

Oakhurst Dairy – New Milk Cooler**SECTION 15083 - PIPE INSULATION****PART 1 - GENERAL****1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes preformed, rigid and flexible pipe insulation; insulating cements; field-applied jackets; accessories and attachments; and sealing compounds.
- B. Related Sections include the following:
 - 1. Division 15 Section "Hangers and Supports" for pipe insulation shields and protection saddles.

1.3 SUBMITTALS

- A. Product Data: Identify thermal conductivity, thickness, and jackets (both factory and field applied, if any), for each type of product indicated.
- B. Shop Drawings: Show fabrication and installation details for the following:
 - 1. Application of protective shields, saddles, and inserts at pipe hangers for each type of insulation and hanger.
 - 2. Attachment and covering of heat trace inside insulation.
 - 3. Insulation application at pipe expansion joints for each type of insulation.
 - 4. Insulation application at elbows, fittings, flanges, valves, and specialties for each type of insulation.
 - 5. Removable insulation at piping specialties and equipment connections.
 - 6. Application of field-applied jackets.
- C. Material Test Reports: From a qualified testing agency acceptable to authorities having jurisdiction indicating, interpreting, and certifying test results for compliance of insulation materials, sealers, attachments, cements, and jackets with requirements indicated. Include dates of tests.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: Skilled mechanics who have successfully completed an apprenticeship program or another craft training program certified by the U.S. Department of Labor, Bureau of Apprenticeship and Training.
- B. Fire-Test-Response Characteristics: As determined by testing materials identical to those specified in this Section according to ASTM E 84, by a testing and inspecting agency acceptable to authorities having jurisdiction. Factory label insulation and jacket materials and sealer and cement material containers with appropriate markings of applicable testing and inspecting agency.

Oakhurst Dairy – New Milk Cooler

1. Insulation Installed Indoors: Flame-spread rating of 25 or less, and smoke-developed rating of 50 or less.
2. Insulation Installed Outdoors: Flame-spread rating of 75 or less, and smoke-developed rating of 150 or less.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Packaging: Ship insulation materials in containers marked by manufacturer with appropriate ASTM specification designation, type and grade, and maximum use temperature.

1.6 COORDINATION

- A. Coordinate size and location of supports, hangers, and insulation shields specified in Division 15 Section "Hangers and Supports."
- B. Coordinate clearance requirements with piping Installer for insulation application.
- C. Coordinate installation and testing of steam or electric heat tracing.

1.7 SCHEDULING

- A. Schedule insulation application after testing piping systems and, where required, after installing and testing heat-trace tape. Insulation application may begin on segments of piping that have satisfactory test results.

PART 2 - PRODUCTS**2.1 MANUFACTURERS**

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 1. Flexible Elastomeric Thermal Insulation:
 - a) Armacell, Inc.
 - b) Rubatex Corp.

2.2 INSULATION MATERIALS

- A. Flexible Elastomeric Thermal Insulation: Closed-cell, sponge- or expanded-rubber materials. Comply with ASTM C 534, Type I for tubular materials and Type II for sheet materials.
 1. Adhesive: As recommended by insulation material manufacturer.
 2. Ultraviolet-Protective Coating: As recommended by insulation manufacturer.
- B. Prefabricated Thermal Insulating Fitting Covers: Comply with ASTM C 450 for dimensions used in preforming insulation to cover valves, elbows, tees, and flanges.

2.3 FIELD-APPLIED JACKETS

- A. PVC Jacket: 0.030" preformed PVC Jacket.

2.4 ACCESSORIES AND ATTACHMENTS

- A. Glass Cloth and Tape: Comply with MIL-C-20079H, Type I for cloth and Type II for tape. Woven glass-fiber fabrics, plain weave, presized a minimum of 8 oz./sq. yd.

Oakhurst Dairy – New Milk Cooler

1. Tape Width: 4 inches.
- B. Bands: 3/4 inch wide, in one of the following materials compatible with jacket:
 1. Stainless Steel: ASTM A 666, Type 304; 0.020 inch thick.
- C. Wire: 0.080-inch, nickel-copper alloy; 0.062-inch, soft-annealed, stainless steel; or 0.062-inch, soft-annealed, galvanized steel.

2.5 VAPOR RETARDERS

- A. Materials recommended by insulation material manufacturer that are compatible with insulation materials, jackets, and substrates.

PART 3 - EXECUTION**3.1 EXAMINATION**

- A. Examine substrates and conditions for compliance with requirements for installation and other conditions affecting performance of insulation application.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Surface Preparation: Clean and dry pipe and fitting surfaces. Remove materials that will adversely affect insulation application.

3.3 GENERAL APPLICATION REQUIREMENTS

- A. Apply insulation materials, accessories, and finishes according to the manufacturer's written instructions; with smooth, straight, and even surfaces; free of voids throughout the length of piping, including fittings, valves, and specialties.
- B. Refer to schedules at the end of this Section for materials, forms, jackets, and thicknesses required for each piping system.
- C. Use accessories compatible with insulation materials and suitable for the service. Use accessories that do not corrode, soften, or otherwise attack insulation or jacket in either wet or dry state.
- D. Apply insulation with longitudinal seams at top and bottom of horizontal pipe runs.
- E. Apply multiple layers of insulation with longitudinal and end seams staggered.
- F. Do not weld brackets, clips, or other attachment devices to piping, fittings, and specialties.
- G. Keep insulation materials dry during application and finishing.
- H. Apply insulation with tight longitudinal seams and end joints. Bond seams and joints with adhesive recommended by the insulation material manufacturer.
- I. Apply insulation with the least number of joints practical.

Oakhurst Dairy – New Milk Cooler

- J. Apply insulation over fittings, valves, and specialties, with continuous thermal and vapor-retarder integrity, unless otherwise indicated. Refer to special instructions for applying insulation over fittings, valves, and specialties.
- K. Hangers and Anchors: Where vapor retarder is indicated, seal penetrations in insulation at hangers, supports, anchors, and other projections with vapor-retarder mastic.
 - 1. Apply insulation continuously through hangers and around anchor attachments.
 - 2. For insulation application where vapor retarders are indicated, extend insulation on anchor legs at least 12 inches from point of attachment to pipe and taper insulation ends. Seal tapered ends with a compound recommended by the insulation material manufacturer to maintain vapor retarder.
 - 3. Install insert materials and apply insulation to tightly join the insert. Seal insulation to insulation inserts with adhesive or sealing compound recommended by the insulation material manufacturer.
 - 4. Cover inserts with jacket material matching adjacent pipe insulation. Install shields over jacket, arranged to protect the jacket from tear or puncture by the hanger, support, and shield.
- L. Apply adhesives and mastics at the manufacturer's recommended coverage rate.
- M. Roof Penetrations: Apply insulation for interior applications to a point even with top of roof flashing.
 - 1. Seal penetrations with vapor-retarder mastic.
 - 2. Apply insulation for exterior applications tightly joined to interior insulation ends.
 - 3. Extend metal jacket of exterior insulation outside roof flashing at least 2 inches below top of roof flashing.
 - 4. Seal metal jacket to roof flashing with vapor-retarder mastic.
- N. Exterior Wall Penetrations: For penetrations of below-grade exterior walls, terminate insulation flush with mechanical sleeve seal. Seal terminations with vapor-retarder mastic.
- O. Interior Wall and Partition Penetrations: Apply insulation continuously through walls and floors.
- P. Fire-Rated Wall and Partition Penetrations: Apply insulation continuously through penetrations of fire-rated walls and partitions.
 - 1. Firestopping and fire-resistive joint sealers are specified in Division 7 Section "Firestopping."
- Q. Floor Penetrations: Apply insulation continuously through floor assembly.
 - 1. For insulation with vapor retarders, seal insulation with vapor-retarder mastic where floor supports penetrate vapor retarder.

3.4 FLEXIBLE ELASTOMERIC THERMAL INSULATION APPLICATION

- A. Apply insulation to straight pipes and tubes as follows:
 - 1. Follow manufacturer's written instructions for applying insulation.

Oakhurst Dairy – New Milk Cooler

2. Seal longitudinal seams and end joints with manufacturer's recommended adhesive. Cement to avoid openings in insulation that will allow passage of air to the pipe surface.
- B. Apply insulation to flanges as follows:
1. Apply pipe insulation to outer diameter of pipe flange.
 2. Make width of insulation segment the same as overall width of the flange and bolts, plus twice the thickness of the pipe insulation.
 3. Fill voids between inner circumference of flange insulation and outer circumference of adjacent straight pipe segments with cut sections of sheet insulation of the same thickness as pipe insulation.
 4. Secure insulation to flanges and seal seams with manufacturer's recommended adhesive. Cement to avoid openings in insulation that will allow passage of air to the pipe surface.
- C. Apply insulation to fittings and elbows as follows:
1. Apply mitered sections of pipe insulation.
 2. Secure insulation materials and seal seams with manufacturer's recommended adhesive. Cement to avoid openings in insulation that will allow passage of air to the pipe surface.
- D. Insulation not required on valves and specialties.

3.5 FIELD-APPLIED JACKET APPLICATION

- A. Apply PVC jacket, where indicated, directly over bare insulation or insulation with factory-applied coating.

3.6 FINISHES

- A. Flexible Elastomeric Thermal Insulation: After adhesive has fully cured, apply two coats of the insulation manufacturer's recommended protective coating, white color.

3.7 PIPING SYSTEM APPLICATIONS

- A. Insulation materials and thicknesses are specified in schedules at the end of this Section.
- B. Items Not Insulated: Unless otherwise indicated, do not apply insulation to the following systems, materials, and equipment:
1. Flexible connectors.
 2. Vibration-control devices.
 3. Fire-suppression piping.
 4. Drainage piping located in crawl spaces, unless otherwise indicated.
 5. Below-grade piping, unless otherwise indicated.
 6. Chrome-plated pipes and fittings, unless potential for personnel injury.
 7. Air chambers, unions, strainers, check valves, plug valves, gate, ball and globe valves, and flow regulators.

Oakhurst Dairy – New Milk Cooler**3.8 FIELD QUALITY CONTROL**

- A. Inspection: Perform the following field quality-control inspections, after installing insulation materials, jackets, and finishes, to determine compliance with requirements:
 - 1. Inspect fittings and valves randomly selected by Engineer.
 - 2. Remove fitting covers from 20 elbows or 1 percent of elbows, whichever is less, for various pipe sizes.
- B. Insulation applications will be considered defective if sample inspection reveals noncompliance with requirements. Remove defective Work and replace with new materials according to these Specifications.
- C. Reinstall insulation and covers on fittings and valves uncovered for inspection according to these Specifications.

3.9 INSULATION APPLICATION SCHEDULE, GENERAL

- A. Refer to insulation application schedules for required insulation materials, vapor retarders, and field-applied jackets.
- B. Application schedules identify piping system and indicate pipe size ranges and material, thickness, and jacket requirements.

3.10 INTERIOR INSULATION APPLICATION SCHEDULE

- A. Service: Hot water (HW), and cold water (CW).
 - 1. Operating Temperature: 60 to 140 deg F.
 - 2. Insulation Material: Flexible Elastomeric, with PVC jacket
 - 3. Insulation Thickness: Apply the following insulation thicknesses:
 - a) Copper Pipe, 1/2" to 1": 1/2" Thick.
 - b) Copper Pipe, 1-1/4" to 4": 3/4" Thick.
 - 4. Field-Applied Jacket: PVC, up to 20' above finished floor.
 - 5. Field-Applied Finish: Two coats of manufacturers recommended finish for all insulation not having a PVC jacket.
- B. Service: Fire Protection Supply Piping – At insulated wall panel penetrations.
 - 1. Operating Temperature: 45 to 70 deg F.
 - 2. Insulation Material: Flexible Elastomeric.
 - 3. Insulation Thickness: Apply the following insulation thicknesses:
 - a) Steel Pipe, up to 6": 3/4" Thick
 - 4. Field-Applied Finish: Two coats of manufacturers recommended finish.

END OF SECTION 15083