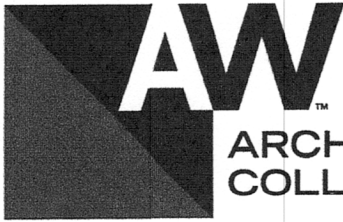


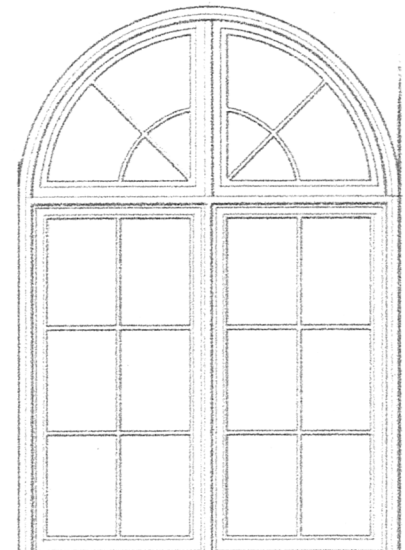
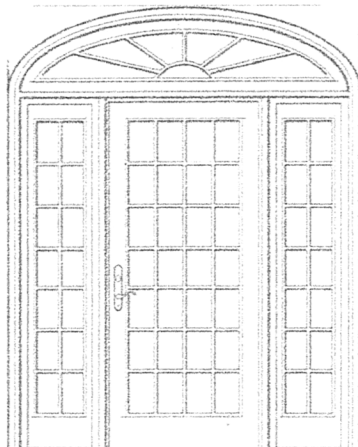
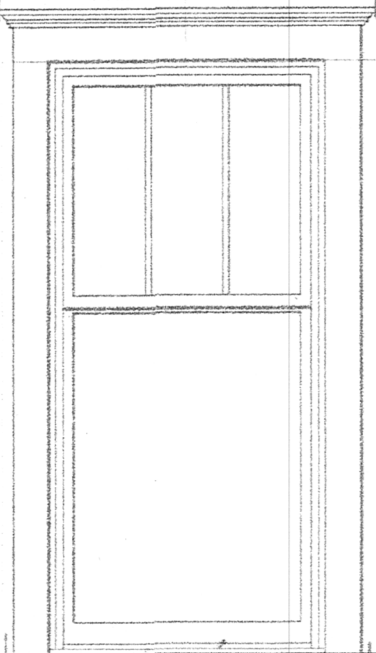
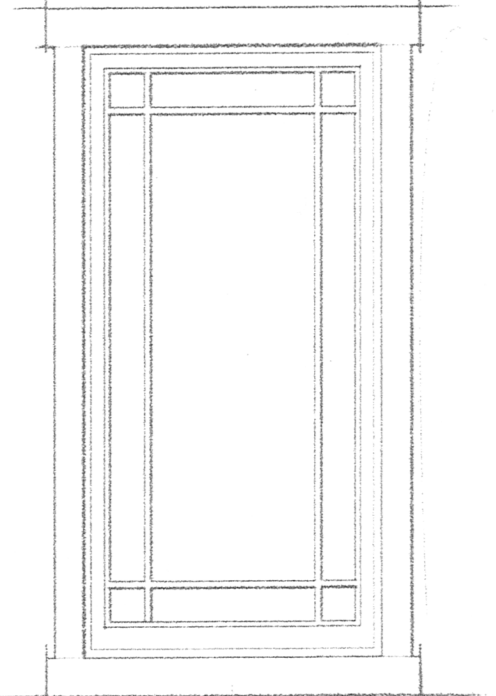
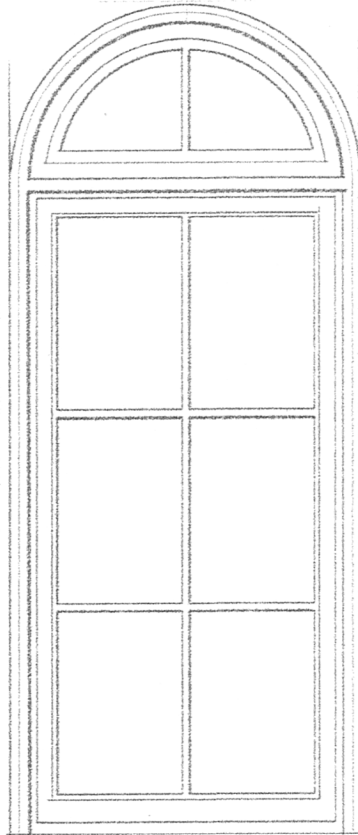
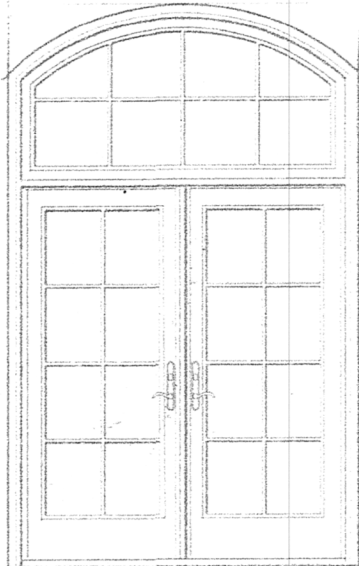
Exhibit. D.



ARCHITECTURAL  
COLLECTION

**A-SERIES**  
WINDOWS • DOORS

2013-14 PRODUCT GUIDE  
*For Professionals*



**Andersen.**

## FEATURES

### CASEMENT & AWNING

#### Frame

**A** Frame constructed with a wood core and a Fibrex® composite exterior material. This construction produces a rigid frame and a low-maintenance durable exterior.

**B** Wood members are treated with a water-repellent preservative for long-lasting\* protection and performance.

**C** The weatherstripping system combines an exterior watershed design and a foam weatherstrip seal between the sash and frame, providing a long-lasting,\* energy-efficient barrier against wind, water and dust.

**D** A factory-applied rigid vinyl flange helps seal the unit to the structure. Available in a standard design or in a trim flange design. The trim flange allows for Andersen® exterior trim surrounds to be applied in seconds after window installation.

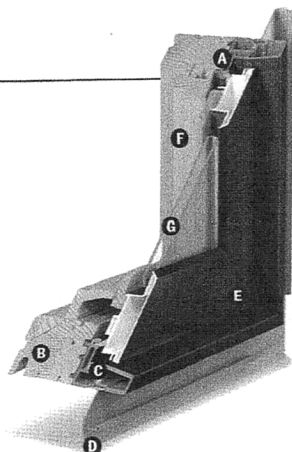
#### Sash

**E** Fiberglass construction provides durable, strong and long-lasting\* performance. Finished with a Flexacron® paint system. This stabilized polyester paint is electrostatically applied for maximum protection and a lustrous, low-maintenance finish.

Traditional architectural style:

- Classic chamfer detailing
- The look of mortise-and-tenon joinery
- Tall bottom rail on casement window aligns with double-hung and picture windows for common sight lines

**F** Natural wood interiors are treated with a water-repellent preservative for long-lasting\* protection and performance. Interior stops are fastened using a nailless compression fit system so there are no nail holes to fill. Stops are available prefinished.



### G High-Performance Glass



See page 25 for details.

### Hardware

Smooth operation provided by a worm gear drive design makes opening and closing almost effortless regardless of unit size. Also available with an optional split-arm operator that moves the sash away from the frame for easier glass cleaning (not available on all sizes).



Single-action lock easily releases all locking points on casement sash while the reach-out action eliminates binding when closing. The lock bezel and handle are offered in finishes that coordinate with your specified hardware style.

Awning windows feature dual sash locks. Hardware style and finish options are compatible with Andersen casement windows to ensure consistency in appearance when used in combination designs.

### DOUBLE-HUNG

#### Frame

**A** Frame constructed with a wood core and a Fibrex® composite exterior material. This construction produces a rigid frame and a low-maintenance, durable exterior.

**B** Wood members are treated with a water-repellent preservative for long-lasting\* protection and performance.

**C** The dual weatherstripping system utilizes a double foam-filled design that creates a pressure equalization chamber, knocking down driving rain and delivering a long-lasting,\* energy-efficient barrier against wind, water and dust.

**D** Traditional sloped sill design.

**E** For units with White exterior, exterior jamb liner is White. For all other exterior colors, the exterior jamb liner is Sandtone.

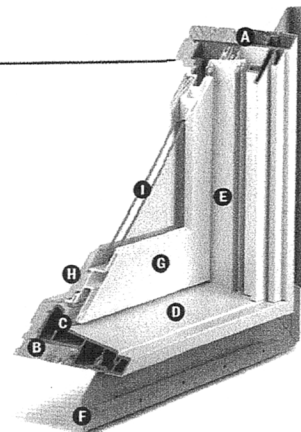
**F** A factory-applied rigid vinyl flange helps seal the unit to the structure. Available in a standard design or in a trim flange design. The trim flange allows for Andersen exterior trim surrounds to be applied in seconds after window installation.

#### Sash

**G** Fiberglass construction provides durable, strong and long-lasting\* performance. Finished with a Flexacron® paint system. This stabilized polyester paint is electrostatically applied for maximum protection and a lustrous, low-maintenance finish.

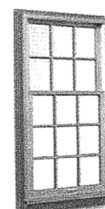
Traditional architectural style:

- Classic chamfer detailing
- The look of mortise-and-tenon joinery
- Tall bottom rail on double-hung window aligns with casement and picture windows for common sight lines

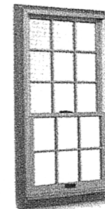


**H** Natural wood interiors are treated with a water-repellent preservative for long-lasting protection and performance.

### Cottage-Style Units Also Available



Cottage Style



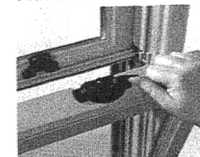
Reverse Cottage Style

### I High-Performance Glass



See page 25 for details.

### Hardware



Traditional spoon and keeper lock design has an easy *Tilt to Clean* feature integrated into the lock.

\*Visit [andersenwindows.com/warranty](http://andersenwindows.com/warranty) or contact your Andersen supplier for details on the A-Series Limited Warranty.

Dimensions in parentheses are in millimeters.

"Flexacron" is a registered trademark of PPG Industries, Inc.

**PICTURE WINDOWS**

**Frame**

Frame constructed with a wood core and fiberglass exterior. This construction produces a rigid frame and a low-maintenance, durable exterior. Wood members are treated with a water-repellent preservative for long-lasting\* protection and performance.

Factory-applied rigid vinyl flange helps seal the unit to the structure. Available in a standard design or in a trim flange design. The trim flange allows for Andersen® exterior trim surrounds to be applied in seconds after window installation.

**Sash**

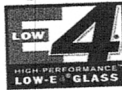
Fiberglass construction provides durable, strong and long-lasting\* performance. Finished with a Flexacron® paint system. This stabilized polyester paint is electrostatically applied for maximum protection and a lustrous, low-maintenance finish.

Traditional architectural style:

- Classic chamfer detailing
- The look of mortise-and-tenon joinery
- Tall bottom rail on picture window aligns with casement and double-hung windows for common sight lines

Natural wood interiors are treated with a water-repellent preservative for long-lasting\* protection and performance.

**High-Performance Glass**



See below for details.

**VENTING & STATIONARY TRANSOMS**

**Frame**

Frame constructed with a wood core and a Fibrex® composite exterior material. This construction produces a rigid frame and a low-maintenance, durable exterior.

Wood members are treated with a water-repellent preservative for long-lasting\* protection and performance.

The weatherstripping system combines an exterior watershed design and a foam weatherstrip seal between the sash and frame, providing a long-lasting,\* energy-efficient barrier against wind, water and dust.

A factory-applied rigid vinyl flange helps seal the unit to the structure. Available in a standard design or in a trim flange design. The trim flange allows for Andersen exterior trim surrounds to be applied in seconds after window installation.

**Sash**

Fiberglass construction provides durable, strong and long-lasting\* performance. Finished with a Flexacron paint system. This stabilized polyester paint is electrostatically applied for maximum protection and a lustrous, low-maintenance finish.

Traditional architectural style:

- Classic chamfer detailing
- The look of mortise-and-tenon joinery

Natural wood interiors are treated with a water-repellent preservative for long-lasting\* protection and performance.

**High-Performance Glass**



See below for details.

**Hardware**

Smooth operation provided by a worm gear drive design makes opening and closing almost effortless regardless of unit size.

Venting transoms feature dual sash locks. Hardware style and finish options are compatible with Andersen casement windows to ensure consistency in appearance when used in combination designs.

**COMMON FEATURES**

**High-Performance Glass**



3/4" (19) glass construction provides exceptional energy performance.

High-performance glass options include:

- Low-E4® glass
- Low-E4 Sun glass
- Low-E4 SmartSun™ glass

Additional glass options are available. Contact your Andersen supplier.



A-Series windows are available with Stormwatch® protection. For a copy of the Andersen® Coastal Product Guide, go to [andersenwindows.com/coastal](http://andersenwindows.com/coastal) or contact your Andersen supplier.

\*Visit [andersenwindows.com/warranty](http://andersenwindows.com/warranty) or contact your Andersen supplier for details on the A-Series Limited Warranty. Dimensions in parentheses are in millimeters.