst Dairy – New Milk Cooler**3.4 ADJUSTING**

- A. Adjust damper linkages for proper damper operation.
- B. Adjust belt tension.
- C. Lubricate bearings.

3.5 CLEANING

- A. On completion of installation, internally clean fans according to manufacturer's written instructions. Remove foreign material and construction debris. Vacuum fan wheel and cabinet.

3.6 CONTROL

- A. Roof mounted exhaust fans and associated louvers.
 - 1. Provide and install On/Off switch on starter panel.
 - 2. Comply with section 16900 for switches and enclosure.
- B. Wall mounted propeller fan and associated louvers.
 - 1. Provide and install line voltage thermostat for operation.
- C. Wall mounted ventilators.
 - 1. Provide and install motion sensor for operation.

3.7 DEMONSTRATION

- 1. Train Owner's maintenance personnel on procedures and schedules for starting and stopping, troubleshooting, servicing, and maintaining equipment and schedules.
- 2. Review data in maintenance manuals. Refer to Division 1 Section "Operation and Maintenance Data."

END OF SECTION 15838