

SECTION 23 57 00 - HEAT EXCHANGERS FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes shell-and-tube heat exchangers.

1.3 SUBMITTALS

- A. Product Data: Include rated capacities, operating characteristics, furnished specialties, and accessories.
- B. Shop Drawings: Signed and sealed by a qualified professional engineer. Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Design Calculations: Calculate requirements for selecting seismic restraints and for designing bases.
 - 2. Base Details: Detail fabrication including anchorages and attachments to structure and to supported equipment.
- C. Coordination Drawings: Equipment room, drawn to scale, on which the following items are shown and coordinated with each other, based on input from installers of the items involved:
 - 1. Tube-removal space.
 - 2. Structural members to which heat exchangers will be attached.
- D. Manufacturer Seismic Qualification Certification: Submit certification that heat exchanger, accessories, and components will withstand seismic forces defined in Division 23 Section "Vibration and Seismic Controls for HVAC Piping and Equipment." Include the following:
 - 1. Basis for Certification: Indicate whether withstand certification is based on actual test of assembled components or on calculation.
 - a. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."

- b. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified and the unit will be fully operational after the seismic event."
 - 2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
 - 3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
- E. Operation and Maintenance Data: For heat exchangers to include in emergency, operation, and maintenance manuals.

1.4 QUALITY ASSURANCE

- A. Product Options: Drawings indicate size, profiles, performance, and dimensional requirements of heat exchangers and are based on the specific equipment indicated. Refer to Division 01 Section "Product Requirements."
- B. ASME Compliance: Fabricate and label heat exchangers to comply with ASME Boiler and Pressure Vessel Code: Section VIII, "Pressure Vessels," Division 1.
- C. Registration: Fabricate and label shell-and-tube heat exchangers to comply with the Tubular Exchanger Manufacturers Association's standards.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.

2.2 SHELL-AND-TUBE HEAT EXCHANGERS

- A. Manufacturers:
 - 1. Armstrong Pumps, Inc.
 - 2. ITT Industries; Bell & Gossett.
 - 3. Taco, Inc.
 - 4. Patterson Kelley
- B. Configuration: U-tube with removable bundle.
- C. Shell Materials: Steel Head:
 - 1. Materials: Cast iron
 - 2. Flanged and bolted to shell.

- D. Tube:
 - 1. Seamless copper tubes.
 - 2. Tube diameter is determined by manufacturer based on service.
- E. Tubesheet Materials: Steel tubesheets.
- F. Baffles: Steel.
- G. Piping Connections:
 - 1. Shell: Flanged inlet and threaded outlet fluid connections, threaded drain, and vent connections.
 - 2. Head: Flanged inlet and outlet fluid connections.
- H. Support Saddles:
 - 1. Fabricated of material similar to shell.
 - 2. Foot mount with provision for anchoring to support.
 - 3. Fabricate attachment of saddle supports to pressure vessel with reinforcement strong enough to resist heat-exchanger movement during a seismic event when heat-exchanger saddles are anchored to building structure.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas for compliance with requirements for installation tolerances and for structural rigidity, strength, anchors, and other conditions affecting performance of heat exchangers.
 - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 HEAT-EXCHANGER INSTALLATION

- A. Install shell-and-tube heat exchangers on saddle supports.
- B. Install shell-and-tube heat exchangers on concrete base. Concrete base is specified in Division 23 Section "Common Work Results for HVAC," and concrete materials and installation requirements are specified in Division 03.
- C. Concrete Bases: Anchor heat exchanger to concrete base.
 - 1. Install dowel rods to connect concrete base to concrete floor. Unless otherwise indicated, install dowel rods on 18-inch (450-mm) centers around full perimeter of base.
 - 2. For supported equipment, install epoxy-coated anchor bolts that extend through concrete base and anchor into structural concrete floor.

3. Place and secure anchorage devices. Use setting drawings, templates, diagrams, instructions, and directions furnished with items to be embedded.
4. Install anchor bolts to elevations required for proper attachment to supported equipment.
5. Cast-in-place concrete materials and placement requirements are specified in Division 03.

3.3 CONNECTIONS

- A. Piping installation requirements are specified in other Division 23 Sections. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. Maintain manufacturer's recommended clearances for service and maintenance. Install piping connections to allow service and maintenance of heat exchangers.
- C. Install shutoff valves at heat-exchanger inlet and outlet connections.
- D. Install relief valves on heat-exchanger heated-fluid connection and install pipe relief valves, full size of valve connection, to floor drain.
- E. Install vacuum breaker at heat-exchanger steam inlet connection.
- F. Install hose end valve to drain shell.

3.4 FIELD QUALITY CONTROL

- A. Test and adjust controls and safeties. Replace damaged and malfunctioning controls and equipment.

3.5 CLEANING

- A. After completing system installation, including outlet fitting and devices, inspect exposed finish. Remove burrs, dirt, and construction debris and repair damaged finishes.

3.6 DEMONSTRATION

- A. Train Owner's maintenance personnel to adjust, operate, and maintain heat exchangers. Refer to Division 01 Section "Demonstration and Training."

END OF SECTION