
Oakhurst Dairy – New Milk Cooler**SECTION 16461 - DRY-TYPE TRANSFORMERS (600 V AND LESS)****PART 1 - GENERAL****1.1 RELATED DOCUMENTS****PART 1 - GENERAL**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following types of dry-type transformers rated 600 V and less, with capacities up to 1000 kVA:
 - 1. Distribution transformers.

1.3 SUBMITTALS

- A. Product Data Include rated nameplate data, capacities, weights, dimensions, minimum clearances, installed devices and features, and performance for each type and size of transformer indicated.
- B. Shop Drawings: Wiring and connection diagrams.
 - 1. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 2. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- C. Source quality-control test reports.
- D. Output Settings Reports: Record of tap adjustments specified in Part 3.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- B. Comply with IEEE C 57.12.91.
- C. Energy-Efficient Transformers Rated 15 kVA and Larger: Certified as meeting NEMA TP 1, Class 1 efficiency levels when tested according to NEMA TP 2.

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Temporary Heating: Apply temporary heat according to manufacturer's written instructions within the enclosure of each ventilated-type unit throughout periods during which equipment is not energized and is not in a space that is continuously under normal control of temperature and humidity.

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- A. Coordinate installation of wall-mounting and structure-hanging supports.

PART 2 - PRODUCTS**2.1 MANUFACTURERS**

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering transformers that may be incorporated into the Work include, but are not limited to, the following:
1. Acme Electric Corporation; Power Distribution Products Division.
 2. Cutler-Hammer.
 3. Siemens Energy & Automation, Inc.
 4. Sola/Hevi-Duty Electric.
 5. Square D/Groupe Schneider NA.

2.2 MATERIALS

- A. Description: Factory-assembled and -tested, air-cooled units for 60-Hz service.
- B. Cores: Grain-oriented, non-aging silicon steel.
- C. Coils: Continuous windings without splices, except for taps.
1. Internal Coil Connections: Brazed or pressure type.

2.3 DISTRIBUTION TRANSFORMERS

- A. Comply with NEMA ST 20, and list and label as complying with UL 1561.
- B. Cores: One leg per phase.
- C. Enclosure: As shown on Transformer Schedule.
1. Core and coil shall be encapsulated within resin compound, sealing out moisture and air.
- D. Insulation Class: 220 deg C, UL-component-recognized insulation system with a maximum of 150 deg C rise above 40 deg C ambient temperature, or as designated on Transformer Schedule.
- E. Taps: Transformers 25 kVA and larger shall have a minimum of 4 - 2.5% full capacity primary taps. Exact voltages and taps to be as designated on the plans or the Transformer Schedule
- F. Wall Brackets: Manufacturer's standard brackets.

2.4 FINISHES

- A. Indoor Units: Unless indicated otherwise in the Transformer Schedule or on the Drawings, provide manufacturer's standard paint over corrosion-resistant pretreatment and primer.

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- B. Outdoor Units: Comply with ANSI C57.12.28.

2.5 SOURCE QUALITY CONTROL

- A. Test and inspect transformers according to IEEE C57.12.91.

PART 3 - EXECUTION**3.1 EXAMINATION**

- A. Examine conditions for compliance with enclosure- and ambient-temperature requirements for each transformer.
- B. Verify that field measurements are as needed to maintain working clearances required by NFPA 70 and manufacturer's written instructions.
- C. Examine walls and floors for suitable mounting conditions where transformers will be installed.
- D. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 CONNECTIONS

- A. Ground equipment according to Division 16 Section "Grounding and Bonding."
- B. Connect wiring according to Division 16 Section "Conductors and Cables."
- C. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.3 FIELD QUALITY CONTROL

- A. Test Objectives: To ensure transformer is operational within industry and manufacturer's tolerances, is installed according to the Contract Documents, and is suitable for energizing.
- B. Test Labeling: On satisfactory completion of tests for each transformer, attach a dated and signed "Satisfactory Test" label to tested component.
- C. Schedule tests and provide notification at least 7 days in advance of test commencement.
- D. Report: Submit a written report of observations and tests. Report defective materials and installation.
- E. Tests: Include the following minimum inspections and tests according to manufacturer's written instructions. Comply with IEEE C57.12.91 for test methods and data correction factors.
 - 1. Inspect accessible components for cleanliness, mechanical and electrical integrity, and damage or deterioration. Verify that temporary shipping bracing has been removed. Include internal inspection through access panels and covers.
 - 2. Inspect bolted electrical connections for tightness according to manufacturer's published torque values or, if not available, those specified in UL 486A and UL 486B.

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3. Insulation Resistance: Perform megohmmeter tests of primary and secondary winding to winding and winding to ground.
 - a) Minimum Test Voltage: 1000 V, dc.
 - b) Minimum Insulation Resistance: 500 megohms.
 - c) Duration of Each Test: 10 minutes.
 - d) Temperature Correction: Correct results for test temperature deviation from 20 deg C standard.
- F. Test Failures: Compare test results with specified performance or manufacturer's data. Correct deficiencies identified by tests and retest. Verify that transformers meet specified requirements.

3.4 CLEANING

- A. On completion of installation, inspect components. Remove paint splatters and other spots, dirt, and debris. Repair scratches and mars on finish to match original finish. Clean components internally using methods and materials recommended by manufacturer.

3.5 ADJUSTING

- A. Record transformer secondary voltage at each unit for at least 48 hours of typical occupancy period. Adjust transformer taps to provide optimum voltage conditions at secondary terminals. Optimum is defined as not exceeding nameplate voltage plus 10 percent and not being lower than nameplate voltage minus 5 percent. Submit recording and tap settings as test results.
- B. Adjust buck-boost transformers to provide nameplate voltage of equipment being served, plus or minus 5 percent, at secondary terminals.
- C. Output Settings Report: Prepare a written report recording output voltages and tap settings.

END OF SECTION 16461