# SECTION 07 27 13 - MODIFIED BITUMINOUS SHEET AIR BARRIERS

## PART 1 - GENERAL

### 1.1 SUMMARY

- A. Section includes self-adhering, vapor-retarding, modified bituminous sheet air barriers.
- B. Related Requirements:
  - 1. Section 06 16 00 "Sheathing" for wall sheathings and wall sheathing jointand-penetration treatments.

#### 1.2 DEFINITIONS

- A. Air-Barrier Material: A primary element that provides a continuous barrier to the movement of air.
- B. Air-Barrier Accessory: A transitional component of the air barrier that provides continuity.
- C. Air-Barrier Assembly: The collection of air-barrier materials and accessory materials applied to an opaque wall, including joints and junctions to abutting construction, to control air movement through the wall.

#### 1.3 PREINSTALLATION MEETINGS

- A. Preinstallation Conference: Conduct conference at Project site.
  - 1. Review air-barrier requirements and installation, special details, mockups, airleakage and bond testing, air-barrier protection, and work scheduling that covers air barriers.

#### 1.4 ACTION SUBMITTALS

- A. Product Data: For each type of product.
  - 1. Include manufacturer's written instructions for evaluating, preparing, and treating substrate; technical data; and tested physical and performance properties of products.
- B. Shop Drawings: For air-barrier assemblies.

- 1. Show locations and extent of air barrier. Include details for substrate joints and cracks, counterflashing strips, penetrations, inside and outside corners, terminations, and tie-ins with adjoining construction.
- 2. Include details of interfaces with other materials that form part of air barrier.

### 1.5 INFORMATIONAL SUBMITTALS

- A. Qualification Data: For Installer. Include list of ABAA-certified installers and supervisors employed by the Installer, who work on Project.
- B. Product Certificates: From air-barrier manufacturer, certifying compatibility of air barriers and accessory materials with Project materials that connect to or that come in contact with air barrier.
- C. Product Test Reports: For each air-barrier assembly, for tests performed by a qualified testing agency.

#### 1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An entity that employs installers and supervisors who are trained and approved by manufacturer.
  - 1. Installer shall be licensed by ABAA according to ABAA's Quality Assurance Program and shall employ ABAA-certified installers and supervisors on Project.
- B. Mockups: Build mockups to set quality standards for materials and execution and for preconstruction testing.
  - 1. Build integrated mockups of exterior wall assembly as shown on Drawings, incorporating backup wall construction, external cladding, window, storefront, door frame and sill, insulation, ties and other penetrations, and flashing to demonstrate surface preparation, crack and joint treatment, application of air barriers, and sealing of gaps, terminations, and penetrations of air-barrier assembly.
    - a. Coordinate construction of mockups to permit inspection by Owner's testing agency of air barrier before external insulation and cladding are installed.
    - b. Include junction with roofing membrane and building corner condition.
    - c. If Architect determines mockups do not comply with requirements, reconstruct mockups and apply air barrier until mockups are approved.
  - 2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

## 1.7 PRECONSTRUCTION TESTING

- A. Preconstruction Testing Service: Owner will engage a qualified testing agency to perform preconstruction testing on field mockups.
- B. Mockup Testing: Air-barrier assemblies shall comply with performance requirements indicated, as evidenced by reports based on mockup testing by a qualified testing agency.
  - 1. Qualitative Air-Leakage Testing: Mockups will be tested for evidence of air leakage according to ASTM E 1186, chamber pressurization or depressurization with smoke tracers .
  - 2. Quantitative Air-Leakage Testing: Mockups will be tested for air leakage according to ASTM E 783.
  - 3. Adhesion Testing: Mockups will be tested for minimum air-barrier adhesion of 16 lbf/sq. in. (110 kPa) according to ASTM D 4541.
  - 4. Notify Architect seven days in advance of the dates and times when mockups will be tested.

### 1.8 DELIVERY, STORAGE, AND HANDLING

- A. Remove and replace liquid materials that cannot be applied within their stated shelf life.
- B. Protect stored materials from direct sunlight.

### 1.9 FIELD CONDITIONS

- A. Environmental Limitations: Apply air barrier within the range of ambient and substrate temperatures recommended by air-barrier manufacturer.
  - 1. Protect substrates from environmental conditions that affect air-barrier performance.
  - 2. Do not apply air barrier to a damp or wet substrate or during snow, rain, fog, or mist.

## PART 2 - PRODUCTS

#### 2.1 MATERIALS, GENERAL

- A. Source Limitations: Obtain primary air-barrier materials and air-barrier accessories from single source from single manufacturer.
- B. VOC Content: 250 g/L or less when calculated according to 40 CFR 59, Subpart D (EPA Method 24) and complying with VOC content limits of authorities having jurisdiction.

### 2.2 PERFORMANCE REQUIREMENTS

- A. General: Air barrier shall be capable of performing as a continuous vapor-retarding air barrier and as a liquid-water drainage plane flashed to discharge to the exterior incidental condensation or water penetration. Air-barrier assemblies shall be capable of accommodating substrate movement and of sealing substrate expansion and control joints, construction material changes, penetrations, tie-ins to installed waterproofing, and transitions at perimeter conditions without deterioration and air leakage exceeding specified limits.
- B. Air-Barrier Assembly Air Leakage: Maximum 0.04 cfm/sq. ft. of surface area at 1.57 lbf/sq. ft. (0.2 L/s x sq. m of surface area at 75 Pa) ASTM E 283.

## 2.3 SELF-ADHERING SHEET AIR BARRIER

- A. Modified Bituminous Sheet: 40-mil- (1.0-mm-) thick, self-adhering sheet consisting of 36 mils (0.9 mm) of rubberized asphalt laminated to a 4-mil- (0.1-mm) thick, cross-laminated polyethylene film with release liner on adhesive side and formulated for application with primer that complies with VOC limits of authorities having jurisdiction.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Carlisle Coatings & Waterproofing Inc.; CCW-705.
    - b. Grace, W. R. & Co. Conn.; Perm-A-Barrier Wall Membrane.
    - c. Henry Company; Blueskin SA.
    - d. Meadows, W. R., Inc.; SealTight Air-Shield.
    - e. Tremco Incorporated, an RPM company; ExoAir 110/110LT.
  - 2. Physical and Performance Properties:
    - a. Air Permeance: Maximum 0.004 cfm/sq. ft. of surface area at 1.57lbf/sq. ft. (0.02 L/s x sq. m of surface area at 75-Pa) pressure difference; ASTM E 2178.
    - b. Tensile Strength: Minimum 250 psi (1.7 MPa); ASTM D 412, Die C.
    - c. Ultimate Elongation: Minimum 200 percent; ASTM D 412, Die C.
    - d. Puncture Resistance: Minimum 40 lbf (180 N); ASTM E 154.
    - e. Water Absorption: Maximum 0.15 percent weight gain after 48-hour immersion at 70 deg F (21 deg C); ASTM D 570.
    - f. Vapor Permeance: Maximum 0.05 perm (2.9 ng/Pa x s x sq. m) ASTM E 96/E 96M, Water Method.

#### 2.4 ACCESSORY MATERIALS

A. General: Accessory materials recommended by air-barrier manufacturer to produce a complete air-barrier assembly and compatible with primary air-barrier membrane.

- B. Primer: Liquid waterborne primer recommended for substrate by air-barrier material manufacturer.
- C. Counterflashing Strip: Modified bituminous 40-mil- (1.0-mm-) thick, self-adhering sheet consisting of 32 mils (0.8 mm) of rubberized asphalt laminated to an 8-mil- (0.2-mm-) thick, cross-laminated polyethylene film with release liner backing.
- D. Butyl Strip: Vapor retarding, 30 to 40 mils (0.76 to 1.0 mm) thick, self-adhering; polyethylene-film-reinforced top surface laminated to layer of butyl adhesive, with release liner backing.
- E. Modified Bituminous Strip: Vapor retarding, 40 mils (1.0 mm) thick, smooth surfaced, self-adhering; consisting of 36 mils (0.9 mm) of rubberized asphalt laminated to a 4-mil- (0.1-mm-) thick, cross-laminated polyethylene film with release liner backing.
- F. Termination Mastic: Air-barrier manufacturer's standard cold fluid-applied elastomeric liquid; trowel grade.
- G. Substrate-Patching Membrane: Manufacturer's standard trowel-grade substrate filler.
- H. Adhesive and Tape: Air-barrier manufacturer's standard adhesive and pressuresensitive adhesive tape.
- I. Stainless-Steel Sheet: ASTM A 240/A 240M, Type 304, 0.0187 inch (0.5 mm) thick, and Series 300 stainless-steel fasteners.
- J. Elastomeric Flashing Sheet: ASTM D 2000, minimum 50- to 65-mil- (1.3- to 1.6mm-) thick, cured sheet neoprene with manufacturer-recommended contact adhesives and lap sealant with stainless-steel termination bars and fasteners.
- K. Preformed Silicone-Sealant Extrusion Transition Strip: Manufacturer's standard system consisting of cured low-modulus silicone extrusion, sized to fit opening widths, with a single-component, neutral-curing, Class 100/50 (low-modulus) silicone sealant for bonding extrusions to substrates.
  - 1. Products: Subject to compliance with requirements, provide one of the following:
    - a. Dow Corning Corporation; 123 Silicone Seal.
    - b. Momentive Performance Materials Inc.; US11000 UltraSpan.
    - c. Pecora Corporation; Sil-Span.
    - d. Tremco Incorporated, an RPM company; Spectrem Simple Seal.
- L. Joint Sealant: ASTM C 920, single-component, neutral-curing silicone; Class 100/50 (low modulus), Grade NS, Use NT related to exposure, and, as applicable to joint substrates indicated, Use O. Comply with Section 07 92 00 "Joint Sealants."

# PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements and other conditions affecting performance of the Work.
  - 1. Verify that substrates are sound and free of oil, grease, dirt, excess mortar, or other contaminants.
  - 2. Verify that concrete has cured and aged for minimum time period recommended by air-barrier manufacturer.
  - 3. Verify that concrete is visibly dry and free of moisture. Test for capillary moisture by plastic sheet method according to ASTM D 4263.
  - 4. Verify that masonry joints are flush and completely filled with mortar.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 SURFACE PREPARATION

- A. Clean, prepare, and treat substrate according to manufacturer's written instructions. Provide clean, dust-free, and dry substrate for air-barrier application.
- B. Mask off adjoining surfaces not covered by air barrier to prevent spillage and overspray affecting other construction.
- C. Remove grease, oil, bitumen, form-release agents, paints, curing compounds, and other penetrating contaminants or film-forming coatings from concrete.
- D. Remove fins, ridges, mortar, and other projections and fill honeycomb, aggregate pockets, holes, and other voids in concrete with substrate-patching membrane.
- E. Remove excess mortar from masonry ties, shelf angles, and other obstructions.
- F. Prepare, fill, prime, and treat joints and cracks in substrates. Remove dust and dirt from joints and cracks according to ASTM D 4258.
  - 1. Install modified bituminous strips and center over treated construction and contraction joints and cracks exceeding a width of 1/16 inch (1.6 mm).
- G. Bridge and cover isolation joints, expansion joints, and discontinuous wall-to-wall, deck-to-wall, and deck-to-deck joints with overlapping modified bituminous strips.
- H. At changes in substrate plane, apply sealant or termination mastic beads at sharp corners and edges to form a smooth transition from one plane to another.
- I. Cover gaps in substrate plane and form a smooth transition from one substrate plane to another with stainless-steel sheet mechanically fastened to structural framing to provide continuous support for air barrier.

### 3.3 INSTALLATION

- A. General: Install modified bituminous sheets and accessory materials according to air-barrier manufacturer's written instructions and according to recommendations in ASTM D 6135.
  - When ambient and substrate temperatures range between 25 and 40 deg F (minus 4 and plus 5 deg C), install self-adhering, modified bituminous airbarrier sheet produced for low-temperature application. Do not install lowtemperature sheet if ambient or substrate temperature is higher than 60 deg F (16 deg C).
- B. Corners: Prepare, prime, and treat inside and outside corners according to ASTM D 6135.
  - 1. Install modified bituminous strips centered over vertical inside corners. Install 3/4-inch (19-mm) fillets of termination mastic on horizontal inside corners.
- C. Prepare, treat, and seal vertical and horizontal surfaces at terminations and penetrations with termination mastic and according to ASTM D 6135.
- D. Apply primer to substrates at required rate and allow it to dry. Limit priming to areas that will be covered by air-barrier sheet on same day. Reprime areas exposed for more than 24 hours.
  - 1. Prime glass-fiber-surfaced gypsum sheathing with number of prime coats needed to achieve required bond, with adequate drying time between coats.
- E. Apply and firmly adhere modified bituminous sheets horizontally over area to receive air barrier. Accurately align sheets and maintain uniform 2-1/2-inch- (64-mm-) minimum lap widths and end laps. Overlap and seal seams, and stagger end laps to ensure airtight installation.
  - 1. Apply sheets in a shingled manner to shed water without interception by any exposed sheet edges.
  - 2. Roll sheets firmly to enhance adhesion to substrate.
- F. Apply continuous modified bituminous sheets over modified bituminous strips bridging substrate cracks, construction, and contraction joints.
- G. CMU: Install air-barrier sheet horizontally against the CMU beginning at base of wall. Align top edge of air-barrier sheet immediately below protruding masonry ties or joint reinforcement or ties, and firmly adhere in place.
  - 1. Overlap horizontally adjacent sheets a minimum of 2 inches (50 mm) and roll seams.
  - 2. Apply overlapping sheets with bottom edge slit to fit around masonry reinforcing or ties. Roll firmly into place.
  - 3. Seal around masonry reinforcing or ties and penetrations with termination mastic.

- 4. Continue the membrane into all openings in the wall, such as doors and windows, and terminate at points to maintain an airtight barrier that is not visible from interior.
- H. Seal top of through-wall flashings to air-barrier sheet with an additional 6-inch-(150-mm-) wide, modified bituminous strip.
- I. Seal exposed edges of sheet at seams, cuts, penetrations, and terminations not concealed by metal counterflashings or ending in reglets with termination mastic.
- J. Install air-barrier sheet and accessory materials to form a seal with adjacent construction and to maintain a continuous air barrier.
  - 1. Coordinate air-barrier installation with installation of roofing membrane and base flashing to ensure continuity of air barrier with roofing membrane.
  - 2. Install butyl strip on roofing membrane or base flashing so that a minimum of 3 inches (75 mm) of coverage is achieved over each substrate.
- K. Connect and seal exterior wall air-barrier membrane continuously to roofingmembrane air barrier, concrete below-grade structures, floor-to-floor construction, exterior glazing and window systems, glazed curtain-wall systems, storefront systems, exterior louvers, exterior door framing, and other construction used in exterior wall openings, using accessory materials.
- L. Wall Openings: Prime concealed, perimeter frame surfaces of windows, curtain walls, storefronts, and doors. Apply Preformed Silicone-Sealant Extrusion so that a minimum of 3 inches (75 mm) of coverage is achieved over each substrate. Maintain 3 inches (75 mm) of full contact over firm bearing to perimeter frames with not less than 1 inch (25 mm) of full contact.
  - 1. Preformed Silicone-Sealant Extrusion: Set in full bed of silicone sealant applied to walls, frame, and membrane.
  - 2. Apply termination bars per manufacturers requirements.
- M. At end of each working day, seal top edge of air-barrier material to substrate with termination mastic.
- N. Apply joint sealants forming part of air-barrier assembly within manufacturer's recommended application temperature ranges. Consult manufacturer when sealant cannot be applied within these temperature ranges.
- O. Repair punctures, voids, and deficient lapped seams in air barrier. Slit and flatten fishmouths and blisters. Patch with air-barrier sheet extending 6 inches (150 mm) beyond repaired areas in all directions.
- P. Do not cover air barrier until it has been tested and inspected by Owner's testing agency.
- Q. Correct deficiencies in or remove air barrier that does not comply with requirements; repair substrates and reapply air-barrier components.

# 3.4 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified testing agency to perform tests and inspections.
- B. Inspections: Air-barrier materials, accessories, and installation are subject to inspection for compliance with requirements. Inspections may include the following:
  - 1. Continuity of air-barrier system has been achieved throughout the building envelope with no gaps or holes.
  - 2. Continuous structural support of air-barrier system has been provided.
  - 3. Masonry and concrete surfaces are smooth, clean, and free of cavities, protrusions, and mortar droppings.
  - 4. Site conditions for application temperature and dryness of substrates have been maintained.
  - 5. Maximum exposure time of materials to UV deterioration has not been exceeded.
  - 6. Surfaces have been primed.
  - 7. Laps in sheet materials have complied with the minimum requirements and have been shingled in the correct direction (or mastic applied on exposed edges), with no fishmouths.
  - 8. Termination mastic has been applied on cut edges.
  - 9. Air barrier has been firmly adhered to substrate.
  - 10. Compatible materials have been used.
  - 11. Transitions at changes in direction and structural support at gaps have been provided.
  - 12. Connections between assemblies (membrane and sealants) have complied with requirements for cleanliness, surface preparation and priming, structural support, integrity, and continuity of seal.
  - 13. All penetrations have been sealed.
- C. Tests: As determined by Owner's testing agency from among the following tests:
  - 1. Qualitative Air-Leakage Testing: Air-barrier assemblies will be tested for evidence of air leakage according to ASTM E 1186, smoke pencil with pressurization or depressurization.
  - 2. Quantitative Air-Leakage Testing: Air-barrier assemblies will be tested for air leakage according to ASTM E 783.
  - 3. Adhesion Testing: Air-barrier assemblies will be tested for minimum airbarrier adhesion of 16 lbf/sq. in. (110 kPa) according to ASTM D 4541 for each 600 sq. ft. (56 sq. m) of installed air barrier or part thereof.
- D. Air barriers will be considered defective if they do not pass tests and inspections.
  - 1. Apply additional air-barrier material, according to manufacturer's written instructions, where inspection results indicate insufficient thickness.
  - 2. Remove and replace deficient air-barrier components for retesting as specified above.
- E. Repair damage to air barriers caused by testing; follow manufacturer's written instructions.

## 3.5 CLEANING AND PROTECTION

- A. Protect air-barrier system from damage during application and remainder of construction period, according to manufacturer's written instructions.
  - 1. Protect air barrier from exposure to UV light and harmful weather exposure as required by manufacturer. If exposed to these conditions for more than 30> days, remove and replace air barrier or install additional, full-thickness, air-barrier application after repairing and preparing the overexposed membrane according to air-barrier manufacturer's written instructions.
  - 2. Protect air barrier from contact with incompatible materials and sealants not approved by air-barrier manufacturer.
- B. Clean spills, stains, and soiling from construction that would be exposed in the completed Work, using cleaning agents and procedures recommended by manufacturer of affected construction.

END OF SECTION