SECTION 07 72 00

ROOF ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

A. This Section includes the following:1. Roof hatches.

1.3 SUBMITTALS

- A. Product Data: For each type of roof accessory indicated. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes.
- B. Shop Drawings: Show fabrication and installation details for roof accessories. Show layouts of roof accessories including plans and elevations. Indicate dimensions, weights, loadings, required clearances, method of field assembly, and components. Include plans, elevations, sections, details, and attachments to other work.
- C. Warranty: Special warranty specified in this Section.

1.4 QUALITY ASSURANCE

A. Sheet Metal Standard: Comply with SMACNA's "Architectural Sheet Metal Manual" details for fabrication of units, including flanges and cap flashing to coordinate with type of roofing indicated.

1.5 DELIVERY, STORAGE, AND HANDLING

A. Pack, handle, and ship roof accessories properly labeled in heavy-duty packaging to prevent damage.

1.6 PROJECT CONDITIONS

A. Field Measurements: Verify required openings for each type of roof accessory by field measurements before fabrication and indicate measurements on Shop Drawings.

1.7 COORDINATION

A. Coordinate layout and installation of roof accessories with roofing membrane and base flashing and interfacing and adjoining construction to provide a leakproof, weathertight, secure, and noncorrosive installation.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Available Manufacturers: Subject to compliance with requirements, manufacturers offering products that may be incorporated into the Work include, but are not limited to, manufacturers listed in other Part 2 articles.

2.2 METAL MATERIALS

- A. Galvanized Steel Sheet: ASTM A 653/A 653M, G90 coated and mill phosphatized for field painting.
- B. Steel Shapes: ASTM A 36/A 36M, hot-dip galvanized to comply with ASTM A 123/A 123M, unless otherwise indicated.
- C. Steel Tube: ASTM A 500, round tube, baked-enamel finished.
- D. Galvanized Steel Tube: ASTM A 500, round tube, hot-dip galvanized to comply with ASTM A 123/A 123M.
- E. Galvanized Steel Pipe: ASTM A 53/A 53M.

2.3 MISCELLANEOUS MATERIALS

- A. Cellulosic-Fiber Board Insulation: ASTM C 208, Type II, Grade 1, 1 inch thick.
- B. Glass-Fiber Board Insulation: ASTM C 726, 1 inch thick.
- C. Polyisocyanurate Board Insulation: ASTM C 1289, 1 inch thick.
- D. Wood Nailers: Softwood lumber, pressure treated with waterborne preservatives for aboveground use, complying with AWPA C2; not less than 1-1/2 inches thick.
- E. Fasteners: Same metal as metals being fastened, or nonmagnetic stainless steel or other noncorrosive metal as recommended by roof accessory manufacturer. Match finish of exposed fasteners with finish of material being fastened. Provide nonremovable fastener heads to exterior exposed fasteners.
- F. Gaskets: Manufacturer's standard tubular or fingered design of neoprene, EPDM, or PVC; or flat design of foam rubber, sponge neoprene, or cork.

2.4 ROOF HATCHES

- A. General: Provide a custom fabricated unit to withstand 40-lbf/sq. ft. external and 20-lbf/sq. ft. internal loading pressure. Frame with minimum 9-inch high, integral-curb, double-wall construction with 2 inch polyisocyanurate rigid insulation (R-14 value), formed cants and cap flashing (roofing counterflashing), with welded or sealed mechanical corner joints. Provide double-wall cover (lid) construction with 2- inch thick polyisocyanurate rigid insulation insulation core (R-14 value). Provide gasketing and equip with corrosion-resistant or hot-dip galvanized hardware including pintle hinges, hold-open devices, interior padlock hasps, and both interior and exterior latch handles. Provide heavy-duty pneumatic hold-open devices capable of handling the extra hatch cover weight of 12 pound load.
- B. Type: Single-leaf personnel access.
 - 1. For Ship's Ladder Access: 30 by 78 inches.
 - 2. Material: Aluminum sheets.
 - a. Finish: Mill finish.
 - 3. Available Products:
 - a. Bilco: Custom model similar to "L-50T".

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine substrates, areas, and conditions, with Installer present, to verify actual locations, dimensions, and other conditions affecting performance of work.
 - 1. Verify that substrate is sound, dry, smooth, clean, sloped for drainage, and securely anchored and is ready to receive roof accessories.
 - 2. Verify dimensions of roof openings for roof accessories.
 - 3. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION

- A. General: Install roof accessories according to manufacturer's written instructions. Anchor roof accessories securely in place and capable of resisting forces specified. Use fasteners, separators, sealants, and other miscellaneous items as required for completing roof accessory installation. Install roof accessories to resist exposure to weather without failing, rattling, leaking, and fastener disengagement.
- B. Install roof accessories to fit substrates and to result in watertight performance.
- C. Metal Protection: Where dissimilar metals will contact each other or corrosive substrates, protect against galvanic action by painting contact surfaces with bituminous coating or by other permanent separation as recommended by manufacturer.

- D. Install roof accessories level, plumb, true to line and elevation, and without warping, jogs in alignment, excessive oil canning, buckling, or tool marks.
- E. Roof Hatch Installation:
 - 1. Check roof hatch for proper operation. Adjust operating mechanism as required. Clean and lubricate joints and hardware.

3.3 TOUCH UP

- A. Touch up factory-primed surfaces with compatible primer ready for field painting in accordance with Division 09 painting Sections.
- B. Galvanized Surfaces: Clean field welds, bolted connections, and abraded areas and repair galvanizing to comply with ASTM A 780.

3.4 CLEANING

A. Clean exposed surfaces according to manufacturer's written instructions.

END OF SECTION 07 72 00