R1
1 1/4"Ø SCH 40 PIPE RAIL
1"= 1'-0"

R2
1 1/4"Ø SCH 40 PIPE RAIL
1"= 1'-0"

R3
1 1/4"Ø SCH 40 PIPE RAIL
1"= 1'-0"

bp-4
3"= 1'-0"
¼" PLATE
RAIL BASE PLATE
(2) TWO REQ'D.

MATERIAL SCHEDULE

SHIPPING MARK	NO. PCS.	SUB-ASSEM.	SHAPE	LENGTH FT.	LENGTH IN.	O OR S	CUT FROM NO.	CUT FROM FT.	CUT FROM IN.	REMARKS	WT.
R1	1		1¼"ø SCH 40	56						BEAM 1 – RAILING	
R2	1		1¼"ø SCH 40	52						BEAM 2 – RAILING	
R3	1		1¼"ø SCH 40	14						BEAM 3 – RAILING	
										TOTAL WEIGHT	

PRINT DISTRIBUTION

MATERIAL	STEEL FABRICATION
BOLTS	ASTM A325
SURFACE PREP	
PRIMER	
FINISH	
HOLES	AS NOTED
ELECTRODE	E70X
REF. DWG.	S-101, S-103, S-103

THE SHERIDAN CORPS.
FAIRFIELD – PORTLAND
MAINE

DESCRIPTION	RAILING FABRICATION
PROJECT	STAIR RELOCATION AND DEMISING WALL CONSTRUCTION
LOCATION	PORTLAND, MAINE
DESIGNER	RDL
CUSTOMER	BRISTOL SEAFOOD
REV.	
CHK'D	
DRWN	05-10-13
JOB NO.	M-131003
DWG. NO.	F-104
REV.	

AUTOCAD® FILE NAME:

Reviewed for Code Compliance
Inspections Division
Approved with Conditions
Date: 05/30/13