# SECTION 10513 - METAL LOCKERS

## PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

- A. This Section includes the following:
  - 1. Knocked-down, standard metal lockers.
  - 2. Locker benches.
- B. Related Sections include the following:
  - 1. Division 06 Section "Rough Carpentry" for furring, blocking, and shims required for installing metal lockers and concealed within other construction before metal locker installation.
  - 2. Division 10 Section "Wood Lockers."

### 1.3 DEFINITIONS

A. Uncoated Steel Sheet Thicknesses: Indicated as the minimum thicknesses.

### 1.4 SUBMITTALS

- A. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for each type of metal locker and bench.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
  - 1. Show base, sloping tops, filler panels and other accessories.
  - 2. Include locker identification system.
- C. Samples for Initial Selection: For units with factory-applied color finishes.
- D. Samples for Verification: For metal lockers and locker benches, in manufacturer's standard sizes.
- E. Qualification Data: For Installer.

- F. Maintenance Data: For adjusting, repairing, and replacing locker doors and latching mechanisms to include in maintenance manuals.
- G. Warranty: Special warranty specified in this Section.

### 1.5 QUALITY ASSURANCE

- A. Installer Qualifications: An authorized representative of metal locker manufacturer for installation and maintenance of units required for this Project.
- B. Source Limitations: Obtain metal lockers and accessories through one source from a single manufacturer.
- C. Product Options: Drawings indicate size, profiles, and dimensional requirements of metal lockers and are based on the specific system indicated. Refer to Division 01 Section "Product Requirements."
  - 1. Do not modify intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If modifications are proposed, submit comprehensive explanatory data to Architect for review.
- D. Regulatory Requirements: Where metal lockers are indicated to comply with accessibility requirements, comply with the U.S. Architectural & Transportation Barriers Compliance Board's "Americans with Disabilities Act (ADA), Accessibility Guidelines for Buildings and Facilities (ADAAG)."
  - 1. Provide not less than 1 shelf located no higher than 48 inches above the floor for forward reach.
  - 2. Provide 1 shelf located at bottom of locker no lower than 15 inches above the floor for forward reach.
  - 3. Provide hardware that does not require tight grasping, pinching, or twisting of the wrist, and that operates with a force of not more than 5 lbf.
- E. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."

### 1.6 DELIVERY, STORAGE, AND HANDLING

A. Do not deliver metal lockers until spaces to receive them are clean, dry, and ready for metal locker installation.

### 1.7 PROJECT CONDITIONS

A. Field Measurements: Verify the following by field measurements before fabrication and indicate measurements on Shop Drawings:

- 1. Concealed framing, blocking, and reinforcements that support metal lockers before they are enclosed.
- 2. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish recessed opening dimensions and proceed with fabricating metal lockers without field measurements. Coordinate wall and floor construction to ensure that actual recessed opening dimensions correspond to established dimensions.

# 1.8 COORDINATION

A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to ensure that metal lockers can be supported and installed as indicated.

### 1.9 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of metal lockers that fail in materials or workmanship, excluding finish, within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Structural failures.
    - b. Faulty operation of latches and other door hardware.
  - 2. Damage from deliberate destruction and vandalism is excluded.
  - 3. Warranty Period for Knocked-Down Metal Lockers: Two years from date of Substantial Completion.

### 1.10 EXTRA MATERIALS

- A. Furnish extra materials described below, before construction begins, that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Full-size units of the following metal locker hardware items equal to 10 percent of amount installed for each type and finish installed, but no fewer than 5 units:
    - a. Identification plates.
    - b. Hooks.

### PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
  - 1. Basis-of-Design Product: The design for each metal locker specified is based on the product named. Subject to compliance with requirements, provide either the named product or a comparable product by one of the other manufacturers specified.

### 2.2 MATERIALS

- A. Cold-Rolled Steel Sheet: ASTM A 1008, Commercial Steel (CS) Type B, suitable for exposed applications.
- B. Fasteners: Zinc- or nickel-plated steel, slotless-type exposed bolt heads, and self-locking nuts or lock washers for nuts on moving parts.
- C. Anchors: Select material, type, size, and finish required for secure anchorage to each substrate.
  - 1. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls and elsewhere as required for corrosion resistance.
  - 2. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.

### 2.3 KNOCKED-DOWN, STANDARD METAL LOCKERS

- A. Basis-of-Design Product: Standard Series as manufactured by Republic Storage Systems Company or a comparable product of one of the following:
- B. Available Products:
  - 1. Art Metal Products, Div. of Fort Knox Storage Co.
  - 2. DeBourgh Mfg. Co.
  - 3. General Storage Systems, Div. of North American Steel.
  - 4. Hadrian Inc.
  - 5. List Industries Inc.
  - 6. Lyon Workspace Products.
  - 7. Penco Products, Inc., Subsidiary of Vesper Corporation.
  - 8. Republic Storage Systems Company.
  - 9. Shanahan's Ltd.
  - 10. Tennsco Corp.
- C. Locker Arrangement: As indicated on Drawings.
- D. Body: Assembled by riveting or bolting body components together. Fabricate from unperforated, cold-rolled steel sheet with thicknesses as follows:

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- 1. Tops, Bottoms, and Intermediate Dividers: 0.0209 inch, with single bend at sides.
- 2. Backs and Sides: 0.0209 inch thick, with full-height, double-flanged connections.
- 3. Shelves: 0.0209 inch thick, with double bend at front and single bend at sides and back.
- E. Frames: Channel formed; fabricated from 0.0528-inch- thick, cold-rolled steel sheet; lapped and factory welded at corners; with top and bottom main frames factory welded into vertical main frames. Form continuous, integral door strike full height on vertical main frames.
  - 1. Reinforce frames for the 16" extended legs with attached bench.
- F. Doors: One-piece; fabricated from 0.0528-inch- thick, cold-rolled steel sheet; formed into channel shape with double bend at vertical edges, and with right-angle single bend at horizontal edges.
  - 1. Doors less than 12 inches wide may be fabricated from 0.0428-inch- thick, cold-rolled steel sheet.
  - 2. Box lockers less than 15 inches wide may be fabricated from 0.0428-inch- thick, cold-rolled steel sheet.
  - 3. Reinforcement: Manufacturer's standard reinforcing angles, channels, or stiffeners for doors more than 15 inches wide; welded to inner face of doors.
  - 4. Stiffeners: Manufacturer's standard full-height stiffener fabricated from 0.0428-inchthick, cold-rolled steel sheet; welded to inner face of doors.
  - 5. Sound-Dampening Panels: Manufacturer's standard, designed to stiffen doors and reduce sound levels when doors are closed, of die-formed metal with full perimeter flange and sound-dampening material; welded to inner face of doors.
  - 6. Door Style: Vented panel as follows:
    - a. Louvered Vents: Not less than six louver openings at top and bottom for singletier, three louver openings at top and bottom for double-tier, two louver openings at top and bottom for five tiered lockers.
- G. Hinges: Self-closing; welded to door and attached to door frame with not less than 2 factoryinstalled rivets per hinge that are completely concealed and tamper resistant when door is closed; fabricated to swing 180 degrees.
  - 1. Knuckle Hinges: Steel, full loop, 5 or 7 knuckles, tight pin; minimum 2 inches high. Provide not less than 3 hinges for each door more than 42 inches high.
- H. Projecting Door Handle and Latch: Manufacturer's standard, finger-lift latch control designed for use with either built-in combination locks or padlocks; positive automatic, prelocking, pry resistant; chromium-plated, vandal-resistant, lift-up handle.
  - 1. Latch Hooks: Equip doors 48 inches and higher with 3 latch hooks and doors less than 48 inches high with 2 latch hooks; fabricated from minimum 0.0966-inch- thick steel; welded or riveted to full-height door strikes; with resilient silencer on each latch hook.
  - 2. Latching Mechanism: Manufacturer's standard rattle-free latching mechanism and moving components isolated to prevent metal-to-metal contact, and incorporating a prelocking device that allows locker door to be locked while door is open and then closed without unlocking or damaging lock or latching mechanism.

- I. Combination Padlocks: Provided by Owner.
- J. Equipment: Equip each metal locker with identification plate and the following, unless otherwise indicated:
  - 1. Double-Tier Units: One double-prong ceiling hook and two single-prong wall hooks.

### K. Accessories:

- 1. Legs: Fabricated from 0.0528-inch- thick, cold-rolled steel sheet.
  - a. Closed Front and End Bases: Fabricated from 0.0329-inch- thick, cold-rolled steel sheet.
- 2. Extended Leg: 16" high extended leg with an attached wood base. Reinforce locker frame as required.
- 3. Continuous Sloping Tops: Fabricated from cold-rolled steel sheet, manufacturer's standard thickness, but not less than 0.0329 inch thick.
  - a. Closures: Vertical-end type.
  - b. Sloped top corner fillers, mitered.
- 4. Individual Sloping Tops: Fabricated from 0.0209-inch- thick, cold-rolled steel sheet.
- 5. Recess Trim: Fabricated from 0.0428-inch- thick, cold-rolled steel sheet.
- 6. Filler Panels: Fabricated from cold-rolled steel sheet, manufacturer's standard thickness, but not less than 0.0329 inch thick.
- 7. Finished End Panels: Fabricated from 0.0209-inch thick, cold-rolled steel sheet.
- 8. Center Dividers: Fabricated from 0.0209-inch- thick, cold-rolled steel sheet.
- L. Finish: Baked enamel.
  - 1. Color(s): As selected by Architect from manufacturer's full range.

# 2.4 LOCKS

A. Digital Locks: Provide Digilock ADA compliant locks with one touch access by contacting a button key to the lock face. Audio/visual indicators are provided for visual or hearing impaired users. To conform to ADA Accessibility Guidelines, lockers specified for ADA use must employ ADA compliant locks.

### 2.5 LOCKER BENCHES

- A. General: Provide locker benches fabricated by same manufacturer as metal lockers.
- B. Bench Tops: Manufacturer's standard 1-piece units, of the following material, minimum 9-1/2 inches wide by 1-1/4 inches thick, with rounded corners and edges:

- 1. Laminated maple with one coat of clear sealer on all surfaces, and one coat of clear lacquer on top and sides.
- 2. Extruded aluminum with clear anodic finish.
- C. Bench Brackets Supports: Manufacturer's standard bracket supports, for attaching bench top to lockers with extended legs.
  - 1. Provide bench supports at 36" on center or as required by locker manufacturer.

### 2.6 FABRICATION

- A. General: Fabricate metal lockers square, rigid, and without warp; with metal faces flat and free of dents or distortion. Make exposed metal edges free of sharp edges and burrs, and safe to touch.
  - 1. Form body panels, doors, shelves, and accessories from one-piece steel sheet, unless otherwise indicated.
  - 2. Provide fasteners, filler plates, supports, clips, and closures as required for a complete installation.
- B. Unit Principle: Fabricate each metal locker with an individual door and frame; individual top, bottom, and back; and common intermediate uprights separating compartments.
- C. Knocked-Down Construction: Fabricate metal lockers for nominal assembly at Project site using nuts, bolts, screws, or rivets. Factory weld frame members together to form a rigid, one-piece assembly.
- D. Hooks: Manufacturer's standard ball-pointed type, aluminum or steel; zinc plated.
- E. Identification Plates: Manufacturer's standard etched, embossed, or stamped aluminum plates; with numbers and letters at least 3/8 inch high.
- F. Legs: Formed by extending vertical frame members or by attaching gusset-type legs to locker body; with provision for fastening to floor; finished to match lockers.
  - 1. Closed Front and End Bases: Fabricate bases without overlap or exposed fasteners; finished to match lockers.
  - 2. Reinforce locker frame for extended legs with attached wood bench.
- G. Continuous Sloping Tops: Fabricated in lengths as long as practicable, without visible fasteners at splice locations; finished to match lockers.
  - 1. Sloped top corner fillers, mitered.
- H. Filler Panels: Fabricated in an unequal leg angle shape; finished to match lockers. Provide slip joint filler angle formed to receive filler panel.
- I. Finished End Panels: Designed for concealing unused penetrations and fasteners, except for perimeter fasteners, at exposed ends of nonrecessed metal lockers; finished to match lockers.

1. Provide one-piece panels for double-row (back-to-back) locker ends.

# 2.7 STEEL SHEET FINISHES

- A. General: Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Factory finish steel surfaces and accessories except stainless-steel and chrome-plated surfaces.
- C. Surface Preparation: Clean surfaces of dirt, oil, grease, mill scale, rust, and other contaminants that could impair paint bond. Use manufacturer's standard methods.
- D. Baked-Enamel Finish: Immediately after cleaning, pretreating, and phosphatizing, apply manufacturer's standard thermosetting baked-enamel finish. Comply with paint manufacturer's written instructions for application, baking, and minimum dry film thickness.

### PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine walls, floors, and support bases, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work.
  - 1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. General: Install level, plumb, and true; shim as required, using concealed shims.
  - 1. Anchor locker runs at ends and at intervals recommended by manufacturer, but not more than 36 inches o.c. Install anchors through backup reinforcing plates, channels, or blocking as required to prevent metal distortion, using concealed fasteners.
  - 2. Anchor single rows of metal lockers to walls near top and bottom of lockers.
  - 3. Anchor back-to-back metal lockers to floor.
- B. Knocked-Down Metal Lockers: Assemble knocked-down metal lockers with standard fasteners, with no exposed fasteners on door faces or face frames.
- C. Equipment and Accessories: Fit exposed connections of trim, fillers, and closures accurately together to form tight, hairline joints, with concealed fasteners and splice plates.
  - 1. Attach hooks with at least two fasteners.
  - 2. Attach door locks on doors using security-type fasteners.

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- 3. Identification Plates: Identify metal lockers with identification indicated on Drawings.
  - a. Attach plates to each locker door, near top, centered, with at least two aluminum rivets.
  - b. Attach plates to upper shelf of each open-front metal locker, centered, with a least two aluminum rivets.
- 4. Attach filler panels with concealed fasteners. Locate fillers panels where indicated on Drawings.
- 5. Attach sloping top units to metal lockers, with closures at exposed ends.
- 6. Attach finished end panels with fasteners only at perimeter to conceal exposed ends of nonrecessed metal lockers.
- D. Locker Benches: Secure bracket supports to extended legs at 16" o.c.

# 3.3 ADJUSTING, CLEANING, AND PROTECTION

- A. Clean, lubricate, and adjust hardware. Adjust doors and latches to operate easily without binding.
- B. Protect metal lockers from damage, abuse, dust, dirt, stain, or paint. Do not permit metal locker use during construction.
- C. Touch up marred finishes, or replace metal lockers that cannot be restored to factory-finished appearance. Use only materials and procedures recommended or furnished by metal locker manufacturer.

### END OF SECTION 10513