

Part II
Division 5

Metals

SECTION 05 12 00
STRUCTURAL STEEL

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:

- 1. Structural steel.
- 2. Grout.

- B. Related Sections include the following:

- 1. Division 1 Section "Quality Requirements" for independent testing agency procedures and administrative requirements.
- 2. Division 5 Section "Steel Joists"
- 3. Division 5 Section, "Steel Deck"
- 4. Division 9 painting Sections for surface preparation and priming requirements.

1.3 DEFINITIONS

- A. Structural Steel: Elements of structural-steel frame, as classified by AISC's "Code of Standard Practice for Steel Buildings and Bridges," that support design loads.

1.4 PERFORMANCE REQUIREMENTS

- A. Connections: Provide details of simple shear connections required by the Contract Documents to be selected or completed by structural-steel fabricator to withstand ASD-service loads indicated and comply with other information and restrictions indicated.

- 1. Select and complete connections using schematic details indicated and AISC's "Manual of Steel Construction, Allowable Stress Design," 13th Edition
- 2. Engineering Responsibility: Fabricator's responsibilities include using a qualified professional engineer to prepare structural analysis data for structural-steel connections.

- B. Construction: Type 2, simple framing.

1.5 SUBMITTALS

- A. Product Data: For each type of product indicated.
- B. Shop Drawings: Show fabrication of structural-steel components. Provide two prints and one reproducible of each shop drawing. Do not fabricate steel prior to approval of shop drawings.
 - 1. Include details of cuts, connections, splices, camber, holes, and other pertinent data.
 - 2. Include embedment drawings.
 - 3. Indicate welds by standard AWS symbols, distinguishing between shop and field welds, and show size, length, and type of each weld.
 - 4. Indicate type, size, and length of bolts, distinguishing between shop and field bolts. Identify pretensioned and slip-critical high-strength bolted connections.
 - 5. For structural-steel connections indicated to comply with design loads, include structural analysis data signed and sealed by the qualified professional engineer licensed in the state of Maine responsible for their preparation.
- C. Welding certificates: Provide certificates showing current AWS certification for individuals performing shop welds or field welds.
- D. Welding electrodes: MG-600 to be used when welding to existing steel
- E. Qualification Data: For Installer, fabricator, and professional engineer.
- F. Mill Test Reports: Signed by manufacturers certifying that the following products comply with requirements:
 - 1. Structural steel including chemical and physical properties.
 - 2. Bolts, nuts, and washers including mechanical properties and chemical analysis.
 - 3. Tension-control, high-strength bolt-nut-washer assemblies.
 - 4. Shop primers.
 - 5. Nonshrink grout.
- G. Source quality-control test reports.

1.6 QUALITY ASSURANCE

- A. Installer Qualifications: A qualified installer with extensive experience with similar projects.
- B. Fabricator Qualifications: A qualified fabricator who participates in the AISC Quality Certification Program and is designated an AISC-Certified Plant for Steel Building Structures.
- C. Welding: Qualify procedures and personnel according to AWS D1.1, "Structural Welding Code--Steel.". See attached welding procedure for welding to existing steel.
- D. Comply with applicable provisions of the following specifications and documents:
 - 1. AISC's "Code of Standard Practice for Steel Buildings and Bridges."
 - 2. AISC's "Specification for Structural Steel Buildings--Allowable Stress Design and Plastic Design."

3. AISC's "Specification for the Design of Steel Hollow Structural Sections."
4. AISC's "Specification for Allowable Stress Design of Single-Angle Members."
5. RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts."

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Store materials to permit easy access for inspection and identification. Keep steel members off ground and spaced by using pallets, dunnage, or other supports and spacers. Protect steel members and packaged materials from erosion and deterioration.
 1. Store fasteners in a protected place. Clean and relubricate bolts and nuts that become dry or rusty before use.
 2. Do not store materials on structure in a manner that might cause distortion, damage, or overload to members or supporting structures. Repair or replace damaged materials or structures as directed.

1.8 COORDINATION

- A. Furnish anchorage items to be embedded in or attached to other construction without delaying the Work. Provide setting diagrams, sheet metal templates, instructions, and directions for installation.

PART 2 - PRODUCTS

2.1 STRUCTURAL-STEEL MATERIALS

- A. W-Shapes: ASTM A 992/A 992M, ASTM A 572/A 572M, Grade 50 (345), $F_y=50$ ksi.
- B. Channels, Angles, M, S-Shapes: ASTM A 36/A 36M, ASTM A 572/A 572M, Grade 50 (345).
- C. Plate and Bar: ASTM A 36/A 36M or ASTM A 572/A 572M, Grade 50 (345).
- D. Cold-Formed Hollow Structural Sections: ASTM A 500, Grade B, C structural tubing, $F_y=46$ ksi.
- E. Steel Pipe: ASTM A 53/A 53M, Type E or S, Grade B.
 1. Weight Class: Standard (unless noted otherwise)
 2. Finish: Black, except where indicated to be galvanized.
- F. Welding Electrodes: Comply with AWS requirements.

2.2 BOLTS, CONNECTORS, AND ANCHORS

- A. High-Strength Bolts, Nuts, and Washers: ASTM A 325 (ASTM A 325M), Type 1, heavy hex steel structural bolts; ASTM A 563 (ASTM A 563M) heavy hex carbon-steel nuts; and ASTM F 436 (ASTM F 436M) hardened carbon-steel washers.

1. Finish: Plain.
- B. Tension-Control, High-Strength Bolt-Nut-Washer Assemblies: ASTM F 1852, Type 1, heavy hex, round head steel structural bolts with splined ends; ASTM A 563 (ASTM A 563M) heavy hex carbon-steel nuts; and ASTM F 436 (ASTM F 436M) hardened carbon-steel washers.
 1. Finish: Plain.
- C. Headed Anchor Rods: ASTM A 307, Grade A (ASTM F 568M, Property Class 4.6), straight.
 1. Nuts: ASTM A 563 (ASTM A 563M) heavy hex carbon steel.
 2. Plate Washers: ASTM A 36/A 36M carbon steel.
 3. Washers: ASTM F 436 (ASTM F 436M) hardened carbon steel.
 4. Finish: Galvanized - Mechanically deposited zinc coating, ASTM B 695, Class 50.
- D. Clevises, Turnbuckles: ASTM A 108, Grade 1035, cold-finished carbon steel.
- E. Eye Bolts and Nuts: ASTM A 108, Grade 1030, cold-finished carbon steel.
- F. Sleeve Nuts: ASTM A 108, Grade 1018, cold-finished carbon steel.

2.3 PRIMER

- A. Primer: Fabricator's standard lead- and chromate-free, nonasphaltic, rust-inhibiting primer.
- B. Galvanizing Repair Paint: MPI#18, MPI#19, or SSPC-Paint 20; ASTM A 780.
- C. Steel exposed to weather or moist environments – see structural drawing S1.1.

2.4 GROUT

- A. Nonmetallic, Shrinkage-Resistant Grout: ASTM C 1107, factory-packaged, nonmetallic aggregate grout, noncorrosive, nonstaining, mixed with water to consistency suitable for application and a 30-minute working time. Allowable compressive stress shall equal or exceed 5000 psi.

2.5 FABRICATION

- A. Structural Steel: Fabricate and assemble in shop to greatest extent possible. Fabricate according to AISC's "Code of Standard Practice for Steel Buildings and Bridges" and AISC's "Specification for Structural Steel Buildings—Allowable Stress Design," except where drawings indicate more restrictive tolerance requirements.
 1. Camber structural-steel members where indicated.
 2. Identify high-strength structural steel according to ASTM A 6/ A 6M and maintain markings until structural steel has been erected.
 3. Mark and match-mark materials for field assembly.
 4. Complete structural-steel assemblies, including welding of units, before starting shop-priming operations.

- B. Thermal Cutting: Perform thermal cutting by machine to greatest extent possible.
 - 1. Plane thermally cut edges to be welded to comply with requirements in AWS D1.1.
- C. Bolt Holes: Drill, or punch standard bolt holes perpendicular to metal surfaces.
- D. Finishing: Accurately finish ends of columns and other members transmitting bearing loads.
- E. Steel Wall-Opening Framing: Select true and straight members for fabricating steel wall-opening framing to be attached to structural steel. Straighten as required to provide uniform, square, and true members in completed wall framing.
- F. Holes: Provide holes required for securing other work to structural steel and for passage of other work through steel framing members.
 - 1. Cut, drill, or punch holes perpendicular to steel surfaces. Do not thermally cut bolt holes or enlarge holes by burning.
 - 2. Base-Plate Holes: Cut, drill, mechanically thermal cut, or punch holes perpendicular to steel surfaces.
 - 3. Weld threaded nuts to framing and other specialty items indicated to receive other work.

2.6 SHOP CONNECTIONS

- A. High-Strength Bolts: Shop install high-strength bolts according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts" for type of bolt and type of joint specified.
 - 1. Joint Type: Pretensioned – Bracing Bays and Where Specified
 - 2. Joint Type: Slip Critical – Where Specified
- B. Weld Connections: Comply with AWS D1.1 for welding procedure specifications, tolerances, appearance, and quality of welds and for methods used in correcting welding work.

2.7 SHOP PRIMING

- A. Shop prime steel surfaces except the following:
 - 1. Surfaces embedded in concrete or mortar. Extend priming of partially embedded members to a depth of 2 inches (50 mm).
 - 2. Surfaces to be field welded.
 - 3. Surfaces to be high-strength bolted with slip-critical connections.
 - 4. Surfaces to receive sprayed fire-resistive materials.
 - 5. Galvanized surfaces.

- B. Surface Preparation: Clean surfaces to be painted. Remove loose rust and mill scale and spatter, slag, or flux deposits. Prepare surfaces according to the following specifications and standards:
 - 1. SSPC-SP 6/NACE No. 3, "Commercial Blast Cleaning."
- C. Priming: Immediately after surface preparation, apply primer according to manufacturer's written instructions and at rate recommended by SSPC to provide a dry film thickness of not less than 1.5 mils (0.038 mm). Use priming methods that result in full coverage of joints, corners, edges, and exposed surfaces.

2.8 GALVANIZING

- A. Hot-Dip Galvanized Finish: Apply zinc coating by the hot-dip process to structural steel according to ASTM A 123/ A 123M.
 - 1. Fill vent holes and grind smooth after galvanizing.
 - 2. Galvanize anchor bolts to be used for future construction.

2.9 SOURCE QUALITY CONTROL

- A. Unless certified by AISC, owner may engage an independent testing and inspecting agency to perform shop tests and inspections and prepare test reports.
 - 1. Provide testing agency with access to places where structural-steel work is being fabricated or produced to perform tests and inspections.
- B. Correct deficiencies in Work that test reports and inspections indicate does not comply with the Contract Documents.
- C. Bolted Connections: Shop-bolted connections will be inspected according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts."
- D. Welded Connections: In addition to visual inspection, shop-welded connections will be tested and inspected according to AWS D1.1 and the following inspection procedures, at testing agency's option:
 - 1. Liquid Penetrant Inspection: ASTM E 165.
 - 2. Magnetic Particle Inspection: ASTM E 709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration will not be accepted.
 - 3. Ultrasonic Inspection: ASTM E 164.
 - 4. Radiographic Inspection: ASTM E 94.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Verify elevations of concrete- and masonry-bearing surfaces and locations of anchor rods, bearing plates, and other embedments, with steel erector present, for compliance with requirements.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Provide temporary shores, guys, braces, and other supports during erection to keep structural steel secure, plumb, and in alignment against temporary construction loads and loads equal in intensity to design loads. Remove temporary supports when permanent structural steel, connections, and bracing are in place, unless otherwise indicated.

3.3 ERECTION

- A. Set structural steel accurately in locations and to elevations indicated and according to AISC's "Code of Standard Practice for Steel Buildings and Bridges" and "Specification for Structural Steel Buildings--Allowable Stress Design and Plastic Design."
- B. Base and Leveling Plates: Clean concrete- and masonry-bearing surfaces of bond-reducing materials, and roughen surfaces prior to setting base and leveling plates. Clean bottom surface of base and leveling plates.
 - 1. Set base and leveling plates for structural members on wedges, shims, or setting nuts as required.
 - 2. Weld plate washers to top of base plate.
 - 3. Snug-tighten anchor rods after supported members have been positioned and plumbed. Do not remove wedges or shims but, if protruding, cut off flush with edge of base or leveling plate before packing with grout.
 - 4. Promptly pack grout solidly between bearing surfaces and base or leveling plates so no voids remain. Pockets in concrete piers containing steel shear lugs below base plates shall be fully grouted so no voids remain. Neatly finish exposed surfaces; protect grout and allow to cure. Comply with manufacturer's written installation instructions for shrinkage-resistant grouts.
- C. Maintain erection tolerances of structural steel within AISC's "Code of Standard Practice for Steel Buildings and Bridges."
- D. Align and adjust various members forming part of complete frame or structure before permanently fastening. Before assembly, clean bearing surfaces and other surfaces that will be in permanent contact with members. Perform necessary adjustments to compensate for discrepancies in elevations and alignment.
 - 1. Level and plumb individual members of structure.
 - 2. Make allowances for difference between temperature at time of erection and mean temperature when structure is completed and in service.

- E. Splice members only where indicated.
- F. Do not use thermal cutting during erection unless approved by Architect. Finish thermally cut sections within smoothness limits in AWS D1.1.
- G. Do not enlarge unfair holes in members by burning or using drift pins. Ream holes that must be enlarged to admit bolts.

3.4 FIELD CONNECTIONS

- A. High-Strength Bolts: Shop install high-strength bolts according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts" for type of bolt and type of joint specified.
 - 1. Joint Type: Pretensioned– Bracing Bays and Where Specified
 - 2. Joint Type: Slip Critical – Where Specified
- B. Weld Connections: Comply with AWS D1.1 for welding procedure specifications, tolerances, appearance, and quality of welds and for methods used in correcting welding work.
 - 1. Comply with AISC's "Code of Standard Practice for Steel Buildings and Bridges" and "Specification for Structural Steel Buildings--Allowable Stress Design and Plastic Design" for bearing, adequacy of temporary connections, alignment, and removal of paint on surfaces adjacent to field welds.
 - 2. Welding to Existing Steel: Welding to existing steel shall be performed in accordance with the weld procedure on the following page.

PROCEDURE FOR WELDING TO EXISTING STEEL: MG-600 ELECTRODE

WELDING PROCEDURE SPECIFICATION (WPS) Yes
 PREQUALIFIED _____ QUALIFIED BY TESTING X
 or PROCEDURE QUALIFICATION RECORDS (PQR) Yes

Company Name Bayside LLC
 Welding Process(es) SMAW
 Supporting PQR No.(s) N/A

Identification # Bayside 2.0
 Revision 0 Date 05/14/09 By H. Webber
 Authorized by G. Shimberg Date 05/14/09
 Type-Manual Semi-Automatic
 Machine Automatic

JOINT DESIGN USED
 Type: Double Vee
 Single Double Weld
 Backing: Yes No
 Backing Material: None
 Root Opening 1/8" Root Face Dimension 1/8"
 Groove Angle: 45 +/- 3 Radius (J-U) N/A
 Back Gouging: Yes No Method Grinding

POSITION
 Position of Groove: IG Fillet: N/A
 Vertical Progression: Up Down
N/A

BASE METALS
 Material Spec. A-36 to unclassified material
 Type or Grade N/A
 Thickness: Groove 3/8" Fillet: N/A
 Diameter (Pipe) N/A

ELECTRICAL CHARACTERISTICS
DCEP
 Transfer Mode (GMAW) Short-Circuiting
 Globular Spray
 Current: AC DCEP DCEN Pulsed
 Other _____
 Tungsten Electrode (GTAW)
 Size: N/A
 Type: _____

FILLER METALS
 AWS Specification N/A
 AWS Classification N/A

TECHNIQUE
 Stringer or Weave Bead: Stringer
 Multi-pass or Single Pass (per side) Multiple
 Number of Electrodes Single
 Electrode Spacing Longitudinal _____
 Lateral _____
 Angle _____

SHIELDING
 Flux N/A Gas N/A
 Composition _____
 Electrode-Flux (Class) _____ Flow Rate _____
 Gas Cup Size _____

Contact Tube to Work Distance N/A
 Peening No peening is allowed
 Interpass; Cleaning: Brush as necessary to clean.

PREHEAT
 Preheat Temp., Min 50 degrees min
 Interpass Temp., Min 50 Max 500

POSTWELD HEAT TREATMENT
 Temp. No PWHT shall be applied
 Time _____

WELDING PROCEDURE

Pass or Weld Layer(s)	Process	Filler Metals		Current		volts	Travel Speed	Joint Details
		Class	Diam.	Type & Polarity	Amps or Wire Feed Speed			
All	SMAW	MG-600	3/32"	DCEP	110-140	12-18	8-10 IPM	Double Vee

3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to inspect field welds and high-strength bolted connections.
- B. Bolted Connections: Shop-bolted connections will be inspected according to RCSC's "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts."
- C. Welded Connections: Field welds will be visually inspected according to AWS D1.1.
 - 1. In addition to visual inspection, field welds will be tested according to AWS D1.1 and the following inspection procedures, at testing agency's option:
 - a. Liquid Penetrant Inspection: ASTM E 165.
 - b. Magnetic Particle Inspection: ASTM E 709; performed on root pass and on finished weld. Cracks or zones of incomplete fusion or penetration will not be accepted.
 - c. Ultrasonic Inspection: ASTM E 164.
 - d. Radiographic Inspection: ASTM E 94.
- D. Correct deficiencies in Work that test reports and inspections indicate does not comply with the Contract Documents. Costs associated with reinspecting or retesting deficient areas will be paid for by the Contractor.

3.6 REPAIRS AND PROTECTION

- A. Repair damaged galvanized coatings on galvanized items with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.
- B. Touchup Painting: After installation, promptly clean, prepare, and prime or reprime field connections, rust spots, and abraded surfaces of prime-painted joists and accessories, leveling plates, and abutting structural steel.
 - 1. Clean and prepare surfaces by SSPC-SP 2 hand-tool cleaning or SSPC-SP 3 power-tool cleaning.
 - 2. Apply a compatible primer of same type as shop primer used on adjacent surfaces.
- C. Touchup Painting: Cleaning and touchup painting are specified in Division 9 painting Sections.

END OF SECTION 05120

SECTION 05 21 00

STEEL JOISTS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Special Joists
 - 2. K-series steel joists.
 - 3. Joist accessories.
- B. Related Sections include the following:
 - 1. Division 5 Section "Structural Steel".
 - 2. Division 5 Section "Metal Fabrications".
 - 3. Division 9 Section "Painting" for prime painting.

1.3 SUBMITTALS

- A. Product Data: For each type of joist, accessory, and product indicated.
- B. Shop Drawings: Show layout, mark, number, type, location, and spacings of joists. Include joining and anchorage details, bracing, bridging, accessories; splice and connection locations and details; and attachments to other construction.
 - 1. Indicate locations and details of anchorage devices and bearing plates to be embedded in other construction.
 - 2. Shop drawings for special joists shall be stamped by a professional engineer currently licensed in the state of Maine.
- C. Welding Certificates: Copies of certificates for welding procedures and personnel.
- D. Mill certificates signed by manufacturers of bolts certifying that their products comply with specified requirements.
- E. Qualification Data: For firms and persons specified in "Quality Assurance" Article to demonstrate their capabilities and experience. Include lists of completed projects with project

names and addresses, names and addresses of architects and owners, and other information specified.

- F. Research/Evaluation Reports: Evidence of steel joists' compliance with building code in effect for Project, from a model code organization acceptable to authorities having jurisdiction.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A firm experienced in manufacturing joists similar to those indicated for this Project and with a record of successful in-service performance.
 - 1. Manufacturer must be certified by SJI to manufacture joists complying with SJI standard specifications and load tables.
- B. SJI Specifications: Comply with SJI's "Standard Specifications Load Tables and Weight Tables for Steel Joists and Joist Girders" (hereafter, "Specifications"), applicable to types of joists indicated.
- C. Welding: Qualify procedures and personnel according to AWS D1.1, "Structural Welding Code--Steel"; and AWS D1.3 "Structural Welding Code--Sheet Steel."

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle joists as recommended in SJI's "Specifications."
- B. Protect joists from corrosion, deformation, and other damage during delivery, storage, and handling.

PART 2 - PRODUCTS

2.1 MATERIALS

- A. Steel: Comply with SJI's "Specifications" for chord and web members.
- B. Carbon-Steel Bolts and Threaded Fasteners: ASTM A 307, Grade A (ASTM F 568M, Property Class 4.6), carbon-steel, hex-head bolts and threaded fasteners; carbon-steel nuts; and flat, unhardened steel washers.
 - 1. Finish: Shop primed only.
- C. High-Strength Bolts and Nuts: ASTM A 325 (ASTM A 325M), Type 1, heavy hex steel structural bolts, heavy hex carbon-steel nuts, and hardened carbon-steel washers.
 - 1. Finish: Mechanically deposited zinc coating, ASTM B 695, Class 50.
- D. Welding Electrodes: Comply with AWS standards.

2.2 PRIMERS

- A. Primer: SSPC-Paint 15, Type I, red oxide; FS TT-P-636, red oxide; or manufacturer's standard shop primer complying with performance requirements of either of these red-oxide primers.

2.3 STEEL JOISTS

- A. Manufacture steel joists according to "Standard Specifications for Open Web Steel Joists, K-Series," in SJI's "Specifications," with steel-angle top- and bottom-chord members, underslung ends, and parallel top chord; of joist type indicated.
 - 1. Joist Type: K-series steel joists and K-series special steel joists.
- B. Comply with AWS requirements and procedures for shop welding, appearance, quality of welds, and methods used in correcting welding work.
- C. Provide holes in chord members for connecting and securing other construction to joists.
- D. Top-Chord Extensions: Extend top chords of joists with SJI's Type S top-chord extensions where indicated, complying with SJI's "Specifications."
- E. Extended Ends: Extend bearing ends of joists with SJI's Type R extended ends where indicated, complying with SJI's "Specifications."
- F. Do not camber joists.
- G. Equip bearing ends of joists with manufacturer's standard beveled ends or sloped shoes if joist slope exceeds 1/4 inch per 12 inches (1:48).

2.4 JOIST ACCESSORIES

- A. Bridging: Provide bridging anchors and number of rows of horizontal or diagonal bridging of material, size, and type required by SJI's "Specifications" for type of joist, chord size, spacing, and span.
- B. Bridging: Schematically indicated. Detail and fabricate according to SJI's "Specifications."
- C. Bridging: Fabricate as indicated and according to SJI's "Specifications."
 - 1. Furnish additional erection bridging if required.
- D. Fabricate steel bearing plates with integral anchorages of sizes and thicknesses indicated. Shop prime paint.
- E. Steel bearing plates with integral anchorages are specified in Division 5 Section "Metal Fabrications."

- F. Supply ceiling extensions, either extended bottom-chord elements or a separate extension unit of enough strength to support ceiling construction. Extend ends to within 1/2 inch (13 mm) of finished wall surface, unless otherwise indicated.
- G. Supply miscellaneous accessories, including splice plates and bolts required by joist manufacturer to complete joist installation.

2.5 CLEANING AND SHOP PAINTING

- A. Clean and remove loose scale, heavy rust, and other foreign materials from fabricated joists and accessories to be primed by power-tool cleaning, SSPC-SP 3.
- B. Do not prime paint joists and accessories to receive sprayed fire-resistive materials.
- C. Apply one shop coat of primer to joists and joist accessories to be primed to provide a continuous, dry paint film not less than 1 mil (0.025 mm) thick.
- D. Painting of joists and joist accessories is specified in Division 9 Section "Painting."

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine supporting substrates, embedded bearing plates, and abutting structural framing, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. Do not install joists until supporting construction is in place and secured.
- B. Install joists and accessories plumb, square, and true to line; securely fasten to supporting construction according to SJI's "Specifications," joist manufacturer's written recommendations, and requirements in this Section.
 - 1. Before installation, splice joists delivered to Project site in more than one piece.
 - 2. Space, adjust, and align joists accurately in location before permanently fastening.
 - 3. Install temporary bracing and erection bridging, connections, and anchors to ensure that joists are stabilized during construction.
 - 4. Delay rigidly connecting bottom-chord extensions to columns or supports until dead loads have been applied.
- C. Field weld joists to supporting steel bearing plates. Coordinate welding sequence and procedure with placement of joists. Comply with AWS requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.

- D. Bolt joists to supporting steel framework using carbon-steel bolts, unless otherwise indicated.
- E. Bolt joists to supporting steel framework using high-strength structural bolts, unless otherwise indicated. Comply with RCSC's "Allowable Stress Design Specification for Structural Joints Using ASTM A 325 or ASTM A 490 Bolts" for high-strength structural bolt installation and tightening requirements.
- F. Install and connect bridging concurrently with joist erection, before construction loads are applied. Anchor ends of bridging lines at top and bottom chords if terminating at walls or beams.

3.3 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage a qualified independent testing and inspecting agency to inspect field welds and high-strength bolted connections.
- B. Field welds will be visually inspected according to AWS D1.1.
- C. In addition to visual inspection, field welds will be tested according to AWS D1.1 and the following procedures, as applicable:
 - 1. Radiographic Testing: ASTM E 94 and ASTM E 142.
 - 2. Magnetic Particle Inspection: ASTM E 709.
 - 3. Ultrasonic Testing: ASTM E 164.
 - 4. Liquid Penetrant Inspection: ASTM E 165.
- D. Bolted connections will be visually inspected.
 - 1. High-strength, field-bolted connections will be tested and verified according to procedures in RCSC's "Allowable Stress Design Specification for Structural Joints Using ASTM A 325 or ASTM A 490 Bolts."
- E. Correct deficiencies in Work that inspections and test reports have indicated are not in compliance with specified requirements.
- F. Additional testing will be performed to determine compliance of corrected Work with specified requirements.

3.4 REPAIRS AND PROTECTION

- A. Repair damaged galvanized coatings on galvanized items with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.
- B. Touchup Painting: After installation, promptly clean, prepare, and prime or reprime field connections, rust spots, and abraded surfaces of prime-painted joists and accessories, bearing plates and abutting structural steel.
 - 1. Clean and prepare surfaces by hand-tool cleaning, SSPC-SP 2, or power-tool cleaning, SSPC-SP 3.

2. Apply a compatible primer of the same type as the shop primer used on adjacent surfaces.
- C. Touchup Painting: Cleaning and touchup painting are specified in Division 9 Section "Painting."
- D. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure joists and accessories are without damage or deterioration at time of Substantial Completion.

END OF SECTION 05210

SECTION 05 31 00

STEEL DECK

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:
 - 1. Roof deck.
 - 2. Non-composite form deck.
- B. Related Sections include the following:
 - 1. Division 3 Section "Cast-in-Place Concrete" for concrete fill and reinforcing steel.
 - 2. Division 5 Section "Metal Fabrications" for framing deck openings with miscellaneous steel shapes.
 - 3. Division 9 Section "Painting" for repair painting of painted deck.

1.3 SUBMITTALS

- A. Product Data: For each type of deck, accessory, and product indicated.
- B. Shop Drawings: Show layout and types of deck panels, anchorage details, reinforcing channels, pans, deck openings, special jointing, accessories, and attachments to other construction.
- C. Product Certificates: Signed by steel deck manufacturers certifying that products furnished comply with requirements.
- D. Welding Certificates: Copies of certificates for welding procedures and personnel.
- E. Product Test Reports: From a qualified testing agency indicating that each of the following complies with requirements, based on comprehensive testing of current products:
 - 1. Mechanical fasteners.

1.4 QUALITY ASSURANCE

- A. Installer Qualifications: An experienced installer who has completed steel deck similar in material, design, and extent to that indicated for this Project and whose work has resulted in construction with a record of successful in-service performance.
- B. Testing Agency Qualifications: An independent testing agency, acceptable to authorities having jurisdiction, qualified according to ASTM E 329 to conduct the testing indicated, as documented according to ASTM E 548.
- C. Welding: Qualify procedures and personnel according to AWS D1.1, "Structural Welding Code--Steel," and AWS D1.3, "Structural Welding Code--Sheet Steel."
- D. AISI Specifications: Calculate structural characteristics of steel deck according to AISI's "Specification for the Design of Cold-Formed Steel Structural Members."

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Protect steel deck from corrosion, deformation, and other damage during delivery, storage, and handling.
- B. Stack steel deck on platforms or pallets and slope to provide drainage. Protect with a waterproof covering and ventilate to avoid condensation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - 1. Steel Deck:
 - a. VBHP Steel Building Products USA Inc.
 - b. Consolidated Systems, Inc.
 - c. Epic Metals Corp.
 - d. Marlyn Steel Products, Inc.
 - e. Nucor Corp.; Vulcraft Div.
 - f. Roof Deck, Inc.
 - g. United Steel Deck, Inc.
 - h. Verco Manufacturing Co.
 - i. Wheeling Corrugating Co.; Div. of Wheeling-Pittsburgh Steel Corp.
 - j. Vulcraft

2.2 ROOF DECK

- A. Steel Roof Deck: Fabricate panels, without top-flange stiffening grooves, to comply with "SDI Specifications and Commentary for Steel Roof Deck," in SDI Publication No. 29, and the following:

1. Prime-Painted Steel Sheet: ASTM A 611, shop primed with gray or white baked-on, lead- and chromate-free rust-inhibitive primer complying with performance requirements of FS TT-P-664.
2. Deck Profile: Type WR, wide rib.
3. Profile Depth: 1-1/2 inches (38 mm).
4. Design Uncoated-Steel Thickness: 0.0359 inch (uncoated thickness)
5. Span Condition: Triple span or more.
6. Side Laps: Overlapped

2.3 NONCOMPOSITE FORM DECK

- A. Noncomposite Steel Form Deck: Fabricate ribbed-steel sheet noncomposite form deck panels to comply with "SDI Specifications and Commentary for Noncomposite Steel Form Deck," in SDI Publication No. 29, the minimum section properties indicated, and the following:

1. Prime-Painted Steel Sheet: ASTM A 611, top and bottom surface shop primed with gray or white baked-on, lead- and chromate-free rust-inhibitive primer complying with performance requirements of FS TT-P-664.
2. Profile Depth: 1.3 inch.
3. Design Uncoated-Steel Thickness: 0.0359 inch (uncoated thickness).
4. Span Condition: Triple span or more.
5. Side Laps: Overlapped or interlocking seam at Contractor's option.

2.4 ACCESSORIES

- A. General: Provide manufacturer's standard accessory materials for deck that comply with requirements indicated.
- B. Mechanical Fasteners: Corrosion-resistant, low-velocity, power-actuated or pneumatically driven carbon-steel fasteners; or self-drilling, self-threading screws.
- C. Side-Lap Fasteners: Corrosion-resistant, hexagonal washer head; self-drilling, carbon-steel screws, No. 10 (4.8 mm) minimum diameter.
- D. Flexible Closure Strips: Vulcanized, closed-cell, synthetic rubber.
- E. Miscellaneous Sheet Metal Deck Accessories: Steel sheet, minimum yield strength of 33,000 psi (230 MPa), not less than 0.0359-inch (0.91-mm) design uncoated thickness, of same material and finish as deck; of profile indicated or required for application.
- F. Steel Sheet Accessories: Steel sheet, of same material, finish, and thickness as deck, unless otherwise indicated.

- G. Pour Stops and Girder Fillers: Steel sheet, minimum yield strength of 33,000 psi (230 MPa), of same material and finish as deck, and of thickness and profile recommended by SDI Publication No. 29 for overhang and slab depth. Provide wood formwork to be removed at slab edges designated to be exposed.
- H. Column Closures, End Closures, Z-Closures, and Cover Plates: Steel sheet, of same material, finish, and thickness as deck, unless otherwise indicated.
- I. Flat Sump Plate: Single-piece steel sheet, 0.0747 inch (1.90 mm) thick, of same material and finish as deck. For drains, cut holes in the field.
- J. Repair Paint: Lead- and chromate-free rust-inhibitive primer complying with performance requirements of FS TT-P-664.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine supporting frame and field conditions for compliance with requirements for installation tolerances and other conditions affecting performance.

3.2 INSTALLATION, GENERAL

- A. Install deck panels and accessories according to applicable specifications and commentary in SDI Publication No. 29, manufacturer's written instructions, and requirements in this Section.
- B. Install temporary shoring before placing deck panels, if required to meet deflection limitations.
- C. Locate decking bundles to prevent overloading of supporting members.
- D. Place deck panels on supporting frame and adjust to final position with ends accurately aligned and bearing on supporting frame before being permanently fastened. Do not stretch or contract side-lap interlocks.
- E. Place deck panels flat and square and fasten to supporting frame without warp or deflection.
- F. Cut and neatly fit deck panels and accessories around openings and other work projecting through or adjacent to decking.
- G. Provide additional reinforcement and closure pieces at openings as required for strength, continuity of decking, and support of other work.
- H. Comply with AWS requirements and procedures for manual shielded metal arc welding, appearance and quality of welds, and methods used for correcting welding work.
- I. Provide and install additional deck supports at unsupported deck edges where necessary.

3.3 ROOF DECK INSTALLATION

- A. Fasten roof deck panels to steel supporting members by arc spot (puddle) welds of the surface diameter indicated or arc seam welds with an equal perimeter, but not less than 1-1/2 inches (38 mm) long, and as follows:
 - 1. Weld Diameter: 5/8 inch (16 mm), nominal.
 - 2. Weld Spacing: Weld edge and interior ribs of deck units with a minimum of two welds per deck unit at each support. Space welds 6 inches apart maximum spacing, unless closer spacing is noted elsewhere.
- B. Side-Lap and Perimeter Edge Fastening: Fasten side laps and perimeter edges of panels between supports, at intervals not exceeding the lesser of 3 per span or 18 inches on center, and as follows:
 - 1. Mechanically fasten with self-drilling No. 10 (4.8-mm-) diameter or larger carbon-steel screws.
- C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 1-1/2 inches (38 mm), with end joints as follows:
 - 1. End Joints: Lapped 2 inches (51 mm) minimum.
- D. Roof Sump Pans and Sump Plates: Install over openings provided in roof decking and weld flanges to top of deck. Space welds not more than 12 inches (305 mm) apart with at least 1 weld at each corner.
- E. Miscellaneous Roof Deck Accessories: Install ridge and valley plates, finish strips, cover plates, end closures, and reinforcing channels according to deck manufacturer's written instructions. Weld to substrate to provide a complete deck installation.
- F. Flexible Closure Strips: Install flexible closure strips over partitions, walls, and where indicated. Install with adhesive according to manufacturer's written instructions to ensure complete closure.

3.4 FLOOR DECK INSTALLATION

- A. Fasten floor deck panels to steel supporting members by arc spot (puddle) welds of the surface diameter indicated and as follows:
 - 1. Weld Diameter: 5/8 inch (16 mm), nominal.
 - 2. Weld Spacing: Space and locate welds as indicated.
- B. Side-Lap and Perimeter Edge Fastening: Fasten side laps and perimeter edges of panels between supports, at intervals not exceeding the lesser of 1/2 of the span or 24 inches on center and as follows:
 - 1. Mechanically fasten with self-drilling No. 10 (4.8-mm-) diameter or larger carbon-steel screws.
- C. End Bearing: Install deck ends over supporting frame with a minimum end bearing of 1-1/2 inches (38 mm), with end joints as follows:

1. End Joints: Lapped or butted at Contractor's option.
- D. Pour Stops and Girder Fillers: Weld steel sheet pour stops and girder fillers to supporting structure according to SDI recommendations, unless otherwise indicated.
- E. Floor Deck Closures: Weld steel sheet column closures, cell closures, and Z-closures to deck, according to SDI recommendations, to provide tight-fitting closures at open ends of ribs and sides of decking. Weld cover plates at changes in direction of floor deck panels, unless otherwise indicated.

3.5 FIELD QUALITY CONTROL

- A. Testing: Owner will engage a qualified independent testing agency to perform field quality-control testing.
- B. Field welds will be subject to inspection.
- C. Testing agency will report test results promptly and in writing to Contractor and Architect.
- D. Remove and replace work that does not comply with specified requirements.
- E. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of corrected work with specified requirements.

3.6 REPAIRS AND PROTECTION

- A. Repair Painting: Wire brush and clean rust spots, welds, and abraded areas on both surfaces of prime-painted deck immediately after installation, and apply repair paint.
 1. Apply repair paint, of same color as adjacent shop-primed deck, to bottom surfaces of deck exposed to view.
 2. Wire brushing, cleaning, and repair painting of bottom deck surfaces are included in Division 9 Section.
- B. Repair Painting: Wire brushing, cleaning and repair painting of rust spots, welds, and abraded areas of both deck surfaces are included in Division 9 Section.
- C. Provide final protection and maintain conditions to ensure that steel deck is without damage or deterioration at time of Substantial Completion.

END OF SECTION 05310

SECTION 05 40 00 - COLD-FORMED METAL FRAMING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes the following:

- 1. Exterior wall / joist framing.

- B. Related Sections include the following:

- 1. Division 05 Section "Metal Fabrications" for masonry shelf angles and connections.
- 2. Division 09 Section "Non-Structural Metal Framing" for interior non-load-bearing, metal-stud framing and ceiling-suspension assemblies.
- 3. Division 09 Section "Gypsum Board Shaft Wall Assemblies" for interior non-load-bearing, metal-stud-framed, shaft-wall assemblies.

1.3 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Provide cold-formed metal framing capable of withstanding design loads within limits and under conditions indicated.

- 1. Design Loads: See Project Documents
- 2. Deflection Limits: Design framing systems to withstand design loads without deflections greater than the following:
 - a. Load-Bearing Wall Framing: Horizontal deflection of 1/360 of the wall height.
- 3. Design framing systems to provide for movement of framing members without damage or overstressing, sheathing failure, connection failure, undue strain on fasteners and anchors, or other detrimental effects when subject to a maximum ambient temperature change of 120 deg F (67 deg C).
- 4. Design framing system to maintain clearances at openings, to allow for construction tolerances, and to accommodate live load deflection of primary building structure as follows:

- a. Upward and downward movement of Span / 360
- B. Cold-Formed Steel Framing, General: Design according to AISI's "Standard for Cold-Formed Steel Framing - General Provisions."
 - 1. Headers: Design according to AISI's "Standard for Cold-Formed Steel Framing - Header Design."

1.4 SUBMITTALS

- A. Product Data: For each type of cold-formed metal framing product and accessory indicated.
- B. Structural Calculations and Details: stamped by a professional engineer currently licensed in the state of Maine
- C. Shop Drawings: Show layout, spacings, sizes, thicknesses, and types of cold-formed metal framing; fabrication; and fastening and anchorage details, including mechanical fasteners. Show reinforcing channels, opening framing, supplemental framing, strapping, bracing, bridging, splices, accessories, connection details, and attachment to adjoining work.
- D. Welding certificates.
- E. Qualification Data: For professional engineer
- F. Product Test Reports: From a qualified testing agency, unless otherwise stated, indicating that each of the following complies with requirements, based on evaluation of comprehensive tests for current products:
 - 1. Steel sheet.
 - 2. Expansion anchors.
 - 3. Power-actuated anchors.
 - 4. Mechanical fasteners.
 - 5. Vertical deflection clips.
 - 6. Horizontal drift deflection clips
 - 7. Miscellaneous structural clips and accessories.
- G. Research/Evaluation Reports: For cold-formed metal framing.

1.5 QUALITY ASSURANCE

- A. Engineering Responsibility: Preparation of Shop Drawings, design calculations, and other structural data by a qualified professional engineer.
- B. Professional Engineer Qualifications: A professional engineer who is legally qualified to practice in jurisdiction where Project is located and who is experienced in providing engineering services

of the kind indicated. Engineering services are defined as those performed for installations of cold-formed metal framing that are similar to those indicated for this Project in material, design, and extent.

- C. Testing Agency Qualifications: An independent testing agency, acceptable to authorities having jurisdiction, qualified according to ASTM E 329 to conduct the testing indicated.
 - D. Product Tests: Mill certificates or data from a qualified independent testing agency indicating steel sheet complies with requirements, including base-metal thickness, yield strength, tensile strength, total elongation, chemical requirements,[ductility,] and metallic-coating thickness.
 - E. Welding: Qualify procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code--Steel," and AWS D1.3, "Structural Welding Code--Sheet Steel."
 - F. Fire-Test-Response Characteristics: Where indicated, provide cold-formed metal framing identical to that of assemblies tested for fire resistance per ASTM E 119 by a testing and inspecting agency acceptable to authorities having jurisdiction.
 - G. AISI Specifications and Standards: Comply with AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members" and its "Standard for Cold-Formed Steel Framing - General Provisions."
 - 1. Comply with AISI's "Standard for Cold-Formed Steel Framing - Truss Design."
 - 2. Comply with AISI's "Standard for Cold-Formed Steel Framing - Header Design."
 - H. Comply with AISI's "Standard for Cold-Formed Steel Framing - Prescriptive Method for One and Two Family Dwellings."
 - I. Preinstallation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."
- 1.6 DELIVERY, STORAGE, AND HANDLING
- A. Protect cold-formed metal framing from corrosion, deformation, and other damage during delivery, storage, and handling.
 - B. Store cold-formed metal framing, protect with a waterproof covering, and ventilate to avoid condensation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering cold-formed metal framing that may be incorporated into the Work include, but are not limited to, the following:
- B. Manufacturers: Subject to compliance with requirements, provide cold-formed metal framing by one of the following:
 - 1. Allied Studco.
 - 2. AllSteel Products, Inc.
 - 3. California Expanded Metal Products Company.
 - 4. Clark Steel Framing.
 - 5. Consolidated Fabricators Corp.; Building Products Division.
 - 6. Craco Metals Manufacturing, LLC.
 - 7. Custom Stud, Inc.
 - 8. Dale/Incor.
 - 9. Design Shapes in Steel.
 - 10. Dietrich Metal Framing; a Worthington Industries Company.
 - 11. Formetal Co. Inc. (The).
 - 12. Innovative Steel Systems.
 - 13. MarinoWare; a division of Ware Industries.
 - 14. Quail Run Building Materials, Inc.
 - 15. SCAFCO Corporation.
 - 16. Southeastern Stud & Components, Inc.
 - 17. Steel Construction Systems.
 - 18. Steeler, Inc.
 - 19. Super Stud Building Products, Inc.
 - 20. United Metal Products, Inc.

2.2 MATERIALS

- A. Recycled Content of Steel Products: Provide products with an average recycled content of steel products so postconsumer recycled content plus one-half of preconsumer recycled content is not less than 25 percent.
- B. Steel Sheet: ASTM A 1003/A 1003M, Structural Grade, Type H, metallic coated, of grade and coating weight as follows:
 - 1. Grade: As required by structural performance, see project drawings for minimum requirements
 - 2. Coating: G60 (Z180), minimum
- C. Steel Sheet for [Vertical Deflection] [Drift] Clips: ASTM A 653/A 653M, structural steel, zinc coated, of grade and coating as follows:
 - 1. Grade: As required by structural performance, see project drawings for minimum requirements

2. Coating: G90 (Z275).

2.3 EXTERIOR WALL / JOIST FRAMING

- A. Steel Studs: Manufacturer's standard C-shaped steel studs, of web depths indicated, punched, with stiffened flanges, and as follows:
 1. Minimum Base-Metal Thickness: As required by structural performance, see project drawings for minimum requirements
 2. Flange Width: As required by structural performance, see project drawings for minimum requirements
 3. Section Properties: As required by structural performance, see project drawings for minimum requirements
- B. Steel Track: Manufacturer's standard U-shaped steel track, of web depths indicated, unpunched, with straight flanges, and as follows:
 1. Minimum Base-Metal Thickness: As required by structural performance, see project drawings for minimum requirements
 2. Flange Width: As required by structural performance, see project drawings for minimum requirements
- C. Steel Box or Back-to-Back Headers: Manufacturer's standard C-shapes used to form header beams, of web depths indicated, punched, with stiffened flanges, and as follows:
 1. Minimum Base-Metal Thickness: As required by structural performance, see project drawings for minimum requirements
 2. Flange Width: As required by structural performance, see project drawings for minimum requirements
 3. Section Properties: As required by structural performance, see project drawings for minimum requirements

2.4 FRAMING ACCESSORIES

- A. Fabricate steel-framing accessories from steel sheet, ASTM A 1003/A 1003M, Structural Grade, Type H, metallic coated, of same grade and coating weight used for framing members.
- B. Provide accessories of manufacturer's standard thickness and configuration, unless otherwise indicated, as follows:
 1. Supplementary framing.
 2. Bracing, bridging, and solid blocking.
 3. Web stiffeners.
 4. Anchor clips.

5. End clips.
6. Foundation clips.
7. Gusset plates.
8. Stud kickers, knee braces, and girts.
9. Joist hangers and end closures.
10. Hole reinforcing plates.
11. Backer plates.

2.10 ANCHORS, CLIPS, AND FASTENERS

- A. Steel Shapes and Clips: ASTM A 36/A 36M, zinc coated by hot-dip process according to ASTM A 123/A 123M.
- B. Anchor Bolts: ASTM F 1554, Grade [36] threaded carbon-steel [hex-headed bolts] and carbon-steel nuts; and flat, hardened-steel washers; zinc coated by [hot-dip process according to ASTM A 153/A 153M, Class C] [mechanically deposition according to ASTM B 695, Class 50].
- C. Expansion Anchors: Fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 5 times design load, as determined by testing per ASTM E 488 conducted by a qualified independent testing agency.
- D. Power-Actuated Anchors: Fastener system of type suitable for application indicated, fabricated from corrosion-resistant materials, with capability to sustain, without failure, a load equal to 10 times design load, as determined by testing per ASTM E 1190 conducted by a qualified independent testing agency.
- E. Mechanical Fasteners: ASTM C 1513, corrosion-resistant-coated, self-drilling, self-tapping steel drill screws.
 1. Head Type: Low-profile head beneath sheathing, manufacturer's standard elsewhere.
- F. Welding Electrodes: Comply with AWS standards.

2.11 MISCELLANEOUS MATERIALS

- A. Galvanizing Repair Paint: [SSPC-Paint 20 or DOD-P-21035] [ASTM A 780].
- B. Cement Grout: Portland cement, ASTM C 150, Type I; and clean, natural sand, ASTM C 404. Mix at ratio of 1 part cement to 2-1/2 parts sand, by volume, with minimum water required for placement and hydration.
- C. Nonmetallic, Nonshrink Grout: Premixed, nonmetallic, noncorrosive, nonstaining grout containing selected silica sands, portland cement, shrinkage-compensating agents, and plasticizing and water-reducing agents, complying with ASTM C 1107, with fluid consistency and 30-minute working time.

- D. Shims: Load bearing, high-density multimonomer plastic, nonleaching.
- E. Sealer Gaskets: Closed-cell neoprene foam, 1/4 inch (6.4 mm) thick, selected from manufacturer's standard widths to match width of bottom track or rim track members.

2.12 FABRICATION

- A. Fabricate cold-formed metal framing and accessories plumb, square, and true to line, and with connections securely fastened, according to referenced AISI's specifications and standards, manufacturer's written instructions, and requirements in this Section.
 - 1. Fabricate framing assemblies using jigs or templates.
 - 2. Cut framing members by sawing or shearing; do not torch cut.
 - 3. Fasten cold-formed metal framing members by welding, screw fastening, clinch fastening, or riveting as standard with fabricator. Wire tying of framing members is not permitted.
 - a. Comply with AWS D1.3 requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
 - b. Locate mechanical fasteners and install according to Shop Drawings, with screw penetrating joined members by not less than three exposed screw threads.
 - 4. Fasten other materials to cold-formed metal framing by welding, bolting, or screw fastening, according to Shop Drawings.
- B. Reinforce, stiffen, and brace framing assemblies to withstand handling, delivery, and erection stresses. Lift fabricated assemblies to prevent damage or permanent distortion.
- C. Fabrication Tolerances: Fabricate assemblies level, plumb, and true to line to a maximum allowable tolerance variation of 1/8 inch in 10 feet (1:960) and as follows:
 - 1. Spacing: Space individual framing members no more than plus or minus 1/8 inch (3 mm) from plan location. Cumulative error shall not exceed minimum fastening requirements of sheathing or other finishing materials.
 - 2. Squareness: Fabricate each cold-formed metal framing assembly to a maximum out-of-square tolerance of 1/8 inch (3 mm).

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine supporting substrates and abutting structural framing for compliance with requirements for installation tolerances and other conditions affecting performance.
 - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

- A. Before sprayed fire-resistive materials are applied, attach continuous angles, supplementary framing, or tracks to structural members indicated to receive sprayed fire-resistive materials.
- B. After applying sprayed fire-resistive materials, remove only as much of these materials as needed to complete installation of cold-formed framing without reducing thickness of fire-resistive materials below that are required to obtain fire-resistance rating indicated. Protect remaining fire-resistive materials from damage.
- C. Install load bearing shims or grout between the underside of wall bottom track or rim track and the top of foundation wall or slab at stud or joist locations to ensure a uniform bearing surface on supporting concrete or masonry construction.
- D. Install sealer gaskets to isolate the underside of wall bottom track or rim track and the top of foundation wall or slab at stud or joist locations.

3.3 INSTALLATION, GENERAL

- A. Cold-formed metal framing may be shop or field fabricated for installation, or it may be field assembled.
- B. Install cold-formed metal framing according to AISI's "Standard for Cold-Formed Steel Framing - General Provisions" and to manufacturer's written instructions unless more stringent requirements are indicated.
- C. Install shop- or field-fabricated, cold-formed framing and securely anchor to supporting structure.
 - 1. Screw, bolt, or weld wall panels at horizontal and vertical junctures to produce flush, even, true-to-line joints with maximum variation in plane and true position between fabricated panels not exceeding 1/16 inch (1.6 mm).
- D. Install cold-formed metal framing and accessories plumb, square, and true to line, and with connections securely fastened.
 - 1. Cut framing members by sawing or shearing; do not torch cut.
 - 2. Fasten cold-formed metal framing members by welding, screw fastening, clinch fastening, or riveting. Wire tying of framing members is not permitted.
 - a. Comply with AWS D1.3 requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
 - b. Locate mechanical fasteners and install according to Shop Drawings, and complying with requirements for spacing, edge distances, and screw penetration.

- E. Install framing members in one-piece lengths unless splice connections are indicated for track or tension members.
- F. Install temporary bracing and supports to secure framing and support loads comparable in intensity to those for which structure was designed. Maintain braces and supports in place, undisturbed, until entire integrated supporting structure has been completed and permanent connections to framing are secured.
- G. Do not bridge building expansion and control joints with cold-formed metal framing. Independently frame both sides of joints.
- H. Install insulation, specified in Division 07 Section "Thermal Insulation," in built-up exterior framing members, such as headers, sills, boxed joists, and multiple studs at openings, that are inaccessible on completion of framing work.
- I. Fasten hole reinforcing plate over web penetrations that exceed size of manufacturer's standard punched openings.
- J. Erection Tolerances: Install cold-formed metal framing level, plumb, and true to line to a maximum allowable tolerance variation of 1/8 inch in 10 feet (1:960) and as follows:
 - 1. Space individual framing members no more than plus or minus 1/8 inch (3 mm) from plan location. Cumulative error shall not exceed minimum fastening requirements of sheathing or other finishing materials.

3.4 EXTERIOR WALL INSTALLATION

- A. Install continuous top and bottom tracks sized to match studs. Align tracks accurately and securely anchor at corners and ends, and at spacings as follows:
 - 1. Anchor Spacing: 12 inches (610 mm) maximum
- B. Squarely seat studs against top and bottom tracks with gap not exceeding of 1/8 inch (3 mm) between the end of wall framing member and the web of track. Fasten both flanges of studs to top and bottom tracks. Space studs as follows:
 - 1. Stud Spacing: As required by structural performance, see project drawings for minimum requirements
- C. Set studs plumb, except as needed for diagonal bracing or required for nonplumb walls or warped surfaces and similar configurations.
- D. Align studs vertically where floor framing interrupts wall-framing continuity. Where studs cannot be aligned, continuously reinforce track to transfer loads.
- E. Align floor and roof framing over studs. Where framing cannot be aligned, continuously reinforce track to transfer loads.

- F. Anchor studs abutting structural columns or walls, including masonry walls, to supporting structure as indicated.
- G. Install headers over wall openings wider than stud spacing. Locate headers above openings as indicated. Fabricate headers of compound shapes indicated or required to transfer load to supporting studs, complete with clip-angle connectors, web stiffeners, or gusset plates.
 - 1. Frame wall openings with not less than a double stud at each jamb of frame as indicated on Shop Drawings. Fasten jamb members together to uniformly distribute loads.
 - 2. Install runner tracks and jack studs above and below wall openings. Anchor tracks to jamb studs with clip angles or by welding, and space jack studs same as full-height wall studs.
- H. Install supplementary framing, blocking, and bracing in stud framing indicated to support fixtures, equipment, services, casework, heavy trim, furnishings, and similar work requiring attachment to framing.
 - 1. If type of supplementary support is not indicated, comply with stud manufacturer's written recommendations and industry standards in each case, considering weight or load resulting from item supported.
- I. Install horizontal bridging in stud system, spaced [48 inches (1220 mm)]
 - 1. Bridging: Cold-rolled steel channel, welded or mechanically fastened to webs of punched studs with a minimum of 2 screws into each flange of the clip angle for framing members up to 6 inches (150 mm) deep.
 - 2. Bridging: Combination of flat, taut, steel sheet straps of width and thickness indicated and stud-track solid blocking of width and thickness to match studs. Fasten flat straps to stud flanges and secure solid blocking to stud webs or flanges.
 - 3. Bridging: Proprietary bridging bars installed according to manufacturer's written instructions.
- J. Install steel sheet diagonal bracing straps to both stud flanges, terminate at and fasten to reinforced top and bottom tracks. Fasten clip-angle connectors to multiple studs at ends of bracing and anchor to structure.
- K. Install miscellaneous framing and connections, including supplementary framing, web stiffeners, clip angles, continuous angles, anchors, and fasteners, to provide a complete and stable wall-framing system.

3.6 JOIST INSTALLATION

- A. Install perimeter joist track sized to match joists. Align and securely anchor or fasten track to supporting structure at corners, ends, and spacings indicated on Shop Drawings.

- B. Install joists bearing on supporting frame, level, straight, and plumb; adjust to final position, brace, and reinforce. Fasten joists to both flanges of joist track.
 - 1. Install joists over supporting frame with a minimum end bearing of 1-1/2 inches (38 mm).
 - 2. Reinforce ends and bearing points of joists with web stiffeners, end clips, joist hangers, steel clip angles, or steel-stud sections as indicated on Shop Drawings.
 - C. Space joists not more than 2 inches (51 mm) from abutting walls, and as follows:
 - 1. Joist Spacing: As required by structural performance, see project drawings for minimum requirements
 - 2. Joist Spacing: As required by structural performance, see project drawings for minimum requirements
 - D. Frame openings with built-up joist headers consisting of joist and joist track, nesting joists, or another combination of connected joists if indicated.
 - E. Install joist reinforcement at interior supports with single, short length of joist section located directly over interior support, with lapped joists of equal length to joist reinforcement, or as indicated on Shop Drawing].
 - 1. Install web stiffeners to transfer axial loads of walls above.
 - F. Install bridging at intervals indicated on Shop Drawings. Fasten bridging at each joist intersection as follows:
 - 1. Bridging: Joist-track solid blocking of width and thickness indicated, secured to joist webs.
 - 2. Bridging: Combination of flat, taut, steel sheet straps of width and thickness indicated and joist-track solid blocking of width and thickness indicated. Fasten flat straps to bottom flange of joists and secure solid blocking to joist webs.
 - G. Secure joists to load-bearing interior walls to prevent lateral movement of bottom flange.
 - H. Install miscellaneous joist framing and connections, including web stiffeners, closure pieces, clip angles, continuous angles, hold-down angles, anchors, and fasteners, to provide a complete and stable joist-framing assembly.
- 3.7 FIELD QUALITY CONTROL
- A. Testing: Owner will engage a qualified independent testing and inspecting agency to perform field tests and inspections and prepare test reports.
 - B. Field and shop welds will be subject to testing and inspecting.
 - C. Testing agency will report test results promptly and in writing to Contractor and Architect.

- D. Remove and replace work where test results indicate that it does not comply with specified requirements.
- E. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

3.9 REPAIRS AND PROTECTION

- A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on fabricated and installed cold-formed metal framing with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.
- B. Provide final protection and maintain conditions, in a manner acceptable to manufacturer and Installer, that ensure that cold-formed metal framing is without damage or deterioration at time of Substantial Completion.

END OF SECTION 05400

SECTION 05 50 00
METAL FABRICATIONS

1 PART 1 GENERAL

1.1 SUMMARY

A. Section Includes:

1. Shop fabricated ferrous metal items, galvanized and prime painted.
2. Steel stair frame of structural sections, with pan to receive concrete fill stair treads and landings.
3. Balusters and handrailing.
4. Steel bollards.

1.2 SYSTEM DESCRIPTION

A. Design stair assembly to support live load of 100 lb/sq ft with deflection of stringer or landing framing not to exceed 1/240 of span.

B. Design handrail, guardrail, and attachments to resist forces as required by applicable building code. Apply loads non-simultaneously to produce maximum stresses.

1. Guard Top Rail and Handrail Concentrated Load: 200 pounds applied at any point in any direction.
2. Guard Top Rail Uniform Load: 50 plf applied in any direction.
3. Intermediate Rails, Panels, and Baluster Concentrated Load: 50 pounds applied to 1 sf area.

1.3 SUBMITTALS

A. Shop Drawings: Indicate profiles, sizes, connection attachments, reinforcing, anchorage, size and type of fasteners, and accessories. Include erection drawings, elevations, and details where applicable.

1. Indicate welded connections using standard AWS A2.4 welding symbols. Indicate net weld lengths.

1.4 QUALITY ASSURANCE

A. Finish joints in accordance with NOMMA Guideline 1.

B. Design stairs and guardrails under direct supervision of Professional Engineer experienced in design of this Work and licensed at Project location.

2 PART 2 PRODUCTS

2.1 COMPONENTS

A. Steel Sections: ASTM A36/A36M.

- B. Steel Plate: ASTM A36/A36M.
- C. Tubing: ASTM A513, Type 5, minimum 50 ksi yield strength.
- D. Hollow Structural Sections: ASTM A500, Grade B.
- E. Steel Pipe: ASTM A53/A53M, Grade B Schedule 40.
- F. Sheet Steel: ASTM A653/A653M, Grade 33 Structural Quality with galvanized coating.
- G. Bolts: ASTM A307; Grade A or B; ASTM A325; Type 1.
 - 1. Finish: Unfinished at interior applications. Hot dipped galvanized at exterior applications.
- H. Nuts: ASTM A563 heavy hex type.
 - 1. Finish: Unfinished at interior applications. Hot dipped galvanized at exterior applications.
- I. Washers: ASTM F436; Type 1.
 - 1. Finish: Unfinished at interior applications. Hot dipped galvanized at exterior applications.
- J. Handrail Fittings: Elbows, T-shapes, wall brackets, escutcheons; cast or machined steel.
- K. Anchor Rods: ASTM F1554; Grade 55, weldable.

2.2 ACCESSORIES

- A. Welding Materials: AWS D1.1.
- B. Shop and Touch-Up Primer: SSPC Paint 15, Type 1, red oxide.
- C. Touch-Up Primer for Galvanized Surfaces: SSPC Paint 20 Type I Inorganic.
- D. Concrete and Reinforcement for Treads and Landings: Mesh type, Portland cement, as specified in Section 03 30 00 .

2.3 FABRICATION

- A. General:
 - 1. Fit and shop assemble items in largest practical sections, for delivery to site.
 - 2. Continuously seal joined members by continuous welds.
 - 3. Grind exposed joints flush and smooth with adjacent finish surface. Make exposed joints butt tight, flush, and hairline. Ease exposed edges to small uniform radius.
 - 4. Exposed Mechanical Fastenings: Flush countersunk screws or bolts, consistent with design of component.
 - 5. Supply components required for anchorage of fabrications. Fabricate anchors

- and related components of same material and finish as fabrication.
6. Accurately form components required for anchorage of stairs and landings and railings to each other and to building structure.
 7. Exposed Welded Joints: NOMMA Guideline 1 Joint Finish 1.

B. Pan Stairs And Landings:

1. Fabricate stairs and landings with closed open risers and treads of metal pan construction, ready to receive concrete.
2. Form treads, landings, and risers with sheet steel stock.
3. Secure tread pans to stringers with clip angles; welded in place.
4. Form stringers with rolled steel channels. Weld facial plates to channels using steel sheet across channel toes.
5. Prime paint interior components.

C. Handrails:

1. Fit and shop assemble components in largest practical sizes, for delivery to site.
2. Grind exposed joints flush and smooth with adjacent finish surface.
3. Accurately form components to suit stairs and landings, to each other and to building structure.
4. Form balusters with ½ inch diameter square steel sections, welded to stringers.

2.4 FINISHES

- A. Prepare surfaces in accordance with SSPC SP 2
- B. Clean surfaces of rust, scale, grease, and foreign matter prior to finishing.
- C. Shop prime items with one coat. Do not prime surfaces in direct contact with concrete or where field welding is required.
- D. Galvanizing for Components: ASTM A123/A123M; minimum 2.0 oz/sq ft coating thickness; galvanize after fabrication.
- E. Galvanizing for Fasteners, Connectors, and Anchors:
 1. Hot-Dipped Galvanizing: ASTM A153/A153M.
 2. Mechanical Galvanizing: ASTM B695; Class 50 minimum.

3 PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify field conditions are acceptable and are ready to receive Work.

3.2 PREPARATION

- A. Make provisions for erection stresses. Install temporary bracing to maintain alignment, until permanent bracing and attachments are installed.

- B. Supply items required to be cast into concrete or embedded in masonry with setting templates, to appropriate sections.

3.3 INSTALLATION

- A. Install items plumb and level, accurately fitted, free from distortion or defects.
- B. Provide for erection loads and provide temporary bracing to maintain indicated alignment until completion of erection and installation of permanent attachments.
- C. Field weld components indicated on shop drawings. Perform field welding in accordance with AWS D1.1.
- D. Obtain approval prior to site cutting.
- E. After erection, touch up welds, abrasions, and damaged finishes with prime paint or galvanizing repair paint to match shop finishes.

3.4 FIELD QUALITY CONTROL

- A. Welding: Inspect welds in accordance with AWS D1.1.

...END OF SECTION