

Sign components, materials & features:

Base material for signs is 1 1/2" thick 18 lb. HDU (High Density Urethane)

*HDU Manufactures notes: Provides a superb substrate for dimensional sign making. It offers an unlimited lifespan in any application. It is impermeable by water and moisture, and unaffected by high-salt environments. Holds up under extreme conditions and severe weather. It is sustainably produced with a minimum 16 percent green content. Can contribute LEED certification points to building credits.

Optimal Self letters are flat cut aluminum letters and are mounted using studs. Letters are polished.

Hanging bracket manufactured using aluminum and painted black using Matthews.
Hanging bracket will be mounted to building using lags and shields if needed.



Remaining graphics used to complete the text for signs are 3m HP vinyls.

Client Approval: Signed approval of all drawings and color must be received before production begins. Sign this form and return to Blackbear Signworks. "By signing, you are confirming that you have checked and approve of all details represented on this proof.

Approved By:

Date



254 Bridge St. The Plains, MO
317-288-2254
10 Industrial Park Pl.
Barnes, Indiana

Boats & Vehicle Lettering - Gold Leaf - Striping - Carving - Sandblasting
Logos & Graphics - Banners - Non Illuminated & Illuminated Signs
Fabrication - Installation & Service



Produced For:
Date:
Designed By:

Eric Hilton
1.10.2014
Bo