#### SECTION 10101 - VISUAL DISPLAY SURFACES

#### PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

# 1.2 SUMMARY

- A. This Section includes the following:
  - Markerboards.
  - Combination Markerboard/Tackboards.

### 1.3 DEFINITIONS

- A. Tackboard: Framed or unframed tackable surface.
- B. Visual Display Boards: markerboards, and tackboards.

#### 1.4 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, and attachments to other work.
  - 1. Show location of panel joints.
  - 2. Show location of special-purpose graphics for visual display surfaces.
  - 3. Include sections of typical trim members.
  - 4. Include wiring diagrams for motor-operated, sliding visual display units.
- C. Samples for Initial Selection: For each type of visual display surface indicated and as follows:
  - 1. Actual sections of porcelain-enamel face sheet, tack assembly.
  - 2. Fabric swatches of fabric-faced tack assemblies.
  - 3. Samples of accessories involving color selection.
- D. Samples for Verification: For each type of visual display surface indicated and as follows:
  - 1. Visual Display Surface: Not less than 8-1/2 by 11 inches, mounted on substrate indicated for final Work. Include one panel for each type, color, and texture required.
  - 2. Trim: 6-inch- long sections of each trim profile.
  - 3. Accessories: Full-size Sample of each type of accessory.
- E. Maintenance Data: For visual display surfaces to include in maintenance manuals.

Mercy Health System of Maine Fore River Short Stay Hospital, Portland, Maine FCFH # F05-4898 F. Warranties: Special warranties specified in this Section.

### 1.5 QUALITY ASSURANCE

- A. Source Limitations: Obtain each type of visual display surface through one source from a single manufacturer.
- B. Product Options: Drawings indicate size, profiles, and dimensional requirements of visual display surfaces and are based on the specific system indicated. Refer to Division 01 Section "Product Requirements."
  - 1. Do not modify intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If modifications are proposed, submit comprehensive explanatory data to Architect for review.
- C. Fire-Test-Response Characteristics: Provide fabrics with the surface-burning characteristics indicated, as determined by testing identical products per ASTM E 84 by UL or another testing and inspecting agency acceptable to authorities having jurisdiction. Identify materials with appropriate markings of applicable testing and inspecting agency.
- D. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.

### 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Deliver factory-built visual display boards completely assembled in one piece without joints, where possible. If dimensions exceed maximum manufactured panel size, provide two or more pieces of equal length as acceptable to Architect. When overall dimensions require delivery in separate units, prefit components at the factory, disassemble for delivery, and make final joints at the site.
- B. Store visual display units vertically with packing materials between each unit.

### 1.7 WARRANTY

- A. Special Warranty for Porcelain-Enamel Face Sheets: Manufacturer's standard form in which manufacturer agrees to repair or replace porcelain-enamel face sheets that fail in materials or workmanship within specified warranty period.
  - 1. Failures include, but are not limited to, the following:
    - a. Surfaces lose original writing and erasing qualities.
    - b. Surfaces become slick or shiny.
    - c. Surfaces exhibit crazing, cracking, or flaking.
  - 2. Warranty Period: 50 years from date of Substantial Completion.
  - 3. Warranty Period: Life of the building.

# PART 2 - PRODUCTS

### 2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
  - 1. Basis-of-Design Product: The design for each visual display surface is based on the product specified. Subject to compliance with requirements, provide either the named product or a comparable product by one of the other manufacturers specified.

# 2.2 MATERIALS, GENERAL

- A. Porcelain-Enamel Face Sheet: Manufacturer's standard steel sheet with porcelain-enamel coating fused to steel; uncoated thickness indicated.
  - 1. Matte Finish: Low reflective; chalk wipes clean with dry cloth or standard eraser.
  - 2. Gloss Finish: Gloss as indicated; dry-erase markers wipe clean with dry cloth or standard eraser.
- B. Melamine: Thermally fused, melamine-impregnated decorative paper complying with LMA SAT-1.
- C. Hardboard: AHA A135.4, tempered.
- D. Particleboard: ANSI A208.1, Grade 1-M-1
- E. Fiberboard: ANSI A208.2, Grade MD
- F. Natural Cork Sheet: Seamless, single layer, compressed fine-grain cork sheet, bulletin board quality; face sanded for natural finish.
- G. Extruded Aluminum: ASTM B 221, Alloy 6063.
- H. High-Pressure Plastic Laminate: NEMA LD 3.

### 2.3 MARKERBOARD ASSEMBLIES

- A. Porcelain-Enamel Markerboard Assembly: Balanced, high-pressure, factory-laminated markerboard assembly of 3-ply construction consisting of backing sheet, core material, and porcelain-enamel face sheet with low-gloss finish.
  - 1. Manufacturers:
    - a. U.S. Markerboard (basis of design) Model # APM406, 4'-0"X6'-0"
  - 2. Manufacturer's Standard Core: Minimum 1/4 inch thick, with manufacturer's standard moisture-barrier backing.
  - 3. Laminating Adhesive: Manufacturer's standard moisture-resistant thermoplastic type.

# 2.4 MARKERBOARD AND TACK ASSEMBLIES

- A. Manufacturers:
  - 1. U.S. Markerboard (basis of design) Model # CA-408-M, 4'-0"x8'-0"
- B. Natural-Cork Tack Assembly: 1/4-inch- thick, natural cork sheet factory laminated to 1/4-inch- thick hardboard backing.
- C. Marker Wall Panels: Fabricated from markerboard assembly indicated.
- D. Tack Wall Panels: Fabricated from tack assembly indicated.

### 2.5 MARKERBOARD AND TACKBOARD ACCESSORIES

- A. Chalktray: Manufacturer's standard, continuous.
  - 1. Box Type: Extruded aluminum with slanted front, grooved tray, and cast-aluminum end closures.

### 2.6 FABRICATION

- A. Porcelain-Enamel Visual Display Assemblies: Laminate porcelain-enamel face sheet and backing sheet to core material under heat and pressure with manufacturer's standard flexible, waterproof adhesive.
- B. Factory-Assembled Visual Display Units: Coordinate factory-assembled units with trim and accessories indicated. Join parts with a neat, precision fit.
  - 1. Make joints only where total length exceeds maximum manufactured length. Fabricate with minimum number of joints, balanced around center of board, as acceptable to Architect as indicated on approved Shop Drawings.
  - 2. Provide manufacturer's standard mullion trim at joints between markerboards and tackboards of combination units.
  - Where size of visual display boards or other conditions require support in addition to normal trim, provide structural supports or modify trim as indicated or as selected by Architect from manufacturer's standard structural support accessories to suit conditions indicated.
- C. Aluminum Frames and Trim: Fabricate units straight and of single lengths, keeping joints to a minimum. Miter corners to neat, hairline closure.
  - 1. Where factory-applied trim is indicated, trim shall be assembled and attached to visual display units at manufacturer's factory before shipment.

# 2.7 ALUMINUM FINISHES

A. Protect mechanical finishes on exposed surfaces from damage by applying a strippable, temporary protective covering before shipping.

B. Class II, Clear Anodic Finish: AA-M12C22A31 (Mechanical Finish: nonspecular as fabricated; Chemical Finish: etched, medium matte; Anodic Coating: Architectural Class II, clear coating 0.010 mm or thicker) complying with AAMA 611.

#### PART 3 - EXECUTION

#### 3.1 EXAMINATION

- A. Examine substrates and conditions, with Installer present, for compliance with requirements for installation tolerances, surface conditions of wall, and other conditions affecting performance.
  - 1. For the record, prepare written report, endorsed by Installer, listing conditions detrimental to performance of work.
- B. Examine roughing-in for electrical power systems to verify actual locations of connections before installation of motor-operated, sliding visual display units.
- C. Examine walls and partitions for proper backing for visual display surfaces.
- D. Examine walls and partitions for suitable framing depth where sliding visual display units will be installed.
- E. Proceed with installation only after unsatisfactory conditions have been corrected.

#### 3.2 PREPARATION

- A. Remove dirt, scaling paint, projections, and depressions that will affect smooth, finished surfaces of visual display boards.
- B. Prepare surfaces to achieve a smooth, dry, clean surface free of flaking, unsound coatings, cracks, defects, and substances that will impair bond between and surfaces.

### 3.3 INSTALLATION, GENERAL

A. General: Install visual display surfaces in locations and at mounting heights indicated on Drawings, Keep perimeter lines straight, level, and plumb. Provide grounds, clips, backing materials, adhesives, brackets, anchors, trim, and accessories necessary for complete installation.

### 3.4 CLEANING AND PROTECTION

- A. Touch up factory-applied finishes to restore damaged or soiled areas.
- B. Cover and protect visual display surfaces after installation and cleaning.

**END OF SECTION 10101** 

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