

SECTION 06402 - INTERIOR ARCHITECTURAL WOODWORK

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Interior standing and running trim.
 - 2. Plastic-laminate cabinets.
 - 3. Plastic-laminate countertops.
 - 4. Solid-surfacing-material countertops.
 - 5. Closet and utility shelving.
 - 6. Cabinet Hardware and Accessories
 - 7. Wall Mounted Coat Racks.
 - 8. Epoxy Countertops.
- B. Related Sections include the following:
 - 1. Division 06 Section "Rough Carpentry" for wood furring, blocking, shims, and hanging strips required for installing woodwork and concealed within other construction before woodwork installation.
 - 2. Division 9 Section "Prefinished Panels – Interior" for interior plastic laminate and wood veneer wall panels.

1.3 DEFINITIONS

- A. Interior architectural woodwork includes wood furring, blocking, shims, and hanging strips for installing woodwork items unless concealed within other construction before woodwork installation.

1.4 SUBMITTALS

- A. Product Data: For high-pressure decorative laminate, adhesive for bonding plastic laminate, solid-surfacing material, fire-retardant-treated materials, cabinet hardware and accessories and finishing materials and processes.
 - 1. Include data for fire-retardant treatment from chemical treatment manufacturer and certification by treating plant that treated materials comply with requirements.

- B. Shop Drawings: Show location of each item, dimensioned plans and elevations, large-scale details, attachment devices, and other components.
 - 1. Show details full size.
 - 2. Show locations and sizes of furring, blocking, and hanging strips, including concealed blocking and reinforcement specified in other Sections.
 - 3. Show locations and sizes of cutouts and holes for plumbing fixtures, faucets and other items installed in architectural woodwork.
 - 4. Apply WI-certified compliance label to first page of Shop Drawings.
- C. Samples for Initial Selection:
 - 1. Plastic laminates.
 - 2. Solid-surfacing materials.
- D. Samples for Verification:
 - 1. Plastic laminates, 8 by 10 inches, for each type, color, pattern, and surface finish, with 1 sample applied to core material and specified edge material applied to 1 edge.
 - 2. Thermoset decorative-panels, 8 by 10 inches, for each type, color, pattern, and surface finish, with edge banding on 1 edge.
 - 3. Solid-surfacing materials, 6 inches square.
 - 4. Corner pieces as follows:
 - a. Cabinet-front frame joints between stiles and rails, as well as exposed end pieces, 18 inches high by 18 inches wide by 6 inches deep.
 - b. Miter joints for standing trim.
 - 5. Exposed cabinet hardware and accessories, one unit for each type[and finish].
- E. Product Certificates: For each type of product, signed by product manufacturer.
- F. Woodwork Quality Standard Compliance Certificates: AWI Quality Certification Program certificates.
- G. Qualification Data: For Installer and fabricator.

1.5 QUALITY ASSURANCE

- A. Fabricator Qualifications: Shop that employs skilled workers who custom-fabricate products similar to those required for this Project and whose products have a record of successful in-service performance. Shop is a certified participant in AWI's Quality Certification Program.
- B. Installer Qualifications: Certified participant in AWI's Quality Certification Program.
- C. Source Limitations: Engage a qualified woodworking firm to assume undivided responsibility for production of interior architectural woodwork..

- D. Quality Standard: Unless otherwise indicated, comply with AWI's "Architectural Woodwork Quality Standards" for grades of interior architectural woodwork indicated for construction, finishes, installation, and other requirements.
 - 1. Provide AWI Quality Certification Program certificates indicating that woodwork, including installation, complies with requirements of grades specified.
- E. Fire-Test-Response Characteristics: Where fire-retardant materials or products are indicated, provide materials and products with specified fire-test-response characteristics as determined by testing identical products per test method indicated by UL, ITS, or another testing and inspecting agency acceptable to authorities having jurisdiction. Identify with appropriate markings of applicable testing and inspecting agency in the form of separable paper label or, where required by authorities having jurisdiction, imprint on surfaces of materials that will be concealed from view after installation.
- F. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
 - 1. Approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.
- G. Preinstallation Conference: Conduct conference at Project site to comply with requirements in General Conditions.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Do not deliver woodwork until painting and similar operations that could damage woodwork have been completed in installation areas. If woodwork must be stored in other than installation areas, store only in areas where environmental conditions comply with requirements specified in "Project Conditions" Article.

1.7 PROJECT CONDITIONS

- A. Environmental Limitations: Do not deliver or install woodwork until building is enclosed, wet work is complete, and HVAC system is operating and maintaining temperature between 60 and 90 deg F and relative humidity between 25 and 55 percent during the remainder of the construction period.
- B. Field Measurements: Where woodwork is indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication, and indicate measurements on Shop Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.
 - 1. Locate concealed framing, blocking, and reinforcements that support woodwork by field measurements before being enclosed, and indicate measurements on Shop Drawings.
 - 2. Established Dimensions: Where field measurements cannot be made without delaying the Work, establish dimensions and proceed with fabricating woodwork without field

measurements. Provide allowance for trimming at site, and coordinate construction to ensure that actual dimensions correspond to established dimensions.

1.8 COORDINATION

- A. Coordinate sizes and locations of framing, blocking, furring, reinforcements, and other related units of Work specified in other Sections to ensure that interior architectural woodwork can be supported and installed as indicated.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. General: Provide materials that comply with requirements of AWI's quality standard for each type of woodwork and quality grade specified, unless otherwise indicated.
- B. Wood Species and Cut for Transparent Finish: Maple or species as indicated on the Drawings.
- C. Wood Species for Opaque Finish: Any closed-grain hardwood.
- D. Wood Products: Comply with the following:
 - 1. Softwood Plywood: DOC PS 1, fire-retardant treated.
- E. High-Pressure Decorative Laminate: NEMA LD 3, grades as indicated or, if not indicated, as required by woodwork quality standard.
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering high-pressure decorative laminates that may be incorporated into the Work include, but are not limited to, the following:
 - a. Abet Laminati, Inc.
 - b. Arborite; Division of ITW Canada, Inc.
 - c. Formica Corporation.
 - d. Lamin-Art, Inc.
 - e. Nevamar Company, LLC; Decorative Products Div.
 - f. Panolam Industries International Incorporated.
 - g. Westinghouse Electric Corp.; Specialty Products Div.
 - h. Wilsonart International; Div. of Premark International, Inc.
- F. Solid-Surfacing Material: Homogeneous solid sheets of filled plastic resin complying with ISSFA-2.
 - 1. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

- a. ABA Industries.
 - b. Avonite, Inc.
 - c. E. I. du Pont de Nemours and Company.
 - d. Formica Corporation.
 - e. LG Chemical, Ltd.
 - f. Meganite Inc.; a division of the Pyrochem Group.
 - g. Nevamar Company, LLC; Decorative Products Div.
 - h. Samsung; Cheil Industries Inc.
 - i. Swan Corporation (The).
 - j. Transolid, Inc.
 - k. Wilsonart International; Div. of Premark International, Inc.
2. Type: Standard type unless Special Purpose type is indicated.
 3. Colors and Patterns: As selected by Architect from manufacturer's full range.

2.2 FIRE-RETARDANT-TREATED MATERIALS

- A. General: Where fire-retardant-treated materials are indicated, use materials complying with requirements in this Article, that are acceptable to authorities having jurisdiction, and with fire-test-response characteristics specified.
 1. Do not use treated materials that do not comply with requirements of referenced woodworking standard or that are warped, discolored, or otherwise defective.
 2. Use fire-retardant-treatment formulations that do not bleed through or otherwise adversely affect finishes. Do not use colorants to distinguish treated materials from untreated materials.
 3. Identify fire-retardant-treated materials with appropriate classification marking of UL, U.S. Testing, Timber Products Inspection, or another testing and inspecting agency acceptable to authorities having jurisdiction.
- B. Fire-Retardant-Treated Lumber and Plywood by Pressure Process: Comply with performance requirements of AWWA C20 (lumber) and AWWA C27 (plywood). Use the following treatment type:
 1. Exterior Type: Organic-resin-based formulation thermally set in wood by kiln drying.
 2. Interior Type A: Low-hygroscopic formulation.
 3. Mill lumber after treatment within limits set for wood removal that do not affect listed fire-test-response characteristics, using a woodworking plant certified by testing and inspecting agency.
 4. Mill lumber before treatment and implement special procedures during treatment and drying processes that prevent lumber from warping and developing discolorations from drying sticks or other causes, marring, and other defects affecting appearance of treated woodwork.
 5. Kiln-dry materials before and after treatment to levels required for untreated materials.

2.3 CABINET HARDWARE AND ACCESSORIES

- A. General: Provide cabinet hardware and accessory materials associated with architectural cabinets.
- B. Frameless Concealed Hinges (European Type): BHMA A156.9, B01602, 170 degrees of opening, self-closing.
- C. Back-Mounted Pulls: BHMA A156.9, B02011.
- D. Wire Pulls: Back mounted, solid metal, 5 inches long, 2-1/2 inches deep, and 5/16 inch in diameter.
- E. Catches: Magnetic catches, BHMA A156.9, B03141.
- F. Adjustable Shelf Standards and Supports: BHMA A156.9, B04071; with shelf rests, B04081 and BHMA A156.9, B04102; with shelf brackets, B04112. See Drawings for location.
- G. Shelf Rests: BHMA A156.9, B04013; metal.
- H. Drawer Slides: BHMA A156.9, B05091.
 - 1. Heavy Duty (Grade 1HD-100 and Grade 1HD-200): Side mounted; full-overtravel-extension type; zinc-plated steel ball-bearing slides.
 - 2. Box Drawer Slides: Grade 1HD-100; for drawers not more than 6 inches high and 24 inches wide.
 - 3. File Drawer Slides: Grade 1HD-200; for drawers more than 6 inches high or 24 inches wide.
 - 4. Pencil Drawer Slides: Grade 1; for drawers not more than 3 inches high and 24 inches wide.
 - 5. Keyboard Slides: Grade 1HD-100; for computer keyboard shelves.
- I. Door Locks: BHMA A156.11, E07121.
- J. Drawer Locks: BHMA A156.11, E07041.
- K. Grommets for Cable Passage through Countertops: 2-inch OD, color to be selected by Architect from full range of colors, molded-plastic grommets and matching plastic caps with slot for wire passage.
 - 1. Product: Subject to compliance with requirements, provide SG series" by Doug Mockett & Company, Inc.
- L. Exposed Hardware Finishes: For exposed hardware, provide finish that complies with BHMA A156.18 for BHMA finish number indicated.
 - 1. Satin Stainless Steel: BHMA 630.
- M. For concealed hardware, provide manufacturer's standard finish that complies with product class requirements in BHMA A156.9.

- N. Under desk CPU holder: Code H SCP 500 as manufactured by Data Vision Ergonomics or approved equal.
- O. Key Board: Code 2G912RG with 4G mechanism and 16” track length and right hand swivel mouse as manufactured by Data Vision Ergonomics or approved equal.

2.4 MISCELLANEOUS MATERIALS

- A. Furring, Blocking, Shims, and Hanging Strips: Fire-retardant-treated softwood lumber, kiln dried to less than 15 percent moisture content.
- B. Anchors: Select material, type, size, and finish required for each substrate for secure anchorage. Provide nonferrous-metal or hot-dip galvanized anchors and inserts on inside face of exterior walls and elsewhere as required for corrosion resistance. Provide toothed-steel or lead expansion sleeves for drilled-in-place anchors.
- C. Adhesives, General: Do not use adhesives that contain urea formaldehyde.
- D. VOC Limits for Installation Adhesives and Glues: Use installation adhesives that comply with the following limits for VOC content when calculated according to 40 CFR 59, Subpart D (EPA Method 24):
 - 1. Wood Glues: 30 g/L.
 - 2. Contact Adhesive: 250 g/L.
- E. Adhesive for Bonding Plastic Laminate: Unpigmented contact cement.

2.5 WALL MOUNTED COAT RACKS

- A. Basis of Design: Modular all aluminum Model No. 9000 CSA as manufactured by Gilmore-Kramer Company or approved equal.

2.6 FABRICATION, GENERAL

- A. Interior Woodwork Grade: Unless otherwise indicated, provide Premium -grade interior woodwork complying with referenced quality standard.
- B. Wood Moisture Content: Comply with requirements of referenced quality standard for wood moisture content in relation to ambient relative humidity during fabrication and in installation areas.
- C. Sand fire-retardant-treated wood lightly to remove raised grain on exposed surfaces before fabrication.
- D. Fabricate woodwork to dimensions, profiles, and details indicated.

- E. Complete fabrication, including assembly, finishing, and hardware application, to maximum extent possible before shipment to Project site. Disassemble components only as necessary for shipment and installation. Where necessary for fitting at site, provide ample allowance for scribing, trimming, and fitting.
 - 1. Notify Architect seven days in advance of the dates and times woodwork fabrication will be complete.
 - 2. Trial fit assemblies at fabrication shop that cannot be shipped completely assembled. Install dowels, screws, bolted connectors, and other fastening devices that can be removed after trial fitting. Verify that various parts fit as intended and check measurements of assemblies against field measurements indicated on Shop Drawings before disassembling for shipment.

- F. Shop-cut openings to maximum extent possible to receive hardware, appliances, plumbing fixtures, electrical work, and similar items. Locate openings accurately and use templates or roughing-in diagrams to produce accurately sized and shaped openings. Sand edges of cutouts to remove splinters and burrs.
 - 1. Seal edges of openings in countertops with a coat of varnish.

2.7 INTERIOR STANDING AND RUNNING TRIM FOR TRANSPARENT FINISH

- A. Grade: Premium.
- B. Wood Species and Cut: Match species and cut indicated for other types of transparent-finished architectural woodwork located in same area of building, unless otherwise indicated.
- C. For trim items wider than available lumber, use veneered construction. Do not glue for width.
- D. Backout or groove backs of flat trim members and kerf backs of other wide, flat members, except for members with ends exposed in finished work.
- E. Assemble casings in plant except where limitations of access to place of installation require field assembly.
- F. Assemble moldings in plant to maximum extent possible. Miter corners in plant and prepare for field assembly with bolted fittings designed to pull connections together.

2.8 INTERIOR STANDING AND RUNNING TRIM FOR OPAQUE FINISH

- A. Grade: Custom.
- B. Wood Species: Any closed-grain hardwood.
- C. Backout or groove backs of flat trim members and kerf backs of other wide, flat members, except for members with ends exposed in finished work.

- D. Assemble casings in plant except where limitations of access to place of installation require field assembly.
- E. Assemble moldings in plant to maximum extent possible. Miter corners in plant and prepare for field assembly with bolted fittings designed to pull connections together.

2.9 PLASTIC-LAMINATE CABINETS

- A. Grade: Custom.
- B. AWI Type of Cabinet Construction: As indicated.
- C. Reveal Dimension: As indicated.
- D. Laminate Cladding for Exposed Surfaces: High-pressure decorative laminate complying with the following requirements:
 - 1. Horizontal Surfaces Other Than Tops: Grade HGS.
 - 2. Vertical Surfaces: Grade HGS.
 - 3. Edges: Grade HGS.
- E. Materials for Semiexposed Surfaces:
 - 1. Surfaces Other Than Drawer Bodies: High-pressure decorative laminate, Grade HGS.
 - a. Edges of Plastic-Laminate Shelves: Grade HGS.
 - b. For semiexposed backs of panels with exposed plastic-laminate surfaces, provide surface of high-pressure decorative laminate, Grade HGS.
 - 2. Drawer Sides and Backs: Solid-hardwood lumber.
 - 3. Drawer Bottoms: Hardwood plywood.
- F. Colors, Patterns, and Finishes: Provide materials and products that result in colors and textures of exposed laminate surfaces complying with the following requirements:
 - 1. As selected by Architect from laminate manufacturer's full range in the following categories:
 - a. Solid colors, matte finish.
 - b. Solid colors with core same color as surface, matte finish.
 - c. Wood grains, matte finish.
 - d. Patterns, matte finish.
- G. Provide dust panels of 1/4-inch plywood or tempered hardboard above compartments and drawers, unless located directly under tops.

2.10 PLASTIC-LAMINATE COUNTERTOPS

- A. Grade: Custom.
- B. High-Pressure Decorative Laminate Grade: HGS.
- C. Colors, Patterns, and Finishes: Provide materials and products that result in colors and textures of exposed laminate surfaces complying with the following requirements:
 - 1. As selected by Architect from manufacturer's full range in the following categories:
 - a. Solid colors, matte finish.
 - b. Solid colors with core same color as surface, matte finish.
 - c. Wood grains, matte finish.
 - d. Patterns, matte finish.
- D. Grain Direction: Parallel to cabinet fronts.
- E. Edge Treatment: Same as laminate cladding on horizontal surfaces.
- F. Core Material: Exterior-grade plywood] [Fire-retardant particleboard.
- G. Core Material at Sinks: exterior-grade plywood.
- H. Backer Sheet: Provide plastic-laminate backer sheet, Grade BKL, on underside of countertop substrate.

2.11 SOLID-SURFACING-MATERIAL COUNTERTOPS

- A. Grade: Custom.
- B. Solid-Surfacing-Material Thickness: 3/4 inch.
- C. Colors, Patterns, and Finishes: Provide materials and products that result in colors of solid-surfacing material complying with the following requirements:
 - 1. [As selected by Architect from manufacturer's full range.
- D. Fabricate tops in one piece, unless otherwise indicated. Comply with solid-surfacing-material manufacturer's written recommendations for adhesives, sealers, fabrication, and finishing.
 - 1. Fabricate tops with shop-applied edges of materials and configuration indicated.
 - 2. Fabricate tops with shop-applied backsplashes.
- E. Install integral sink bowls in countertops in shop.
- F. Drill holes in countertops for plumbing fittings and soap dispensers in shop.

2.12 EPOXY COUNTERTOPS

- A. Epoxy Countertops: Factory molded of modified epoxy-resin formulation with smooth, nonspecular finish.
 - 1. Physical Properties:
 - a. Flexural Strength: Not less than 10,000 psi.
 - b. Modulus of Elasticity: Not less than 2,000,000 psi.
 - c. Hardness (Rockwell M): Not less than 100.
 - d. Water Absorption (24 Hours): Not more than 0.02 percent.
 - e. Heat Distortion Point: Not less than 260 deg F.
 - 2. Chemical Resistance: Epoxy-resin material has the following ratings when tested with indicated reagents according to NEMA LD 3, Test Procedure 3.4.5:
 - a. No Effect: Acetic acid (98 percent), acetone, ammonium hydroxide (28 percent), benzene, carbon tetrachloride, dimethyl formamide, ethyl acetate, ethyl alcohol, ethyl ether, methyl alcohol, nitric acid (70 percent), phenol, sulfuric acid (60 percent), and toluene.
 - b. Slight Effect: Chromic acid (60 percent) and sodium hydroxide (50 percent).
 - 3. Color: As selected by Architect from manufacturer's full range.
 - 4. Countertop Fabrication: Fabricate with factory cutouts for sinks and with butt joints assembled with epoxy adhesive and prefitted, concealed metal splines.
 - a. Countertop Configuration: Flat, 1 inch thick, with rounded edge and corners, and with drip groove and integral covered backsplash.
 - b. Countertop Construction: Uniform throughout full thickness.

2.13 CLOSET AND UTILITY SHELVING

- A. Grade: Custom.
- B. Shelf Material: 3/4-inch plywood with laminate plastic.
- C. Cleats: 3/4-inch panel product.

2.14 SHOP FINISHING

- A. Grade: Provide finishes of same grades as items to be finished.
- B. General: Finish architectural woodwork at fabrication shop as specified in this Section. Defer only final touchup, cleaning, and polishing until after installation.

- C. General: Shop finish transparent-finished interior architectural woodwork at fabrication shop as specified in this Section. Refer to Division 09 painting Sections for finishing opaque-finished architectural woodwork.

PART 3 - EXECUTION

3.1 PREPARATION

- A. Before installation, condition woodwork to average prevailing humidity conditions in installation areas.
- B. Before installing architectural woodwork, examine shop-fabricated work for completion and complete work as required, including removal of packing and backpriming.

3.2 INSTALLATION

- A. Grade: Install woodwork to comply with requirements for the same grade specified in Part 2 for fabrication of type of woodwork involved.
- B. Assemble woodwork and complete fabrication at Project site to comply with requirements for fabrication in Part 2, to extent that it was not completed in the shop.
- C. Install woodwork level, plumb, true, and straight. Shim as required with concealed shims. Install level and plumb (including tops) to a tolerance of 1/8 inch in 96 inches.
- D. Scribe and cut woodwork to fit adjoining work, refinish cut surfaces, and repair damaged finish at cuts.
- E. Fire-Retardant-Treated Wood: Handle, store, and install fire-retardant-treated wood to comply with chemical treatment manufacturer's written instructions, including those for adhesives used to install woodwork.
- F. Anchor woodwork to anchors or blocking built in or directly attached to substrates. Secure with countersunk, concealed fasteners and blind nailing as required for complete installation. Use fine finishing nails or finishing screws for exposed fastening, countersunk and filled flush with woodwork and matching final finish if transparent finish is indicated.
- G. Standing and Running Trim: Install with minimum number of joints possible, using full-length pieces (from maximum length of lumber available) to greatest extent possible. Do not use pieces less than 96 inches long, except where shorter single-length pieces are necessary. Scarf running joints and stagger in adjacent and related members.
 - 1. Fill gaps, if any, between top of base and wall with plastic wood filler, sand smooth, and finish same as wood base if finished.
 - 2. Install wall railings on indicated metal brackets securely fastened to wall framing.

3. Install standing and running trim with no more variation from a straight line than 1/8 inch in 96 inches.
- H. Cabinets: Install without distortion so doors and drawers fit openings properly and are accurately aligned. Adjust hardware to center doors and drawers in openings and to provide unencumbered operation. Complete installation of hardware and accessory items as indicated.
1. Install cabinets with no more than 1/8 inch in 96-inch sag, bow, or other variation from a straight line.
 2. Maintain veneer sequence matching of cabinets with transparent finish.
 3. Fasten wall cabinets through back, near top and bottom, at ends and not more than 16 inches o.c. with No. 10 wafer-head screws sized for 1-inch penetration into wood blocking, or hanging strips or No. 10 wafer-head sheet metal screws through metal backing or metal framing behind wall finish.
- I. Countertops: Anchor securely by screwing through corner blocks of base cabinets or other supports into underside of countertop.
1. Align adjacent solid-surfacing-material countertops and form seams to comply with manufacturer's written recommendations using adhesive in color to match countertop. Carefully dress joints smooth, remove surface scratches, and clean entire surface.
 2. Install countertops with no more than 1/8 inch in 96-inch sag, bow, or other variation from a straight line.
 3. Secure backsplashes to tops with concealed metal brackets at 16 inches o.c. and to walls with adhesive.
 4. Calk space between backsplash and wall with sealant specified in Division 07 Section "Joint Sealants."
- J. Touch up finishing work specified in this Section after installation of woodwork. Fill nail holes with matching filler where exposed.
- K. Refer to Division 09 Sections for final finishing of installed architectural woodwork.

3.3 ADJUSTING AND CLEANING

- A. Repair damaged and defective woodwork, where possible, to eliminate functional and visual defects; where not possible to repair, replace woodwork. Adjust joinery for uniform appearance.
- B. Clean, lubricate, and adjust hardware.
- C. Clean woodwork on exposed and semiexposed surfaces. Touch up shop-applied finishes to restore damaged or soiled areas.

END OF SECTION 06402