

NON-DESTRUCTIVE TESTING AND INSPECTION SERVICES
80 PLEASANT AVENUE • SOUTH PORTLAND, MAINE 04106 • TEL: (207) 799-8911 • FAX: (207) 799-7251

INSPECTION REPORT

CUSTOMER: S. W. COLE ENG.		PAGE 1 OF 1
ADDRESS: GRAY, ME.		
ATTENTION: ROGER DOMINGO		
COPIES:		
PROJECT: MERCY AT FORE RIVER		
OWNER: MERCY HOSPITAL		
CONTRACTOR: GILBANE		
JOB No.: 06-1069.1	REPORT No.: QAL-08-0919	DATE INSPECTED: 05-14-08

REMARKS

>>> SITE VISIT TO PERFORM VISUAL INSPECTION OF COLUMN ENHANCEMENTS AT GRID H-2 ALL LEVELS.

> REF. AMERICAN STEEL DRAWING SK-502A FOR W 12 COLUMN STIFFNER ADDED PLATES.

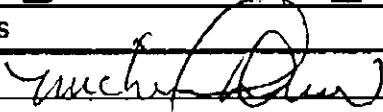
VISUAL INSPECTION REVEALS THE FOLLOWING :

- A) SUB-STANDARD WELDING AND WORKMANSHIP.
- B) NUMEROUS WELDS REJECTED FOR SLAG, UNDERCUT, UNDERFILL OF BEVELED PLATE PREPS, UNEQUAL FILLET LEG LENGTHS, POOR BASE METAL PREP PRIOR TO WELDING AND NOT COMPLYING WITH AWS D1.1 SEC 5.30 FINAL WELD CLEANING REQUIREMENTS.

END ITEMS ///

FAA REPAIR STATION NUMBER RX5R187N
METHOD(S),PROCESS(ES),PROCEDURE(S) MERCURY FREE

ADDITIONAL INFORMATION - SEE ATTACHED: SKETCH(S) SUPPLEMENTARY SHEET(S) NDT REPORTS VIDEO

SIGNATURES		CERTIFICATION	DATE			
INSPECTOR	MICHAEL DREW CWI # 99050211 		REV.	M	D	Y
SUPERVISOR				05	14	08