

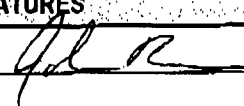
# Quality Assurance Labs Inc.

NON-DESTRUCTIVE TESTING AND INSPECTION SERVICES

80 PLEASANT AVENUE • SOUTH PORTLAND, MAINE 04106 • TEL: (207) 799-8911 • FAX: (207) 799-7251

06-1069.1

## ULTRASONIC INSPECTION REPORT

CUSTOMER: S.W. COLE		DATE OF INSPECTION	M 04	D 02	Y 07
ATTENTION: CRAIG		REPORT No.	QAL-07-0848		
PROJECT: MERCY HOSPITAL		PAGE	1	OF	1
COMPONENT INSPECTED: COLUMN SPLICES		JOB No.			
AREA OF INTEREST: FULL PENETRATION SPLICES		P.O. No.			
COMPONENT LOCATION: 1ST FLOOR		<b>INSTRUMENT</b>			
CUSTOMER WORK ORDER No:	PART No.:	MAKE:	PANAMETRICS		
MATERIAL: CARBON STEEL	HEAT No.:	MODEL:	EPOCH IV		
COMPONENT SURFACE CONDITION: AS WELDED		EQUIPMENT No.:			
<b>EXAMINATION DATA</b>					
Project Code/Spec AWS D1.1		MATERIAL THICKNESS:			
U.T. Procedure No. QC-TOP-UT-2 (REV. 0)		SCREEN RANGE: 10"			
U.T. Technique No. UT-2		COUPLANT: ECHOCEL			
RESULTS: AS NOTED	INDICATIONS: AS NOTED	<b>TRANSDUCERS</b>			
REMARKS:					
THE FOLLOWING CONNECTIONS WERE INSPECTED IAW AWS D1.1					
COLUMN SPLICE : 4-B, 4-D, 4.5-G, 3-B, 3-C, 3-D, 2-B					
THE ABOVE LISTED CONNECTIONS WERE FOUND TO BE ACCEPTABLE					
ACCEPT: NO RELEVANT INDICATIONS WERE NOTED.					
COLUMN SPLICES: 4-C NORTH FLANGE, 4-F WEB, 2-C WEB, 2-D WEB, 2-E WEB					
THE ABOVE LISTED CONNECTIONS WERE REJECTED DUE TO LINEAR INDICATIONS.					
REJECT: LINEAR INDICATIONS					
///LAST ITEM///					
<b>FAA REPAIR STATION NUMBER RX5R187N</b>					
<b>METHOD(S),PROCESS(ES),PROCEDURE(S) MERCURY FREE</b>					
ADDITIONAL INFORMATION - BEE ATTACHED. <input type="checkbox"/> SKETCH(ES) <input type="checkbox"/> SUPPLEMENTARY SHEET(S) <input type="checkbox"/> VIDEO					
<b>SIGNATURES</b>		<b>CERTIFICATION</b>		<b>DATE</b>	
INSPECTOR JOHN BOWEN 		ASNT	II	M 04	D 02
SUPERVISOR					
AUTHORIZED INSPECTOR					
CUSTOMER REPRESENTATIVE					
		EQUIPMENT No.:			
		SENSITIVITY: 48DB			
		TRANSFER VALUE:			
		<b>REFERENCE BLOCKS</b>			
		MAKE: IIV			
		TYPE:			
		MATERIAL: CARBON STEEL			
		EQUIPMENT No.:			