

Prepared For:
0 Hancock Street LLC

Consulting Engineer:
VEITAS ENGINEERS
 689 Granite Street, Suite 101
 Bangor, Maine 04401
 TEL: (207) 746-2800 FAX: (207) 746-2905

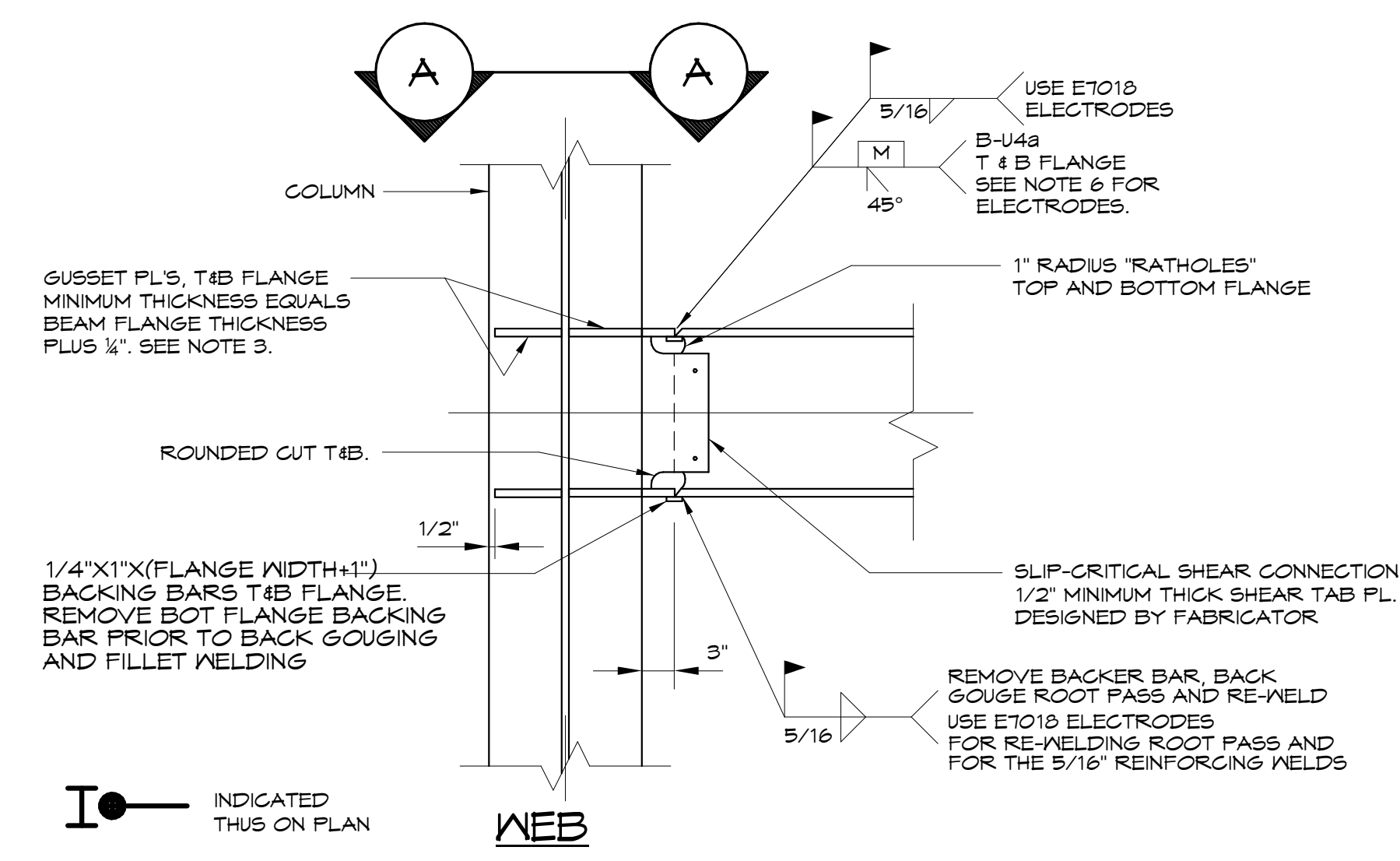
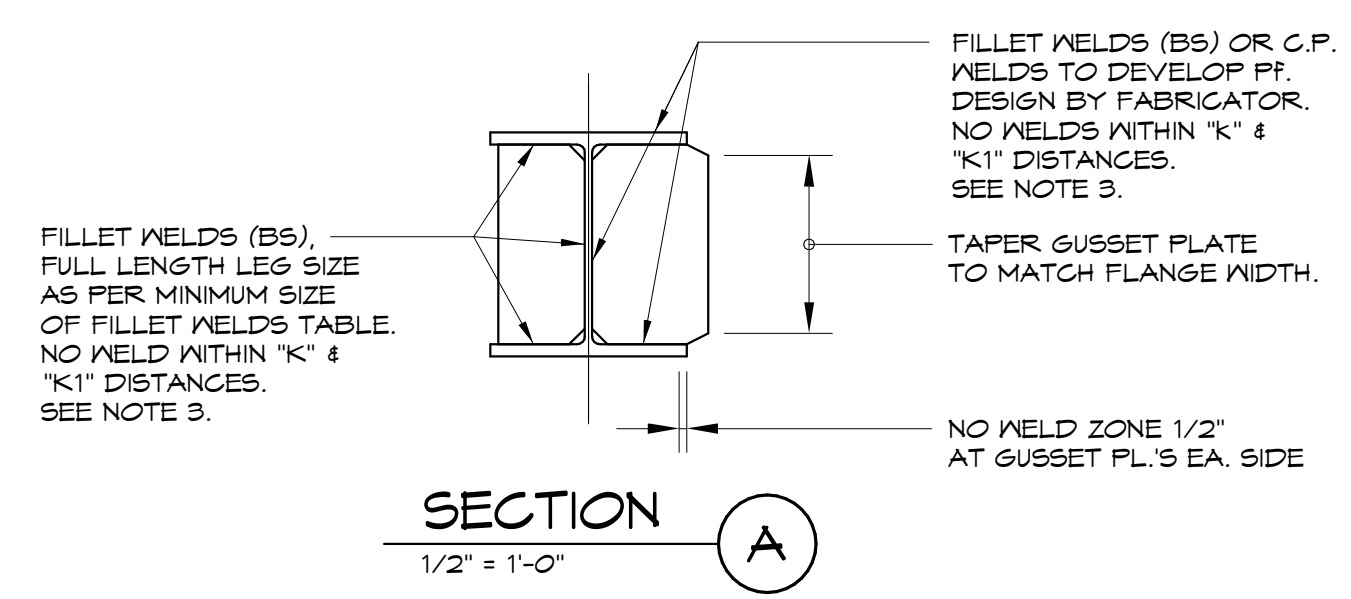
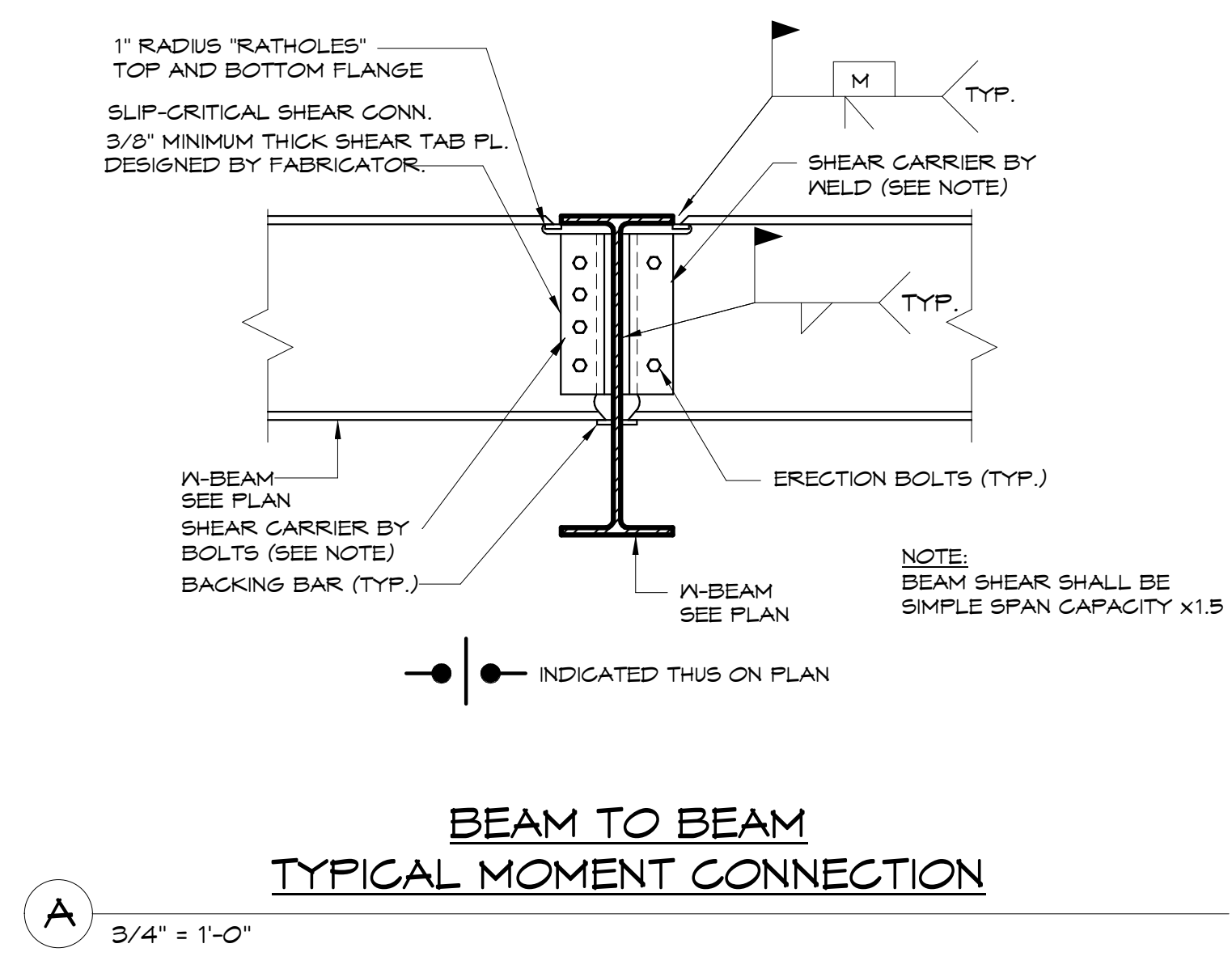
Architect:
ARCHETYPE architects
 48 Union Wharf Portland, Maine 04101
 (207) 772-6022 Fax: (207) 772-4056

Project:
0 HANCOCK STREET
0 HANCOCK STREET PORTLAND, MAINE

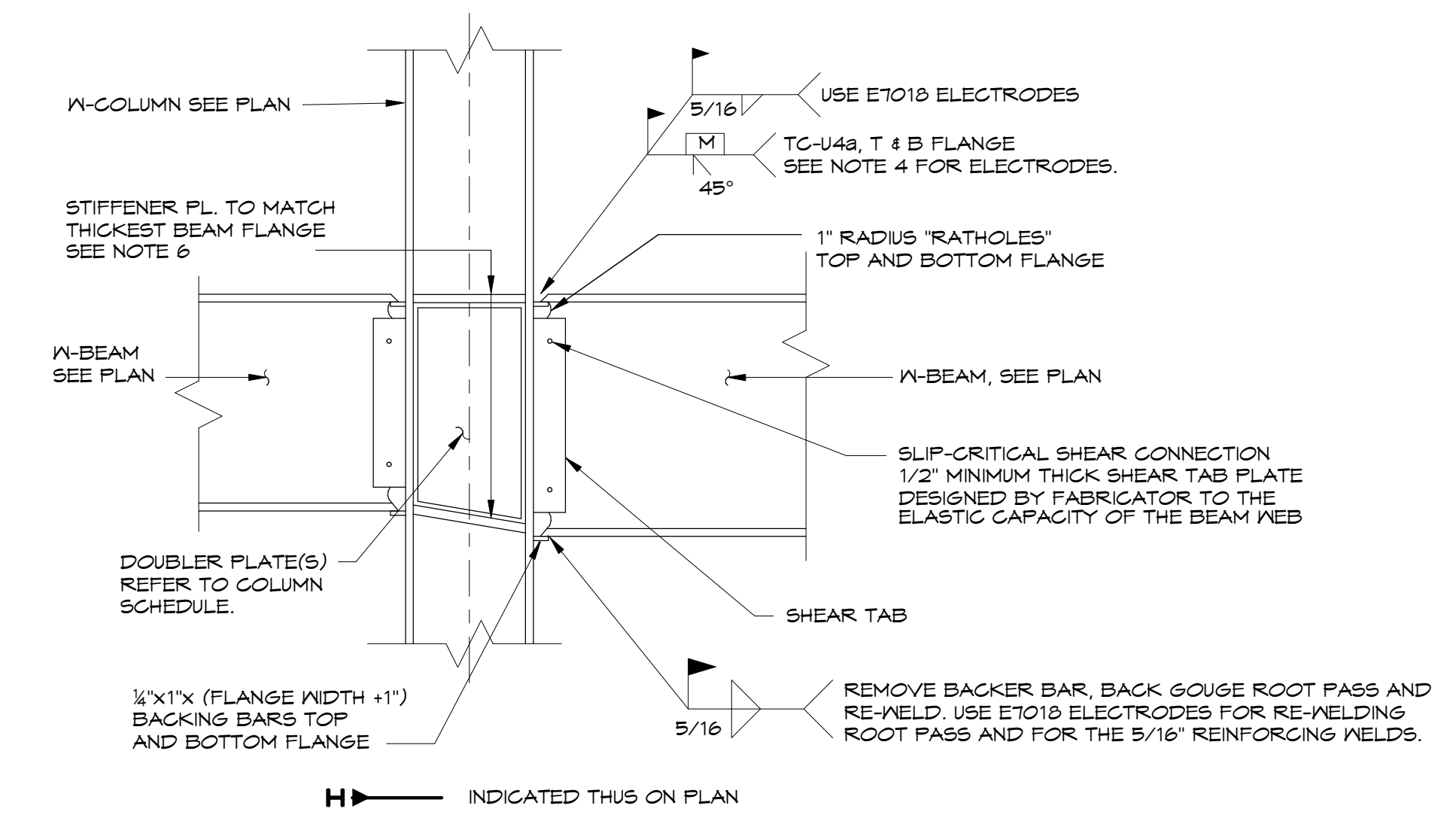
Revisions:	Issued for Foundation Permit
08-11-17	Permit Set
08-31-17	Permit Set
09-15-17	Steel Bid Set
09-22-17	Pile Bid Set
09-29-17	Concrete Bid Set
10-06-17	Issued for Permit

Date: **08/11/17**
 Scale:
Typical Details

S204



- NOTES:**
1. NO SHOP PRIMER WITHIN 3 INCHES OF FIELD WELDS. REMOVE SHOP PRIMER (INCLUDING OVER-SPRAY) IN THE FIELD PRIOR TO WELDING IF NECESSARY.
 2. NO SHOP PRIMER AT "FAYING" SURFACES OF SLIP-CRITICAL SHEAR CONNECTIONS. PREPARE "FAYING" SURFACES IN THE FIELD PRIOR TO ERECTION TO SATISFY CLASS "A" AS DEFINED IN AISCS "SPECIFICATION FOR STRUCTURAL JOINTS USING ASTM A325 OR A490 BOLTS."
 3. THE FABRICATOR SHALL TAKE EXPECTED WELD SHRINKAGE INTO ACCOUNT WHEN DETAILING THE BEAM LENGTHS IN CONTINUOUS RUNS.
 4. FILLER METAL USED IN THE FULL PENETRATION WELDS SHALL HAVE A MINIMUM CHARPY V-NOTCH VALUE OF 20 FT-LBS.
 5. THE MOMENT CONNECTION WELDS ARE TO BE CONSIDERED "PRE-QUALIFIED WELDED JOINTS". THEREFORE THE STEEL ERECTOR SHALL SUBMIT PRE-QUALIFIED JOINT WELDING PROCEDURES AND JOINT DETAILS AS PER AWS D1.1 CERTIFICATE OF COMPLIANCE FOR ALL THE ELECTRODES TO BE USED, AND WELDING CERTIFICATES FOR ALL THE WELDERS.
 6. AT ALL MOMENT CONNECTIONS PROVIDE STIFFENER PLATES. THE PLATE THICKNESS SHALL MATCH THE THICKNESS OF THE THICKER BEAM FLANGE.
 7. REFER TO THE COLUMN SCHEDULE FOR DOUBLER PLATE LOCATIONS AND THICKNESS (IF ANY).



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