
Oakhurst Dairy – New Milk Cooler**SECTION 15767 - ELECTRIC HEATERS****PART 1 - GENERAL****1.1 RELATED DOCUMENTS**

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes:
 - 1. Electric Propeller Unit Heaters.
 - 2. Electric Baseboard Heaters

1.3 SUBMITTALS

- A. Product Data: Include specialties and accessories for each unit type and configuration.
- B. Shop Drawings: Submit the following for each unit type and configuration:
 - 1. Details of anchorages and attachments to structure and to supported equipment.
 - 2. Power, signal, and control wiring diagrams. Differentiate between manufacturer-installed and field-installed wiring.
 - 3. Equipment schedules to include rated capacities; shipping, installed, and operating weights; furnished specialties; and accessories.
- C. Maintenance Data: For propeller unit heaters to include in maintenance manuals specified in Division 1. Include the following:
 - 1. Maintenance schedules and repair parts lists for motors, coils, integral controls, and filters.

1.4 QUALITY ASSURANCE

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

1.5 COORDINATION

- A. Coordinate layout and installation of propeller unit heaters and suspension system components with other construction that penetrates ceilings or is supported by them, including light fixtures, HVAC equipment, fire-suppression-system components, and partition assemblies.

PART 2 - PRODUCTS**2.1 MANUFACTURERS**

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

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1. Qmark, Division of Marley Electric Heating
2. Markel, Electric Heating Products
3. Trane Company (The); North American Commercial Group.

2.2 UNIT HEATERS

- A. Description: An assembly including casing, coil, fan, and motor in horizontal discharge configuration with horizontal, adjustable louvers in blow-through configuration.
- B. Casing: Galvanized steel, with removable panels.
- C. Cabinet Finish: Bonderize, phosphatize, and flow-coat with baked-on primer and manufacturer's standard paint applied to factory-assembled and -tested propeller unit heater before shipping.
- D. Heating Elements: Nickel-chromium heating wire, free from expansion noise and 60-Hz hum, embedded in magnesium-oxide insulating refractory and sealed in high-mass steel or corrosion-resistant metallic sheath with fins. Element ends shall be enclosed in terminal box. Fin surface temperature shall not exceed 550 deg F at any point during normal operation.
 1. Circuit Protection: One-time fuses in terminal box for overcurrent protection and limit controls for overtemperature protection of heaters.
 2. Wiring Terminations: Match conductor materials and sizes indicated.
- E. Fans: Propeller with aluminum blades directly connected to motor.
- F. Accessories:
 1. Wall mounting bracket.
 2. Factory or field mounted internal thermostat.

2.3 BASEBOARD RADIATORS

- A. Heating Elements: Nickel-chromium heating wire element enclosed in metallic sheath mechanically expanded into fins, with high-temperature cutout. Element supports eliminate thermal expansion noise.
- B. Enclosures: One piece, minimum 0.030-inch thick steel, with full-height back, end panel, end caps, to snap together. Front panel shall be easily removable.
 1. Enclosure Height: 4 ½ inches.
 2. Finish: Factory-applied baked enamel in color selected by Owner from manufacturer's standard colors.
 3. Element Brackets: Galvanized steel to support front panel and element glide.
- C. Unit Controls: Integral line-voltage bimetal thermostat.
- D. Capacity: 188 watts per foot. See schedules on drawing for total capacities.

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- A. Examine areas to receive propeller unit heaters for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Examine roughing-in for electrical connections to verify actual locations before propeller unit heater installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Install propeller unit heaters level and plumb.
- B. Install propeller unit heaters to comply with NFPA 90A.
- C. Install electric baseboard and finned-tube radiators level and plumb and according to the manufacturer's instructions.
- D. Install wall-mounting thermostats and switch controls in electrical outlet boxes at heights to match lighting controls.

3.3 CONNECTIONS

- A. Ground equipment.
- B. Tighten electrical connectors and terminals according to manufacturer's published torque-tightening values. If manufacturer's torque values are not indicated, use those specified in UL 486A and UL 486B.

3.4 FIELD QUALITY CONTROL

- A. Testing: Perform the following field quality-control testing and report results in writing:
 - 1. After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
 - 2. Delete first subparagraph below if units do not have electric heat.
 - 3. Operate electric heating elements through each stage to verify proper operation and electrical connections.
 - 4. Test and adjust controls and safeties.
- B. Repair or replace malfunctioning units. Retest as specified above after repairs or replacements are made.

3.5 CLEANING

- A. After installing units, inspect unit cabinet for damage to finish. Remove paint splatters and other spots, dirt, and debris. Repair damaged finish to match original finish.
- B. After installing units, clean propeller unit heaters internally according to manufacturer's written instructions.

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3.6 DEMONSTRATION

1. Train Owner's maintenance personnel on procedures and schedules for starting and stopping, troubleshooting, servicing, and maintaining equipment.
2. Review data in maintenance manuals. Refer to Division 1 Section "Closeout Procedures."

END OF SECTION 15767