

## SECTION 10200

## LOUVERS AND VENTS

## PART 1 - GENERAL

## 1.01 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

## 1.02 SUMMARY

- A. This Section includes the following:
  - 1. Fixed, extruded-aluminum storm-resistant louvers, factory finished.
- B. Related Sections include the following:
  - 1. Division 7 Section "Joint Sealants" for sealants installed in perimeter joints between louver frames and adjoining construction.
  - 2. Division 8 Section "Steel Doors and Frames" for louvers in hollow-metal doors and frames.

## 1.03 DEFINITIONS

- A. Louver Terminology: Definitions of terms for metal louvers contained in AMCA 501 apply to this Section unless otherwise defined in this Section or in referenced standards.
- B. Drainable-Blade Louver: Louver with blades having gutters that collect water and drain it to channels in jambs and mullions, which carry it to bottom of unit and away from opening.

## 1.04 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Provide louvers capable of withstanding the effects of gravity loads and the following loads and stresses within limits and under conditions indicated without permanent deformation of louver components, noise or metal fatigue caused by louver blade rattle or flutter, or permanent damage to fasteners and anchors. Wind pressures shall be considered to act on vertical projection of louvers.
  - 1. Wind Loads: Determine loads based on a uniform pressure of 30 lbf/sq. ft. (1436 Pa), acting inward or outward.
- B. Seismic Performance: Provide louvers capable of withstanding the effects of earthquake motions determined according to BOCA 1996 Building Code.
- C. Thermal Movements: Provide louvers that allow for thermal movements resulting from the following maximum change (range) in ambient and surface temperatures by

preventing buckling, opening of joints, overstressing of components, failure of connections, and other detrimental effects. Base engineering calculation on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.

1. Temperature Change (Range): 120 deg F (67 deg C), ambient; 180 deg F (100 deg C), material surfaces.

- D. Air-Performance, Water-Penetration, Air-Leakage, and Wind-Driven Rain Ratings: Provide louvers complying with performance requirements indicated, as demonstrated by testing manufacturer's stock units identical to those provided, except for length and width according to AMCA 500-L.

1. Water Penetration: 0.20 or less per square foot of free area at a free velocity of 800 feet per minute.
2. Wall louvers shall bear the AMCA certified ratings program seal for air performance and water penetration in accordance with AMCA 500 and AMCA 511.

#### 1.05 SUBMITTALS

- A. Product Data: For louvers specified to bear AMCA seal, include printed catalog pages showing specified models with appropriate AMCA Certified Ratings Seals.
- B. Shop Drawings: For louvers and accessories. Include plans, elevations, sections, details, and attachments to other Work. Show blade profiles, angles, and spacing.
- C. Samples for Verification: For each type of metal finish required.

#### 1.06 QUALITY ASSURANCE

- A. Source Limitations: Obtain louvers and vents through one source from a single manufacturer where indicated to be of same type, design, or factory-applied color finish.
- B. Welding: Qualify procedures and personnel according to the following:
  1. AWS D1.2, "Structural Welding Code--Aluminum."
- C. SMACNA Standard: Comply with recommendations in SMACNA's "Architectural Sheet Metal Manual" for fabrication, construction details, and installation procedures.

#### 1.07 PROJECT CONDITIONS

- A. Field Measurements: Verify louver openings by field measurements before fabrication and indicate measurements on Shop Drawings.

## PART 2 - PRODUCTS

## 2.01 MANUFACTURERS

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
  - 1. Louvers:
    - a. Airline Products Co.
    - b. Airlite Company (The).
    - c. American Warming and Ventilating, Inc.
    - d. Carnes Company, Inc.
    - e. Cesco Products.
    - f. Construction Specialties, Inc.
    - g. Industrial Louvers, Inc.
    - h. Metal Form Manufacturing Company, Inc.
    - i. Reliable Products; Hart & Cooley, Inc.
    - j. Ruskin Company; Tomkins PLC.
    - k. Vent Products Company, Inc.

## 2.02 MATERIALS

- A. Aluminum Extrusions: ASTM B 221 (ASTM B 221M), alloy 6063-T5 or T-52.
- B. Aluminum Sheet: ASTM B 209 (ASTM B 209M), alloy 3003 or 5005 with temper as required for forming, or as otherwise recommended by metal producer for required finish.
- C. Fasteners: Of same basic metal and alloy as fastened metal or 300 Series stainless steel, unless otherwise indicated. Do not use metals that are incompatible with joined materials.
  - 1. Use types and sizes to suit unit installation conditions.
  - 2. Use Phillips flat-head screws for exposed fasteners, unless otherwise indicated.

## 2.03 FABRICATION, GENERAL

- A. Assemble louvers in factory to minimize field splicing and assembly. Disassemble units as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation.
- B. Maintain equal louver blade spacing to produce uniform appearance.
- C. Fabricate frames, including integral sills, to fit in openings of sizes indicated, with allowances made for fabrication and installation tolerances, adjoining material tolerances, and perimeter sealant joints.
  - 1. Frame Type: Channel, unless otherwise indicated.
- D. Include supports, anchorages, and accessories required for complete assembly.

- E. Provide subsills made of same material as louvers for recessed louvers.
- F. Join frame members to each other and to fixed louver blades with fillet welds, threaded fasteners, or both, as standard with louver manufacturer, concealed from view, unless otherwise indicated or size of louver assembly makes bolted connections between frame members necessary.

## 2.04 FIXED, EXTRUDED-ALUMINUM LOUVERS

### A. Horizontal Storm-Resistant Louver

1. Louver Depth: 6 inches (200 mm).
2. Frame and Blade Nominal Thickness: As required to comply with structural performance requirements, but not less than 0.080 inch (2.0 mm) for blades and 0.080 inch (2.0 mm) for frames.
3. Performance Requirements:
  - a. Free Area: Not less than 7.5 sq. ft. for 48-inch- (1.2-m-) wide by 48-inch- (1.2-m-) high louver.
  - b. Air Performance: Not more than 0.10-inch wg (25-Pa) static pressure drop at 600-fpm (3.0-m/s) free-area velocity.
  - c. Wind-Driven Rain Performance: Not less than 95 percent effectiveness when subjected to a rain fall rate of 3 inches (75 mm) per hour and a wind speed of 29 mph (13 m/s) at a core area intake velocity of 294 fpm.
4. AMCA Seal: Mark units with AMCA Certified Ratings Seal.

## 2.05 LOUVER SCREENS

### A. General: Provide screen at each exterior louver.

1. Screen Location for Fixed Louvers: Interior face.
2. Screening Type: Bird screening, Insect screening.

### B. Secure screens to louver frames with stainless-steel machine screws, spaced a maximum of 6 inches (150 mm) from each corner and at 12 inches (300 mm) o.c.

### C. Louver Screen Frames: Fabricate with mitered corners to louver sizes indicated.

1. Metal: Same kind and form of metal as indicated for louver to which screens are attached. Reinforce extruded-aluminum screen frames at corners with clips.
2. Finish: Mill finish, unless otherwise indicated.
3. Type: Rewirable frames with a driven spline or insert for securing screen mesh.

### D. Louver Screening for Aluminum Louvers:

1. Bird Screening: Aluminum, 1/2-inch- (12.7-mm-) square mesh, 0.063-inch (1.6-mm) wire.
2. Insect Screening: Aluminum, 18-by-16 (1.4-by-1.6-mm) mesh, 0.012-inch (0.30-mm) wire.

## 2.06 FINISHES, GENERAL

- A. Comply with NAAMM's "Metal Finishes Manual for Architectural and Metal Products" for recommendations for applying and designating finishes.
- B. Finish louvers after assembly.

## 2.07 ALUMINUM FINISHES

- A. Finish designations prefixed by AA comply with system established by the Aluminum Association for designating aluminum finishes.
- B. High-Performance Organic-Coating Finish: AA-C12C42R1x (Chemical Finish: cleaned with inhibited chemicals; Chemical Finish: acid-chromate-fluoride-phosphate conversion coating; Organic Coating: as specified below). Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.
  - 1. Fluoropolymer Two-Coat Coating System: Manufacturer's standard two-coat, thermocured system consisting of specially formulated inhibitive primer and fluoropolymer color topcoat containing not less than 70 percent polyvinylidene fluoride resin by weight; complying with AAMA 2605.
  - 2. Color as selected by Architect from manufacturer's full range.

## PART 3 - EXECUTION

### 3.01 EXAMINATION

- A. Examine substrates and openings, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance.
  - 1. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.02 PREPARATION

- A. Coordinate setting drawings, diagrams, templates, instructions, and directions for installation of anchorages that are to be embedded in concrete or masonry construction. Coordinate delivery of such items to Project site.

### 3.03 INSTALLATION

- A. Locate and place louvers and vents level, plumb, and at indicated alignment with adjacent work.
- B. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.

- C. Form closely fitted joints with exposed connections accurately located and secured.
- D. Provide perimeter reveals and openings of uniform width for sealants and joint fillers, as indicated.
- E. Repair finishes damaged by cutting, welding, soldering, and grinding. Restore finishes so no evidence remains of corrective work. Return items that cannot be refinished in the field to the factory, make required alterations, and refinish entire unit or provide new units.
- F. Protect galvanized and nonferrous-metal surfaces from corrosion or galvanic action by applying a heavy coating of bituminous paint on surfaces that will be in contact with concrete, masonry, or dissimilar metals.
- G. Install concealed gaskets, flashings, joint fillers, and insulation as louver installation progresses, where weathertight louver joints are required. Comply with Division 7 Section "Joint Sealants" for sealants applied during louver installation.

#### 3.04 ADJUSTING AND CLEANING

- A. Clean exposed surfaces of louvers and vents that are not protected by temporary covering, to remove fingerprints and soil during construction period. Do not let soil accumulate until final cleaning.
- B. Before final inspection, clean exposed surfaces with water and a mild soap or detergent not harmful to finishes. Thoroughly rinse surfaces and dry.
- C. Restore louvers and vents damaged during installation and construction so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Architect, remove damaged units and replace with new units.
  - 1. Touch up minor abrasions in finishes with air-dried coating that matches color and gloss of, and is compatible with, factory-applied finish coating.

END OF SECTION 10200