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SECTION 238126 - SPLIT-SYSTEM AIR-CONDITIONERS

PART 1 - GENERAL

### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

### 1.2 SUMMARY

A. This Section includes split-system air-conditioning units consisting of separate evaporator-fan and compressor-condenser components. Units are designed for exposed or concealed mounting, and may be connected to ducts.

# 1.3 SUBMITTALS

- A. Product Data: Include rated capacities, furnished specialties, and accessories for each type of product indicated. Include performance data in terms of capacities, outlet velocities, static pressures, sound power characteristics, motor requirements, and electrical characteristics.
- B. Shop Drawings: Diagram power, signal, and control wiring.
- C. Samples for Initial Selection: For units with factory-applied color finishes.
- D. Operation and Maintenance Data: For split-system air-conditioning units to include in emergency, operation, and maintenance manuals.
- E. Warranty: Special warranty specified in this Section.

# 1.4 QUALITY ASSURANCE

- A. Product Options: Drawings indicate size, profiles, and dimensional requirements of split-system units and are based on the specific system indicated. Refer to Division 01 Section "Product Requirements."
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Energy-Efficiency Ratio: Equal to or greater than prescribed by ASHRAE 90.1, "Energy Efficient Design of New Buildings except Low-Rise Residential Buildings."

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- D. Coefficient of Performance: Equal to or greater than prescribed by ASHRAE 90.1, "Energy Efficient Design of New Buildings except Low-Rise Residential Buildings."
- E. Units shall be designed to operate with HCFC-free refrigerants.

### 1.5 COORDINATION

- A. Coordinate size and location of concrete bases for units. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork are specified in Division 03 Section "Cast-in-Place Concrete."
- B. Coordinate size, location, and connection details with roof curbs, equipment supports, and roof penetrations specified in Division 07 Section "Roof Accessories."

### 1.6 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of split-system air-conditioning units that fail in materials or workmanship within specified warranty period.
  - 1. Warranty Period: Five years from date of Substantial Completion.

## PART 2 - PRODUCTS

## 2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - Daiken.
  - 2. Mitsubishi Electronics America, Inc.; HVAC Division.
  - 3. Sanyo Fisher (U.S.A.) Corp..
  - 4. Trane Company (The); Unitary Products Group.

### 2.2 WALL-MOUNTING, EVAPORATOR-FAN COMPONENTS

- A. Cabinet: Enameled steel with removable panels on front and ends in color selected by Architect, and discharge drain pans with drain connection.
- B. Refrigerant Coil: Copper tube, with mechanically bonded aluminum fins, complying with ARI 210/240, and with thermal-expansion valve.
- C. Fan: Direct drive, centrifugal fan.
- D. Fan Motors: Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."

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- 1. Special Motor Features: Multitapped, multispeed with internal thermal protection and permanent lubrication.
- E. Filters: Permanent, cleanable.

# 2.3 AIR-COOLED, COMPRESSOR-CONDENSER COMPONENTS

- A. Outdoor unit shall have a sound rating no higher than 60 dB(A) individually.
- B. Outdoor unit shall be able to connect to up to 50 indoor units depending upon model.
- C. Both refrigerant lines from the outdoor unit to indoor units shall be insulated.
- D. The outdoor unit shall have an accumulator with refrigerant level sensors and controls.
- E. The outdoor unit shall have a high pressure safety switch, over-current protection and DC bus protection.
- F. The outdoor unit shall have the ability to operate with a maximum height difference of 164 feet (294 feet optional) and have a total refrigerant tubing length of 3280 feet. The greatest length is not to exceed 541 feet between the outdoor unit and the indoor units without the need for line size changes or traps.
- G. The outdoor unit shall be capable of operating in cooling mode down to -10°F ambient temperature.
- H. The outdoor unit shall have a high efficiency oil separator plus additional logic controls to ensure adequate oil volume in the compressor is maintained.
- I. Unit Cabinet: The casing(s) shall be fabricated of galvanized steel, bonderized and finished. Units cabinets shall be able to withstand 960 hours per ASTM B117 criteria for seacoast protected models.
- J. Fan: Each outdoor unit module shall be furnished with one direct drive, variable speed propeller type fan.
- K. The fan motor shall have inherent protection, have permanently lubricated bearings, and be completely variable speed. The fan shall be factory set for operation under 0 in. WG external static pressure, but capable of normal operation under a maximum of 0,24 in. WG external static pressure via dipswitch.
- L. The fan motor shall be mounted for quiet operation.
- M. The fan shall be provided with a raised guard to prevent contact with moving parts.
- N. The outdoor unit shall have vertical discharge airflow.
- O. Refrigerant: R410A refrigerant shall be required.

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- P. Coil: The outdoor coil shall be of nonferrous construction with lanced or corrugated plate fins on copper tubing.
- Q. The coil fins shall have a factory applied corrosion resistant blue-fin finish.
- R. The coil shall be protected with an integral metal guard.
- S. Refrigerant flow from the outdoor unit shall be controlled by means of an inverter driven compressor.
- T. The outdoor coil shall include 4 circuits with two position valves for each circuit, except for the last stage.
- U. Compressor: Each outdoor unit module shall be equipped with one inverter driven scroll hermetic compressor. Non inverter-driven compressors shall not be allowed.
- V. A crankcase heater(s) shall be factory mounted on the compressor(s).
- W. The outdoor unit compressor shall have an inverter to modulate capacity. The capacity shall be completely variable with a turndown of 18%-4% of rated capacity, depending upon unit size
- X. The compressor shall be equipped with an internal thermal overload.
- Y. The compressor shall be mounted to avoid the transmission of vibration.
- Z. The outdoor unit shall be controlled by integral microprocessors.
- AA. The control circuit between the indoor units and the outdoor unit shall be 24VDC completed using a 2-conductor, non-polar twisted pair shielded cable to provide total integration of the system.

### 2.4 ACCESSORIES

- A. Thermostat: Wireless infrared functioning to remotely control compressor and evaporator fan, with the following features:
  - 1. Compressor time delay.
  - 2. 24-hour time control of system stop and start.
  - 3. Liquid-crystal display indicating temperature, set-point temperature, time setting, operating mode, and fan speed.
  - 4. Fan-speed selection, including auto setting.
- B. Automatic-reset timer to prevent rapid cycling of compressor.
- C. Refrigerant Line Kits: Soft-annealed copper suction and liquid lines factory cleaned, dried, pressurized, and sealed; factory-insulated suction line with flared fittings at both ends.

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### PART 3 - EXECUTION

### 3.1 INSTALLATION

- A. Install units level and plumb.
- B. Install evaporator-fan components using manufacturer's standard mounting devices securely fastened to building structure.
- C. Install seismic restraints. Install compressor-condenser components on restrained, spring isolators with a minimum static deflection of 1 inch. Refer to Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment."
- D. Install and connect precharged refrigerant tubing to component's quick-connect fittings. Install tubing to allow access to unit.

## 3.2 CONNECTIONS

- A. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Install piping adjacent to unit to allow service and maintenance.
- C. Ground equipment according to Division 26 Section "Grounding and Bonding for Electrical Systems."
- D. Electrical Connections: Comply with requirements in Division 26 Sections for power wiring, switches, and motor controls.

## 3.3 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:
  - 1. Leak Test: After installation, charge system and test for leaks. Repair leaks and retest until no leaks exist.
  - 2. Operational Test: After electrical circuitry has been energized, start units to confirm proper motor rotation and unit operation.
  - 3. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.
- C. Remove and replace malfunctioning units and retest as specified above.

### 3.4 STARTUP SERVICE

A. Engage a factory-authorized service representative to perform startup service.

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1. Complete installation and startup checks according to manufacturer's written instructions.

# 3.5 DEMONSTRATION

A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain units. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION