

SECTION 32 31 13

CHAIN LINK FENCE AND GATES

PART 1- GENERAL

1.1 SUMMARY

A. Section Includes:

1. Provide chain link fence including erection accessories, fittings, and fastenings as indicated on Drawings.
2. Adhere vinyl coated fence as specified. All fabric, post, and hardware shall be vinyl coated with no visible non-coated materials upon completion of the fence.

B. Related Items:

1. Construction Drawings - Site Plans.
2. Manufacturer's technical data and installation requirements.

REFERENCE

1.2 REFERENCE

- A. ANSI/ASTM A123 - Zinc (Hot Dip Galvanized) Coatings on Iron and Steel Products.
- B. ANSI/ASTM F567 - Installation of Chain-Link Fence.
- C. ASTM A116 - Zinc-Coated (Galvanized) Steel Woven Wire Fence Fabric.
- D. ASTM A120 - Pipe, Steel, Black and Hot-Dipped Zinc Coated (Galvanized) Welded and seamless, for Ordinary Uses.
- E. ASTM A153 - Zinc Coating (Hot-Dip) on Iron and Steel Hardware.
- F. ASTM A392 - Zinc-Coated Steel Chain-Link Fence Fabric.
- G. ASTM A428 - Weight of Coating on Aluminum-Coated Iron or Steel Articles.
- H. ASTM C569 - Steel, Carbon (0.15) Maximum Percent), Hot-Rolled Sheet and Strip Commercial Quality.
- I. ASTM C94 - Ready Mixed Concrete.
- J. ASTM F573 - Residential Zinc-Coated Steel Chain, Link Fence Fabric.
- K. ASTM F668 - Poly (Vinyl Chloride) (PVC) Coated Steel Chain Link Fence Fabric.
- L. Chain Link Fence Manufacturers Institute (CLFMI) - Product Manual.
- M. FS RR-F-191 - Fencing, Wire and Post Metal (and Gates, Chain Link Fence Fabric, and Accessories) .

1.3 SUBMITTALS

- A. Accurately record actual locations of property perimeter posts relative to property lines and easements.

PART 2 - PRODUCTS

2.1 ACCEPTABLE MANUFACTURERS

- A. Subject to compliance with requirements, provide products of one of the following:
1. Allied Tube and Conduit Corporation
 2. Anchor Fence, Inc.
 3. United States Steel

2.2 MATERIALS

- A. Fabric
1. No.9 ga. (0.148" +0.005") finished size galvanized steel wires, 2" mesh, with both top and bottom salvages twisted and knuckled finish. Provide vinyl coating where noted on the drawings.
 2. Furnish one-piece fabric widths for fencing.
- B. End, Corner, and Pull Posts: Galvanized steel, minimum sizes and weights as follows:
1. Up to 6'-0" Fabric Height: 2.375" O.D. pipe, 3.65 lbs./lin. ft., or 3.5"x3.5" roll-formed sections, 4.85 lbs./lin. ft.
 2. Over 6'-0" Fabric Height: 2.875" O.D. pipe, 5.79lbs./lin. ft.
 3. Provide vinyl coating where noted on the drawings
- C. Line Posts: Galvanized steel, minimum sizes and weights as follows:
1. Up to 6'-0" Fabric Height: 1.90" O.D. steel pipe, 2.70 lbs./lin. ft. or 1.875' x 1.625" C- sections, 2.28 lbs./lin. ft.
 2. 6'-0" to 8'-0" Fabric Height: 2.375" O.D. steel pipe, 3.65 lbs./lin. ft. or 2.25" x 1.875" H- sections, 2.64 lbs./lin. ft.
 3. Over 8'-0" Fabric Height: 2.875" O.D. steel pipe, 5.79 lbs./lin. ft. or 2.25"x1.875" H- sections, 3.261lbs./lin. ft.
 4. Provide vinyl coating where noted on drawings.
- D. Gate Posts: Galvanized steel posts for supporting single gate leaf or one leaf of double gate installation for nominal gate widths as follows:

1. Up to 6'-0": 3.5" x 3.5" roll-formed section, 4.85 lbs/lin.ft. or 2.875" O.D. pipe, 5.79 lbs/lin.ft.
 2. Over 6'-0" to 13' -0": 4.00" O.D. pipe, 9.11 lbs/lin.ft.
 3. Provide vinyl coating where noted on drawings.
- E. Top Rail: Rails: 1.66" OD pipe, 2.27lbs'/ft. or 1.625"x1.25" roll-formed sections, 1.35 lbs/ft.; galvanized steel, manufacturer's longest lengths.
- F. Couplings: Expansion type, approximately 6" long, for each joint.
- G. Attaching Devices: Provide means for attaching top rail securely to each gate comer, pull and end post.
- H. Sleeves: Galvanized steel pipe not less than 6" long and with inside diameter not less than 1/2" greater than outside diameter of pipe. Provide steel plate closure welded to bottom of sleeve of width and length not less than 1" greater than outside diameter of sleeve. Provide vinyl coating where noted on drawings.
- I. Tension Wire: 7 gauge galvanized steel, coated coil spring wire, located at bottom of fabric. Provide vinyl coating where noted on drawings.
- J. Wire Ties: 11 ga. galvanized steel. Provide vinyl coating where noted on drawings.
- K. Post Brace Assembly: Manufacturer's standard adjustable brace at end and gate posts and at both sides of comer and pull posts, with horizontal brace located at mid-height of fabric. Use same material as top rail for brace, and truss to line posts with 0.375" diameter rod and adjustable tightener. Provide vinyl coating where noted on drawings.
- L. Post Tops: Galvanized steel with weathertight closure cap for each tubular post. Furnish caps with openings to permit passage of top rail. Provide vinyl coating where noted on drawings.
- M. Stretcher Bars: Galvanized steel, one piece lengths equal to full height of fabric, with minimum cross-section of 3/16"x3/4". Provide one stretch bar for each gate and end post, and two for each corner and pull post. Provide vinyl coating where noted on drawings.
- N. Stretch Bar Bands: Manufacturer's standard. Provide vinyl coating where noted on drawings.
- O. Gate Cross-bracing: 3/8" diameter galvanized steel adjustable length truss rods. Provide vinyl coating where noted on drawings.
- P. Portland Cement: ASTM C 150.
- Q. Aggregates: ASTM C 33.
- R. Water: Clean.

- S. Non-shrink non-Metallic Grout: Premixed, factory-packaged, non-corrosive ,non-staining, nongaseous, exterior grout complying with CE CRD-C621.
- T. Swinging Gate Hardware:
 1. Hinges: Size and material to suit gate size, non-lift-off type, offset to permit 180 degree gate opening. Provide 1-1/2" pair of hinges for each leaf over 6' -0" nominal height.
 2. Latch: Forked type of plunger-bar type to permit operation from either side of gate, with padlock eye as integral part of latch.
- U. Double Gates Hardware: Provide gate stops for double gates, consisting of mushroom type of flush plate with anchors set in concrete, to engage center drop rod or plunger bar. Include locking device and padlock eye as integral part of latch, using one padlock for locking both gate leaves. Provide vinyl coating where noted on drawing.

PART 3 - EXECUTION

3.1 GATE FABRICATION

- A. Fabricate swing gate perimeter frames of 1.90" O.D. pipe, galvanized steel. Provide vinyl coating where noted on drawings. Provide horizontal and vertical members to ensure proper gate operation and for attachment of fabric, hardware, and accessories. Space frame members a maximum of 8' -0" apart.
- B. Assemble gate frames by welding or special fittings and rivets, for rigid connections. Install same fabric as for fence with stretcher bars at vertical edges. Install diagonal cross-bracing on gates as required to ensure rigid frame without sag or twist. Bars may be used at top and bottom edges. Attach stretchers to gate frame at 15" o.c. maximum.
- C. Attach hardware to provide security against removal or breakage.

3.2 FINISH

- A. Fabric Finish: Galvanized, ASTM A 392, Class I, with not less than 1.2 oz. zinc/sq. ft. of surface. Except where vinyl coating is noted.
- B. Framing: Galvanized steel, ASTM A 120 or A 123, with not less than 1.8 oz. zinc/sq. ft. of surface. Except where vinyl coating is noted.
- C. Hardware and Accessories: Galvanized, ASTM A 153 with zinc weights in accordance with Table I of ASTM A 153. Except where vinyl coating is noted.

3.3 CONCRETE MIXING

- A. Mix materials to obtain concrete with minimum 28-day compressive strength of 2,500 psi; 1" maximum size aggregate, maximum 3" slump, and 2 - 4% entrained air.

3.4 INSTALLATION

- A. Comply with recommended procedures and instructions of fencing manufacturer. Provide secure, aligned installation with line posts spaced at 10'-0" o.c. maximum.

- B. Grade Set Posts: Drill or hand excavate using post hole digger in firm undisturbed or compacted soil.
- C. Excavate hole for each post to minimum diameter recommended by fence manufacturer but not less than four times largest cross-section of post. Excavate hole depths approximately 3" lower than post bottom with bottom of posts set not less than 36" below finish grade surface.
- D. Center and align posts in holes 3" above bottom of excavation.
- E. Place concrete around posts and vibrate or tamp for consolidation. Check each post for vertical and top alignment, and hold in position during placement and finishing operations. Extend concrete footing 2" above grade and trowel to crown to shed water.
- F. Sleeve Set Posts: Anchor posts by means of pipe sleeves preset and anchored into concrete. After posts have been inserted into sleeves, fill annular space between post and sleeve solid with non shrink, non-metallic grout, mixed and placed to comply with grout manufacturer's directions.
- G. Top Rails: Run rail continuously, bending to form radius for curved runs. Provide expansion couplings as recommended by manufacturer.
- H. Center Rails: Provide center rails where indicated. Install in one piece between posts and flush with post on fabric side, using special offset fittings where necessary.
- I. Brace Assemblies: Install brace so posts are plumb when diagonal rod is under proper tension.
- J. Tension Wire: Install tension wires through post cap loops before stretching fabric and tie to each post cap with not less than 6 ga. galvanized wire. Fasten fabric to tension wire using 11 ga. galvanized steel hog rings spaced 24" o.c.
- K. Fabric: Leave approximately 1" between finish grade and bottom salvage. Pull fabric taut and tie to posts, rails, and tension wires. Install fabric on security side of fence, and anchor to framework so that fabric remains in tension after pulling force is released.
- L. Stretcher Bars: Secure at end, corner, pull, and gate posts by threading through or clamping to fabric at 4" o.c., and secure to posts with metal bands spaced at 15" o.c.
- M. Tie Wires
 - 1. Use U-shaped wire, conforming with diameter of pipe to which attached, clasping pipe and fabric firmly when ends twisted at least two full turns. Bend ends of wire to minimize hazard to persons or clothing.
 - 2. Tie fabric to line posts with wire ties spaced 12" o.c. Tie fabric to rails and braces with wire ties spaced 24" o.c. Tie fabric to tension wires with hog rings spaced 24" o.c.
 - 3. Manufacturer's standard procedure will be accepted if of equal strength and durability.

- N. Fasteners: Install nuts for tension bands and hardware bolts on side of fence opposite fabric side. Peen ends of bolts or score threads to prevent removal of nuts.
- O. Gates: Install gates plumb, level, and secure for full opening without interference. Install ground-set items in concrete for anchorage. Adjust hardware for smooth operation and lubrication.
- P. Ground Surfaces: Except where noted otherwise on the contract drawings, the fence shall be centered on a 3' -0" weed control fabric with 4" of approved black mulch.

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