

SECTION 08800 - GLAZING

PART 1 - GENERAL

1.1 SUMMARY

- A. This Section includes glazing for the following products and applications, including those specified in other Sections where glazing requirements are specified by reference to this Section:
1. Windows.
 2. Doors.
 3. Glazed entrances.
 4. Interior borrowed lites.
 5. Storefront framing.
 6. Silvered mirrored glass.

1.2 DEFINITIONS

- A. **Manufacturer:** A firm that produces primary glass or fabricated glass as defined in referenced glazing publications.
- B. **Interspace:** Space between lites of an insulating-glass unit that contains dehydrated air or a specified gas.
- C. **Deterioration of Coated Glass:** Defects developed from normal use that are attributed to the manufacturing process and not to causes other than glass breakage and practices for maintaining and cleaning coated glass contrary to manufacturer's written instructions. Defects include peeling, cracking, and other indications of deterioration in metallic coating.
- D. **Deterioration of Insulating Glass:** Failure of the hermetic seal under normal use that is attributed to the manufacturing process and not to causes other than glass breakage and practices for maintaining and cleaning insulating glass contrary to manufacturer's written instructions. Evidence of failure is the obstruction of vision by dust, moisture, or film on interior surfaces of glass.

1.3 PERFORMANCE REQUIREMENTS

- A. **General:** Provide glazing systems capable of withstanding normal thermal movement and wind and impact loads (where applicable) without failure, including loss or glass breakage attributable to the following: defective manufacture, fabrication, and installation; failure of sealants or gaskets to remain watertight and airtight; deterioration of glazing materials; or other defects in construction. Apply sun guard to glass surface as noted, or required.
- B. **Glass Design:** Glass thicknesses indicated are minimums and are for detailing only. Confirm glass thicknesses by analyzing Project loads and in-service conditions. Provide glass lites for various size openings in nominal thicknesses indicated, but not less than thicknesses and in strengths (annealed or heat treated) required to meet or exceed the following criteria:

1. Glass Thicknesses: Select minimum glass thicknesses to comply with ASTM E 1300, according to the following requirements or as indicated in the glazing schedules:
 - a. Specified Design Wind Loads: Determine design wind loads applicable to Project from basic wind speed indicated in miles per hour (meters per second) at 33 feet (10 m) above grade, according to ASCE 7, "Minimum Design Loads for Buildings and Other Structures": Section 6.4.2, "Analytic Procedure," based on mean roof heights above grade indicated on Drawings.
 - b. Probability of Breakage for Vertical Glazing: 8 lites per 1000 for lites set vertically or not more than 15 degrees off vertical and under wind action.
 - 1) Load Duration: 60 seconds or less.
 - c. Maximum Lateral Deflection: For the following types of glass supported on all four edges, provide thickness required that limits center deflection at design wind pressure to 1/50 times the short side length or 1 inch (25 mm), whichever is less.
 - 1) For monolithic-glass lites heat treated to resist wind loads.
 - 2) For insulating glass.
- C. Thermal Movements: Provide glazing that allows for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures acting on glass framing members and glazing components. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
 1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

1.4 SUBMITTALS

- A. Product Data: For each glass product and glazing material indicated.
- B. Shop Drawings: Provide shop drawing showing pattern for decorative glass.
- C. Glazing Schedule: Use same designations indicated in this section for glazed openings in preparing a schedule listing glass types and thicknesses for each size opening and location.
- D. Product Certificates: Signed by manufacturers of glass and glazing products certifying that products furnished comply with requirements.
- E. Warranties: Special warranties specified in this Section.

1.5 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who has completed glazing similar in material, design, and extent to that indicated for Project and whose work has resulted in construction with a record of successful in-service performance.
- B. Source Limitations for Insulating Glass: Obtain insulating-glass units from one manufacturer using the same type of glass and other components for each type of unit indicated.
- C. Source Limitations for Glazing Accessories: Obtain glazing accessories from one source for each product and installation method indicated.

- D. Glass Product Testing: Obtain glass test results for product test reports in "Submittals" Article from a qualified testing agency based on testing glass products.
 - 1. Glass Testing Agency Qualifications: An independent testing agency with the experience and capability to conduct the testing indicated, as documented according to ASTM E 548.
- E. Fire-Rated Door Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to NFPA 252.
- F. Fire-Rated Window Assemblies: Assemblies complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to NFPA 257.
- G. Safety Glass: Category II materials complying with testing requirements in 16 CFR 1201 and ANSI Z97.1.
- H. Glazing Publications: Comply with published recommendations of glass product manufacturers and organizations below, unless more stringent requirements are indicated. Refer to these publications for glazing terms not otherwise defined in this Section or in referenced standards.
 - 1. GANA Publications: GANA'S "Glazing Manual" and "Laminated Glass Design Guide."
- I. Insulating-Glass Certification Program: Permanently marked either on spacers or on at least one component lite of units with appropriate certification label of the following inspecting and testing agency:
 - 1. Insulating Glass Certification Council.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Protect glazing materials according to manufacturer's written instructions and as needed to prevent damage to glass and glazing materials from condensation, temperature changes, direct exposure to sun, or other causes.
- B. For insulating-glass units that will be exposed to substantial altitude changes, comply with insulating-glass manufacturer's written recommendations for venting and sealing to avoid hermetic seal ruptures.

1.7 PROJECT CONDITIONS

- A. Environmental Limitations: Do not proceed with glazing when ambient and substrate temperature conditions are outside limits permitted by glazing material manufacturers and when glazing channel substrates are wet from rain, frost, condensation, or other causes.
 - 1. Do not install liquid glazing sealants when ambient and substrate temperature conditions are outside limits permitted by glazing sealant manufacturer or below 40 deg F (4.4 deg C).

1.8 WARRANTY

- A. General Warranty: Special warranties specified in this Article shall not deprive Owner of other rights Owner may have under other provisions of the Contract Documents and shall be in addition to, and run concurrent with, other warranties made by Contractor under requirements of the Contract Documents.
- B. Manufacturer's Special Warranty on Laminated Glass: Written warranty, made out to Owner and signed by laminated-glass manufacturer agreeing to furnish replacements for laminated-glass units that deteriorate as defined in "Definitions" Article, f.o.b. the nearest shipping point to Project site, within specified warranty period indicated below.
 - 1. Warranty Period: Five years from date of Substantial Completion.
- C. Manufacturer's Special Warranty on Insulating Glass: Written warranty, made out to Owner and signed by insulating-glass manufacturer agreeing to furnish replacements for insulating-glass units that deteriorate as defined in "Definitions" Article, f.o.b. the nearest shipping point to Project site, within specified warranty period indicated below.
 - 1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PRIMARY FLOAT GLASS

- A. Clear Float Glass: ASTM C 1036, Type I (transparent glass, flat), Quality q3 (glazing select); Class 1 (clear), 1/4 inch (6 mm) thick.

2.2 HEAT-TREATED FLOAT GLASS - SG1

- A. Fabrication Process: Kiln-Cast, customer textured one off molds as manufactured by Meltdown Glass Art and Design.
- B. Tempered Float Glass: ASTM C 1048; fully tempered with laminations meeting ASTM C 1172.
- C. Tempered Patterned Glass: Texture MD-202 Flow, 3/8-inch thick clear, fused dichroic multi-colored class.
 - 1. Provide for installation as noted on the drawings.

2.3 INSULATING GLASS

- A. Insulating-Glass Units: Preassembled units consisting of sealed lites of glass separated by a dehydrated interspace, and complying with ASTM E 774 for Class CBA units and with requirements specified in this Article.
 - 1. Provide Kind HS (heat-strengthened) float glass in place of annealed glass where needed to resist thermal stresses induced by differential shading of individual glass lites and to comply with glass design requirements specified in "Performance Requirements" Article.
 - 2. Provide Kind FT (fully tempered) where safety glass or tinted glass is indicated.

- B. Overall Unit Thickness and Thickness of Each Lite: Dimensions indicated in this article are nominal and the overall thicknesses of units are measured perpendicularly from outer surfaces of glass lites at unit's edge.
- C. Sealing System: Dual seal, with primary and secondary sealants as follows:
 - 1. Polyisobutylene and silicone.
 - 2. Comply with LEED Low-Emitting materials: adhesives and sealants.
- D. Spacer Specifications: Manufacturer's standard spacer material and construction.
- E. Spacer Specifications: Manufacturer's standard spacer material and construction complying with the following requirements:
 - 1. Aluminum with mill or clear-anodized finish.
 - 2. Desiccant: Molecular sieve or silica gel, or blend of both.
 - 3. Corner Construction: Manufacturer's standard corner construction.
- F. Low-E Insulating Glass: Where glass of this designation is indicated, provide low-Emissivity insulating-glass units complying with the following:
 - 1. Overall Unit Thickness and Thickness of Each Lite: 25 and 6 mm.
 - 2. Interspace Content: Air 1/2".
 - 3. Indoor Lite: Type I (transparent glass, flat), Class 1 (clear) float glass.
 - 4. Outdoor Lite: Type I (transparent glass, flat) Class 1 (clear) float glass.
 - 5. Low-Emissivity Coating: Pyrolytic/Sun-Guard SN-68 on second surface.
 - 6. Application: Exterior aluminum entrances and storefronts.
 - 7. Fully Tempered where required by code and where indicated.
 - 8. VLT = .68
- G. Spandrel Insulated Glass Units: Units complying with ASTM E 773 and E 774; double pane with glass elastomer edge seal; outer panel of 1/4-inch tinted glass and inner pane of 1/4-inch spandrel glass; total unit thickness of 1-inch (25 mm) minimum.
 - 1. Interspace Content: Argon.
 - 2. Outdoor Lite: Clear glass, Kind FT (fully tempered).
 - 3. Indoor Lite: Ceramic coated, fully tempered glass.
 - a. Ceramic Coating Location: Fourth surface.
 - b. Color: As selected by Architect.

2.4 MIRRORING GLASS

- A. Silvered Mirrored Glass: Float glass with successive layers of chemically deposited silver, electrically or chemically deposited copper, and manufacturer's standard organic protective coating applied to second glass surface to produce a coating system complying with ASTM C1036 and CPSC 16 CFR 1201, 1/4 inch (6mm) thick.
 - 1. Safety Backing Film: Provide safety backing film or tape by C.R. Laurence Company, Inc. or approved substitute to provide safety compliance with ANSI Z97.1-84.
- B. Mirrored Glass Edge Treatment: Beveled polished edge.

2.5 ELASTOMERIC GLAZING SEALANTS

- A. General: Provide products of type indicated, complying with the following requirements:
1. Compatibility: Select glazing sealants that are compatible with one another and with other materials they will contact, including glass products, seals of insulating-glass units, and glazing channel substrates, under conditions of service and application, as demonstrated by sealant manufacturer based on testing and field experience.
 2. Suitability: Comply with sealant and glass manufacturers' written instructions for selecting glazing sealants suitable for applications indicated and for conditions existing at time of installation.
 3. Colors of Exposed Glazing Sealants: As selected by Architect from manufacturer's full range for this characteristic.
 4. Comply with LEED Low-Emitting materials: adhesives and sealants.
- B. Elastomeric Glazing Sealant Standard: Comply with ASTM C 920 and other requirements indicated for each liquid-applied, chemically curing sealant, including those referencing ASTM C 920 classifications for type, grade, class, and uses.
1. Additional Movement Capability: Where additional movement capability is specified in the Glazing Sealant Schedule, provide products with the capability, when tested for adhesion and cohesion under maximum cyclic movement per ASTM C 719, to withstand the specified percentage change in the joint width existing at time of installation and remain in compliance with other requirements in ASTM C 920 for uses indicated.
 2. Comply with LEED Low-Emitting materials: adhesives and sealants.
- C. Low-Modulus Nonacid-Curing Silicone Glazing Sealant: Where glazing sealants of this designation are indicated, provide products complying with the following:
1. Products: Available products include the following:
 - a. 790; Dow Corning.
 - b. Silpruf; GE Silicones.
 - c. 864; Pecora Corporation.
 - d. Omniseal; Sonneborn, Div of ChemRex, Inc.
 - e. Spectrem 1; Tremco.
 2. Type and Grade: S (single component) and NS (nonsag).
 3. Class: 25.
 4. Additional Movement Capability: 50 percent movement in extension and 50 percent movement in compression for a total of 100 percent movement.
 5. Applications: Wet sealant installations.
 6. Comply with LEED Low-Emitting materials: adhesives and sealants.

2.6 GLAZING TAPES

- A. Back-Bedding Mastic Glazing Tape: Preformed, butyl-based Elastomeric tape with a solids content of 100 percent; nonstaining and nonmigrating in contact with nonporous surfaces; with or without spacer rod as recommended in writing by tape and glass manufacturers for application indicated; packaged on rolls with a release paper backing; and complying with ASTM C 1281 and AAMA 800 for products indicated below:
1. AAMA 806.3 tape, for glazing applications in which tape is subject to continuous pressure.

2. AAMA 807.3 tape, for glazing applications in which tape is not subject to continuous pressure.
3. Comply with LEED low emitting materials.

2.7 MISCELLANEOUS GLAZING MATERIALS

- A. General: Provide products of material, size, and shape complying with referenced glazing standard, requirements of manufacturers of glass and other glazing materials for application indicated, and with a proven record of compatibility with surfaces contacted in installation.
- B. Cleaners, Primers, and Sealers: Types recommended by sealant or gasket manufacturer.
- C. Setting Blocks: Elastomeric material with a Shore A durometer hardness of 85, plus or minus 5.
- D. Spacers: Elastomeric blocks or continuous extrusions with a Shore A durometer hardness required by glass manufacturer to maintain glass lites in place for installation indicated.
- E. Edge Blocks: Elastomeric material of hardness needed to limit glass lateral movement (side walking).
- F. Cylindrical Glazing Sealant Backing: ASTM C 1330, Type O (open-cell material), of size and density to control glazing sealant depth and otherwise produce optimum glazing sealant performance.
- G. Mirror Mastic: An adhesive setting compound, produced specifically for setting mirrored glass by spot application, certified by both mirrored glass manufacturer and mastic manufacturer as compatible with glass coating and substrates on which mirrored glass will be installed.
 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Gunther Mirror Mastics.
 - b. Palmer Products Corporation.

2.8 FABRICATION OF GLASS AND OTHER GLAZING PRODUCTS

- A. Fabricate glass and other glazing products in sizes required to glaze openings indicated for Project, with edge and face clearances, edge and surface conditions, and bite complying with written instructions of product manufacturer and referenced glazing standard, to comply with system performance requirements.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine framing glazing, with Installer present, for compliance with the following:

1. Manufacturing and installation tolerances, including those for size, squareness, and offsets at corners.
 2. Presence and functioning of weep system.
 3. Minimum required face or edge clearances.
 4. Effective sealing between joints of glass-framing members.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Clean glazing channels and other framing members receiving glass immediately before glazing. Remove coatings not firmly bonded to substrates.

3.3 GLAZING, GENERAL

- A. Comply with combined written instructions of manufacturers of glass, sealants, gaskets, and other glazing materials, unless more stringent requirements are indicated, including those in referenced glazing publications.
- B. Glazing channel dimensions, as indicated on Drawings, provide necessary bite on glass, minimum edge and face clearances, and adequate sealant thicknesses, with reasonable tolerances. Adjust as required by Project conditions during installation.
- C. Protect glass edges from damage during handling and installation. Remove damaged glass from Project site and legally dispose of off Project site. Damaged glass is glass with edge damage or other imperfections that, when installed, could weaken glass and impair performance and appearance.
- D. Apply primers to joint surfaces where required for adhesion of sealants, as determined by preconstruction sealant-substrate testing.
- E. Install setting blocks in sill rabbets, sized and located to comply with referenced glazing publications, unless otherwise required by glass manufacturer. Set blocks in thin course of compatible sealant suitable for heel bead.
- F. Do not exceed edge pressures stipulated by glass manufacturers for installing glass lites.
- G. Provide spacers for glass lites where the length plus width is larger than 50 inches as follows:
1. Locate spacers directly opposite each other on both inside and outside faces of glass. Install correct size and spacing to preserve required face clearances, unless gaskets and glazing tapes are used that have demonstrated ability to maintain required face clearances and to comply with system performance requirements.
 2. Provide 1/8-inch minimum bite of spacers on glass and use thickness equal to sealant width. With glazing tape, use thickness slightly less than final compressed thickness of tape.
- H. Provide edge blocking where indicated or needed to prevent glass lites from moving sideways in glazing channel, as recommended in writing by glass manufacturer and according to requirements in referenced glazing publications.

- I. Set glass lites in each series with uniform pattern, draw, bow, and similar characteristics.

3.4 TAPE GLAZING

- A. Position tapes on fixed stops so that, when compressed by glass, their exposed edges are flush with or protrude slightly above sightline of stops.
- B. Install tapes continuously, but not necessarily in one continuous length. Do not stretch tapes to make them fit opening.
- C. Where framing joints are vertical, cover these joints by applying tapes to heads and sills first and then to jambs. Where framing joints are horizontal, cover these joints by applying tapes to jambs and then to heads and sills.
- D. Place joints in tapes at corners of opening with adjoining lengths butted together, not lapped. Seal joints in tapes with compatible sealant approved by tape manufacturer.
- E. Do not remove release paper from tape until just before each glazing unit is installed.
- F. Apply heel bead of Elastomeric sealant.
- G. Center glass lites in openings on setting blocks and press firmly against tape by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings.
- H. Apply cap bead of Elastomeric sealant over exposed edge of tape.
- I. Comply with LEED low emitting materials.

3.5 GASKET GLAZING (DRY)

- A. Fabricate compression gaskets in lengths recommended by gasket manufacturer to fit openings exactly, with stretch allowance during installation.
- B. Insert soft compression gasket between glass and frame or fixed stop so it is securely in place with joints miter cut and bonded together at corners.
- C. Center glass lites in openings on setting blocks and press firmly against soft compression gasket by inserting dense compression gaskets formed and installed to lock in place against faces of removable stops. Start gasket applications at corners and work toward centers of openings. Compress gaskets to produce a weathertight seal without developing bending stresses in glass. Seal gasket joints with sealant recommended by gasket manufacturer.
- D. Install gaskets so they protrude past face of glazing stops.

3.6 MIRRORS

- A. Mastic Spot Installation System: Install mirrored glass units with mastic as follows:

1. Apply barrier coat to mirrored glass backing where approved in writing by manufacturers of mirrored glass and backing material.
2. Apply mastic in spots to comply with mastic manufacturer's written instructions for coverage and to allow air circulation between back of mirrored glass units and face of mounting surface.
3. After mastic is applied, align mirrored glass units and press into place while maintaining a minimum air space of 1/8 inch between back of mirrored glass and mounting surface.

3.7 PROTECTION AND CLEANING

- A. Protect exterior glass from damage immediately after installation by attaching crossed streamers to framing held away from glass. Do not apply markers to glass surface. Remove nonpermanent labels, and clean surfaces.
- B. Protect glass from contact with contaminating substances resulting from construction operations, including weld splatter. If, despite such protection, contaminating substances do come into contact with glass, remove them immediately as recommended by glass manufacturer.
- C. Examine glass surfaces adjacent to or below exterior concrete and other masonry surfaces at frequent intervals during construction, but not less than once a month, for build-up of dirt, scum, alkaline deposits, or stains; remove as recommended by glass manufacturer.
- D. Remove and replace glass that is broken, chipped, cracked, abraded, or damaged in any way, including natural causes, accidents, and vandalism, during construction period.
- E. Wash glass on both exposed surfaces in each area of Project not more than four days before date scheduled for inspections that establish date of Substantial Completion. Wash glass as recommended by glass manufacturer.

END OF SECTION