SECTION 10400

SIGNS

PART 1 - GENERAL

1.1 SUMMARY

A. This Section includes the following types of signs:1. Panel signs.

1.2 SUBMITTALS

- A. Product Data: For each type of sign specified, including details of construction relative to materials, dimensions of individual components, profiles, and finishes.
- B. Shop Drawings: Show fabrication and erection of signs. Include plans, elevations, and largescale sections of typical members and other components. Show anchors, grounds, layout, reinforcement, accessories, and installation details.
 - 1. Provide message list for each sign required, including large-scale details of wording and lettering layout.
- C. Samples: Provide the following samples of each sign component for initial selection of color, pattern and surface texture as required and for verification of compliance with requirements indicated.
 - 1. Samples for selection of color, pattern, and texture:
 - a. Cast Acrylic Sheet and Plastic Laminate: Manufacturer's color charts consisting of actual sections of material including the full range of colors available for each material required.

D. LEED Submittal:

- 1. Credit MR 2.1 and 2.2: Comply with Division 1 Section "Construction Waste Management."
- 2. Product Data for Credit MR 4.1 and Credit MR 4.2: For products having recycled content, documentation indicating percentages by weight of postconsumer and preconsumer recycled content.
 - a. Include statement indicating costs for each product having recycled content.
- 3. Credit MR 5.1: Product Data indicating location of material manufacturer for regionally manufactured materials.
 - a. Include statement indicating cost and distance from manufacturer to Project for each regionally manufactured material.
- 4. Credit EQ 4.1: Manufacturers' product data for interior sealants, including printed statement of VOC content and material safety data sheets.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated in the Work include, but are not limited to, the following:
 1. Manufacturers of Panel Signs:
 - a. Mohawk Sign Systems.
 - b. Welch Architectural Signage.
- 2.2 MATERIALS
 - A. Cast Acrylic Sheet: Provide cast (not extruded or continuous cast) methyl methacrylate monomer plastic sheet, in sizes and thicknesses indicated, with a minimum flexural strength of 16,000 psi when tested according to ASTM D 790, with a minimum allowable continuous service temperature of 176 deg F (80 deg C), and of the following general types:
 - 1. Opaque Sheet: Where sheet material is indicated as "opaque," provide colored opaque acrylic sheet in colors and finishes as selected from the manufacturer's standards.
 - B. Colored Coatings for Acrylic Plastic Sheet: Use colored coatings, including inks and paints for copy and background colors, that are recommended by acrylic manufacturers for optimum adherence to acrylic surface and are nonfading for the application intended.

2.3 PANEL SIGNS

- A. Substrate: Fabricate signs from 1/8 inch thick matte clear acrylic with edges mechanically and smoothly finished to eliminate cut marks. Background color to be subsurface.
 - 1. Background Color: As selected by the Architect from manufacturer's standard colors.
 - 2. Edge Condition: Straight.
 - 3. Corner Condition: Rounded to 3/8 inch radius.
 - 4. Size: 6 by 6 inch, unless noted otherwise.
- B. Copy: Helvetica.
- C. Letterform: route copy into face of substrate 1/32 inch deep. Chemically weld (inlay) computer precision cut tactile copy into routed letter openings so that tactile copy is embedded in substrate and remains at least 1/32" above surface of substrate.
 - 1. Height: 5/8 inch minimum letter height.
- D. Braille: Use engrave process for all Braille areas. Engrave Braille dots into surface of clear material.
- E. Symbols of Accessibility:
 - 1. Accessible elements: Provide international symbol of accessibility.
 - a. Provide male and female symbols as required for toilets.
 - 2. Text Telephones: Provide international TDD symbol.
 - 3. Volume Telephones: Provide symbol of handset with radiating sound waves.
 - 4. Assistive Listening Systems: Provide international symbol of Access for Hearing Loss.
 - 5. Elevators: Provide symbol containing person on stairs with flame.

F. Provide characters complying with ADA Accessibility Guidelines and ICC/ANSI A117.1. Text shall be accompanied by Grade 2 braille.

2.4 FINISHES

A. Colors and Surface Textures: For exposed sign material that requires selection of materials with integral or applied colors, surface textures or other characteristics related to appearance, provide color matches indicated, or if not indicated, as selected by the Architect from the manufacturer's standards.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. General: Locate sign units and accessories where indicated, using mounting methods of the type described and in compliance with the manufacturer's instructions.
 - 1. Install signs level, plumb, and at the height indicated, with sign surfaces free from distortion or other defects in appearance.
 - 2. Locate signs in accordance with approved shop drawings and ADA requirements.
- B. Wall-Mounted Panel Signs: Attach panel signs to wall surfaces using the methods indicated below:
 - 1. Vinyl-Tape Mounting: Use double-sided foam tape to mount signs to smooth, nonporous surfaces. Do not use this method for vinyl-covered or rough surfaces.

3.2 CLEANING AND PROTECTION

A. After installation, clean soiled sign surfaces according to the manufacturer's instructions. Protect units from damage until acceptance by the Owner.

3.3 PANEL SIGN SCHEDULE

Sizes:	Quantity:
Provide 4" x 4"	1
Provide 8" x 6"	one for each room
Provide 8" x 6"	one for each room
Provide 8" x 6"	one for each room
Provide 6" x 6"	one for each door to stair
Provide 4" x 4"	one for each landing
Provide 6" x 6"	one for each exit
	Provide 4" x 4" Provide 8" x 6" Provide 8" x 6" Provide 8" x 6" Provide 6" x 6" Provide 4" x 4"

- B. Rooms with more than one entrance door shall have a sign at each door.
- C. Final room names and numbers will be verified during the submittal.

END OF SECTION