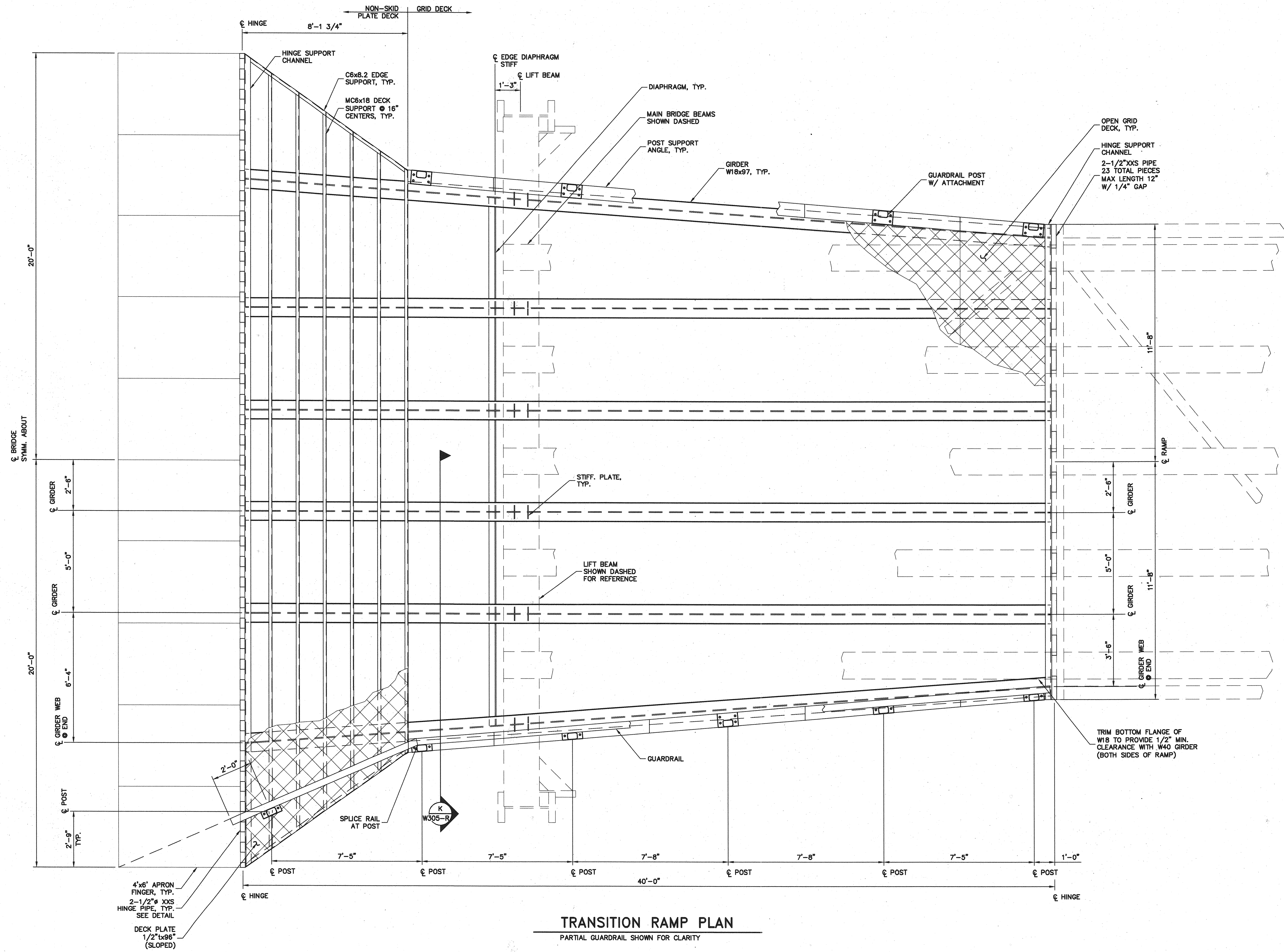


9/14/04
 Filename: 20343802-R-W304-100

WELD NOTE:
 ALL JOINTS SHALL BE WELDED CONTINUOUS
 ALL AROUND UNLESS OTHERWISE NOTED.
 ALL FILLET WELDS SHALL BE 5/16" OR
 EQUIVALENT BEVEL UNLESS OTHERWISE NOTED.
 ALL BUTT WELD JOINTS SHALL BE COMPLETE
 JOINT PENETRATION (CJP) WELDED.

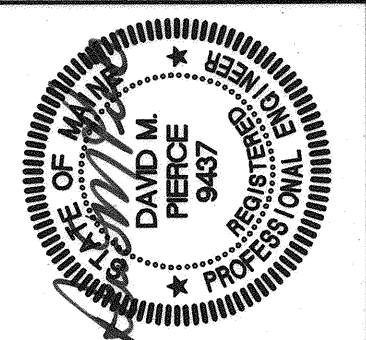


TRANSITION RAMP PLAN
 PARTIAL GUARDRAIL SHOWN FOR CLARITY

811 First Avenue, Suite 570
 Seattle, Washington 98104
 Phone: (206) 241-1387
 Fax: (206) 241-1387
 E-Mail: rml@prdsca.com

Incorporated

STATE OF MAINE
 DEPARTMENT OF TRANSPORTATION
 PROJECT NUMBER 009215.00
 PIN 009215.00



SIGNATURE
 P.E. NUMBER 1316109
 DATE

PROJ. MANAGER	PAUL POTLIE	DATE	BY	DATE
DESIGN-DETAILED	TN	09/01/04	GD	09/01/04
CHECKED-REVIEWED	RJ	09/01/04	DP	
DESIGN2-DETAILED2				
DESIGN3-DETAILED3				
REVISIONS 1				
REVISIONS 2				
REVISIONS 3				
REVISIONS 4				
FIELD CHANGES				

CITY OF PORTLAND
 OCEAN GATEWAY PHASE 1
 TRANSITION RAMP

W304-R