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Type L Roof Hatch - Service Stair Access

Type L roof hatches, 30" x 96" (762mm x 2438mm), are ideal for installations where frequent use may be expected. Permits easier movement maintenance personnel, tools and equipment from a full size stairway. Available in galvanized steel, aluminum, or stainless steel construction.

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Roof Hatch Models: Type L-20, L-40, L-50

Standard Features and Benefits

- Engineered with compression spring operators to provide smooth, easy, one-hand operation, regardless of size
- Automatic hold-open arm locks the cover in the open position to ensure safe egress
- Overlapping cover design, full welded corners on cover and curb, EPDM rubber gasket, and fully insulated cover and curb ensure weathertightness and energy efficiency
- Constructed with corrosion resistant materials to provide many years of trouble free, dependable service
- Heavy gauge construction and positive latching mechanism maintain building security
- Curb features the Bil-Clip® flashing system, an innovative method to quickly and easily secure single-ply roofing material to Bilco roof products
- Available in many sizes and curb configurations to satisfy any requirement or installation

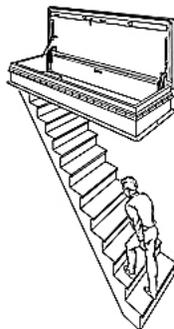


Now Available in Enhanced Performance Design

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Guide Specifications

- **Material** (select one):
 Steel: Cover and frame are 14 gauge (2 mm) G-90 paint bond galvanized steel.
 Aluminum: Cover and frame are 11 gauge (2.3 mm) aluminum.
 Stainless Steel: Cover and frame are 14 gauge (2 mm) type 304 stainless steel
- **Cover:** Brakeformed, hollow-metal design with 1" (25 mm) concealed fiberglass insulation, 3" (76 mm) beaded, overlapping flange, fully welded at corners, and internally reinforced for 40 psf (195 kg/m²) live load.
- **Curb:** 12" (305 mm) in height with integral capflashing, 1" (25 mm) fiberboard insulation, fully welded at corners, and 3-1/2" (89 mm) mounting flange with 7/16" holes (11 mm) provided for securing frame to the roof deck.
- **Gasket:** Extruded EPDM rubber gasket permanently adhered to cover.
- **Hinges:** Heavy-duty pintle hinges with 3/8" (9 mm) Type 316 stainless steel hinge pins. Latch: Slam latch with interior and exterior turn handles and padlock hasps.
- **Lift Assistance:** Compression spring operators enclosed in telescopic tubes. Automatic hold-open arm with grip handle release.
- **Performance Ratings:** Complies with UL 790 Class A (burning brand test).
- **Finish:**
 Steel: Alkyd base red oxide primer.
 Aluminum: Mill Finish.
 Stainless Steel: Type 304 stainless steel with bead blast finish
- **Hardware:**
 Steel: Engineered composite compression spring tubes and steel compression springs packed in grease. All other hardware is zinc plated/chromate sealed.
 Aluminum: Engineered composite compression spring tubes and steel compression springs packed in grease. Type 316 Stainless steel hinges. All other hardware is zinc plated/chromate sealed.
 Stainless Steel: Type 316 stainless steel.



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