

SECTION 08211 - FLUSH WOOD DOORS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Solid-core doors with wood-veneer faces.
 - 2. Factory fitting flush wood doors to frames and factory machining for hardware.
 - 3. Louvers for flush wood doors.
 - 4. Factory finishing flush wood doors.
- B. Related Sections include the following:
 - 1. Division 8 Section "Glazing" for glass view panels in flush wood doors.
 - 2. Division 8 Section "Integrated Wood Door System" for integrated wood door.
 - 3. Division 13 Section "Radiation Protection" for lead-lined flush wood doors.
 - 4. Division 13 Section "MRI Radio Frequency Enclosure" for RF Shielded door.

1.3 SUBMITTALS

- A. Product Data: For each type of door. Include details of core and edge construction, louvers, and trim for openings.
- B. Shop Drawings: Indicate location, size, and hand of each door; elevation of each kind of door; construction details not covered in Product Data; location and extent of hardware blocking; and other pertinent data.
 - 1. Indicate dimensions and locations of mortises and holes for hardware.
 - 2. Indicate dimensions and locations of cutouts.
 - 3. Indicate requirements for veneer matching.
 - 4. Indicate doors to be factory finished and finish requirements.
 - 5. Indicate fire ratings for fire doors.
- C. Samples for Initial Selection: For factory finished doors.
- D. Samples for Verification:
 - 1. Factory finishes applied to actual door face materials, approximately 8 by 10 inches for each material and finish. For each wood species and transparent finish, provide set of

- three samples showing typical range of color and grain to be expected in the finished work.
 - 2. Corner sections of doors, approximately 8 by 10 inches with door faces and edges representing actual materials to be used.
 - a. Provide samples for each species of veneer and solid lumber required.
 - b. Finish veneer-faced door samples with same materials proposed for factory finished doors.
 - 3. Louver blade and frame sections, 6 inches long, for each material and finish specified.
 - 4. Frames for light openings, 6 inches long, for each material, type, and finish required.
- E. Warranty: Sample of special warranty.

1.4 QUALITY ASSURANCE

- A. Source Limitations: Obtain flush wood doors through one source from a single manufacturer.
- B. Quality Standard: Comply with AWI's "Architectural Woodwork Quality Standards Illustrated."
 - 1. Provide AWI Quality Certification Labels or an AWI letter of licensing for Project indicating that doors comply with requirements of grades specified.
- C. Forest Certification: Provide doors made from wood products obtained from forests certified by an FSC-accredited certification body to comply with FSC 1.2, "Principles and Criteria."
- D. Fire-Rated Wood Doors: Doors complying with NFPA 80 that are listed and labeled by a testing and inspecting agency acceptable to authorities having jurisdiction, for fire ratings indicated, based on testing according to NFPA 252.
 - 1. Test Pressure: Test at atmospheric pressure.
 - 2. Oversize, Fire-Rated Wood Doors: For door assemblies exceeding sizes of tested assemblies, provide oversize fire door label or certificate of inspection, from a testing and inspecting agency acceptable to authorities having jurisdiction, stating that doors comply with requirements of design, materials, and construction.
 - 3. Temperature-Rise Rating: At exit enclosures, provide doors that have a temperature-rise rating of 450 deg F (250 deg C) maximum in 30 minutes of fire exposure.
- E. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 1 Section "Project Management and Coordination."

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Comply with requirements of referenced standard and manufacturer's written instructions.
- B. Package doors individually in cardboard cartons and wrap bundles of doors in plastic sheeting.
- C. Mark each door on top and bottom rail with opening number used on Shop Drawings.

1.6 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install doors until building is enclosed, wet work is complete, and HVAC system is operating and will maintain temperature and relative humidity at occupancy levels during the remainder of the construction period.

1.7 WARRANTY

- A. Special Warranty: Manufacturer's standard form, signed by manufacturer, Installer, and Contractor, in which manufacturer agrees to repair or replace doors that are defective in materials or workmanship, have warped (bow, cup, or twist) more than 1/4 inch in a 42-by-84-inch section, or show telegraphing of core construction in face veneers exceeding 0.01 inch in a 3-inch span.
 - 1. Warranty shall also include installation and finishing that may be required due to repair or replacement of defective doors.
 - 2. Warranty shall be in effect during the following period of time from date of Substantial Completion:
 - a. Solid-Core Interior Doors: Life of installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. Flush Wood Doors:
 - a. Algoma Hardwoods Inc.
 - b. Ampco Products, Inc.
 - c. Buell Door Company.
 - d. Chappell Door Co.
 - e. Eagle Plywood & Door Manufacturing, Inc.
 - f. Eggers Industries; Architectural Door Division.
 - g. GRAHAM Manufacturing Corp.
 - h. Haley Brothers, Inc.
 - i. Ideal Wood Products, Inc.
 - j. IPIK Door Company.
 - k. Lambton Doors.
 - l. Marlite.
 - m. Mohawk Flush Doors, Inc.
 - n. Oshkosh Architectural Door Co.
 - o. Poncraft Door Co.
 - p. Southwood Door Co.
 - q. Vancouver Door Company, Inc.

- r. VT Industries Inc.
 - s. Weyerhaeuser Company.
2. Metal Louvers for Doors:
- a. Air Louvers, Inc.
 - b. Anemostat Door Products.
 - c. Gulfport Industries, Inc.
 - d. Hiawatha, Inc.
 - e. Leslie-Locke, Inc.

2.2 DOOR CONSTRUCTION, GENERAL

- A. Adhesives: Do not use adhesives containing urea formaldehyde.
- B. Doors for Transparent Finish:
- 1. Grade: Premium, with Grade A faces.
 - 2. Species and Cut: Select White Maple.
 - 3. Match between Veneer Leaves: Book match.
 - 4. Assembly of Veneer Leaves on Door Faces: Running match.
 - 5. Stiles: Same species as faces.
- C. Doors for Opaque Finish:
- 1. Grade: Custom.
 - 2. Faces for Interior Doors: Any closed-grain hardwood of mill option.

2.3 SOLID-CORE DOORS

- A. Particleboard Cores: Comply with the following requirements:
- 1. Particleboard: ANSI A208.1, Grade LD-2.
 - a. Use particleboard made with binder containing no urea-formaldehyde resin.
 - 2. Blocking: Provide wood blocking in particleboard-core doors as follows:
 - a. 5-inch top-rail blocking, in doors indicated to have closers.
 - b. 5-inch bottom-rail blocking, in exterior doors and doors indicated to have kick, mop, or armor plates.
 - c. 5-inch midrail blocking, in doors indicated to have exit devices.
 - 3. Provide doors with either glued-block or structural composite lumber cores instead of particleboard cores at locations where exit devices are indicated.
- B. Interior Veneer-Faced Doors:
- 1. Core: Particleboard or glued block or structural composite lumber.

2. Construction: Five or seven plies with stiles and rails bonded to core, then entire unit abrasive planed before veneering.

C. Fire-Rated Doors:

1. Construction: Construction and core specified above for type of face indicated or manufacturer's standard mineral-core construction as needed to provide fire rating indicated.
2. Blocking: For mineral-core doors, provide composite blocking with improved screw-holding capability approved for use in doors of fire ratings indicated as follows:
 - a. 5-inch top-rail blocking.
 - b. 5-inch bottom-rail blocking, in doors indicated to have protection plates.
 - c. 5-inch midrail blocking, in doors indicated to have armor plates.
 - d. 4-1/2-by-10-inch lock blocks and 5-inch midrail blocking, in doors indicated to have exit devices.
3. Edge Construction: At hinge stiles, provide manufacturer's standard laminated-edge construction with improved screw-holding capability and split resistance and with outer stile matching face veneer.
4. Edge Construction: Provide edge construction with intumescent seals concealed by outer stile matching face veneer, and laminated backing at hinge stiles for improved screw-holding capability and split resistance.
5. Pairs: Provide fire-rated pairs with fire-retardant stiles matching face veneer that are labeled and listed for kinds of applications indicated without formed-steel edges and astragals. Provide stiles with concealed intumescent seals.

2.4 LOUVERS AND LIGHT FRAMES

A. Wood Louvers: Door Manufacturer's Standard Solid Wood Louvers

1. Wood Species: Same species as door face.

B. Metal Louvers:

1. Blade Type: Vision-proof, inverted Y.
2. Metal and Finish: Galvanized steel, 0.0396 inch thick, hot-dip zinc coated and factory primed for paint finish.

C. Fire Door Louvers: Metal louvers with fusible link and closing device, listed and labeled for use in doors with fire rating of one and one-half hours and less.

1. Metal and Finish: Galvanized steel, 0.0396 inch thick, hot-dip zinc coated and factory primed for paint finish.

D. Wood Beads for Light Openings in Wood Doors:

1. Wood Species: Same species as door faces.
2. Profile: Flush rectangular beads.

3. At 20-minute, fire-rated, wood-core doors, provide wood beads and metal glazing clips approved for such use.
- E. Metal Frames for Light Openings in Fire Doors: Manufacturer's standard frame formed of 0.0478-inch thick, cold-rolled steel sheet; factory primed and approved for use in doors of fire rating indicated.

2.5 FABRICATION

- A. Fabricate doors in sizes indicated for Project-site fitting.
- B. Factory fit doors to suit frame-opening sizes indicated, with the following uniform clearances and bevels, unless otherwise indicated:
1. Comply with clearance requirements of referenced quality standard for fitting. Comply with requirements in NFPA 80 for fire-rated doors.
- C. Factory machine doors for hardware that is not surface applied. Locate hardware to comply with DHI-WDHS-3. Comply with final hardware schedules, door frame Shop Drawings, DHI A115-W series standards, and hardware templates.
1. Coordinate measurements of hardware mortises in metal frames to verify dimensions and alignment before factory machining.
 2. Metal Astragals: Premachine astragals and formed-steel edges for hardware for pairs of fire-rated doors.
- D. Transom and Side Panels: Fabricate matching panels with same construction, exposed surfaces, and finish as specified for associated doors. Finish bottom edges of transoms and top edges of rabbeted doors same as door stiles.
1. Fabricate door and transom panels with full-width, solid-lumber, rabbeted, meeting rails. Provide factory-installed spring bolts for concealed attachment into jambs of metal doorframes.
- E. Openings: Cut and trim openings through doors to comply with applicable requirements of referenced standards for kind(s) of door(s) required.
1. Light Openings: Trim openings with moldings of material and profile indicated.
 2. Louvers: Factory install louvers in prepared openings.

2.6 SHOP PRIMING

- A. Doors for Opaque Finish: Shop prime doors with one coat of wood primer specified in Division 9 Sections "Exterior Painting" and "Interior Painting". Seal all four edges, edges of cutouts, and mortises with primer.

2.7 FACTORY FINISHING

- A. General: Comply with referenced quality standard for factory finishing. Complete fabrication, including fitting doors for openings and machining for hardware that is not surface applied, before finishing.
 - 1. Finish faces, all four edges, edges of cutouts, and mortises.
- B. Finish doors at factory.
- C. Finish doors at factory that are indicated to receive transparent finish. Field finish doors indicated to receive opaque finish.
- D. Transparent Finish:
 - 1. Grade: Custom.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine doors and installed door frames before hanging doors.
 - 1. Verify that frames comply with indicated requirements for type, size, location, and swing characteristics and have been installed with level heads and plumb jambs.
 - 2. Reject doors with defects.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Hardware: For installation, see Division 8 Section "Door Hardware."
- B. Manufacturer's Written Instructions: Install doors to comply with manufacturer's written instructions, referenced quality standard, and as indicated.
 - 1. Install fire-rated doors in corresponding fire-rated frames according to NFPA 80.
- C. Job-Fitted Doors: Align and fit doors in frames with uniform clearances and bevels as indicated below; do not trim stiles and rails in excess of limits set by manufacturer or permitted for fire-rated doors. Machine doors for hardware. Seal cut surfaces after fitting and machining.
 - 1. Clearances: Provide 1/8 inch at heads, jambs, and between pairs of doors. Provide 1/8 inch from bottom of door to top of decorative floor finish or covering. Where threshold is shown or scheduled, provide 1/4 inch from bottom of door to top of threshold.
 - a. Comply with NFPA 80 for fire-rated doors.

2. Bevel non-fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock and hinge edges.
3. Bevel fire-rated doors 1/8 inch in 2 inches (3-1/2 degrees) at lock edge; trim stiles and rails only to extent permitted by labeling agency.

D. Factory-Fitted Doors: Align in frames for uniform clearance at each edge.

E. Factory-Finished Doors: Restore finish before installation of fitting or machining is required at project site.

3.3 ADJUSTING

A. Operation: Re-hang or replace doors that do not swing or operate freely.

B. Finished Doors: Replace doors that are damaged or that do not comply with requirements. Doors may be repaired or refinished if work complies with requirements and shows no evidence of repair or refinishing.

END OF SECTION 08211