## Oakhurst Dairy - New Milk Cooler

## SECTION 15140 - DOMESTIC WATER PIPING

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes domestic water piping and water meters inside the building.
B. Water meters will be purchased from utility company and installed by Mechanical Contractor.
C. Related Sections include the following:

1. Division 15 Section "Meters and Gages" for thermometers, pressure gages, and fittings.
2. Division 15 Section "Plumbing Specialties" for water distribution piping specialties.

### 1.3 PERFORMANCE REQUIREMENTS

A. Provide components and installation capable of producing domestic water piping systems with 100 psig, unless otherwise indicated.

### 1.4 SUBMITTALS

A. Product Data: For pipe, tube, fittings, and couplings and water meters.
B. Field quality-control test reports.

### 1.5 QUALITY ASSURANCE

A. Piping materials shall bear label, stamp, or other markings of specified testing agency.
B. Comply with NSF 61, "Drinking Water System Components - Health Effects; Sections 1 through $9, "$ for potable domestic water piping and components.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

### 2.2 PIPING MATERIALS

A. Refer to Part 3 "Pipe and Fitting Applications" Article for applications of pipe, tube, fitting, and joining materials.

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B. Transition Couplings for Aboveground Pressure Piping: Coupling or other manufactured fitting the same size as, with pressure rating at least equal to and ends compatible with, piping to be joined.

### 2.3 STEEL PIPE AND FITTINGS

A. Steel Pipe: ASTM A 53/A 53M, Schedule 40 galvanized. Include ends matching joining method.

1. Steel Pipe Nipples: ASTM A 733, made of ASTM A 53/A 53M or ASTM A 106, Schedule 40, galvanized, seamless steel pipe. Include ends matching joining method.
2. Malleable-Iron Unions: ASME B16.39, Class 150, hexagonal-stock body, with ball-and-socket, metal-to-metal, bronze seating surface and female threaded ends.
3. Gray-Iron, Threaded Fittings: ASME B16.4, Class 125, galvanized, standard pattern.
4. Cast-Iron Flanges: ASME B16.1, Class 125.
5. Cast-Iron, Flanged Fittings: ASME B16.1, Class 125, galvanized.
6. Steel-Piping, Grooved-End Fittings: ASTM A 47/A 47M, galvanized, malleable-iron casting; ASTM A 106, galvanized steel pipe; or ASTM A 536, galvanized, ductileiron casting; with dimensions matching steel pipe.
a) Grooved-End-Pipe Couplings: AWWA C606, for steel-pipe dimensions. Include ferrous housing sections, gasket suitable for water, and bolts and nuts.
7. Steel-Piping, Expansion Joints: Compound, galvanized steel fitting with telescoping body and slip-pipe section. Include packing rings, packing, limit rods, chromeplated finish on slip-pipe sections, and flanged ends.
8. Steel-Piping, Double Expansion Joints: Compound, galvanized steel fitting with telescoping body and two slip-pipe sections. Include packing rings, packing, limit rods, chrome-plated finish on slip-pipe sections, and flanged ends.

### 2.4 COPPER TUBE AND FITTINGS

A. Hard Copper Tube: ASTM B 88, Types L water tube, drawn temper.

1. Copper Pressure Fittings: ASME B16.18, cast-copper-alloy or ASME B16.22, wrought- copper, solder-joint fittings. Furnish wrought-copper fittings if indicated.
2. Bronze Flanges: ASME B16.24, Class 150, with solder-joint ends. Furnish Class 300 flanges if required to match piping.
3. Copper Unions: MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces, and solder-joint or threaded ends.
4. Copper, Grooved-End Fittings: ASTM B 75 copper tube or ASTM B 584 bronze castings.
a) Grooved-End-Tube Couplings: Copper-tube dimensions and design similar to AWWA C606. Include ferrous housing sections, gasket suitable for hot water, and bolts and nuts.

### 2.5 VALVES

A. Bronze and cast-iron, general-duty valves are specified in Division 15 Section "Valves."

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B. Balancing and drain valves are specified in Division 15 Section "Plumbing Specialties."

### 2.6 WATER METERS

A. A 4" water meter and strainer shall be purchased from the Portland Water District Authority.
B. Meter shall be installed as per Portland Water District requirements.

## PART 3-EXECUTION

### 3.1 EXCAVATION

A. Excavating, trenching, and backfilling are specified in Division 2 Section "Earthwork."

### 3.2 PIPE AND FITTING APPLICATIONS

A. Transition and special fittings with pressure ratings at least equal to piping rating may be used in applications below, unless otherwise indicated.
B. Flanges may be used on aboveground piping, unless otherwise indicated.
C. Grooved joints may be used on aboveground grooved-end piping.
D. Below Grade and Under-Building-Slab, Water-Service Piping from 5'-0" outside building to above finish floor slab shall match water piping used in site service piping.
E. Domestic Water Piping on Service Side of Water Meter inside the Building: Use any of the following piping materials for each size range:

1. NPS 4 to NPS 6: Galvanized steel pipe; gray-iron, threaded fittings; and threaded joints.
2. In addition to the galvanized finish. Piping shall have a protective coating as required by the State of Maine Internal Plumbing Rules Chapter 238.
F. Aboveground Cold Water (CW) and Hot Water (HW): Use any of the following piping materials for each size range:
3. NPS 1 and Smaller: Hard copper tube, Type L; copper pressure fittings; and soldered joints.
4. NPS 1-1/4 through NPS 4: Hard copper tube, Type L; copper pressure fittings; and soldered joints.

### 3.3 VALVE APPLICATIONS

A. Drawings indicate valve types to be used. Where specific valve types are not indicated, the following requirements apply. Stainless steel valves shall be used in the Processing room and Filler room.

1. Shutoff Duty: Use bronze ball or gate valves for piping NPS 2 and smaller. Use cast-iron butterfly or gate valves with flanged ends for piping NPS 2-1/2 and larger.
2. Throttling Duty: Use bronze globe valves for piping NPS 2 and smaller. Use castiron butterfly valves with flanged ends for piping NPS 2-1/2 and larger.
3. Hot-Water-Piping, Balancing Duty: Memory-stop balancing valves.

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4. Drain Duty: Hose-end drain valves.
B. Install shutoff valve close to water main on each branch and riser serving plumbing fixtures or equipment, on each water supply to equipment, and on each water supply to plumbing fixtures that do not have supply stops. Use ball or gate valves for piping NPS 2 and smaller. Use butterfly or gate valves for piping NPS 2-1/2 and larger.
C. Install drain valves for equipment at base of each water riser, at low points in horizontal piping, and where required to drain water piping.
5. Install hose-end drain valves at low points in water mains, risers, and branches.
6. Install stop-and-waste drain valves where indicated.

### 3.4 PIPING INSTALLATION

A. Basic piping installation requirements are specified in Division 15 Section "Basic Mechanical Materials and Methods."
B. All piping shall be installed as per the State of Maine Internal Plumbing Rules Chapter 238.
C. Install cast-iron sleeve with water stop and mechanical sleeve seal at each service pipe penetration through foundation wall. Select number of interlocking rubber links required to make installation watertight. Sleeves and mechanical sleeve seals are specified in Division 15 Section "Basic Mechanical Materials and Methods."
D. Install wall penetration system at each service pipe penetration through foundation wall. Make installation watertight. Wall penetration systems are specified in Division 15 Section "Basic Mechanical Materials and Methods."
E. Install shutoff valve, hose-end drain valve, strainer, pressure gage, and test tee with valve, inside the building at each domestic water service entrance. Pressure gages are specified in Division 15 Section "Meters and Gages," and drain valves and strainers are specified in Division 15 Section "Plumbing Specialties."
F. Install domestic water piping level and plumb.
G. Rough-in domestic water piping for water-meter installation according to utility company's requirements.

### 3.5 JOINT CONSTRUCTION

A. Basic piping joint construction requirements are specified in Division 15 Section "Basic Mechanical Materials and Methods."
B. Soldered Joints: Use ASTM B 813, water-flushable, lead-free flux; ASTM B 32, lead-freealloy solder; and ASTM B 828 procedure, unless otherwise indicated.
C. Grooved Joints: Assemble joints with grooved-end-pipe or grooved-end-tube coupling housing, gasket, lubricant, and bolts according to coupling and fitting manufacturer's written instructions.

### 3.6 WATER METER INSTALLATION

A. Rough-in domestic water piping for water meter installation and install water meters according to utility company's requirements.

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B. Install water meters according to AWWA M6 and utility's requirements.

1. Install displacement-type water meters with shutoff valve on water-meter inlet. Install valve on water-meter outlet and valved bypass around meter unless prohibited by authorities having jurisdiction.
2. Install turbine-type water meters with shutoff valve on water-meter inlet. Install valve on water-meter outlet and valved bypass around meter unless prohibited by authorities having jurisdiction.
3. Install compound-type water meters with shutoff valves on water-meter inlet and outlet and on valved bypass around meter. Support meters, valves, and piping on brick or concrete piers.
4. Install remote registration system according to standards of utility and of authorities having jurisdiction.

### 3.7 HANGER AND SUPPORT INSTALLATION

A. Seismic-restraint devices are specified in Division 15 Section "Mechanical Vibration and Seismic Controls."
B. Pipe hanger and support devices are specified in Division 15 Section "Hangers and Supports." Install the following:

1. Vertical Piping: MSS Type 8 or Type 42, clamps.
2. Individual, Straight, Horizontal Piping Runs: According to the following:
a) 150 Feet and Less: MSS Type 1, adjustable, steel clevis hangers.
b) Longer Than 150 Feet: MSS Type 43, adjustable roller hangers.
C. Install supports according to Division 15 Section "Hangers and Supports."
D. Support vertical piping and tubing at base and at each floor.
E. Rod diameter may be reduced 1 size for double-rod hangers, to a minimum of $3 / 8$ inch.
F. Maximum spans below were taken from MSS SP-69 for water service and from model plumbing codes. Most restrictive piping and spacing dimensions are shown.
G. Install hangers for steel piping with the following maximum horizontal spacing and minimum rod diameters:
3. NPS 1-1/4 and Smaller: 84 inches with $3 / 8$-inch rod.
4. NPS 1-1/2: 108 inches with $3 / 8$-inch rod.
5. NPS 2: 10 feet with $3 / 8$-inch rod.
6. NPS 2-1/2: 11 feet with $1 / 2$-inch rod.
7. NPS 3 and NPS 3-1/2: 12 feet with $1 / 2$-inch rod.
8. NPS 4 and NPS 5: 12 feet with $5 / 8$-inch rod.
H. Install supports for vertical steel piping every 15 feet.
I. Install hangers for copper tubing with the following maximum horizontal spacing and minimum rod diameters:

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1. NPS $3 / 4$ and Smaller: 60 inches with $3 / 8$-inch rod.
2. NPS 1 and NPS 1-1/4: 72 inches with $3 / 8$-inch rod.
3. NPS 1-1/2 and NPS 2: 96 inches with $3 / 8$-inch rod.
4. NPS 2-1/2: 108 inches with $1 / 2$-inch rod.
5. NPS 3 to NPS 5: 10 feet with $1 / 2$-inch rod.
J. Install supports for vertical copper tubing every 10 feet.
K. Support piping and tubing not listed above according to MSS SP-69 and manufacturer's written instructions.

### 3.8 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.
B. Install piping adjacent to equipment and machines to allow service and maintenance.
C. Connect domestic water piping to exterior water-service piping 5'-0" outside building. Use transition fitting to join dissimilar piping materials.
D. Connect domestic water piping to water-service piping with shutoff valve, and extend and connect to the following:

1. Water Heaters: Cold-water supply and hot-water outlet piping in sizes indicated, but not smaller than sizes of water heater connections.
2. Plumbing Fixtures: Cold- and hot-water supply piping in sizes indicated, but not smaller than required by plumbing code. Refer to Division 15 Section "Plumbing Fixtures."
3. Equipment: Cold- and hot-water supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

### 3.9 FIELD QUALITY CONTROL

A. Inspect domestic water piping as follows:

1. Do not enclose, cover, or put piping into operation until it has been inspected and approved by authorities having jurisdiction.
2. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction:
a) Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
b) Final Inspection: Arrange final inspection for authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
3. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
4. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.

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B. Test domestic water piping as follows:

1. Fill domestic water piping. Check components to determine that they are not air bound and that piping is full of water.
2. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
3. Leave new, altered, extended, or replaced domestic water piping uncovered and unconcealed until it has been tested and approved. Expose work that was covered or concealed before it was tested.
4. Cap and subject piping to static water pressure of 50 psig above operating pressure, without exceeding pressure rating of piping system materials. Isolate test source and allow to stand for four hours. Leaks and loss in test pressure constitute defects that must be repaired.
5. Repair leaks and defects with new materials and retest piping or portion thereof until satisfactory results are obtained.
6. Prepare reports for tests and required corrective action.

### 3.10 ADJUSTING

A. Perform the following adjustments before operation:

1. Close drain valves, hydrants, and hose bibbs.
2. Open shutoff valves to fully open position.
3. Open throttling valves to proper setting.
4. Remove plugs used during testing of piping and plugs used for temporary sealing of piping during installation.
5. Remove and clean strainer screens. Close drain valves and replace drain plugs.
6. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
7. Check plumbing specialties and verify proper settings, adjustments, and operation.

### 3.11 CLEANING

A. Clean and disinfect potable domestic water piping as follows:

1. Purge new piping and parts of existing domestic water piping that have been altered, extended, or repaired before using.
2. Use purging and disinfecting procedures prescribed by authorities having jurisdiction or, if methods are not prescribed, procedures described in either AWWA C651 or AWWA C652 or as described below:
a) Flush piping system with clean, potable water until dirty water does not appear at outlets.
b) Fill and isolate system according to either of the following:
1) Fill system or part thereof with water/chlorine solution with at least 50 ppm of chlorine. Isolate with valves and allow to stand for 24 hours.
2) Fill system or part thereof with water/chlorine solution with at least 200 ppm of chlorine. Isolate and allow to stand for three hours.
c) Flush system with clean, potable water until no chlorine is in water coming from system after the standing time.
d) Submit water samples in sterile bottles to authorities having jurisdiction. Repeat procedures if biological examination shows contamination.
B. Prepare and submit reports of purging and disinfecting activities.
C. Clean interior of domestic water piping system. Remove dirt and debris as work progresses.

END OF SECTION 15140

